SONY

PORTABLE VIDEOCASSETTE RECORDER

PVV-1P/1AP

SERVICE MANUAL

Vol.1 1st Edition Revised 1 Serial No.10001 and Higher



BETACAM SP 2000 PRO

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INTRODUCTION

This service manual is described for PVV-1P and PVV-1AP models.

The exclusive informations for PVV-1P or PVV-1AP are mentioned in that necessary sections.

Note:

PVV-1P and PVV-1AP models differ the following board names.

PVV-1P

PVV-1AP

VO-34P Board ◀

→ VO-34AP Board

TC-60P Board TC-60AP Board

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SECTION 1 SERVICE INFORMATION

1-1. SPECIFICATIONS

General

Power requirements

DC 12 +5 V

Power supply usable

NP-1B Battery Pack **BP-90A Battery Pack**

(To use as internal battery, DC-500

Battery Adaptor is required.)

AC power (requires AC-500/500CE AC

adaptor)

Power consumption

10 W

Operating temperature

 0° C to + 40° C (32°F to 104° F)

Operating humidity

25% to 85% or less (no condensation)

Weight

Main unit: 3.4 kg (7 lb 8 oz)

Battery pack:

NP-1B: 0.7 kg (1 lb 9 oz) BP-90A: 1.6 kg (3 lb 8 oz)

Dimensions (w/h/d, excluding progections)

 $127 \times 194 \times 200 \text{ mm}$ $(5 \times 7)^{3/4} \times 7^{7/8}$ inches)

Recommended cassettes 1/2 inch Betacam SP metal cassettes:

BCT-5M/10M/20M/30M or equivalent

Normal tape speed

101.5 mm/sec

Record/playback time

Max. 35 minutes (with BCT-30M) 4.5 minutes or less (with BCT-30M)

Fast Forward time Rewind time

4.0 minutes or less (with BCT-30M)

Continuous operating time

About 70 minutes (with DCX-537P camera and NP-1B Battery Pack)

Audio system

Audio recording system Stationary heads

Frequency response	50 Hz through 15 kHz +1.5 dB -3.0 dB					
S/N	62 dB or greater (at peak level*, weight CCIR-468-3)					
Distortion	1.5% or less (at 1 kHz reference level)					
Wow & Flutter	0.15% or less					

*peak level: +8 dB above operational level

Input Connectors

Video input (50 pin interface for camera connection)

Luminance: 1.0 V p-p, 1 k Ω Color difference: B-Y, R-Y: 0.7 V p-p,

 $1 k\Omega$

AUDIO IN CH-1/CH-2 (XLR, 3P)

-60 dB/+4 dB

GEN LOCK VIDEO IN (BNC)

1.0 V p-p, 75 Ω

TC IN (BNC)

0.5 to 5 V p-p, 10 k Ω

Video system

Video recording system Luminance:

FM

Chrominance: FM (Compressed Time

Division Multiplex)

Luminance (50%-modular	tion)	25 Hz to 5.5 MHz $^{+0.5}_{-4.0}$ dB			
		25 Hz to 2.0 MHz ^{+0.5} dB -3.0 dB			
Luminance (Component)	,	48 dB or greater			
Color	R-Y	48 dB or greater			
difference	B-Y	48 dB or greater			
or (2T pulse)	•	2% or less			
elay		20 nsec or less			
	Color differer (50% modular Luminance (Component)	(50%-modulation) Color difference (50% modulation) Luminance (Component) Color R-Y difference B-Y or (2T pulse)			

Output Connectors

ENCODE VIDEO OUT (BNC)

1.0 V p-p, 75 Ω

TC OUT (BNC)

1.0 V p-p, 75 Ω

EARPHONE (minijack) 8Ω , variable $-\infty$ to -20 dB

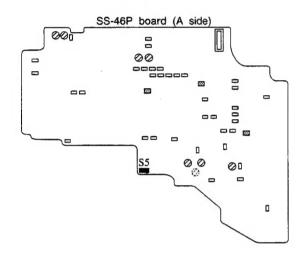
PB ADAPTOR (20pin) For PVV-1AP

1-2. SETTING OF THE SYSTEM SWITCH

1. SS-46P Board

Ref. No.	Name	Shipped position
S5	SLACK MUTE SW	OFF

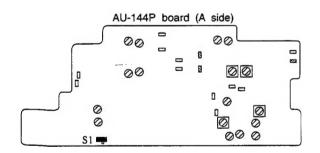
When turned ON, detection of the slack is muted. Normally set to the OFF position.



2. AU-144P Board

Ref. No.	Name	Shipped position
S1	DOLBY ON/OFF SW	ON

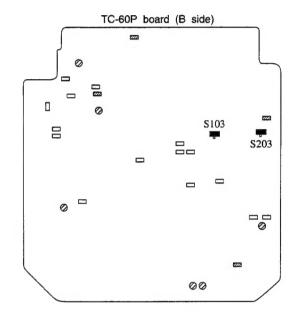
When turned OFF, dolby recording is released.



3. TC-60P Board

Ref. No.	Name	Shipped position
S103	CH-1 LIMITER SW	ON
S203	CH-2 LIMITER SW	ON

When turned OFF, audio level limiter is released.



"DOLB Y" and the double-D symbol $\ \Box\Box$ are trademarks of Dolby Laboratories Licensing Corporation.

1-3. INPUT/OUTPUT SIGNAL OF CONNECTORS

1-3-1. Input Connectors

AUDIO IN (XLR, 3P):

MIC: -60 dBu, $3 \text{ k}\Omega$,

balanced

LINE: +4 dBu, $10 k\Omega$,

balanced

(0 dBu=0.775 Vrms)

balanced

GEN LOCK VIDEO IN (BNC): 1.0 V p-p, 75 $\,\Omega$

TC IN (BNC):

0.5 through 5 V p-p, 10 kΩ 4 pin DC IN 12 +5 V 1 pin GND

DC IN (XLR 4P):

1-3-2. Output Connectors

ENCODE VIDEO OUT (BNC): 1.0 V p-p, 75 Ω TC OUT (BNC): 1.0 V p-p, 75 Ω

1-3-3. 50 PIN CONNECTOR

	B □		□ 5			□ 10						20				
	ΑÖ		Ŏ			ä			ö						-	-

< EXT VIEW >

PIN	Input/output signal	SI	Specifications						
NO.	inpuvoutput signal	Camera	Direction	VTR	Note				
A1	MODE ID	MODE ID	-	MODE ID					
		$100 \mathrm{k}\Omega \pm 10\%$		OPEN: Y/R-Y/B-Y mode					
		$5.0 \text{ V dc} \pm 10\%$, PULL UP		GND: R/G/B mode					
Bl	CHASSIS GND		\longleftrightarrow						
A2	MIC1(Y)	-60 dBm	-	Zi≧3 kΩ					
B2	MIC1(X)								
A3	MIC1(G)								
B 3	EAR PHONE(GND)	Zi=750 $\Omega \pm 10\%$	-	Zo≦100 Ω, -6 dBu	0 dBu=0.775 Vrms				
B4	EAR PHONE(X)								
A4	REC/TALLY	Zi≥600 Ω	-	ON: 4.0~5.5 V dc					
	INDICATION			OFF: 0±0.2 V dc					
B5	REC STATUS	Zi≦10 kΩ	-	Open collector					
	(REC RESET)	$5.0 \text{ V dc} \pm 10\%$, PULL UP							
		REC: H							
A5	VTR TRIGGER		→	Zi≥10 kΩ					
	(L: VTR START/STOP)	ON — OFF START/STOP START/STOP Vceo ≥ 12 V chattering ≤ 50 ms		Pull Up Va≦10 V	START FOP 020.4 V				
A6	SPARE				Non Connection				
B6	SPARE								
A7	SPARE								
В7	SPARE								
A8	GEN LOCK VIDEO(G)	Zi≥1 kΩ±5%	←	Zo≥75 Ω±10% W/camera					

PIN		Sp	ecification	ns	Note
NO.	Input/output signal	Camera	Direction	VTR	Note
B8	GEN LOCK VIDEO(X)			V dc=0±0.2 V dc	
	,			VBS: 1.0 V p-p	
				sync; negative	
A9	SYNC, CF(G)		←→		
B9	COMP.SYNC(X)	H: 4.0~5.5 V p-p; negative,		Zi≥10 kΩ	
107	COM ID TITO(XX)	L: 0±0.4 V dc			
		Zo≦2 kΩ			
A10	PLAYBACK VIDEO(G)	Zi≥1 kΩ ±5%	+	1.0 V p-p	
AIU	TEATBACK VIDEO(O)		•	sync: negative	
B10	PLAYBACK VIDEO(X)			$Z_0 \le 75 \Omega \pm 5\%$,
ыо	PEATBACK VIDEO(X)			V dc=0±0.2 V dc	
A11	COLOR FRAMING	H: 4.0~5.5 V p-p; negative,	->	Zi≥10 kΩ	
AII		L: 0±0.4 V dc			
	PULSE(X)	Zo≦2 kΩ			
D11	DI AVDACE	Zi≥1 kΩ		CAM mode: OPEN	
B11	PLAYBACK STATUS	4.5~9.5 V dc, PULL UP	Ì	PB mode: 0±0.4 V dc	
		4.5~9.5 V uc, FOLL OF		I B mode. O in o. 4 V de	
	(VF H: CAM/L: PB)	1037 - 100	→	Zi=75 Ω ±5%	
A12	VBS(G)	$1.0 \text{ V p-p} \pm 10\%$		21=73 11 - 370	
		Zo=75 $\Omega \pm 5\%$,			
B12	VBS(X)				
		V dc=0±0.2 V		7: >110	
A13	VTR SAVE	STANDBY: 4.0~5.5 V dc		Zi≥1 kΩ	
		SAVE: 0±0.25 V dc			
		Zo≦100 Ω	>	G:>4610	VTD. Onen
B13	VTR/CCU CONT	VTR: 0 ± 0.25 V dc,		Zi≥4.7 kΩ	VTR: Open
		CCU: $5.0\pm0.5 \text{ V dc}$, $Zo \leq 1 \text{ k}\Omega$			
A14	NC				
B14	NC		1		
A15	NC				
B15	NC		>		
A16	Y/R-Y/B-Y(G)				
B16	R-Y(X)	0.756 V p-p, setup 0%		Zi=1 k $\Omega \pm 2\%$	
415	77/77	Zo=50~75 Ω	→		
A17	Y(X)	0.714 V p-p, sync 0.286 V p-p,			
		setup 0%			
745		Zo=50~75 Ω	→	-	
B17	B-Y(X)	0.756 V p-p, setup 0%			
		Zo=50~75 Ω	-	ON 20- 20 N 4- (470 O)	
A18	BATT ALARM	$Z_0=470\sim10\mathrm{k}\Omega$	`	ON: $2.0 \sim 3.0 \text{ V dc} (470 \Omega)$	
	(BATT IND)		 	OFF: 0±0.4 V dc	
B18	REC REVIEW	ON OFF OPEN CLOSE		Zi≥10 kΩ	
	(L: RETURN	START/STOP START/STOP		Pull Up Va≤10 V	+O.5 V
	CONTROL)	Vceo ≥ 12 V chattering ≤ 50 ms	·		1-0V
					START0±0,4
		OR 20-	1		<u>+−1</u> ≥ 100 m,
A19	SERIAL DATA(X)		←→		
מוא	(CAMERA SO)				
B19	SERIAL DATA(G)		+		
פום	SERIAL DATA(U)			1	

PIN	In a sharehada a lama l		ns	Note	
NO.	Input/output signal	Camera	Direction	VTR	Note
A20	NC				
B20	NC				
A21	NC				
B21	GND				
A22	POWER +12 V DC		4-	Min.: 10.6 V dc at 2A	
B22	POWER +12 V DC			Max.: 17.0 V dc	
A23	POWER GND		—		
B23	POWER GND				
A24	SPARE				
B24	SPARE				
A25	CHASSIS GND		←→		
B25	CHASSIS GND				

1-3-4. PB ADAPTOR CONNECTOR 20P (For PVV-1AP)

NO.	SIGNAL	VTR	DIRECTION	PB ADAPTOR
1	Y-RF(X)	75 Ω		Z=75 Ω
		(OXIDE=0.1 V p-p)		1
2	Y-RF(G)	METAL=0.2 V p-p		
		(Center Carrier)		
20	C-RF(X)	75 Ω		Z=75 Ω
		(OXIDE=0.1 V p-p)	-Q-Q-	
19	C-RF(G)	METAL=0.2 V p-p		· ·
		(Center Carrier)		
3	AUDIO CH1(X)	LOW Impedance		Z=10 k Ω
		−10 dBu		
5	AUDIO CH2(X)			
		1		
4	AUDIO(G)			
16	Y SW PULSE(X)	1, 3 CH: H		$Z=10 \text{ k}\Omega$, Pull up +5 V
10	1 SW POLSE(X)	2, 4 CH: L		2-10 K22, 1 till ap + 5 v
		OPEN COLLECTOR	-Q-Q-	
18	ADVANCE SYNC(X)	Of EN COLLEGE OF		
15	ADVANCE SYNC(G)			
6	CONTROL SIG. 1	METAL "H"		HIGH Impedance
	=======================================	FF/REW "M"		
		H=5.0 V		
		M=2.5 V		
17	CONTROL SIG. 2	PLAY: HIGH (>6.5 V)		Z=57 kΩ
		Z=10 kΩ		_
9	VIDEO(X)			Z=75 Ω
				
10	VIDEO(G)		T	1 V p-p
7	GND			
8	GND			
13	+12 V			
14	+12 V			
12	C SW PULSE (X)	1, 3 CH: L		Z=75 Ω
11	C SW PULSE (G)	2, 4 CH: H (0.3 V)	\	
* *	C G II I OLDIE (G)	EMITTER FOLLOWER (OPEN)		_

1-4. CONNECTION CONNECTOR

When connecting the external cables to the connectors on the connector panel during maintenance, the connectors listed below (or the equivalents) must be used.

Panel indication	Connection connector
AUDIO IN	1-508-084-00 CONNECTOR, XLR, 3P, MALE
DC IN	1-508-362-00 PLUG, XLR, 4P, FEMALE
TC IN/OUT	1-560-069-11 PLUG, BNC, MALE
GEN LOCK VIDEO IN	1-560-069-11 PLUG, BNC, MALE
ENCODE VIDEO OUT	1-560-069-11 PLUG, BNC, MALE
CAMERA	1-566-579-11 CONNECTOR, 50P, MALE
PB ADAPTER (FOR PVV-1AP)	1-566-771-11 PLUG, 20P, MALE

1-5. SUPPLIED ACCESSORIES

Supplied PVV-1P accessories are as follows:

- Shoulder Strap (1) Part No. A-6722-374-B
 The shoulder strap can be attached to the PVV-1P. Both ends of the strap are attached to the knob on the unit easily.
- 2. +B 4×6 screw black (2) Part No. 7-682-560-09
 +B 4×12 screw black (2) Part No. 7-682-563-09
 Install two B4x12 screws on the camera's grip, and two B
 4×6 screws on the camera's shoulder pad.

1-6. RECOMMENDED ACCESSORIES

Use the following accessories according to the need.

1. Battery Pack: NP-1A/1B BP-90/90A

NP-1A's capacity is 1.7 AH, and that of the NP-1B is 2.3 AH. BP-90's capacity is 3.5 AH, and that of the BP-90A is 5 AH. They are the chargeable 12 V battery pack.

- 2. Battery Charger: BC-1WACE/1WB BC-210CE/410CE
 - The BC-1WACE Battery Charger is designed to charge NP-1A battery packs. Four battery packs of NP-1A can be inserted at one time, and will be charged in sequence automatically.
 - The BC-1WB Battery Charger is designed to charge NP-1A/1B battery packs. Four battery packs of NP-1A/1B can be inserted at one time, and will be charged in sequence automatically.
 - The BC-210CE Battery Charger is designed to charge BP-90/90A battery packs. Four battery packs of BP-90/90A battery packs can be inserted at one time, and will be charged in sequence automatically.
 - The BC-410CE Battery Charger is designed to charge BP-90/90A, NP-1A/1B battery packs. Four battery packs of BP-90/90A and NP-1A/1B battery packs can be inserted at one time, and will be charged in sequence automatically.
- 3. AC Adaptor: AC-500CE, CMA-8ACE The PVV-1P can be driven by an AC power source from the AC adaptor, AC-500CE. The AC-500CE is worldwide type of adaptor. AC-500CE can be used with 100/120/220/240V commercial power supplies just by setting the voltage selector to the appropriate position for a stable supply of DC power.
- 4. Earphone: ME-20B

The audio simultaneous playback sound (mixed sound of CH-1 and CH-2) in the REC mode can be monitored by connecting this ME-20B with PVV-1P.

In other modes (except REC mode), the selected EE sound (selected by AUDIO IN and CH SELECT) can be monitored.

- Battery Case: DC-500/520
 The battery case, DC-500 is for the battery pack BP-90. The battery case, DC-520 is for two battery packs of NP-1A/1B.
- 6. UHF Portable tuner: WRR-27/28/830
- 7. UHF Transmitter: WRT-27/28/810/820

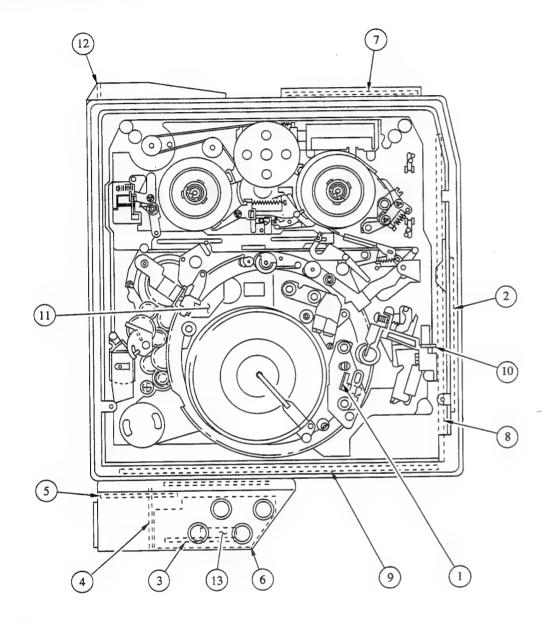
1-7. USE UNDER SPECIAL ENVIRONMENT (COLD AREA)

The guaranteed operation for PVV-1P is between the temperature of 0°C to 40°C.

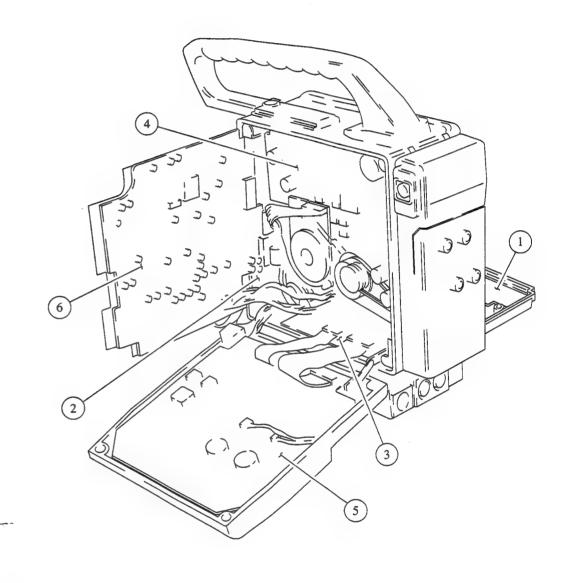
When the unit is used out of the above temperature, especialcly in the cold area, over-cloth protection against the cold is recommended.

1-8. MAIN PARTS LOCATION

1-8-1. Location of the Boards (I)

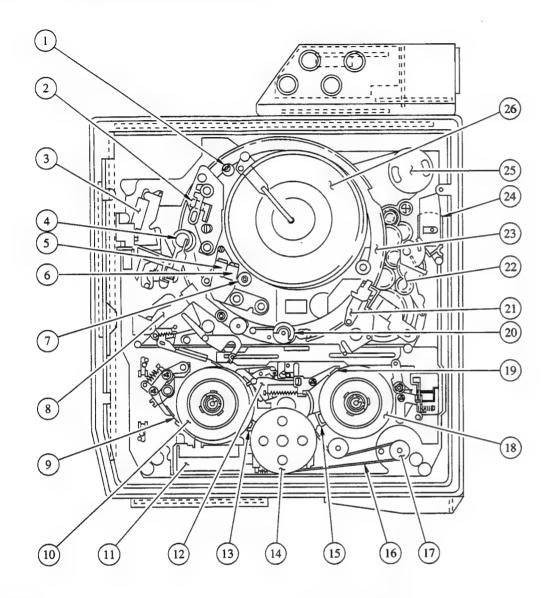


①AH-36 Board ②CN-504 Board ③CN-505 Board ④CN-560 Board ⑤HP-50 Board ⑥IO-61 Board ⑦KY-211 Board ⑧MB-362 Board ⑨MB-363 Board ⑩SE-60 Board ⑪SE-164 board ⑫SW-457 Board ⑪SW-474 Board (II)



- ①AU-144P Board
- ②MB-362 Board
- ③MB-363 Board
- **4)SS-46P Board**
- ⑤TC-60P Board
- **6VO-34P Board**

1-8-2. Location of the Main Mechanical Parts/Components (1)



①Tape Guide (TG-II)

②Audio/TC Heads

③Pinch Solenoid

(4) Capstan Shaft

⑤Full Erase Head

©CTL Head

Tape Guide (TG-I)

®Tension Regulator

9Tension Regulator Band

Supply-side Reel TableBrake Solenoid

Supply-side Soft Brake

(3) Supply-side Main Brake

(4)Intermediate Pulley

(5) Take-up side Main Brake

®Reel Belt

TReel Motor Pulley

®Take-up side Reel Table

® Take-up side Soft Brake

@Pinch Roller

21 Slant Guide

@Gear Block

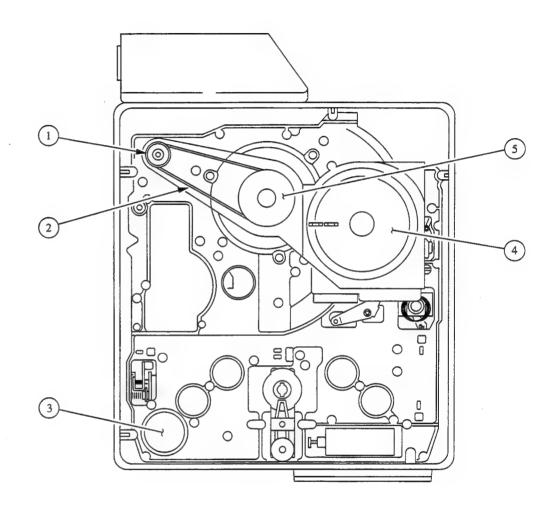
②Threading Ring

Threading Motor

⊗Drum Motor

⊗Head Drum

(11)



①Drum Motor Pulley

②Drum Belt

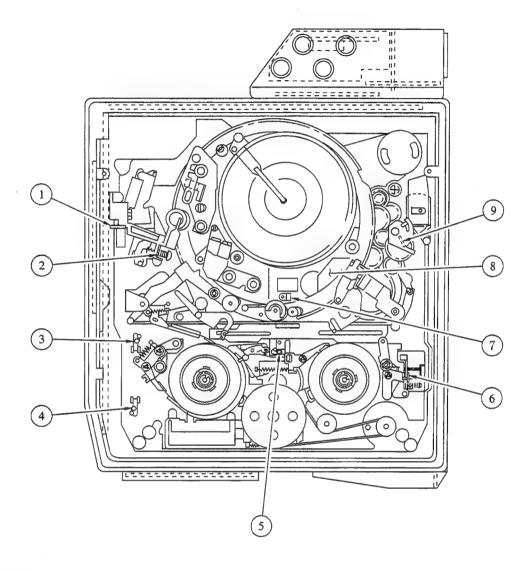
③Reel Motor

(4)Capstan Motor

⑤Drum Pulley

PVV-1P

1-8-3. Location of Micro Switches and Sensors



- ①Tension Regulator Switch (SE-60 Board)
- ②Tape End Sensor
- **3REC OK Switch**
- **4**Cassette-in Switch
- ⑤Oxide/Metal Selector
- **6**Cassette Lock Switch
- 7 Dew Detect Sensor
- (8) Mechanical Function Control Sensor (SE-164 Board)
- Tape Beginning Sensor

1-9. ERROR MESSAGE

1-9-1. Warning System

If a problem develops with the unit, the WARNING light, the tally light, the REC/TALLY indicator in the camera's viewfinder or the warning indicators on the lower part of the display panel will go on or flash. The tally light goes on and flashes at the same time as the camera's REC/TALLY indicator. When are monitoring the audio output with earphones, warning sounds can be heard from the EARPHONE jack.

Warnings and corrective actions

Warning	light/indicator on VTR/camera		Warning tone	VTR state	Cause		
indicator on VTR	VTR Camera					Corrective action	
	WARNING light	REC/TALLY indicator	BATT indicator				
RF goes on.	4 flashes/ sec during recording	4 flashes/sec		4 beeps/sec during recording	Recording continues, but is substandard.	Video head is clogged, or problem in recording circuits.	Clean the heads. If recording is still substandard, refer to Section 1-9-2. Diagnostic Mode.
SERVO goes on.	4 flashes/	4 flashes/ sec	0.55	4 beeps/sec	Recording continues, but is substandard.	Servo lock lost.	Turn OFF the POWER, and refer to Section 1-9-2. Diagnostic Mode.
HUMID goes on.	Goes on.	4 flashes/sec		4 beeps/sec if recording, else continuous tone.	Stops if mode is rewind, fast forward or playback. Continues if mode is record, but stops if tape sticks to drum.	Condensation	Stop the tape, and turn OFF the POWER. Wait until the HUMID indicator does not goors when POWER is turned ON. Refer to Section 1-16. Dew Condensation Release in case of emergency.
SLACK goes on.	4 flashes/ sec	4 flashes/sec		Continuous tone.	VTR stops.	The tape cannot be wound properly.	Confirm the cause referring to Section 1-9-3. Cause of Tape Slack. Remove the tape referring to Section 1-18. Removal of cassette tape when tape slack occured in the unit if necessary.

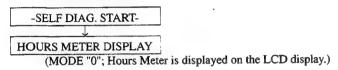
light/indicator on VTR/camera							
indicator on	VTR	VTR Camera		Warning tone	VTR state	Cause	Corrective action
the display panel	WARNING light	REC/TALLY indicator	BATT indicator				
TAPE END flashes during recording. (1 flash/sec)	1 flash/sec during recording	1 flash/sec		1 beep/sec during recording	Recording continues.	Close to end of tape.	Change cassette tape if necessary.
TAPE END goes on.	Goes on.	4 flashes/sec		Continuous tone.	Recording, playback, fast forward stop.	End of tape	Change cassette tape, or rewind a tape.
BATT flashes. (1 flash/sec)	1 flash/ sec	1 flash/sec	1 flash/sec	1 flash/sec during recording	Operation continues.	Batteries are nearly exhausted.	Change batteries if necessary.
BATT goes on.	Goes on.	4 flashes/sec	Goes on.	Continuous tone	Operation stops.	Batteries are esxhausted.	Change batteries.

1-9-2. Diagnostic Mode

PVV-1P is provided with a diagnostic function. This function displays in the monitor display and the LCD display on the side panel. The LCD display also displays the hours meter, and more, battery before end voltage adjustment can also perform on this LCD display.

Operation Procedure

1. Press the [DIAGNOSTIC] switch on the side panel with a pencil lead or similar object, and put into the DIAGNOSTIC mode.



- 2. Press the [ADVANCE] button on the side panel, and shift the mode step by step.
- 3. Press the [SHIFT] button, and perform the mode. Check referring to the following each mode.
- 4. When this DIAGNOSTIC mode is ended, press the [DIAGNOSTIC] switch again.

Mode Table

MODE		CONTENTS	
LCD DISPLAY	MONITOR DISPLAY	CONTENTS	
□ R ×× □ L ××	-SELF DIAG.START- ↓ after two seconds HOURS METER DISPLAY A.DRUM RUNNING xxH B.TAPE RUNNING xxH C.OPERATION xxH BATTERY BEFORE VOLTAGE xx.xV LCD DISPLAY ALL ON/OFF ALL OFF ↓ LCD DISPLAY ALL ON/OFF ALL ON	Following contents are displayed. A.DRUM RUNNING METER B.TAPE RUNNING METER C.OPERATION METER It is recommended to perform the periodic checks and maintenance based on the hours meter. (Refer to Section 2-2. Hours Meter) Display/set the voltage of battery before end. (Refer to Section 1-22. Voltage Change of Battery Before End) Check that all characters are turned on or off on the LCD display. Every time the [SHIFT] button is pressed, all characters are turned on or off.	
∃ ∃- □ or ∃- E	EEPROM CHECK EEPROM CHECK CHECK OK OF EEPROM CHECK CHECK NG	Confirm that EEPROM on TC-60P board is activated normally, and that TC-60P board circuit is operated normally. Press the [SHIFT] button, and followings are displyated on the LCD display. EEPROM: OK 3- 0 EEPROM: NG 3- E When EEPROM is not activated normally, comfirm TC-60P circuit or replace the EEPROM.	

MODE		CONTENTO
LCD DISPLAY	MONITOR DISPLAY	CONTENTS
first next line line after setting 4- 1	VITC INSERT LINE xx LINE xx LINE	VITC INSERT LINE SETTING 1. Press the [SHIFT] button, and first line on the LCD display blinks. 2. Press the [ADVANCE] button, and select the first line. Selectable lines are in 12 through 21. After 21, it returns to 12 3. Press the [SHIFT] button, and next line blinks. Press the [ADVANCE] button, and select the next line as selecting first line. 4. Press the [SHIFT] button, the insert line is set. SETTING: OK Y-
5	SEARCH / FF.REW SELECT FF.REW or SEARCH / FF.REW SELECT SEARCH	SEARCH OR FF.REW SETTING • Press the [FF] or [REW] button, the SEARCH mode or Fast Forward mode is set. Play back portion is confirmed by VF in the SEARCH mode. 1. Press the [SHIFT] button, and last figure of the LCD display blinks. In this time, "0"is the FF.REW mode, and "1" is the SEARCH mode. 2. Every time the [ADVANCE] button is pressed, it changes 1 or 0. 3. Press the [SHIFT] button, then the mode is set. SETTING: OK 5- 1 × SETTING: NG 5- E × Shipped setting; FF. REW
5	SCI-SV OK SCI-TC OK SYNC EXIST C.F.PULSE EXIST TAPE TOP NOT DET	VTR STATUS-1 VTR STATUS-1 is displayed on the monitor display. Press the [SHIFT] button, and followings are displayed. NTSC or PAL is displayed. Serial communication between system control and servo is displayed. If fault, "NG" is displayed. Serial communication between system control and time code is displayed. If fault, "NG" is displayed. Whether there is SYNC input or not is displayed. When there is no SYNC input, "NOT EXIST" is displayed. When there is CF PULSE input or not is displayed. When there is no CF PULSE input, "NOT EXIST" is displayed. Condition of the TAPE TOP sensor is displayed. When TAPE TOP is detected, "DETECT" is displayed. Condition of the TAPE END sensor is displayed. When TAPE END is detected, "DETECT" is displayed. Condition of the HUMID sensor is displayed. When HUMID is detected, "DETECT" is displayed.

MODE		CONTENTS	
LCD DISPLAY	MONITOR DISPLAY	CONTENTS	
П	VTR STATUS-2 ↓ VTR STATUS-2	VTR STATUS-2 VTR STATUS-2 is displayed on the monitor display. • Press the [SHIFT] button, and following are displayed.	
	LAST MODE PLAY CAM POSITION STOP CAPSTAN STOP DRUM STOP REEL STOP	Current VTR mode is displayed Last VTR mode is displayed Cam gear position of the mechanical sensor is displayed Condition of the capstan motor is displayed Condition of the drum motor is displayed Condition of the reel motor is displayed Only when tape slack is occured, cause of tape slack is displayed. "SLACK" is displayed at CURRENT MODE, and "MODE (when tape slack is occured)" is displayed at LAST MODE.	
E- ××		ERROR CODE DISPLAY When tape slack is occured, its error cause and its error mode are displayed on the LCD display. E-xx MODE ERROR CAUSE 0:STOP 1:REEL 1:REC 2:ROTOR 2:THREAD/UNTHREAD 3:THREAD MOTOR 3:REC PAUSE 4:DRUM 6:FF 5:CAPSTAN A:REW 6:TENSION REGULATOR C:PLAY	
В	SERIAL I/O PORT STATUS SERVO OUT XX XX XX a b c IN XX XX XX d e f TC OUT XXXX XXXX IN XXXX XXXX i j AUDIO OUT XXXX k	SYSTEM CONTROL MICOM SERIAL I/O PORT STATUS Serial communication between system control and servo, or time code, or audio is displayed. • Press the [SHIFT] button, input/output state is displayed. 1. SYSTEM CONTROL TO SERVO 2. SYSTEM CONTROL TO TIME CODE 3. SYSTEM CONTROL TO AUDIO Each byte of "a" through "k" byte is as follows. SERVO OUT (SYSCON—SERVO) a BYTE	
		c BYTE BIT-7 REEL CMD 1:ON -6 REEL CMD 1:FWD/0:REV -5~-3 REEL CMD SPEED 011:1/3 101:3 100:1 110:4 -2 REEL BRAKE ON -1 REEL BRAKE OFF -0 REEL CMD 1:V MODE/0:I MODE	

1 - 14

MODE		CONTENTS		
LCD DISPLAY	MONITOR DISPLAY	CONTENTS		
8		-6 1:TAPE TOP -5 1:TAPE BEFORE END -4 -3 -2 REEL STATUS 1:STOP -1 REEL STATUS 1:FWD/0:REV	e BYTE BIT-7 CAPSTAN STATUS 1:STOP -6 CAPSTAN STATUS 1:FWD/0:REV -5 CAPSTAN STATUS 1:ROTATE -4 CAPSTAN STATUS 1:LOCK -3 -2~-0 CAPSTAN STATUS SPEED (SERVO OUT b byte BIT-2 to 0 are the same.)	
			h BYTE BIT-7 1:RF ALARM ON -6 1:SERVO ALARM ON -5 1:HUMID ALARM ON -4 1:SLACK ALARM ON -3 1:TAPE END ALARM ON -2 1:BATTERY END ALARM ON -1 -0 1:ALARM TONE ON	
· mangine · m		i BYTE BIT-7 1:DIAG SW ON -6 TC 1:NDF/0:DF -5 1:CTDM SW ON -4 1:NR SW ON -3 ————————————————————————————————————	j BYTE BIT-7 ————————————————————————————————————	
		k BYTE BIT-7. 0:NR ON -6 0:OSC ON -5 -4 1:AUDIO PB ON -3 1:REC AMP MUTE -2 -1 1:AUDIO MUTE -0 1:AUDIO REC ON		

MODE		CONTENTS			
LCD DISPLAY	MONITOR DISPLAY	CONTENTS			
9	I/O PORT STATUS I/O PORT STATUS bit 76543210 0 P-A xxxxxxxx P-K x P-B xxxxxxxxx	171-7 0.0121020	displayed on the monitor display.		
	P-D xxxxxxxx P-E xxxxxxxx P-F xxxxxxxx P-G xxxxxxxx P-H xxxxxxxx P-I xxxxxxxx P-J xxxxxxxx	-4 1:CTL UP/0:CTL DOWN	-5 THREAD MOTOR FWD		
		PC-7 1:TENREG RELEASE -6 0:CASSE'CON LOCK -5 0:CASSETTE IN -4 0:METAL REC OK -3 1:METAL/0:OXIDE -210	D-7 1:NTSC/0:PAL -6 0:CHARACTER GENE BUSY -5 0:SERVO READY -4 0:TC READY -3 0:SYNC EXIST -21 0:CF EXIST -0 0:HUMID		
	·	PE-7 — P -6 0:SV CS -5 — — — — — — — — — — — — — — — — — — —	F-7		
		PG-7 CAPSTAN DIR 1:FWD/0:REV P -6 1:RF DETECT -5 0:SLACK MUTE ON -4	H-7 0:WARNING LAMP ON -6 0:TC CS -5 0:CHARACTER CS -4 0:CHARACTER ON -3 1:POWER SAVE -2 0:REW LAMP ON -1 0:FF LAMP ON -0 0:PLAY LAMP ON		
		PI-7	PJ-7 0:EJECT SW ON -6 0:STOP SW ON -5 0:PLAY SW ON -4 0:FF SW ON -3 0:REW SW ON -2 0:REC REVIEW SW ON -1 0:VTR SAVE SW ON -0 0:VTR START/STOP SW ON		
		PK-0			

1-9-3. Cause of Tape Slack

The unit has the system that when slack lamp goes on, it stoppes VTR operation.

Refer to section 1-9-2 Diagnostic Mode "mode 7" about VTR's mode and display of error cause when tape slack is occured. Contents of tape slack cause are as follows.

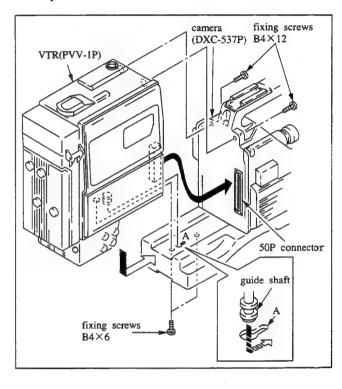
VTR'S MODE	CAUSE OF TAPE SLACK	LCD DISPLAY E-xx	MONITOR DISPLAY ERROR CAUSE xx
During STOP (STANDBY)	When the drum rotation stops and ROTATE is not detected.	04	DRUM
	When T reel table rotation stops and ROTATE is not detected.	11	REEL
During REC	When the drum rotation stops and ROTATE is not detected.	14	DRUM
During REC	When the capstan rotation stops and ROTATE is not detected.	15	CAPSTAN
	When the tension regulator is released and TENREG RELEASE signal becomes L level.	16	TENSION REGULATOR
During THREAD	When threading operation does not stop after 10 seconds from starting the drive of the threading motor.	23	THREAD MOTOR
	When the drum rotation stops and ROTATE is not detected.	24	DRUM
During	When T reel table rotation stops and ROTATE is not detected.	21	REEL
UNTHREAD	When threading operation does not stop after 10 seconds from starting the drive of the threading motor.	23	THREAD MOTOR
During REC PAUSE (STANDBY)	When the drum rotation stops and ROTATE is not detected.	34	DRUM
During FF or	When T reel table rotation stops and ROTATE is not detected.	61	REEL
FWD SEARCH	When the drum rotation stops and ROTATE is not detected.	64	DRUM
During REW or REV SEARCH	When S reel table rotation stops and ROTATE is not detected.	A1	REEL
REV SEARCH	When the drum rotation stops and ROTATE is not detected.	A4	DRUM
	When T reel table rotation stops and ROTATE is not detected.	Cl	REEL
- · · · · · · · · · · · · · · · · · · ·	When the drum rotation stops and ROTATE is not detected.	C4	DRUM
During PLAY	When the capstan rotation stops and ROTATE is not detected.	C5	CAPSTAN
	When the tension regulator is released and TENREG RELEASE signal becomes L Level.	C6	TENSION REGULATOR
During Change Mode	When ROTOR POSITON data of desired mode is not gained, and change mode operation does not stop after 3 seconds from starting the drive cam and changing mode.	X2 Desired mode is displayed.	ROTOR

1-10. PRINTED CIRCUIT BOARDS

SYSTEM	BOARD	CIRCUIT FUNCTION
	VO-34P	VIDEO REC/PB
VIDEO	IO-61	BNC CONNECTOR
	AU-144P	AUDIO REC/PB
	TC-60P	AUDIO LINE/METER AMP
ATIDIO	CN-504	MIC AMP
AUDIO	CN-560	AUDIO XLR CONNECTOR
	HP-50	EARPHONE
	AH-36	AUDIO HEAD
TIME CODE	TC-60	TIME CODE
SERVO	SS-46P	SERVO SYSTEM
	SS-46P	SYSTEM CONTROL
GN/GTTEN 6 0	KY-211	FUNCTION KEY
SYSTEM & CONTROL	SE-60	TENSION REGULATOR SENSOR
	SE-164	MECHANICAL SENSOR, DEW SENSOR RELAY
	SW-457	BACKTALLY SWITCH
	CN-505	DC INPUT POWER/BREAKER
POWER	SW-474	RELAY
	HP-50	BREAKER
	CN-504	PHANTOM ON/OFF SWITCH
OTHERS	MB-362	CAMERA 50P CONNECTOR
	MB-363	MOTHER BOARD

1-11. INSTALLATION OF VTR AND CAMERA

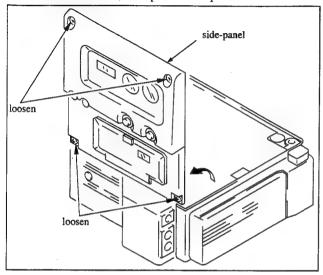
- Align the projection of the VTR into the slot of the camera (DXC-537P). Slide the VTR in the derection of the arrow, and press it so that the 50-pin connector is firmly fixed.
- 2. Install two +B 4×12 screws (supplied) near the camera's grip, and +B 4×6 screws (supplied) on the camera's shoulder pad.
- Remove the VTR from the camera in the reverse order of steps 1 and 2.



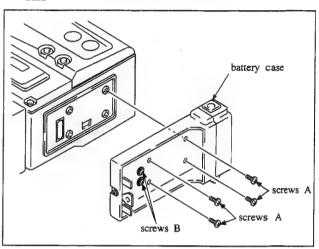
1-12. CABINET REMOVAL

SIDE PANEL

1. Loosen four screws, and open the side panel.

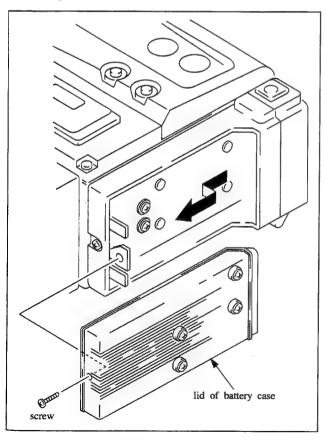


- 2. Remove four A screws shown in the figure.
- Loosen two B screws, and remove the battery case from the unit.



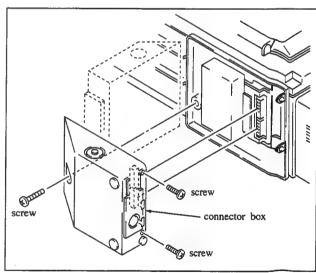
BATTERY CASE

1. Remove one screw, and remove the lid of battery case moving in the direction of the arrow.



CONNECTOR BOX

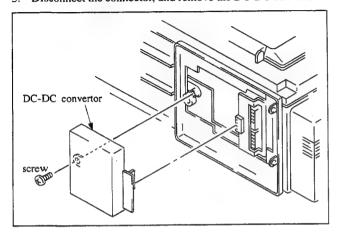
- 1. Remove three screws.
- 2. Disconnect the connector, and remove the connector box.



Note: Since the PVV-1AP has a harness for the 20P connector, the connector box should be opened as indicated by the dotted line on the chart.

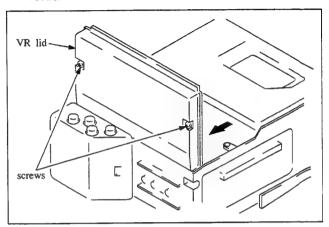
DC-DC CONVERTOR

- 1. Remove the connector box.
- 2. Remove one screw.
- 3. Disconnect the connector, and remove the DC-DC convertor.



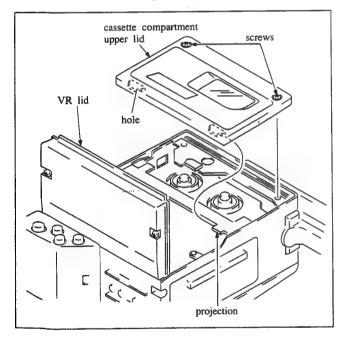
VR LID

- 1. Loosen two screws.
- Slide the VR lid in the direction of the arrow, and open the VR lid.



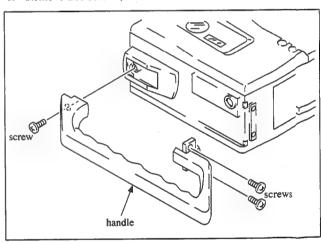
CASSETTE COMPARTMENT UPPER LID

- 1. Loosen two screws, and open the VR lid.
- Loosen two screws on the cassette compartment upper lid.
 Remove the holes of the cassette compartment upper lid from the projections of the cassette compartment chassis, and remove the cassette compartment upper lid.



HANDLE

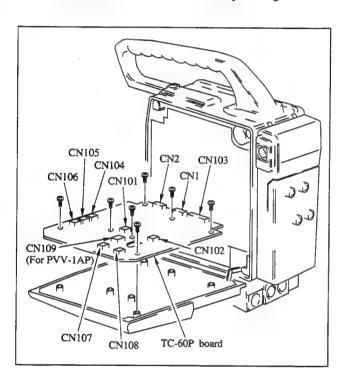
1. Remove tree screws, and remove the handle.



1-13. BOARDS REPLACEMENT

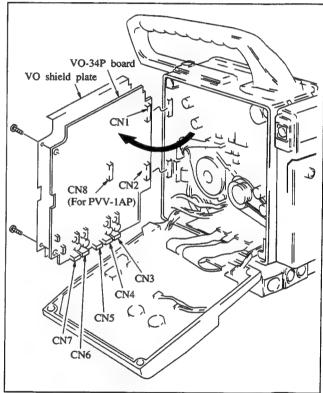
1-13-1. TC-60P Board Replacement

- 1. Loosen four screws, and open the side panel.
- 2. Disconnect ten connectors (CN1, 2, 101 through 108), and remove seven screws.
 - At PVV-1AP, disconnect eleven connectors (CN1, 2, 101 through 109).
- 3. Remove TC-60P board from the side panel.
- 4. Install TC-60P board in the reverse order of steps 1 through 3.



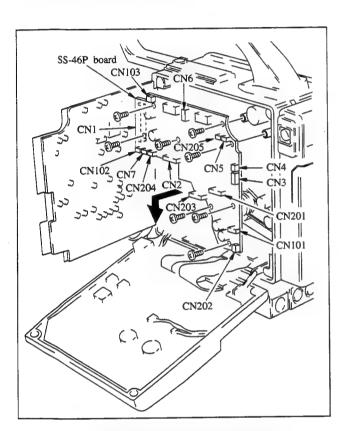
1-13-2. VO-34P Board Replacement

- 1. Loosen four screws, and open the side panel.
- Remove two screws and open VO-34P board, and remove VO shield plate.
- Disconnect seven connectors (CN1 through CN7), and remove VO-34P board.
 At PVV-1AP, disconnect eight connectors (CN1 through
- 4. Install VO-34P board in the reverse order of steps 1 through 3.

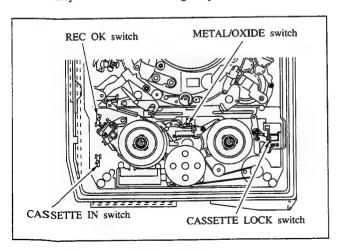


1-13-3. SS-46P Board Replacement

- 1. Loosen four screws, and open the side panel.
- 2. Remove two screws, and open VO-34P board.
- 3. Disconnect fifteen connectors. (CN1 through CN7, CN101 through CN103, CN201 through CN205)
- 4. Remove eight screws and SS-46P board in direction of the

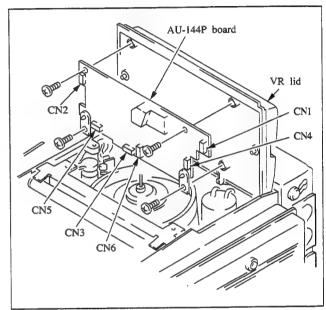


- 5. Install SS-46P board in the reverse order of steps 1 through 4.
- After SS-46P board installation, remove the cassette compartment. Push four switch buttons (CASSETTE LOCK, CASSETTE IN, REC OK, METAL/OXIDE), and make sure that they move back to their original position.



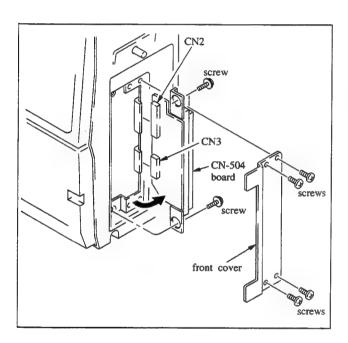
1-13-4. AU-144P Board Replacement

- Loosen two screws and open the VR Lid. (Refer to Section 1-12. Removal of cabinet)
- 2. Loosen the clampers, and disconnect six connectors (CN1 through CN6).
- 3. Remove four screws, and remove AU-144P board.
- Install AU-144P board in the reverse order of steps 1 through 3.



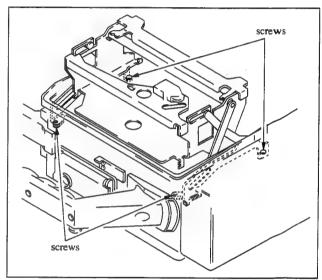
1-13-5. CN-504 Board (50 Pin Camera Connector) Replacement

- 1. Remove four screws, and remove the front cover.
- 2. Remove two screws, and open CN-504 board.
- Pull out the flexible card wires (CN2,3) slowly, and disconnect them. (Refer to Section 1-15-3. Replacement of Flexible card wires.)
- 4. Install CN-504 board in the reverse order of steps 1 through



1-14. THE CASSETTE COMPARTMENT REMOVAL

- 1. Open the VR lid, and remove the cassette compartment lid. (Refer to Section 1-12. Cabinet Removal.)
- 2. Press the EJECT button, so that make the cassette compartment is in up state. (When the power supply is not available, refer to Section 1-20.)
- Loosen the four screws shown in the figure. Remove the cassette compartment.
- 4. Install the cassette compartment in the reverse order of steps 1 through 3.



1-15. NOTES ON REPAIR PARTS

1-15-1. Notes on Repair Parts

1. Safety Related Components Warning

Components marked with \triangle on the schematic diagrams, exploded views and electrical repair parts list are critical to safe operation. Replace these components with Sony parts whose part numbers appear in this manual or in service bulletins and service manual supplements published by Sony.

2. Standardization of Parts

Repair parts supplied from Sony Parts Center may not always be identical with the parts actually in use due to "accommodating the improved parts and/or engineering changes" or "standardization of genuine parts".

This manual's exploded views and electrical repair parts list indicate the part numbers of "the standardized genuine parts at present".

3. Change of Parts

Regarding engineering parts changes, refer to section 14 "CHANGED PART".

4. Stock of Parts

Parts marked with "o" SP(Supply Code)column of the repair parts list are not normally required for routine service work. Orders for parts marked with "o" will be processed, but allow for additional delivery time.

5. Units for Capacitors and Resistors

The following units may be assumed in schematic diagrams, electrical parts list and exploded views unless otherwise specified.

Capacitors: uF Resistors: ohm

1-15-2. Replacement Procedure for Chip Parts

Required Tools

Soldering iron 20W; If possible, use a soldering iron tip heat-

controller at 270± 10°C

Braided wire;

SOLDER TAUL or equivalent

Sony part No. 7-641-300-81

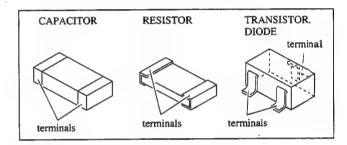
Solder;

0.6 mm dia. is recommended.

Tweezers

Soldering conditions

Soldering iron temperature; 270± 10°C Soldering time; Less than two seconds per a pin



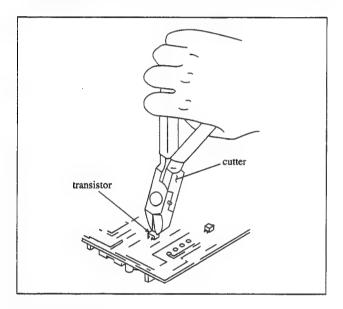
Resistor and Capacitor Replacement

- Place the soldering iron tip onto the chip part and heat it up until the solder is melted. When the solder is melted, slide the chip part aside.
- Make sure that there is no pattern peeling, damage and/or bridges around the desoldering positions.
- 3. After removing the chip part, presolder the area, in which the new chip part is to be placed, with a thin layer of solder.
- 4. Place new chip part in the desired position and solder both ends.

Note: Once a chip part has been removed, never use it again.

Transistor and Diode Replacement

- 1. Cut the terminals of the chip part with cutters.
- 2. Remove the cut leads with soldering iron.
- Make sure that there is no pattern peeling, damage and/or bridges around the desoldering positions.
- 4. After removing the chip part, presolder the area, in which the new chip part is to be placed, with a thin layer of solder.
- Place new chip part in the desired position and solder the terminals.



IC Replacement

- Using the braided wire, "SOLDER TAUL" Sony Part No. 7-641-300-81, remove the solder around the pins of the ICchip to be removed.
- While heating up the pins, remove the pins one by one using sharp-pointed tweezers.
- Make sure that there is no pattern peeling, damage and/or bridges around the desoldering positions.
- 4. After removing the chip part, presolder the area, in which the new chip part is to be placed, with a thin layer of solder.
- 5. Place new chip part in the desired position and solder the pins.

1-15-3. Replacement of Flexible Card Wires (15P,16P, 20P,25P,26P)

15P and 20P flexible card wires are used on between CN-504 board and MB-362 board. 25P flexible card wire is used on between MB-362 board and MB-363 board. 16P and 26P flexible card wires are used on between MB-363 board and TC-60P board.

When handling a flexible card wire, be very careful not to bend it because this will markedly reduce its life.

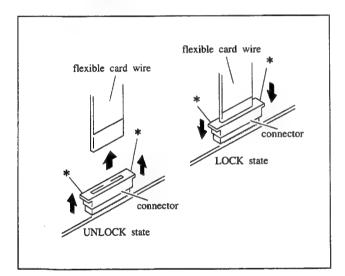
<Straight Type>

Disconnecting procedure

Pull up the * marked portions of connector, and pull out the flexible card wire from the connector.

Installing procedure

Install the flexible card wire as far as it will go (up to the line indicated on the flexible card wire) and push down the * marked portions of connector.



<Angle Type>

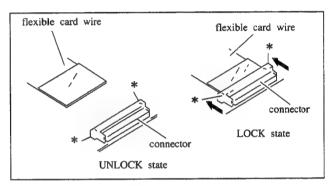
Disconnecting procedure

Slide the * marked portions of connector in the direction of the arrows, pull up the connector, and then pull out the flexible card wire from the connector.

Installing procedure

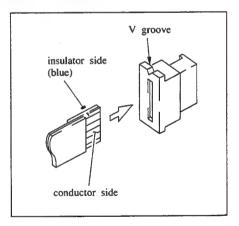
Pull up the * marked portions of the connector, insert the flexible card wire so that its conductor side is facing the printed circuit board, and insert it as far as it will go (up to the line indicated on the flexible card wire).

Push down the * marked portions, then the slide it in the opposite direction of the arrow to lock.



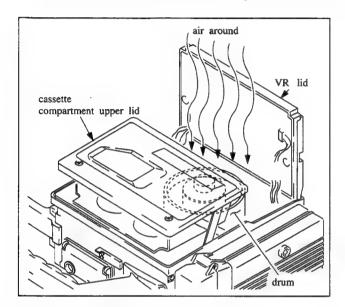
NOTE: The flexible card wire consists of conductor side and insulator side.

The flexible card wire must be inserted with the conductor side facing the correct way. If it is not the circuit will not work.



1-16. DEW CONDENSATION (HUMID GOES ON) RELEASE

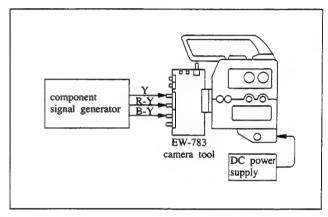
- 1. Press the EJECT button, and remove the cassette tape.
- 2. Turn the power OFF.
- 3. Loosen two screws and open the VR lid.
- 4. Dew condensation is released soon by sending the air around the drum to make the drum and outside temperature the same.



Note: When condensation have occurred on the drum surface, video head may be clogged. Confirm the head are clogged or not, and clean the head according to the need.

1-17. PUT THE VTR INTO THE REC MODE WITHOUT CONNECTING A CAMERA

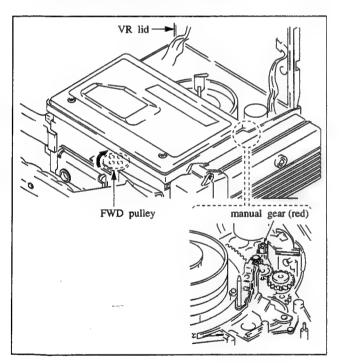
The PVV-1P cannot record the video and audio signals without connecting a camera. Therefore, in order to put VTR into the REC mode without connecting the camera, it is necessary to use the camera tool "EW-783". Use the camera tool (EW-783) to input the component signal from the component signal generator. The VTR is in REC mode.



1-18. REMOVAL OF CASSETTE TAPE WHEN TAPE SLACK IS OCCURRED IN THE UNIT

If either the cassette cannot be ejected or the cassette compartment does not rise up due to a fault, perform the following procedures to remove the cassette.

- 1. Loosen two screws and open the VR lid.
- Secure the cassette compartment with vinyle tape in order to stop the sudden rise of the cassette compartment during rewinding. Then perform the following procedures.
- 3. While rotating the manual gear by + screwdriver counterclockwise, rotate the FWD pulley by hand as shown in the direction of the arrow to take up the tape taking out from the cassette. Be sure not to rotate the manual gear further on where the threading ring stops. Be careful not to damage the tape which remains in the unit.



- 4. Take up the tape which remains in the unit. Remove the vinyle tape securing cassette compartment. Rotate the manual gear to release the mechanical lock of cassette compartment, and make it in up state. Do not rotate the manual gear any further after the cassette compartment is up. The manual gear may be damage. Take out the cassette tape from the unit.
- 5. After cassette tape removal, rotate the manual gear clockwise to lock the cassette compartment. Stop the manual gear just before the loading ring rotates. When the manual gear overrotate, rotate the manual gear counterclockwise so that the loading ring moves back.

1-19. CLEANING WHEN HEAD CLOGGED OCCURRED

In case the heads are clogged, carry out the following procedures to clean it.

Clean the video head and Audio head with cleaning cassette.
 Refer to the supplied operation manual for use.

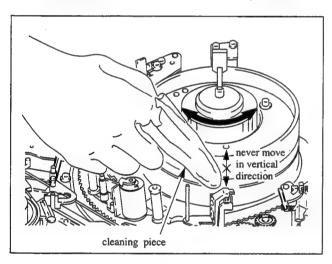
Cleaning cassette BCT-5CLN

Clean the head and the tape transport surface with the cleaning piece and the cleaning fluid. After cleaning, make sure not to insert tape before the cleaning fluid evaporates completely.

> Cleaning piece 2-034-679-00 Cleaning fluid 9-919-573-01

(1) Video Head

Press the cleaning piece moistened with the cleaning fluid gently with the drum, and turn the drum slowly with hand.

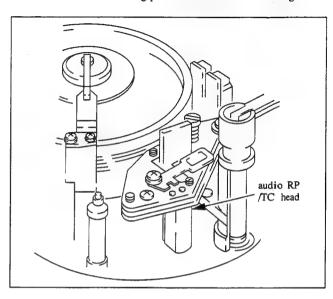


NOTE:

- Never move the cleaning piece in the vertical direction toward the durm when cleaning.
- Be sure to turn the power OFF, and perform the cleaning.

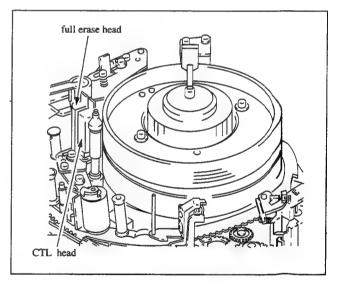
(2) Audio RP/TC Head

Clean with the cleaning piece moistened with cleaning fluid.



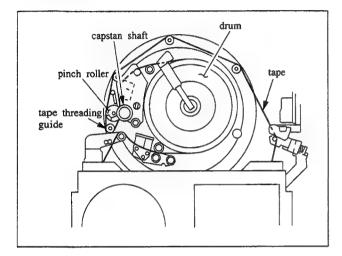
(3) CTL, full erase Head

Clean with the cleaning piece moistened with cleaning fluid.



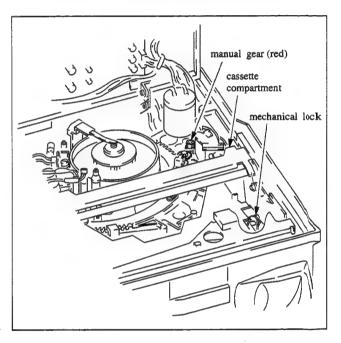
(4) Tape running surface

Clean the areas where the video tape is in contact with the cleaning piece moistened with cleaning fluid; Tape guides, upper/lower drum, capstan and the pinch roller as shown in the figure.



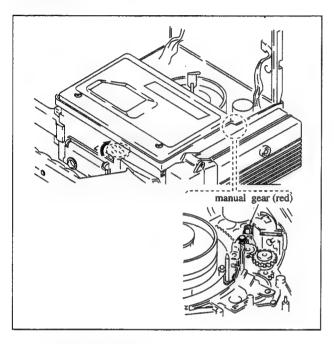
1-20. WHEN POWER IS NOT AVAILABLE, HOW TO MAKE THE CASSETTE COMPARTMENT UP STATE

- Open the VR lid, and remove the cassette compartment lid. (Refer to section 1-12. Cabinet Removal)
- 2. Rotate the manual gear in the counterclockwise direction and the release mechanical lock of the cassette compartment so that the cassette compartment up state is obtained.
- To make the cassette compartment in down state, rotate the manual gear in the clockwise direction and make it in lock state. Make the cassette compartment in down state.



1-21. MANUAL GEAR

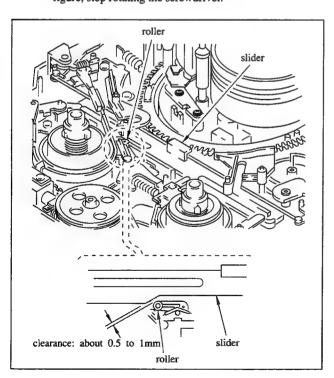
When a power supply is not available, by rotating the manual gear, the mechanical modes are obtained as shown in the each following state.



1. Threading end mode

Threading end mode means that the threading ring rotates in the counterclockwise direction and stops.

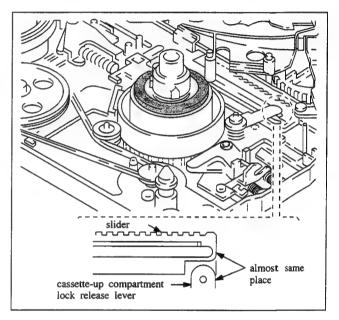
- Rotate a manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- (2) When a slider moves into the condition shown in the figure, stop rotating the screwdriver.



2. Unthreading end mode

Unthreading end mode is the same mode with EJECT completion and means; that the threading ring rotates in the clockwise direction and stops.

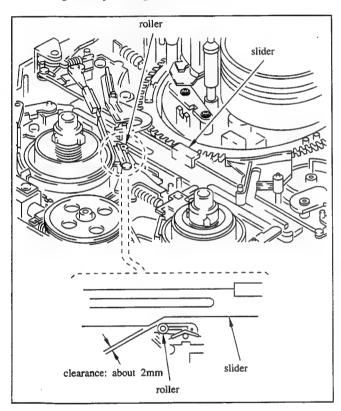
- (1) Rotate the manual using a philips type 2mm dia. screwdriver in the counter clockwise direction.
- (2) When the slider moves into the condition shown in the figure, stop rotating the screwdriver.



3. STOP/FF/REW mode

STOP/FF/REW mode is similar to the threading end mode in the aspect of mode, but the position of the slider is slightly different from the latter.

- (1) Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- (2) When the slider moves to the condition shown in the figure, stop rotating the screwdriver.

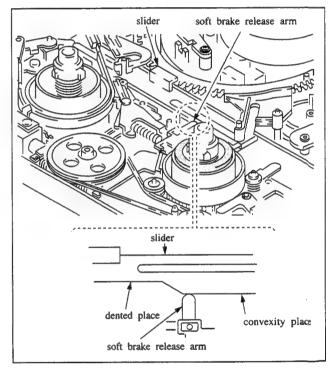


4. PLAY mode

PLAY mode means the mode where the pinch roller is pressed against the capstan shaft after STOP mode.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction, and put into the STOP mode.
- (2) When the slider moves to the condition shown in the figure, stop rotating the screwdriver.

NOTE: Be sure not to rotate the gear further from this state, if rotate the gear further, the gear may be broken.

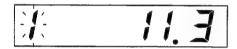


1-22. VOLTAGE CHANGE OF BATTERY BEFORE END

Voltage of battery before end can be changed by the following procedures.

Setting available range: 11.0 V to 13.0 V Setting available minimum unit: 0.1V When the unit is shipped, it is set to 11.3V.

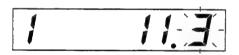
- Press the [DIAGNOSTIC] switch on the side panel, and put into the DIAGNOSTIC mode. (Refer to section 1-9-2. Diagnostic mode)
- 2. Press the [ADVANCE] button on the side panel, and put into the MODE "1". Then, the voltage of battery before end is displayed on the LCD display.



Press the [SHIFT] button on the side panel, and the first digit blinks.

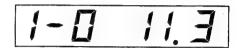


- 4. Press the [ADVANCE] button, and set the desired figure.
- 5. Press the [SHIFT] button, and the decimal digit blinks.



- 6. Press the [ADVANCE] button, and set the desired figure.
- Press the [SHIFT] button. Then the desired voltage is stored in the ROM.

If the value is stored in the ROM, "0" is displayed automatically.



If the value can not be stored in the ROM because of the error, the following message is displayed.



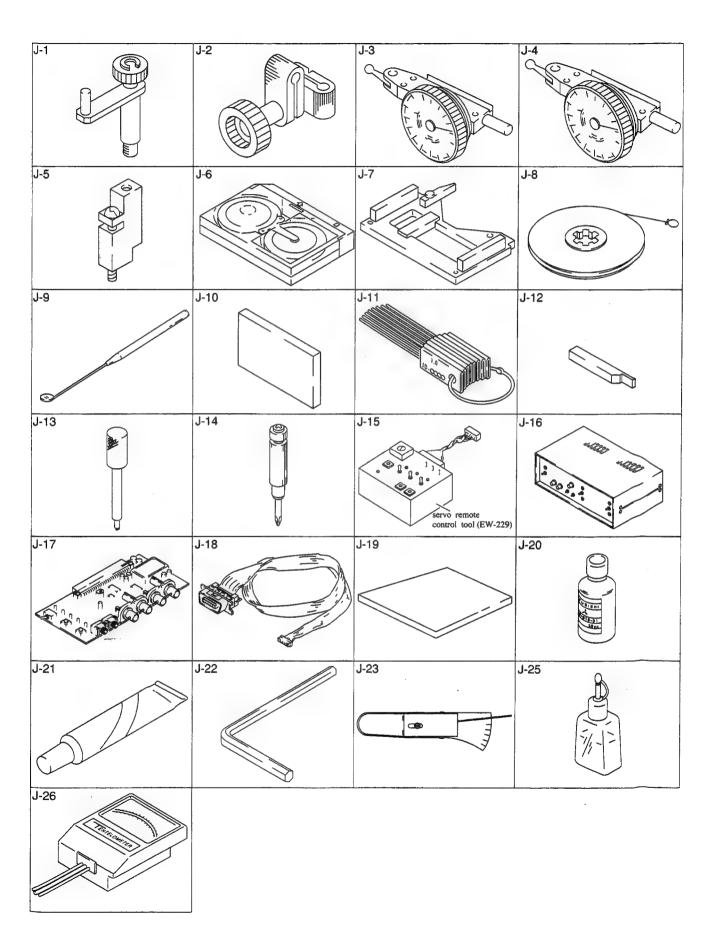
In this case, press the [ADVANCE] button, and then repeat the order of steps 2 through 7.

1-23. ALIGNMENT FIXTURE

Ref. No.	Part Number	Description	For Use			
J-1	J-6001-820-A	Drum eccentricity gauge(3)	Upper drum eccentricity adjustment			
-2	J-6001-830-A	Drum eccentricity gauge(2)				
1-3	J-6001-840-B	Drum eccentricity gauge(1)				
<u>-4</u>	or J-6325-530-A	Drum eccentricity gauge(6)				
I-5	J-6087-000-A	Drum eccentricity gauge(5)				
1-6	J-6080-003-C	Cassette Torque Measurement	Torque adjustment			
1-7	J-6080-008-A	Cassette reference plate	Reel table adjustment			
T-8	J-6080-011-A	Plate Reel, Tension gauge	Torque adjustment			
I-9	J-6080-029-A	Inspection Mirror	Tape path adjustment			
I-10	J-6086-570-A	Flatness plate	Audio/TC head zenith adjustment			
J-11	J-6152-450-A	Wire Clearance gauge	Clearance check			
J-12	J-6190-800-A	Tension Regulator Vertical	Tension regulator slatness			
		Check tool	adjustment			
J-13	J-6321-040-A	Screwdriver for Motor pulley	Motor pulley replacement			
I-14	J-6321-500-A	Tape guide adjustment driver	Tape guide height adjustment			
J-15	J-6332-290-A	Servo remote control tool (EW-229)	Servo system adjustment			
J-16	J-6335-790-A	Deviation Checker	Deviation adjustment			
J-17	J-6337-830-A	Camera Tool (EW-783)	Component video system adjustment			
J-18	J-6338-040-A	Cable (EW-804)	Connection cable connected Servo			
			remote control tool with PVV-1P			
J-19	2-034-697-00	Cleaning piece	Cleaning			
J-20	7-661-018-18	Oil	Lubrication			
J-21	7-662-010-04	Grease	-			
J-22	7-700-736-05	Wrench, L-Shaped 1.5mm				
	7-700-736-06	Wrench, L-Shaped 0.89mm	Tightening screw			
J-23	7-732-050-30	Tension scale(100g full scale)	Torque/Back tension adjustment			
	7-732-050-40	Tension scale(200g full scale)	Torque/Back tension adjustment			
J-24	8-960-096-51	Alignment tape, CR2-1B PS	Video tracking adjustment			
	8-960-096-91	Alignment tape, CR5-1B PS	Video tracking adjustment			
	8-960-098-45	Alignment tape, CR8-1A PS	Audio alignment			
	8-960-096-86	Alignment tape, CR8-1B PS	Audio alignment			
	8-960-098:44	Alignment tape, CR5-2A PS	Video system, servo system adjustment			
J-25	9-919-573-01	Cleaning fluid	Cleaning			
J-26		7-UMC) : recommended tool				

NOTE: TENTEL Corp. 1506 Dell Ave. Campbell, CA 95008

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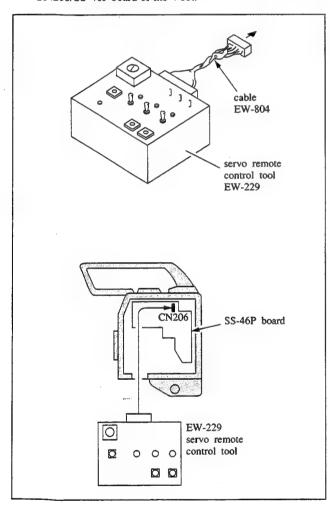
1-24. USE OF THE SERVO REMOTE CONTROL TOOL (EW-229)

For servo system alignment and mechanical alignment, it is recommended to use the SERVO REMOTE CONTROL TOOL (EW-229).

By using this tool, the mode that are not available in this unit can be obtained.

1. Connection

- (1) Connect the connector (14P, female) of the supplied harness to the tool
- (2) Connect the other side of the connector of the harness to CN206/SS-46P board of the VTR.



2. Mode Selection

The desired mode can be selected by pressing the switches and rotary switch on the function control panel of this tool.

• TRCON Switch

After the rotary switch is set to the "F" position, turn ON this switch. Then LED lights. Tracking control is possible by pressing the "+"button or the "-"button.

When turned OFF, return the unit to the just tracking mode.

The memory is cleared by disconnecting the connector of the tool from the CN206/SS-46P board.

• SW POSITION Switch

After the rotary switch is set to the "F" position, turn ON this switch. Then LED lights, the switching position is shifted by pressing the "+" button or the "-" button.

• REC SERVO Switch

After the rotary switch is set t*o the "F" position, turn ON the switch. Then LED lights, and the capstan servo circuit is put into the REC SERVO mode.

• REV Button

The unit is put into REV mode by pressing this button. Press the [STOP] button on the VTR, and the unit is put into the STOP mode.

• Rotary Switch

The mode described in the following mode table is obtained by setting the rotary switch to "0" through "F" positions. When the rotary switch is set to the specified position, it is necessary to mute the slack detection circuit.

The slack detection circuit can be muted by turning ON the S5/SS-46P board.

• SW PULSE Test Point

The switching pulse signal is appeared at this test terminal. When mode is "0" through "3", SW PULSE of selected head is appeared.

• CTL Test Point

The CTL signal is appeared at this test terminal.

Mode table

Rotary Switch	Mode	For Use
0	CH-A SW PULSE of Y is selected	Check CH-A head of Y.
1	CH-B SW PULSE of Y is selected	Check CH-B head of Y.
2	CH-A SW PULSE of C is selected	Check CH-A head of C.
3	CH-B SW PULSE of C is selected	Check CH-B head of C.
4	PAUSE mode	Put the capstan into the stop servo mode, it enable to keep RF on wave-shaped of counter. Check the capstan stop servo adjustment.
5		
6		
7	Drum rotating stops. (Mute the slack detection circuit.)	Turn four head ON, and stop drum rotating to check REC current of drum head.
8	Capstan x 1/2 times speed mode	Confirm the servo system
9	Capstan x 1/6 times speed mode	Confirm the servo system
A		
В		
c	Capstan FG DUTY adjustment mode	Rotate the capstan to adjust the capstan FG DUTY.
D	Capstan free speed adjustment mode	Measuring adjustment instruction is appeared to check capstan free speed.
E		
F	Normal mode	

1-25. USE OF CAMERA TOOL (EW-783)

Camera tool has terminals of every kind component video signal input, play back video signal output, mic signal input and earphone output. This also has VTR S/S switch, REC REVIEW switch, SAVE → STBY switch and every kind of LED DISPLAY system.

When every kind component video signal is input during video system alignment, and when VTR is connected as follows to check with no camera during PVV-1P maintenance, use the camera tool.

1. Switch operation

VTR S/S Switch

This switch is VTR record start/stop switch. When this switch is pressed, recording starts. When this switch is pressed again, recording stops.

REC REVIEW Switch

When this switch is pressed, part of recorded portion plays back. Confirm recording display in PB VIDEO OUT display during waiting to record.

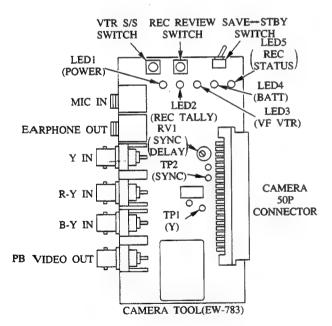
SAVE → STBY Switch

• SAVE

VTR is in power-saving condition.

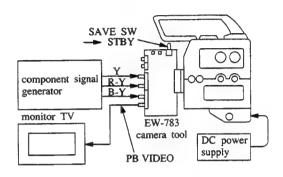
STBY

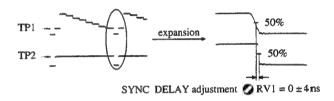
VTR is waiting to record. Press [VTR S/S] switch, and recording starts at once.



2. Camera Tool Connection and Alignment

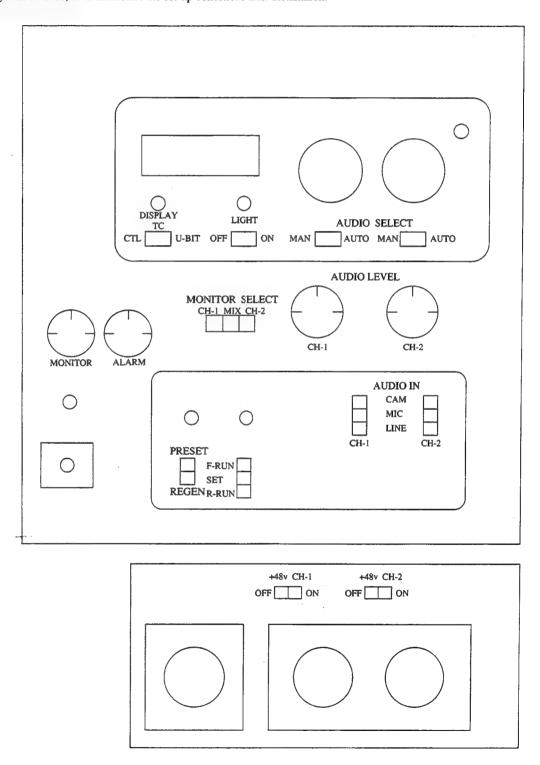
When electrical alignments are performed with the camera tool, never fail to perform SYNC DELAY alignment connecting the camera tool as follows.





1-26. SET-UP CHECK SHEET

It is recommended to use this set-up check sheet to write down the set-up conditions (switch setting, control volume setting, etc...) before preforming maintenance, or to memorize the set-up conditions after installation.



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SECTION 2 PERIODIC CHECK AND MAINTENANCE

2-1. PERIODIC CHECK AND MAINTENANCE

It is recommended that the periodic check and maintenance schedule be employed in order to obtain maximum performance and longer tape life from the PVV-1. (Refer to Section 2-6.)

2-2. HOURS METER

The operation time of the unit is displayed in the LCD display or the monitor screen which is connected to ENCODE VIDEO OUT connector on the side panel.

Operation procedure:

Press the [DIAGNOSTIC] switch on the side panel with a pencil lead or similar object, and put into the DIAGNOSTIC mode. Then the HOURS METER of MODE [0] is displayed on the LCD display, and/or [HOURS METER DISPLAY] is displayed on the monitor screen.

The HOURS METER display has three functions.

- A. DRUM RUNNING
 Displays accumulated rotation time of the drum.
- (2) B. TAPE RUNNING
 Displays accumulated tape running time.
- (3) C. OPERATION

 Displays accumulated time that the POWER has been turned ON.

These three functions can select by pressing the [SHIFT] button on the side panel.

It is recommended that the HOURS MENTER is used as a tool for determing the periodic check.

2-3. MAINTENANCE AFTER THE REPAIRS

Perform the following maintenance after repair without regarding the machin operating hours.

- Video heads and stationary heads cleaning. (Refer to Section 2-4-1.)
- 2. Tape movement area cleaning. (Refer to Section 2-4-4.)

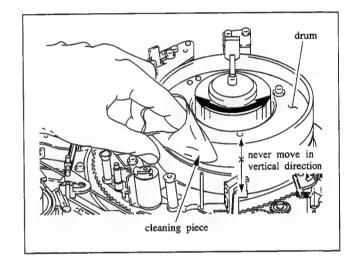
2-4. CLEANING PROCEDURE

Cleaning procedure is as follows. Be sure not to insert a cassette tape before the cleaning fluid evaporates completely.

2-4-1. Video Head

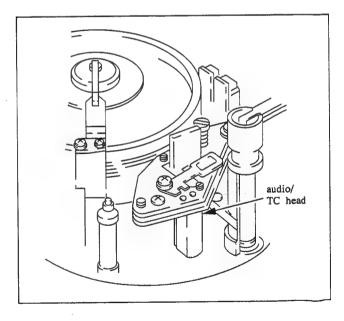
Press a cleaning piece moistened with cleaning fluid and turn the drum slowly with hand.

- (NOTE) 1. Never move the cleaning piece in the vertical direction of the head tip when cleaning.
 - 2. Perform the cleaning with the POWER OFF.



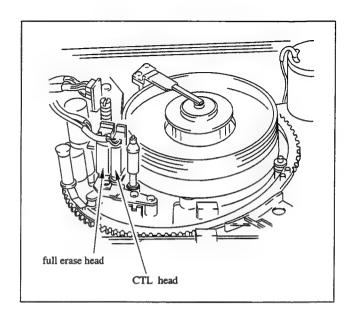
2-4-2. Audio/TC Heads

Clean with a cleaning piece moistened with cleaning fluid.



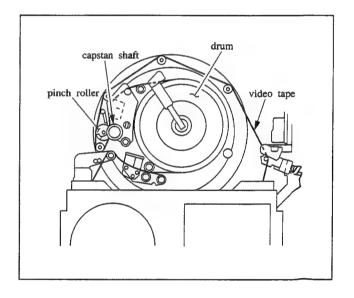
2-4-3. CTL, FE (Full Erase) Heads

Clean with a cleaning piece moistened with cleaning fluid.



2-4-4. Tape Movement Areas

Clean with a cleaning piece moistened with cleaning fluid, tape guides, drum, capstan and the pinch roller as shown in the figure.



2-5. AFTER EXPOSE TO SAND OR DUST

It is recommended to check the following items after the PVV-1 is exposed to sand or dust.

- (1) Clean off the sand or dust in the PVV-1 with a cleaning piece moistened with cleaning fluid, or carefully blow it off with an air-brush.
- (2) Clean the video head and stationary heads with a cleaning piece moistened with cleaning fluid.
- (3) Clean the tape movement areas (the durm surface, tape guides, capstan shaft and the pinch roller) with a cleaning piece moistened with cleaning fluid.
- (4) Clean the belts located on both sides of chassis.
- (5) Clean the surface of the reel tables contact with the brake shoes.
- (6) Rotate the tape guides, pulley, capstan and the pinch roller by hand, and check for any abnormal noise. If there are any abnormal noises, replace the part immediately.
- (7) After the PVV-1 is used at seaside, remove the printed circuit board. Clean the printed circuit board with a cleaning piece moistened with cleaning fluid after blow off sand on the completely. Clean the soldering side in the same manners.
- (8) Clean the connector on the connector panel completely. (Disconnect and clean each pin.)
- (9) Perform the operation check and be sure that the machine operates normally.

2-6. PERIODIC MAINTENANCE TABLE

It is recommended to perform the periodic maintenance in order to obtain correct function and higher performance, and also to extend the life of tape and unit.

It is recommended to perform the periodic check and maintenance reffering to "A. DRUM RUNNING" shown in HOURS METER display.

Omark: Execute

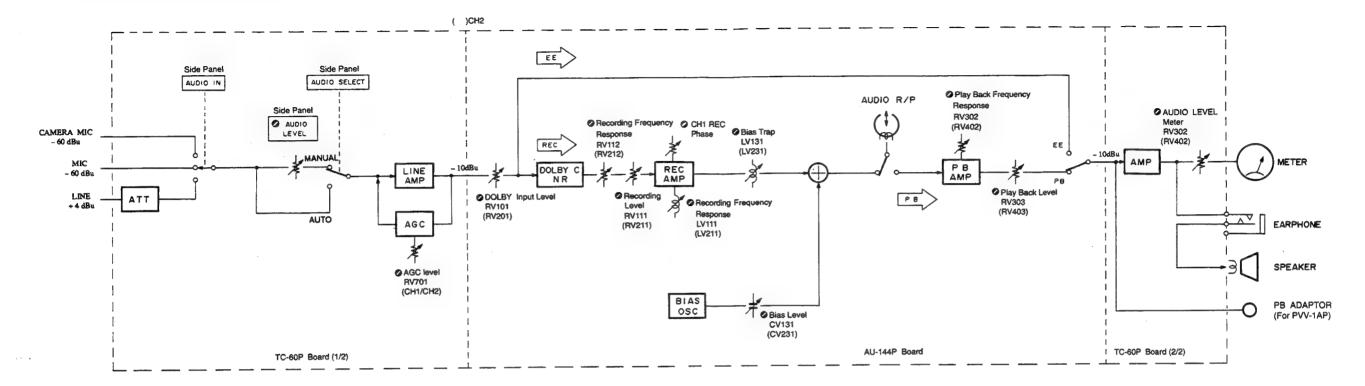
△mark: confirm, if not, replace or adjust

ltem	500H	1000H	1500H	2000H	2500H	3000H	Re	eplacement Part	Q'ty	Remarks
Tape running system										
Tape running surface cleaning	0	0	0	0	0	0				
Tape running confirmation/adjustment	Δ	Δ	Δ	Δ	. Δ	Δ				
Upper drum assembly replacement	0	0	_	0	0	_		UPPER DRUM ASSY, DBR-23-R	1pc	(Note 1)
								UPPER DRUM ASSY, DBR-38-R		
Drum assembly replacement	_	_	0	_	<u> </u>	0		DRUM ASSY, DBH-23A-R	1pc	
							PVV-1AP; A-8260-607-A	DRUM ASSY, DBH-38A		
Video tracking confirmation/adjustment	Δ	Δ.	Δ	Δ	Δ	Δ				
Tension regulator band replacement	0	0	0	0	0	0	X-3717-736-1	BAND ASSY, T	1pc	
S soft brake shoe replacement	0	0	0	0	0	0_	X-3166-112-3	BRAKE ASSY, S SOFT	1pc	
T soft brake shoe replacement	0	0	0	0	0	0	X-3166-113-1	BRAKE ASSY, T SOFT	1pc	
S brake shoe replacement	0	0	0	0	0	0	X-3717-734-5	BRAKE ASSY, MAIN S	lpc	·
								(FOR PVV-1P; S/N 10001 through 10800)	1pc	
							X-3166-577-1	BRAKE ASSY, MAIN S	1pc	
								(FOR PVV-1P; S/N 10801 and higher)	1pc	
								(FOR PVV-1AP)	1pc	
T brake shoe replacement	0	0	0	0	0	0	X-3717-735-4	BRAKE ASSY, MAIN T	1pc	
Tape guide wearing confirmation/adjustment	_	T -	Δ	_	_	Δ	A-6746-023-E	GUIDE ASSY, ENTRANCE	1pc	
							A-6746-024-E	GUIDE ASSY, EXIT	1pc	
							X-3675-851-0	ROLLER ASSY, TR	1pc	
			:				3-717-923-01	GUIDE, DUMMY	1pc	
Tape guide flange wearing confirmation		_	Δ	_	_	Δ	X-3617-703-2	LIND ASSY, SLANT	1pc	
/adjustment							3-677-752-00	NUT, ADJUSTMENT, T	1pc	
, 40, 40, 41, 41, 41, 41, 41, 41, 41, 41, 41, 41							3-717-859-01	FLANGE, TR (LOWER)	1pc	
AUDIO/TC head replacement	_		0		_	0	8-825-776-11	HEAD, AU PS244-2103D	lpc	
CTL head replacement	—	_	0	_	_	0	8-825-554-83	HEAD, CTL PS244-21B	1pc	
Full erase head replacement	_		0	_	_	0	8-825-770-72	HEAD, FE EF291-21	1pc	
Drive system										
Pinch roller replacement	10	0	0	0	0	0	X-3166-107-2	ARM ASSY, PINCH	lpc	
Reel belt replacement	0	0	0	0	0	0	3-717-908-01	BELT, REEL	1pc	
Drum belt replacement	0	0	0	0	0	0	3-717-910-01	BELT, DRUM	lpc	
Ground shaft replacement	-	0		0		0	X-3166-357-1	GROUND ASSY, SHAFT	1pc	
Idler replacement	_	0		0		0	X-3166-116-1	IDLER SUB ASSY	1pc	
Pinch solenoid replacement	 _	_	0			0	1-454-445-21	SOLENOID	1pc	
Brake solenoid replacement			0	_	_	0	1-454-382-31	SOLENOID	lpc	
Reel motor replacement	T-	— .	0	_		0	8-835-461-01	MOTOR, DC LN22-M16Z1B	1pc	
Drum motor replacement	<u> </u>		0	<u> </u>	-	0	A-8267-147-A	MOTOR ASSY, DRUM	1pc	
Capstan motor replacement	_	_	0	_	· _	0	8-835-437-01	MOTOR, DC SCV-0201A	1pc	
Threading motor replacement	 _	 _	0	_		0	8-835-462-01	MOTOR, DC DN20-Q7Z2B	1pc	
Gear box replacement	 	†	<u> </u>	-	_	0	A-6750-297-A	GEAR BLOCK ASSY	1pc	

Note 1: The video head life is greatly affected by operating ambient condition and tape.

Item	500H	1000H	1500H	2000H	2500H	3000H	Replacement Part	Q'ty	Remarks
Mechanical operation confirmation									
Abnormal noise	Δ	Δ	. 🛆	Δ	Δ	Δ			
S soft brake operation confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
T soft brake operation confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
S main brake torque confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
T main brake torque confirmation	Δ	Δ	Δ	Δ	Δ	Δ			
FWD torque adjustment	Δ	Δ	Δ	Δ	Δ	Δ			
FWD back tension adjustment	Δ	Δ	Δ	Δ	Δ	Δ			
Electrical confirmation									
System control operation confirmation	Δ	Δ	Δ	Δ		Δ			
Servo system operation confirmation/adjustment	Δ	Δ	Δ	Δ	Δ	Δ			
Audio specifications confirmation	Δ	Δ	Δ	Δ		Δ			
Video specifications confirmation	Δ	Δ	Δ	Δ	Δ	Δ			

[Audio System Adjustment Block Diagram]



[Outline of Audio System Adjustment]

- **⊘**AUDIO LEVEL (Manual operation)
- Adjusts the reference input level of Audio System Adjustment.
 Never move this level until Audio System Adjustment is completed.
- When a level of input signal is too large, AGC circuit controls the level to specified value automatically.
 This adjusts this specified value.
- O DOLBY Input Level
- Adjusts input level to Dolby C noise reduction encoder circuit.
- Recording Level
- Adjust a level which is to be recorded on a tape. This unit only have a simple play back function, so adjust the level to specified level by playing back with a standard play back machine.
- Adjusts frequency response recorded on a tape. Adjust to specified frequency response by playing back with a standard play back machine
- Recording level also changes a little.

Bias Trap

- Adjusts to minimize a leak value of bias signal to REC AMP.
- Adjust with Bias Level at the same time.

Bias Level

- Adjusts bias signal level that is mixed with recording audio signal.
- Adjust with Bias Trap at the same time.
- Recording frequency response and recording level also change.

⊘ Play Back Frequency Response

- Adjusts play back frequency response by playing back an alignment tape.
- · Play back level also changes a littel.

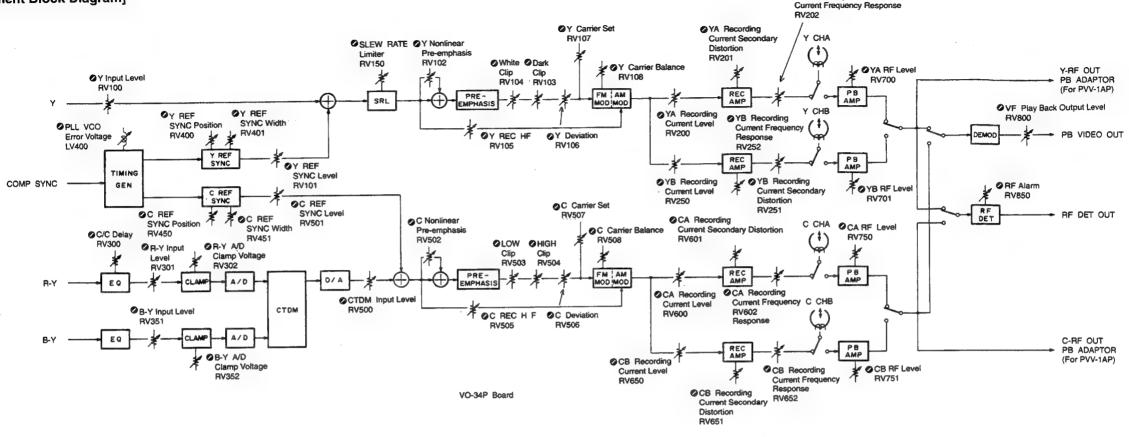
Play Back Level

- Adjust play back level to specified value by playing back an alignment tape.
- Before this adjustment, adjust Play Back Frequency Response.

⊘ AUDIO LEVEL Meter

 Connects reference input signal, and adjusts indication of level meter to 0VU.

[Video System Adjustment Block Diagram]



[Outline of Video System Adjustment]

- Y Input Level
- · Adjusts Y signal input level.
- R-Y Input Level, B-Y Input Level
- Adjusts A/D converter input level.
- R-Y A/D Clamp Voltage B-Y A/D Clamp Voltage
- Adjusts A/D converter input dc bias voltage.

◆ C/C Delay

- Adjusts phase of R-Y signal and B-Y signal.
- Records Bowtie signal, and measure C/C delay value by playing back with a standard play back machine.
- CTDM Input Level
- Adjusts CTDM signal input level.

● PLL VCO Error Voltage

- Adjusts voltage to phase lock VCO of timing generator to COMP SYNC.
- Y REF SYNC Position, Width, Level
- As for a phase information of Y signal during recording, Y REF SYNC is inserted. Adjusts this REF SYNC pulse position, width and level.
- Y REF SYNC position is adjusted as a video phase adjustment. Records Bowtie signal, and play it back with a standard play back machine, and measure video phase, then adjust.
- OC REF SYNC Position, Width, Level
- As for a phase information of R-Y/B-Y signals during recording, C REF SYNC is inserted. Adjusts this REF SYNC pulse position, width and level.
- C REF SYNC position is adjusted as a Y/C deley adjustment. Records Bowtie signal, and play it back with a standard play back machine, and measure Y/C delay value, then adjust.

SLEW RATE Limiter

- Adjusts for over-modulation compensate circuit during recording that is to limit the steep signal at rising-up edge of too large amplitude and too high frequency signal of Y signal.
- Y Nonlinear Pre-emphasis
 C Nonlinear Pre-emphasis
- Adjusts for compensate circuit that improves play back picture quality in details portion during playing back by pre-emphasize the high frequency signal component.

White Clip, Dark Clip

- After pre-emphasized, controls the over shooting and under shooting levels of signal, and adjusts to control an exessive frequency deviation after frequency modulation.
- White clip controls over shooting.
 Dark clip controls under shooting.

Low Clip, High Clip

- After pre-emphasized, controls the over shooting and under shooting levels of signal, and adjusts to control an exessive frequency deviation after frequency modulation.
- · Low clip controls under shooting.
- · High clip controls over shooting.

OY REC HF, C REC HF

 By extracting the signal where amplitude is too large and frequency is too high, and amplified FM signal of this signal by AM modulator, and then to record it. This compensates over modulation during play back. Adjusts slice level of this compensate circuit.

Y Carrier Set, Y Deviation

- Adjusts pedestal frequency and frequency deviation (a difference between sync tip frequency and white peak frequency) of Y-FM signal.
- Y Carrier set adjusts the pedestal frequency to 7.4MHz.
- Y deviation adjusts the frequency deviation to 2.0 MHz

OC Carrier Set, C Deviation

- Adjusts pedestal frequency and frequency deviation (a difference between Low level frequency and High level frequency) of C-FM signal.
- C Carrier set adjusts the pedestal frequency to 6.1MHz.
- C deviation adjusts the frequency deviation to 1MHz.

Y Carrier Balance, C Carrier Balance

 Adjusts to minimize the level of secondary distortion of FM Carrier.

- **⊘**YA•YB Recording Current Level, Secondary Distortion, Frequency Response
- CA•CB Recording Current Level, Secondary Distortion, Frequency Response
- Recording current is adjusted to match the characteristics of video heads on an upper drum, be sure to adjust it when upper drum is replaced.
- When adjustment is out of specification, over-modulation may be appeared.

② YA•YB RF Level, CA•CB RF Level

 Adjusts play back RF signal level by playing back an alignment tape.

◊ VF Play Back Output Level

 Adjusts play back output video signal level for view finder by playing back an alignment tape.

RF Alarm

 Adjusts sensitivity of RF alarm detect circuit in REC pause mode.

SECTION 3 MAJOR PART REPLACEMENT AND ALIGNMENT

3-1. GENERAL INFORMATION FOR PART REPLACEMENT

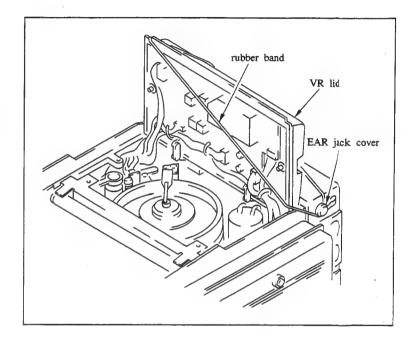
1. When replacing part on the upper portion of the unit.

Preparations before replacement:

Before replacing part, perform the following procedures:

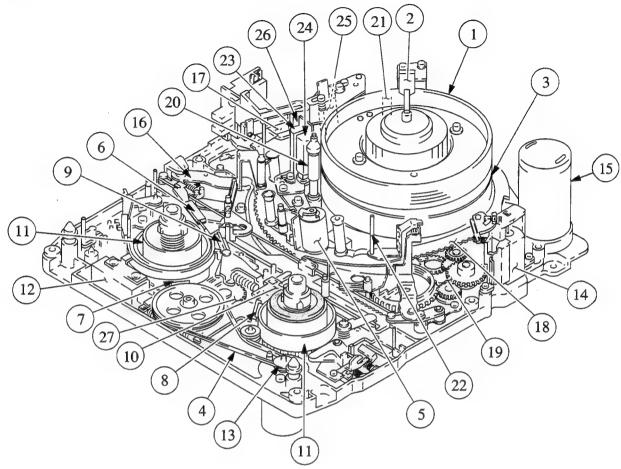
- (1) Turn the POWER switch OFF.
- (2) Remove a cassette-up compartment lid. (Refer to Section 1-12.)
- (3) Open a VR lid. (Refer to Section 1-12.) It is easier if the lid is fixed with a rubber band as shown in the figure to prevent the VR lid from closing while part replacement and adjustment work is in progress.
- (4) Remove a cassette-up compartment. (Refer to Section 1-14.)

Note: The above item is omitted in the respective replacement sections.



NO.	PART NAME		REPLACEMENT ITEM NAME	PAGE
1.	Upper drum assembly	3-2.	Upper drum assembly replacement	3-13
2.	Ground shaft	3-3.	Ground shaft assembly replacement	3-18
3.	Drum assembly	3-4.	Drum assembly replacement	3-19
4.	Reel belt	3-5.	Reel belt replacement	3-23
5.	Pinch roller	3-7.	Pinch roller replacement	3-26
6.	Tension regulator band	3-8.	Tension regulator band replacement	3-30
7.	S brake shoe	3-9.	S brake shoe replacement	3-38
8.	T brake shoe		T brake shoe replacement	3-41
9.	S Soft brake shoe		S soft brake shoe replacement	3-44
10.	T soft brake shoe	3-12.	T soft brake shoe replacement	3-48
11.	S/T reel table		Supply reel table replacement	3-51
		3-14.	Take-up reel table replacement	3-53
12.	Brake solenoid		Brake solenoid replacement	3-55
13.	Reel motor/reel motor pulley	3-16.	Reel motor replacement	3-59
14.	Threading motor/threading motor pulley	3-17.	Threading motor replacement	3-61
15.	Drum motor/drum motor pulley	3-18.	Drum motor replacement	3-63
16.	Tension regulator		Tension regulator block replacement	3-66
17.	Pinch press block / pinch solenoid	3-20.	Pinch press block replacement	3-70
18.	Threading ring	3-21.	Threading ring replacement	3-75
19.	Gear block	3-22.	Gear block replacement	3-79
20.	TG-I tape guide	3-23.	TG-I tape guide replacement	3-83
21.	TG-II tape guide	3-24.	TG-II tape guide replacement	3-85
22.	Slantness guide	3-25.	Slantness guide assembly replacement	3-86
23.	Full erase head		Full erase head replacement	3-87
24.	CTL head	3-27.	CTL head replacement	3-89
25.	AUDIO/TC head	3-28.	AUDIO/TC head replacement	3-91
26.	Capstan motor		Capstan motor replacement	3-93
27.	Idler pulley assembly		Idler pulley assembly replacement	3-95

< Top View >



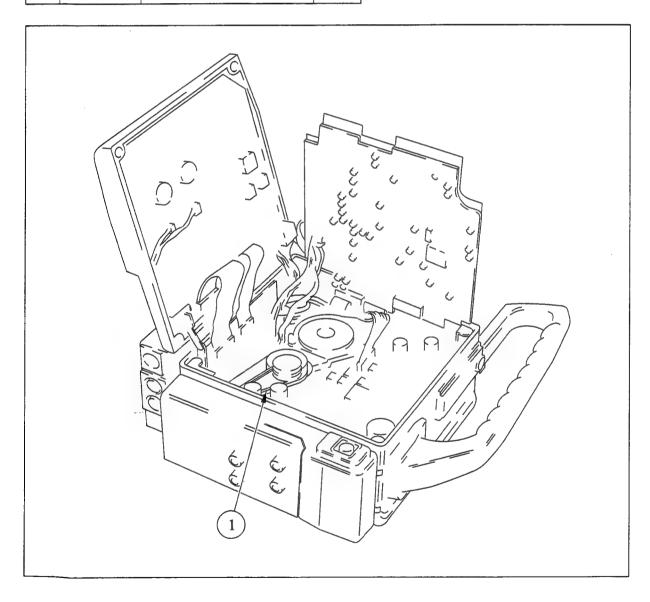
PVV-1P

2. When replacing part on the back side portion of the unit.

Preparations before replacement:
Before replacing part, perform the following procedures:

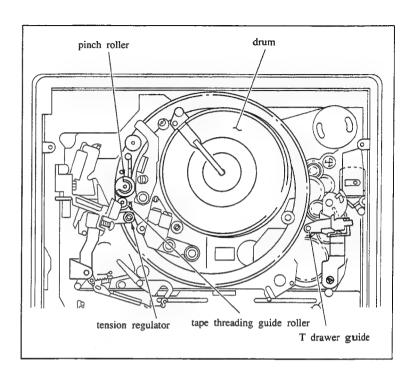
- Turn the POWER switch OFF.
 Open a side panel. (Refer to Section 1-12.)
 Open VO-34P board. (Refer to Section 1-13.)

NO.	PART NAME	REPLACEMENT ITEM NAME	PAGE
1.	Drum belt	3-6. Drum belt replacement	3-24

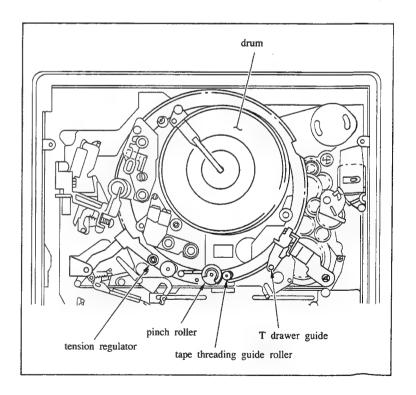


3. Threading end mode / Unthreading end mode

Threading end mode means that the threading ring rotates in the counterclockwise direction and stops.



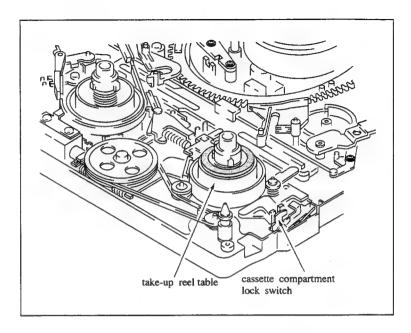
Unthreading end mode is the same condition with EJECT completion and means that the threading ring rotates in the clockwise direction and stops.



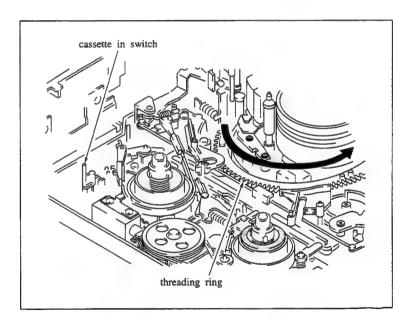
In order to put into the threading end mode without inserting a cassette tape:

Method 1:

 Turn the POWER switch ON. Push down a cassette compartment lock switch to get locked state.

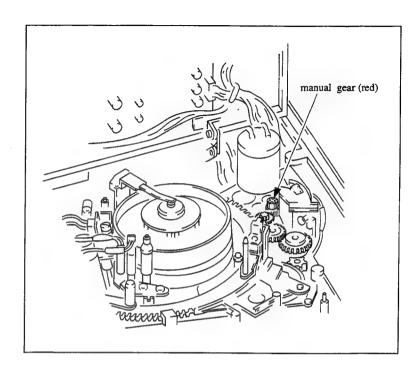


- Push a cassette in switch shown in the figure.
- Threading ring rotates in the counterclockwise direction and stops.

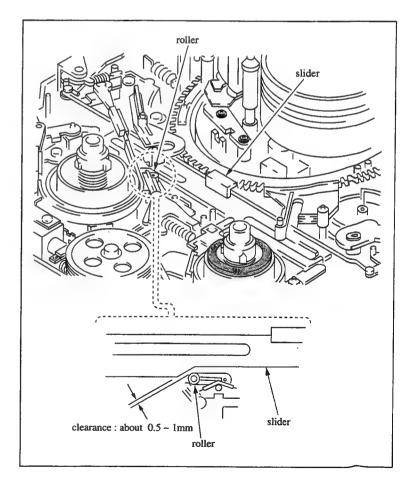


Method 2:

• Rotate a manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.



• When a slider moves into the condition shown in the figure, stop rotating the screwdriver.



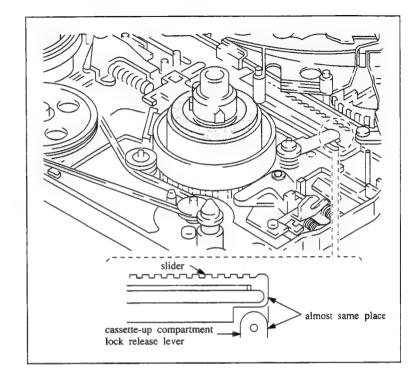
In order to put into the unthreading end mode without inserting a cassette tape:

Method 1:

 Push the EJECT button while in the threading end mode.

Method 2:

 Rotate the manual gear using a philips type 2mm dia. screwdriver in the counterclockwise direction.
 When the slider moves into the condition shown in the figure, stop rotating the screwdriver.



4. Stop mode

STOP mode is similar to the threading end as the mode, but the position of the slider is slightly different from the threading end mode.

In order to put into STOP mode without inserting a cassette tape:

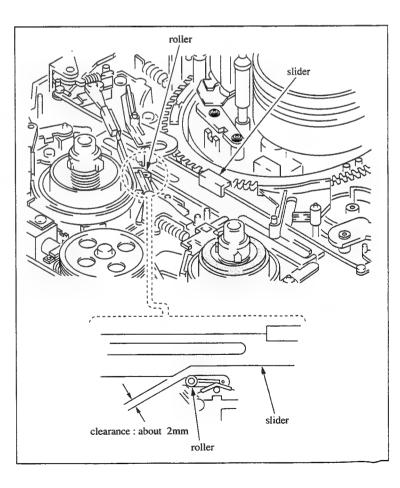
Method 1:

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Turn the POWER switch ON.
- Press down the cassette compartment lock switch to get locked state.
- Push the cassette in switch.
- Threading ring rotates in the counterclockwise direction and stops.
- Push the PLAY button to put into play mode tentatively.
- Push the STOP button.

Note: After the completion of replacement and/or adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

Method 2:

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- When the slider moves to the state shown in the figure, stop rotating the screwdriver.



5. PLAY mode

PLAY mode means the conditions where the pinch roller is pressed against the capstan shaft after STOP mode.

In order to put into PLAY mode without inserting a cassette tape:

Method 1:

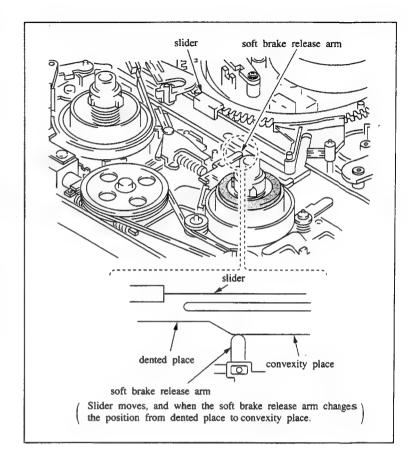
- Put the switch S5 of SS-46P board in "SLACK MUTE ON" state.
- Put the unit into STOP mode.
- Press the PLAY button.

Note: After the completion of replacement and/or adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

Method 2:

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction, and put into STOP mode.
- When the slider moves to the state indicated in the figure, stop rotating the screwdriver.

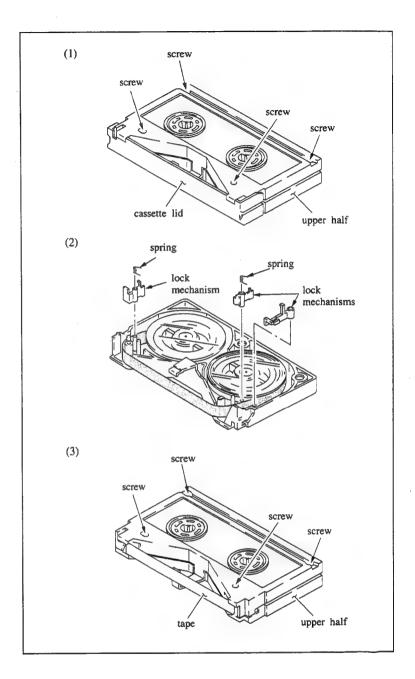
Note: Be sure not to rotate the gear further from this state, if rotate the gear further, the gear may be broken.



6. How to make a cassette tape without lid

Since this unit is designed to be compact, the check and adjustment cannot be performed if a cassette tape lid is installed. Remove the cassette tape lid as follows:

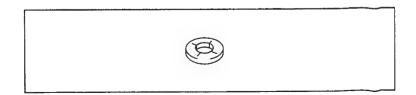
- Remove four screws on the back of the cassette tape as shown in the figure, and remove an upper half of the cassette.
- (2) Remove the lock mechanisms parts and springs both at left and right sides, and remove the cassette lid from the upper half.
- (3) Install the upper half on the lower half with four screws from the back side.



7. Stop ring

If a stop ring is deformed when replacing part, replace it with a new one:

Stop ring dia 1.5mm: 3-669-465-00



8. Oil

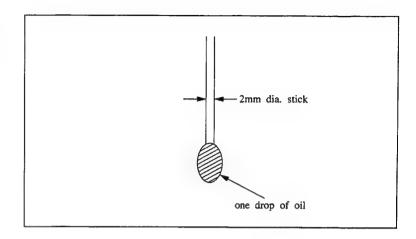
Apply only the specified oil when oiling is required for replacing parts and/or adjustment. If a different oil is used, major malfunctions may be caused due to differences in oil viscosity and ingredients.

SONY part number: 7-661-018-18

If oil is used that has been mixed with dust, shafts and bearings may be damaged, causing major malfunctions.

One drop of oil is defined as follows:

About the amount that will adhere to the end of a stick 2 mm in diameter, as shown in the figure.



9. Grease

Smear only the specified grease product to sliding part. If a different grease is used, major malfunctions may be caused due to differences in viscosity and ingredients.

SONY part number: 7-662-010-04

Major malfunctions may also be caused by using grease that has been mixed with dust.

Amounts of grease to smear

Smear just enough grease to create a thin film on the surface of the part. Any grease that adheres to other surrounding parts must be removed with gauze or soft cloth.

3-1-1. Index to adjustment items

The following is an alphabetical listing of the adjustment items contained in section 3. Use this index to find desired adjustment items.

Adjustment Item	Section number	Page
Brake solenoid position adjustment	3-15	3-58
FWD back tension adjustment	3-8	3-36
FWD torque adjustment	3-30	3-96
Gear assembly engagement adjustment	3-22	3-82
Main brake release adjustment	3-15	3-58
Pinch arm assembly vertical play adjustment	3-7	3-27
Pinch press block position adjustment	3-20	3-72
Pinch press lever height adjustment	3-7	3-28
Pull-lod position adjustment	3-8	3-34
S main brake clearance adjustment	3-9	3-40
S main brake torque adjustment	3-9	3-40
S soft brake clearance check	3-11	3-46
S soft brake operation check	3-11	3-46
S soft reinforcement brake torque adjustment	3-11	3-47
Supply reel table height adjustment	3-13	3-52
T main brake clearance adjustment	3-10	3-42
T main brake torque adjustment	3-10	3-43
T soft brake clearance check	3-12	3-49
T soft brake operation check	3-12	3-50
Take-up reel table height adjustment	3-14	3-54
Tension regulator operating position adjustment	3-8	3-32
Tension regulator rollor slantness adjustment	3-19	3-68
Threading ring rotation adjustment	3-21	3-78
Upper drum eccentricity adjustment	3-2	3-16

3-2. UPPER DRUM ASSEMBLY REPLACEMENT

- When the video heads are worn or damaged, replace an upper drum assembly.
- When the upper drum assembly is removed, if a spacer is placed on the flange, be sure to leave it in place on the flange. If the spacer is lost or replaced with one of a difference thickness, the height of the video head from its reference surface will be changed, making it impossible to get interchangiability.
- The upper drum assembly is a periodic replacement part. It is recommended to replaced periodically based on the periodic maintenance table.

Tools

Upper drum eccentricity gauge (2): J-6001-830-A Upper drum eccentricity gauge (3): J-6001-820-A Upper drum eccentricity gauge (5): J-6087-000-A Upper drum eccentricity gauge (6): J-6325-530-A

or (1): J-6001-840-A

Cleaning piece

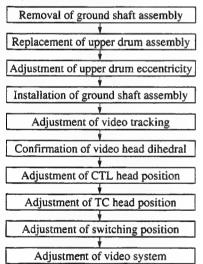
: 2-034-697-00

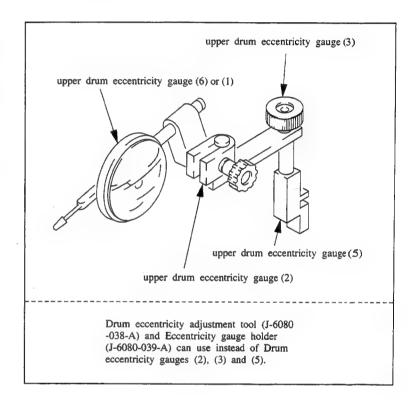
Cleaning fluid

: 9-919-573-01

Assemble the upper drum eccentricity gauges as shown in the figure.

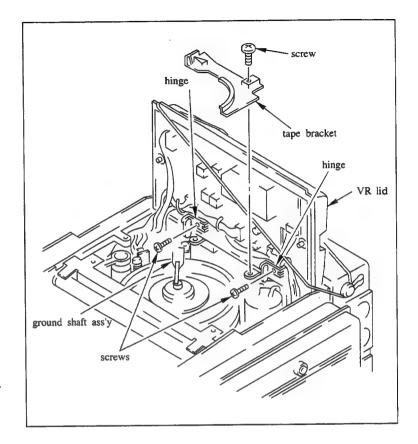
Replacement flow chart



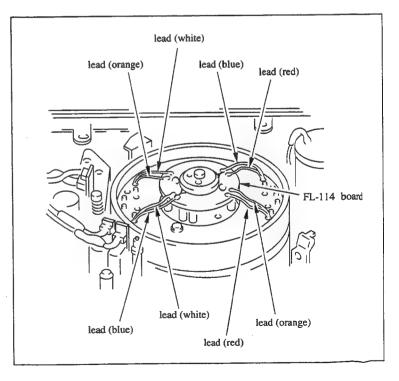


Removal

- 1. Remove a screw of a tape holder, and remove the tape holder.
- Remove two fixing screws of two hinges on the right and left sides of a VR lid, and remove the VR lid. The harness is not disconnected from the VR lid.
- 3. Remove a ground shaft assembly. (Refer to Section 3-3.)



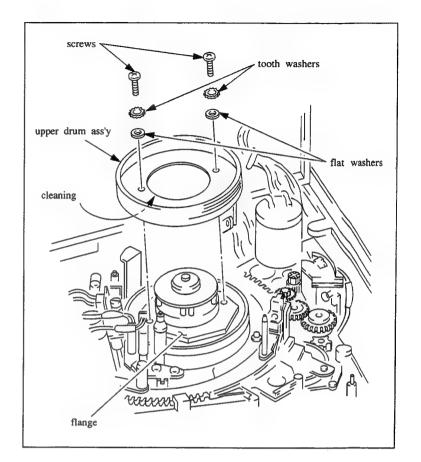
4. Unsolder eight leads of the video heads soldered to FL-114 board in the drum's center.



Remove two screws holding an upper drum assembly, and lift the upper drum assembly straight up to remove.

Installation

- Clean the flange surface of a lower drum and the installation surface of a new upper drum assembly with cleaning piece moistened with cleaning fluid.
- As shown in the figure, place the white and blue leads of the upper drum assembly on the flange.
 And tighten the upper drum assembly with two screws snugly, but do not tighten.
 - Note 1: When placing the upper drum assembly on the lower drum, never make a scratch or otherwise damage on the tape surface and video heads of the upper drum assembly.
 - Note 2: When placing the upper drum assembly on the lower drum, pay particular attention to install in the correct position.
- 8. Solder eight leads of the upper drum assembly wires to FL-114 board in the positions shown in the figure.



Adjustments after replacement

- 9. Install the upper drum eccentricity gauges to the holes on a rear panel as shown in the figure.
 - (1) Clean the pointer of the gauge with a cleaning piece moistened with cleaning fluid.
 - Note: The tape running surface of the upper drum may be damaged if the gauge is used with dirt or dust adhering to the pointer.
 - (2) Install the gauge so that the pointer is positioned about 5mm away from the upper edge of the upper drum assembly.

Note: Pay particular attention not to touch the pointer to the video heads.

10. Perform the upper drum eccentricity adjustment.

 Turn the upper drum slowly in the clockwise direction. Make sure that the pointer deviation indicated in one full turn of the upper drum satisfies the specification.

Specification: 3µ or less.

If the specification is satisfied, perform sub-step (3) and later.

If the specification is not satisfied, perform sub-step (2) and later.

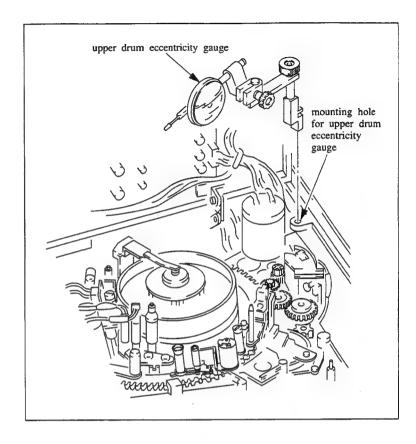
(2) Perform if the specification is not satisfied: Turn the upper drum slowly in the clockwise direction, and make sure that the amount of the pointer deviation.

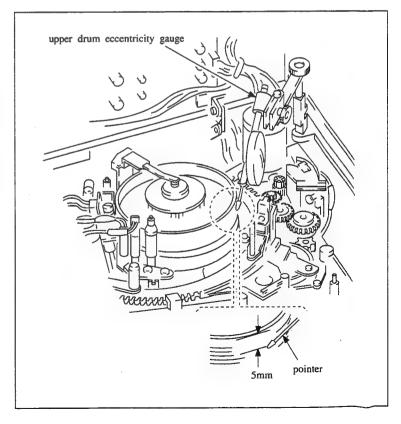
Turn the upper drum slowly in the clockwise direction, and stop the turning at the place where the least pointer deviation is indicated.

Adjust the position of the upper drum to about one-half the amount of the pointer deviation by pressing with finger against the upper edge of the upper drum assembly at a point 180 degrees opposed to the contact point of-pointer. If no movement is produced by this adjustment, slightly loosen two screws of the drum assembly. If the movement occurs too readily, tighten two screws slightly.

Make sure that the eccentricity again to satisfy the specification.

- (3) Tighten two screws alternately and gradually (tightening torque: 8kg-cm).
- (4) Make sure that the eccentricity of the upper drum to satisfy the specification.





- Remove the upper drum eccentricity gauges.
 Note: Take care not to contact the pointer with the video heads.
- 12. Install the ground shaft assembly. (Refer to Section 3-3.)
- 13. Install the left/right hinges to the VR lid.
- 14. Clean the video heads and tape running surface of the upper drum assembly with a cleaning piece moistened with cleaning fluid. After cleaning, be sure to clean the cleaned surface two or three times with a soft dry cleaning piece.
- 15. Perform video tracking adjustment. (Refer to Section 4-3.)
- 16. Perform confirmation of video head dihedral. (Refer to Section 4-13.)
- 17. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 18. Perform TC head position adjustment. (Refer to Section 4-12.)
- Perform switching position adjustment. (Refer to Section 4-14.)
- 20. Perform the video system adjustment. (Refer to Section 5-2-1.)

3-3. GROUND SHAFT ASSEMBLY REPLACEMENT

- When a ground shaft becomes worn, white noise may appear on the monitor screen. In this case, replace the ground shaft.
- Do not apply excessive force or try to bend the ground shaft assembly.
- The ground shaft assembly is a periodic replacement part. It is recommended to replace periodically based on the periodic maintenance table.

Tools

Cleaning piece : 2-034-697-00 Cleaning fluid : 9-919-573-01

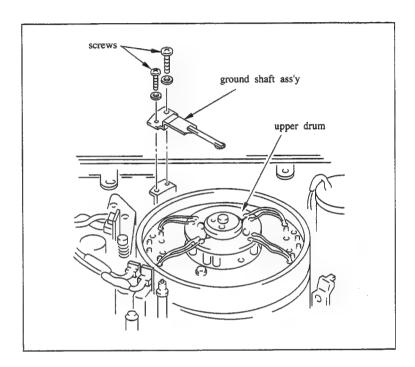
Removal and installation

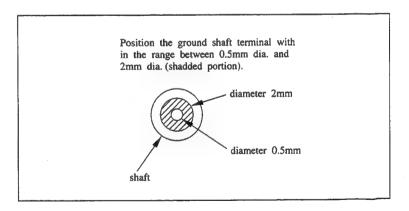
- Remove two screws of the ground shaft assembly, and remove the ground shaft assembly.
- Clean the contacting surface of the upper parts
 of the drum which is contacted by the ground
 shaft with a cleaning piece moistened with
 cleaning fluid. After cleaning, be sure to clean
 the cleaned surface two or three times with a
 soft dry cleaning piece.
- Clean the protrusion on the new ground shaft assembly gently with a cleaning piece moistened with cleaning fluid. After cleaning, be sure to clean the cleaned surface two or three times with a soft dry cleaning piece.

Note: When cleaning the ground shaft assembly, never apply excessive force or try to bend the ground shaft assembly.

- Clean the mounting place of the drum and the installation surface on a new ground shaft assembly with a cleaning piece moistened with cleaning fluid.
- Install a new ground shaft assembly so that the
 protrusion on its end fits the shaded portion of
 the contact surface on top of the drum as shown
 in the figure; tighten it with two screws.

Note: When installing the ground shaft assembly, never apply excessive force or try to bend it.





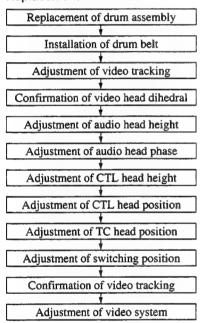
3-4. DRUM ASSEMBLY REPLACEMENT

- A drum assembly is a periodic replacement part. It is recommended to replace periodically based on the periodic maintenance table.
- It is necessary to replace the drum assembly in the following cases:
- (1) The lead surface of the lower drum is worn, and a correct RF waveform cannot be obtained even when tracking adjustments are performed.
- (2) The lower drum's lead surface and tape running surface of the lower drum are scratched and cannot be repaired.
- (3) The drum shaft bearings are out of life, resulting in noise or jitter that makes it impossible to maintain the performance of the unit.
- When replacing the drum assembly, replace the upper drum assembly at the same time.

Tools

Cleaning piece : 2-034-697-00 Cleaning fluid : 9-919-573-01

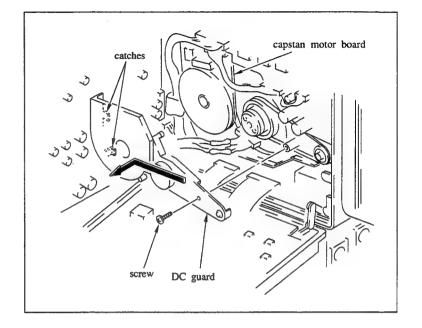
Replacement flow chart



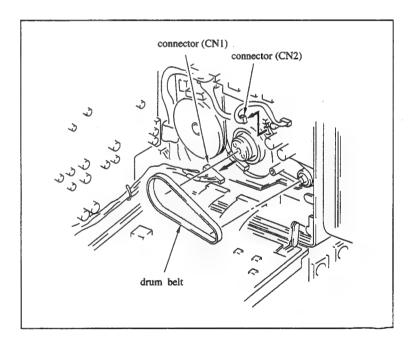
Removal

- 1. Remove a tape holder. (Refer to Section 3-2.)
- Open a side panel. (Refer to Section 1-12.)
- Open VO-34P board. (Refer to Section 1-13.)
 Stand the unit keeping the connector box down.
- 5. Remove one screw shown in the figure, and move a DC guard in the direction of the arrow to remove.

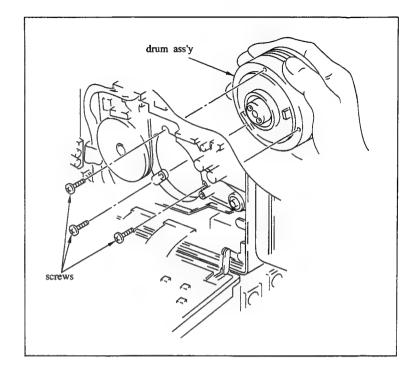
Note: The catches on the left side of the DC guard are hooked under the capstan motor board.



- 6. Remove a drum belt.
- Disconnect two connectors connected to a drum assembly.



- Remove three screws holding the drum assembly, and remove the drum assembly.
 - **Note 1:** Hold the drum assembly with hands to prevent it from dropping.
 - Note 2: Be careful not to damage the guides and other parts surrounding the drum assembly.

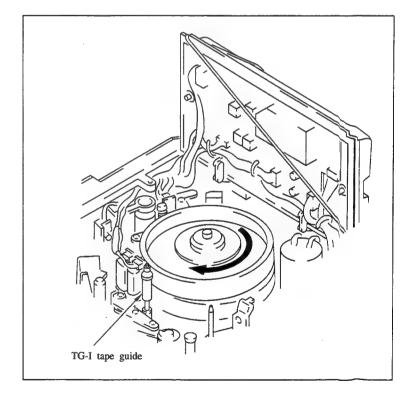


Installation

- Clean a new drum assembly mounting surface and the chassis with cleaning piece moistened with cleaning fluid.
- 10. Install the new drum.
 - (1) Install the drum assembly on the chassis so that the drum seal affixed on the drum is to the reel table side, and tighten it with three screws snugly, but do not tighten.

Note: Take care not to damage the tape running surface of the upper drum, the video heads, the lower drum's tape running surface of the lower drum and the lead of the lower drum. Also, be careful not to damage the guides and other parts around the drum.

- (2) Turn the drum assembly fully in the direction of the arrow, and while pushing toward a TG-I tape guide side, tighten the screws (tightening torque: 8kg-cm).
- (3) Confirm that there is no play in the drum assembly.



- 11. Connect two connectors to the drum assembly.
- Install the drum belt. (Refer to Section 3-6.)
 Note: Be sure to install the drum belt with the white marker on the belt outside.
- 13. Install the DC guard by reversing the order of step 5. Make sure that the catches on the left side of the DC guard go underneath the capstan motor board to support the board, and that the pins fit securely into their chassis holes.
- 14. Tighten the DC guard with a screw.
- Close VO-34P board, and tighten with two screws. (Refer to Section 1-13.)
- 16. Close the side panel. (Refer to Section 1-12.)
- 17. Place the unit with the side panel down.
- 18. Clean the tape running surface of the drum assembly with a cleaning piece moistened with cleaning fluid. After cleaning, be sure to clean the cleaned surface two or three times with a soft dry cleaning piece. (Refer to Section 2-2.)
- Perform video tracking adjustment. (Refer to Section 4-3.)
- 20. Confirmation of video head dihedral. (Refer to Section 4-13.)
- 21. Perform audio head height adjustment. (Refer to Section 4-10.)
- 22. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 23. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 24. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 25. Perform TC head position adjustment. (Refer to Section 4-12.)
- 26. Perform switching position adjustment. (Refer to Section 4-14.)
- Perform confirmation of video tracking adjustment. (Refer to Section 4-3.)
- 28. Perform video system adjustment. (Refer to Section 5-2-1.)

3-5. REEL BELT REPLACEMENT

Tools

Cleaning price : 2-034-697-00 Cleaning fluid : 9-919-573-01

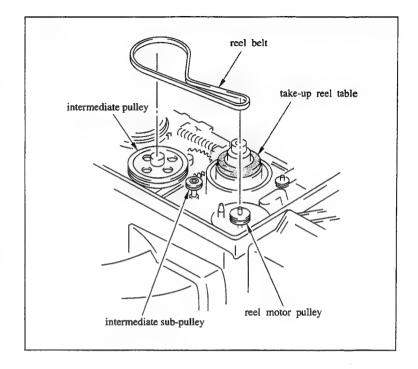
Removal

1. Place the unit with its side panel down.

Remove a reel belt from a reel motor pulley, intermediate sub-pulley and intermediate pulley.

Installation

- Clean the following parts with a cleaning piece moistened with cleaning fluid:
 - Reel motor pulley
 - Intermediate sub-pulley
 - Intermediate pulley
 - New reel belt
- 4. Install a new reel belt as shown in the figure.
- Rotate the intermediate pulley two or three turns in the counterclockwise direction, and make sure that the belt is installed on its pulleys correctly, and not twisted.



3-6. DRUM BELT REPLACEMENT

Tools

Cleaning piece : 2-034-697-00 Cleaning fluid : 9-919-573-01

Removal

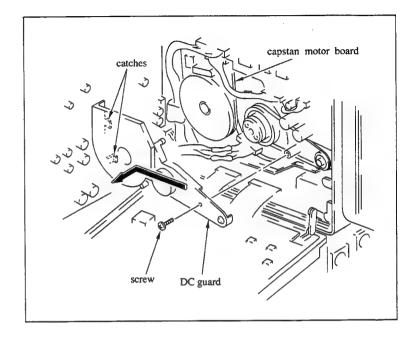
1. Open a side panel. (Refer to Section 1-12.)

2. Open VO-34P board. (Refer to Section 1-13.)

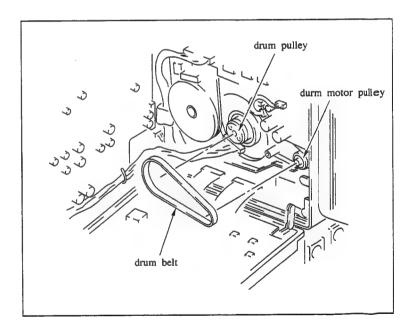
3. Set the unit with a VR lid down.

4. As shown in the figure, remove one screw, and move a DC Guard in the direction of the arrow to remove.

Note: The catches on the left side of the DC guard are hooked under the capstan motor board.



5. Remove a drum belt from a drum motor pulley and drum pulley.



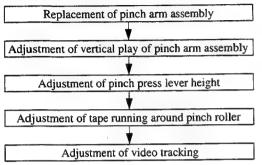
Installation

- Clean the following parts with a cleaning piece moistened with cleaning fluid:
 - Drum motor pulley
 - Drum pulley
 - New drum pulley
- Install the drum belt on the drum motor pulley with white marker on the belt outside.
- While rotating the drum pulley by hand in clockwise direction, install the drum belt onto the drum pulley correctly.
- Rotate the drum pulley clockwise two or three turns by hand, and make sure that the drum belt stays in the center of the drum pulley and drum motor pulley.
- 10. Install the DC guard by reversing the order of step 4. Make sure that the catches on the left side of the DC guard go underneath the capstan motor board to support the board, and that the pins fit securely into their chassis holes.
- 11. Tighten the DC guard with one screw.
- 12. Close VO-34P board, and tighten with two screws. (Refer to Section 1-13.)
- 13. Close the side panel. (Refer to Section 1-12.)

3-7. PINCH ROLLER REPLACEMENT

Replace a pinch arm assembly when a pinch roller is worn or damaged.

Replacement flow chart



Tools

Cleaning piece

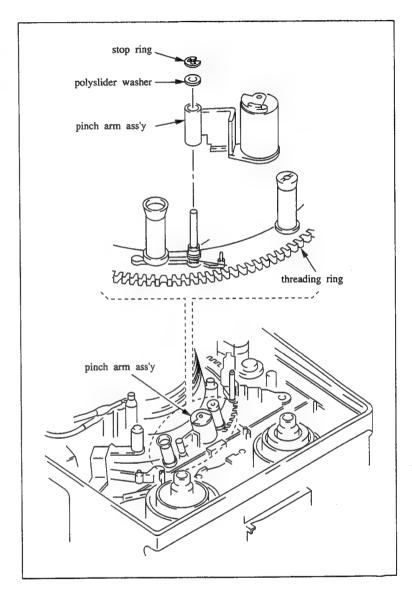
: 2-034-697-00

Cleaning fluid

: 9-919-573-01

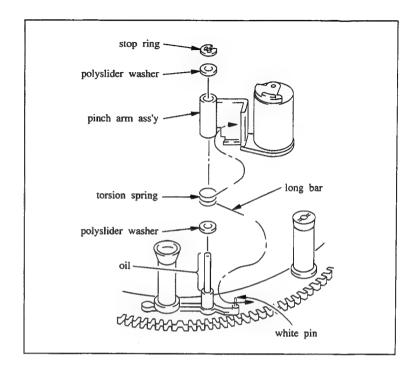
Removal

- Put the unit into the unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a stop ring and polyslider washer on the upper end of a pinch arm assembly.
 - Note 1: When removing the stop ring, do not press or bend the tape guides and other parts above a threading ring.
- 3. Remove the pinch arm assembly from the threading ring.
 - **Note 1:** Do not remove the polyslider washer and torsion spring at the bottom of the pinch arm assembly.
 - Note 2: Be careful not to lose polyslider washer at the lower part of the pinch arm assembly when the pinch arm assembly is removed. It may detach together with the pinch arm assembly.
 - Note 3: If in case polyslider washer is detached, install it to the pinch arm shaft.



Installation

- Clean the pinch arm shaft with a cotton swab moistened with oil. (This step means that apply oil to the pinch arm shaft slightly.)
- Set the torsion spring as shown in the figure and install a new pinch arm assembly.
 - Note 1: Install the torsion spring so that the long bar is on the white pin side on the threading ring, and the short bar is behind the pinch arm assembly.
 - Note 2: When installing the pinch arm assembly, do not press or bend the tape guides and other parts on the threading ring.
 - **Note 3:** Using tweezers to install the torsion spring will help to easy installation.
- 6. Insert the polyslider washer above the pinch arm assembly, and tighten with the stop ring.
- Clean the new pinch roller with a cleaning piece moistened with cleaning fluid.



Adjustments after replacement

- 8. Perform the **vertical play adjustment of the pinch arm assembly**.
 - Hold the pinch arm assembly with finger and move it up and down. Make sure that the amount of vertical play satisfies the specification.
 - If the specification is satisfied, perform sub-step (3) and later.
 - If not, perform sub-step (2) and later.
 - (2) Perform this sub-step if the specification is not satisfied:
 - [1] Remove the stop ring and adjust the thickness of the polyslider washers installed above the pinch arm assembly so that the specification is satisfied.

Polyslider washers for adjustment:

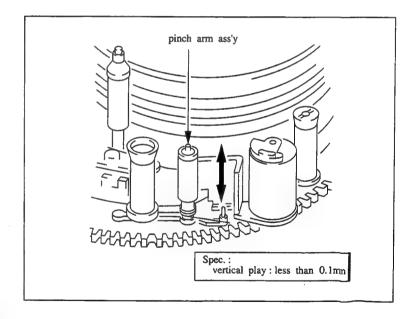
1.6 mm diameter: 0.13 mm thickness Part No. 3-701-436-01

1.6 mm diameter: 0.25 mm thickness Part No. 3-701-436-11

Part No. 3-701-436-1 1.6 mm diameter: 0.5 mm thickness

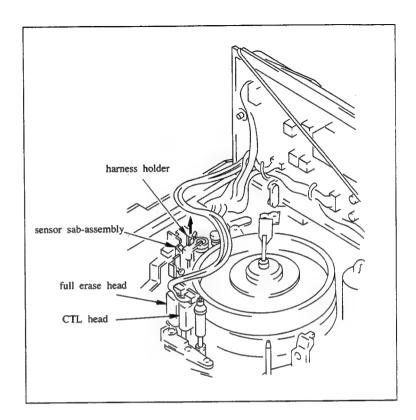
.6 mm diameter: 0.5 mm thickness Part No. 3-701-436-21

- [2] Tighten with the stop ring and check again whether the specification is satisfied.
- (3) Push the pinch arm assembly toward the drum with finger, then release the finger and make sure that it returns smoothly to its original position.



Perform the pinch press lever height adjustment:

- (1) Put the unit into the threading end state. (Refer to Section 3-1.)
- (2) Unhook the CTL head and full erase head harness from the harness holder of a sensor sub assembly.
- (3) Remove a screw of the sensor sub assembly, and lift up the sensor sub assembly with its harness attached.
- (4) Press the tension regulator arm gently with finger and move it to the reel table side.

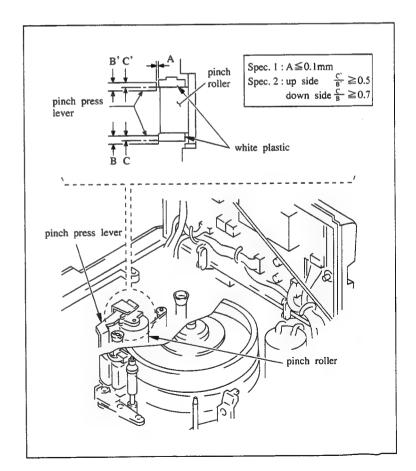


(5) Make sure that the up side or down side of clearance between the pinch press lever, and white plastic part of the pinch roller is less than 0.1mm. (Spec. 1)

Put the unit into PLAY mode, perform visual inspection of the engagement of the pinch press lever and the white plastic part of the pinch roller, and make sure that it satisfies the required specification.

If both specifications 1 and 2 are satisfied, perform sub-step (7) and later.

If both specifications 1 and 2 are not satisfied, perform sub-step (6) and later.



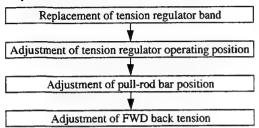
- (6) Perform this sub-step if the specification is not satisfied:
 - [1] Put the unit into unthreading end mode. (Refer to Section 3-1.)
 - [2] Adjust the amount of polyslider washers under the pinch arm assembly so that both specifications 1 and 2 are satisfied.

Note: The polyslider washers used are the same as those used in step 8 vertical play adjustment of the pinch arm assembly.

- [3] Perform the vertical play adjustment of the pinch arm assembly again.
- (7) Perform the threading and unthreading operations two or three times, and make sure that the specifications are satisfied.
- (8) Hook the harnesses for the CTL head and full erase head into the harness holder on the sensor sub-assembly.
- 10. Perform tape running adjustment around pinch roller. (Refer to Section 4-2-4.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)

3-8. TENSION REGULATOR BAND REPLACEMENT

Replacement flow chart



Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Cassette tape without lid (BCT-30M) (Refer to

Section 3-1.)

TENTELOMETER (commercially available)

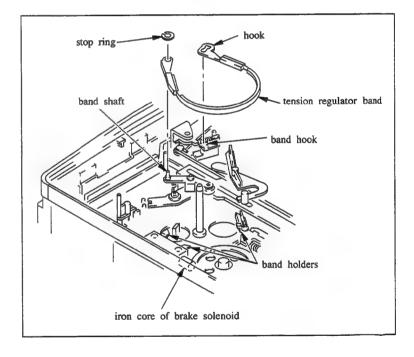
Alligator clip (commercially available)

Removal

- Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)
- Remove a stop ring at the top of a supply reel table with tweezers, then remove the supply reel table. (Refer to Section 3-13.)

Note: Be carefull not to lose steel washer and polyslider washer at the lower part of the reel table when the reel table is removed. They may detach together with the reel table.

- Disconnect a band hook of a tension regulator assembly from a band holder of a tension regulator assembly.
- Remove a stop ring that holds the other end of the tension regulator band from a band shaft.
- Remove the tension regulator band from the band shaft.



Installation

- 6. Install a new tension regulator band onto the band shaft and band hook.
 - Note 1: When installing the tension regulator band, pay particular attention not to damage the band on the three band holders and other parts shown in the figure.
 - Note 2: When installing the tension regulator band, never twist or bend the band.
- 7. Fasten the tension regulator band to the band shaft with the stop ring.
 - **Note:** If the stop ring is deformed, replace with a new one.
 - Part No.: 3-669-465-00
- 8. Clean the surface of a reel table with a cleaning piece moistened with cleaning fluid.
- Push an iron core of a brake solenoid to the energized position with tweezers, and while releasing the main brake, install the reel table onto the reel shaft.
 - Note 1: If the steel and polyslider washers came off when the reel table was removed, replace the steel washer first, then the polyslider washer onto the reel shaft, then apply a drop of oil to the shaft. (Refer to Section 3-13.)
 - Note 2: If the reel shaft was cleaned by mistake, apply a drop of oil to the shaft. (Refer to Section 3-13.)
 - **Note 3:** When installing the reel table, take care not to bend or otherwise damage the tension regulator band.
- Fasten the supply reel table onto the reel shaft with the stop ring.

Adjustments after replacement

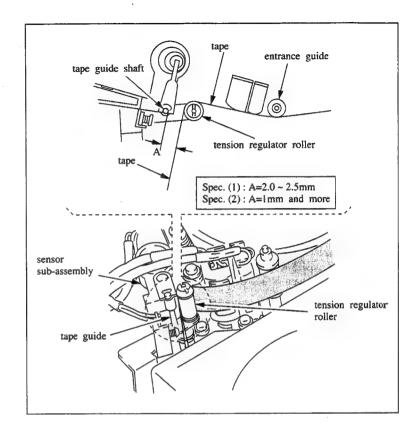
- 11. Perform the tension regulator operating position adjustment.
 - (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
 - (2) Turn the POWER switch ON.
 - (3) Insert a cassette tape without lid (BCT-

Note: Place a weight on top of the cassette tape to prevent the tape it from coming up.

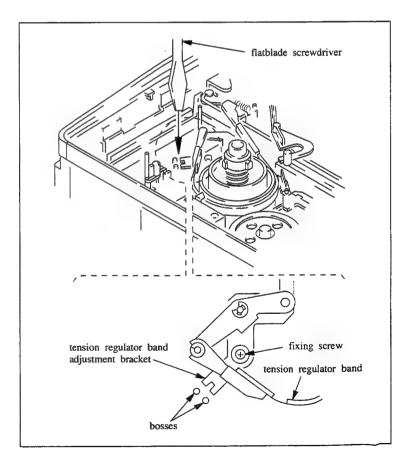
- (4) Put the unit into the F.FWD mode, and advance the tape for about 27 minutes from tape beginning (near the end of the tape.)
- (5) Put the unit into PLAY mode.
- (6) Visually check the clearance between the tape at the tension regulator roller and the tape guide of the sensor sub-assembly, and make sure that it satisfies the required specification (1).

If the specification (1) is satisfied, perform sub-step (14) and later.

If the specification (1) is not satisfied, perform sub-step (7) and later.



- (7) Press the EJECT button, and after the unit put into the unthread end mode, remove the cassette tape.
- (8) Turn the POWER switch OFF.
- (9) As shown in the figure, loosen a screw holding a tension regulator band adjustment bracket by 1/3 to 1/2 turn.



- (10) Use the manual gear to put the unit into PLAY mode. (Refer to Section 3-1.)
- (11) Press the tension regulator arm lightly toward the drum with finger, and press lightly against the boss "a" of the tension regulator.

Keep holding the unit in this condition, insert a 3mm dia. flatblade screwdriver between the notch of the tension regulator band adjustment bracket, and the bosses of the chassis.

In this condition, clip a band shaft assembly with an alligator clip as shown in the figure. (Before performing this step, reform the alligator clip as shown in the figure.)

Adjust the clearance between the tension regulator roller and tape guide of the sensor sub-assembly with flatblade screwdriber.

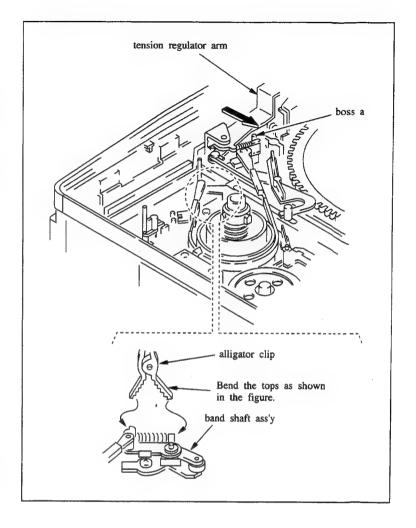
- At sub-step (6), if the clearance is narrower than the specification 1, turn the screwdriver in the counterclockwise direction.
- At sub-step (6), if the clearance is wider than the specification 1, turn the screwdriver in the clockwise direction.
- (12) Tighten a screw of the tension regulator band adjustment bracket.
- (13) After adjustment, repeat all sub-steps from (1), and make sure that the required specification 1 is satisfied. Repeat the adjustment procedures until the specification is satisfied.
- (14) Make sure that the band shaft assembly does not move, even if the tension regulator moves to the original position with finger.
- (15) Insert a cassette tape without lid (BCT-30M) and put the unit into REW mode, then stop the tape at a point about 3 minutes from the tape beginning (near the beginning of the tape).
- (16) Put the unit into PLAY mode.
- (17) Visually check the clearance between the tape at the tension regulator roller and tape guide of the sensor sub-assembly satisfies the required specification 2.

If the specification 2 is satisfied, perform step 12.

If the specification 2 is not satisfied, perform sub-step (7) and later and repeat adjustments until both specifications 1 and 2 are satisfied.

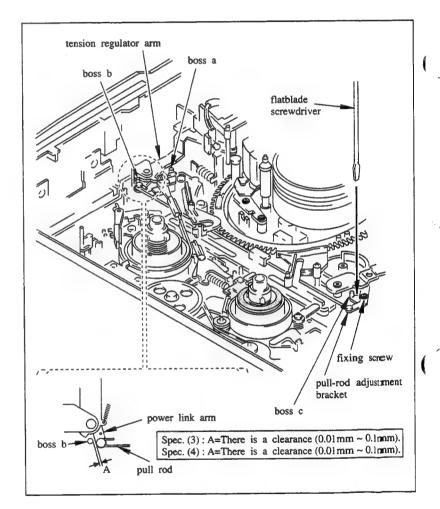
After performing the adjustments, perform step 12.

(18) After the adjustment, be sure to put switch S5 on SS-46P board in "SLACK MUTE OFF" state.



12. Perform the pull-rod position adjustment.

- (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Insert a cassette tape without lid (BCT-30M).
 - **Note:** Place a weight on top of the cassette tape to prevent the tape from coming up.
- (3) Put the unit into F.FWD mode and advance the tape for about 27 minutes from tape beginning (near the end of the tape).
- (4) Put the unit into PLAY mode.
- (5) Memorize the position of the tension regulator roller relative to the sensor sub-assembly.
- (6) Press the EJECT button and remove the cassette tape.
- (7) Put the unit into PLAY mode without cassette tape. (Refer to Section 3-1.)
- (8) Push the tension regulator arm with finger, and move it to the position you memorized in sub-step (5). In this condition, make sure that the clearance between the power link arm and tension regulator boss "b" (as shown in figure) satisfies the required specification 3.
 - If the specification is satisfied, perform sub-step (13) and later.
 - If the specification is not satisfied, perform sub-step (9) and later.
- (9) As shown in the figure, loosen a screw holding the pull-rod adjustment bracket by 1/3 to 1/2 turn.
- (10) Push the tension regulator arm gently with finger so that it touches the boss "a" of the tension regulator.
 - In this condition, insert a 3mm dia. flatblade screwdriver between the pull-rod adjustment bracket and the boss "c" shown in the figure, and turn the screwdriver either clockwise or counterclockwise to set the position of the adjustment bracket.
 - At sub-step (8), if the clearance was narrower than the specification 3, turn the screwdriver in the counterclockwise direction
 - At sub-step (8), if the clearance was wider than the specification 3, turn the screwdriver in the clockwise direction.
- (11) Securely tighten the screw that holding the pull-rod adjustment bracket.



- (12) After adjustment is completed, perform steps (4) and later, and make sure that the required specification 3 is satisfied. If the specification is not satisfied, repeat the adjustments.
- (13) Insert the cassette tape without lid (BCT-30M) and put the unit into REW mode, and rewind the tape for about 3 minutes from tape beginning.
- (14) Put the unit into PLAY mode.
- (15) Memorize the position of the tension regulator roller relative to the sensor sub-assembly.
- (16) Press the EJECT button and remove the cassette tape.
- (17) Put the unit into PLAY mode without cassette tape. (Refer to Section 3-1.)
- (18) Push the tension regulator arm with finger and move it to the position memorized in sub-step (15).
 - In this condition make sure that the clearance between the power link arm and tension regulator boss "b" (shown in the figure) satisfies the required specification 4.
 - If the specification 4 is satisfied, perform step 13.
 - If the specification 4 is not satisfied, perform sub-step (9) and later, until the required both specifications 3 and 4 are satisfied. After adjustment is completed, perform step 13.
- (19) After adjustment is completed, be sure to put switch S5 on SS-46P board in "SLACK MUTE OFF" state.

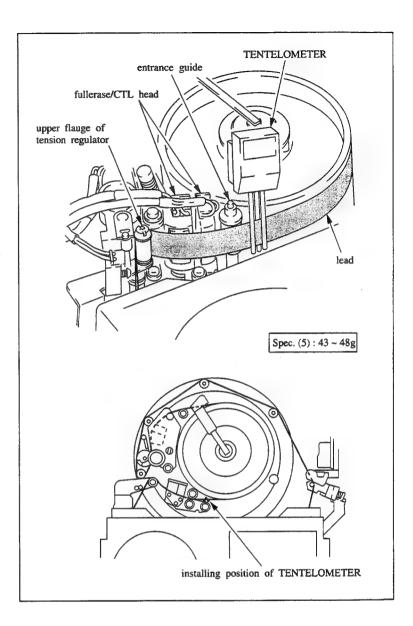
Perform the FWD back tension adjustment.

(1) Insert a cassette tape without lid (BCT-30M), and foward/rewind it for about 3 minutes from the tape top (near beginning of the tape).

Note: Place a weight on top of the cassette tape to prevent the tape from coming up.

- (2) Put the unit into PLAY mode.
- (3) Hold the TENTELOMETER by hand, and set it as shown in the figure.
 - Note 1: Never contact the probe of the TENTELOMETER to the rotating drum.
 - Note 2: Adjust the slantness of the TENTELOMETER so that the tape runs in contact with the lead of the drum and so that it does not curl at the guide flange of the entrance guide.
- (4) Make sure that the indicating value of the TENTELOMETER satisfies the required specification 5.

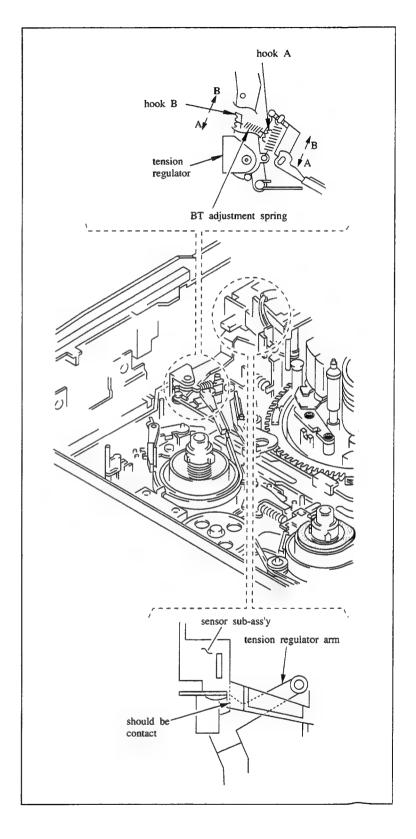
If the specification 5 is not satisfied, perform sub-step (5) and later.



- (5) Change the hooks A and B for the back tension adjustment spring on the tension regulator are hooked.
 - If the indicating value is larger than the specification, move hook A or hook B in the direction of arrow "A".
 - If the indicating value is smaller than the specification, move hook A or hook B in the direction of arrow "B".
 - For each pitch of hook A is moved, the tension will change by 7-8 grams.
 - For each pitch of hook B is moved, the tension will change by 14-15 grams.
- (6) After adjustment, make sure again that the required specification 5 is satisfied.
- (7) After adjustment, put the unit into PLAY mode, and make sure that the tension regulator arm is in contact with the sensor sub-assembly.

If it does not in contact, turn the pull-rod adjustment bracket in the counterclockwise direction until above mentioned specification is satisfied.

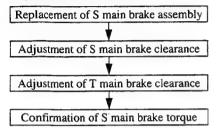
After adjustment is completed, perform the tension regulator operating position adjustment.



3-9. S BRAKE SHOE REPLACEMENT

The S brake shoe is braked against the supply reel table when the unit is in the POWER OFF mode and STOP mode. When the POWER is turned ON and the unit is put into any mode other than STOP, the brake solenoid energized and the brake is released from the reel table.

Replacement flow chart



Tools

 Cleaning piece
 : 2-034-697-00

 Cleaning fluid
 : 9-919-573-01

 Reel table tension gauge
 : J-6080-011-A

 Tension scale (100g full scale)
 : 7-732-050-30

Removal

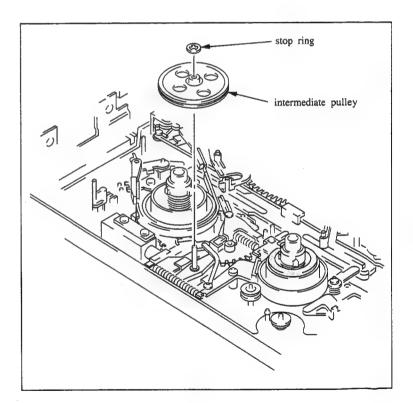
 Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)

2. Remove a reel belt. (Refer to Section 3-5.)

3. Remove a stop ring above a intermediate pulley.

4. Remove the intermediate pulley.

Note: A polyslider washer is installed at the lower part of the intermediate pulley. When the intermediate pulley is removed, the polyslider washer may detach together with the intermediate pulley. Replace it on the shaft.



- 5. Remove a stop ring of a T main brake assembly as shown in the figure.
- Remove a stop ring of a S main brake assembly, and then remove the S main brake assembly.

Note: When removing the S main brake assembly, take care not to damage a tension regulator band.

Unhook
 a spring attached to the S main brake assembly from the T main brake assembly.

Installation

 Insert a new S main brake assembly onto the shaft. Make sure that the rib on the S main brake assembly fits into the groove on the iron core of a brake solenoid.

Note: Pay particular attention not to cause damage to the tension regulator band when installing the S main brake assembly.

- 9. Hook the spring attached to the S main brake assembly onto the T main brake assembly.
- 10. Fasten the S main brake assembly onto the shaft using the stop ring.

Note: In case the stop ring is deformed, be sure to replace it with a new one.

Part No.: 3-669-465-00

11. Use the stop ring to fasten the arm of the S main brake assembly to the shaft of the T main brake assembly.

Note: In case the stop ring is deformed, be sure to replace it with a new one.

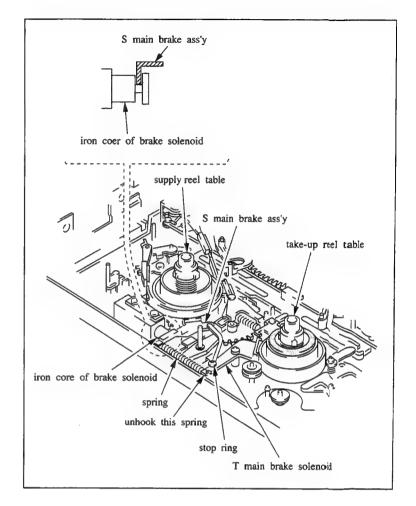
Part No.: 3-669-465-00

12. Insert the intermediate pulley onto the shaft and fasten it using the stop ring.

Note: In case the stop ring is deformed, be sure to replace it with a new one.

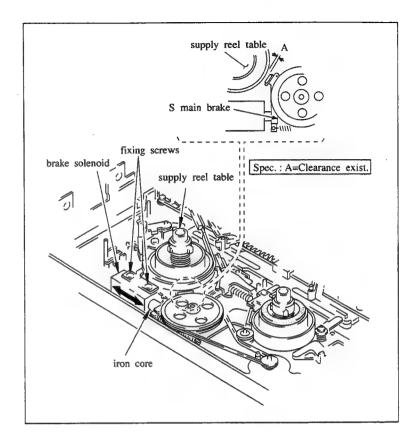
Part No.: 3-669-465-00

- 13. Clean the surface of the reel belt with a cleaning piece moistened with cleaning fluid.
- 14. Install the reel belt. (Refer to Section 3-5.)



Adjustments after replacement

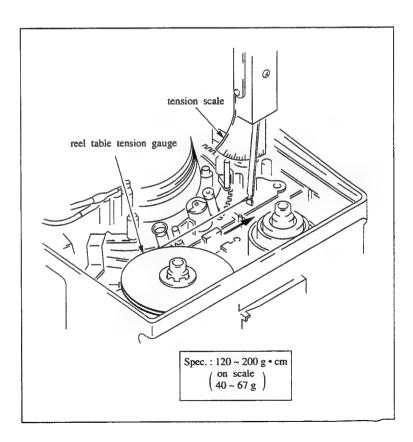
- 15. Perform the S main brake clearance adjustment.
 - (1) Turn the POWER switch ON.
 - (2) After confirming that the unit is in STOP mode, press the EJECT button and put the unit into the unthreading completion mode.
 - Note: Never turn POWER OFF even after the unthreading completion mode is performed.
 - (3) Make sure that the clearance between the S main brake shoe and supply reel table satisfies the required specification.
 - If the specification is satisfied, perform step 16.
 - If the specification is not satisfied, loosen two screws of the brake solenoid by 1/2 to one turn, and move the solenoid in the direction shown by the arrow.
- Perform the T main brake clearance adjustment. (Refer to Section 3-10.)



17. Perform the S main brake torque check.

- (1) Put the unit into STOP mode, then turn the POWER switch OFF.
- (2) Wind the string onto the reel table tension gauge, in the clockwise direction.
- (3) Install the reel table tension gauge on the supply reel table, and hook a tension scale on an end of the string.
- (4) Move the tension scale in the arrow direction, and make sure the scale reading satisfies the required specification.

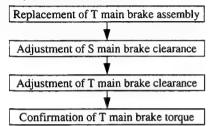
If the specification is not satisfied, clean the supply reel table surface contacted by the S main brake with a clearing piece moistened with cleaning fluid.



3-10, T BRAKE SHOE REPLACEMENT

The T brake shoe is braked against the take-up reel table when the unit is in the POWER OFF mode and STOP mode. When the POWER is turned ON and the unit is put into any mode other than STOP, the brake solenoid energized, and the brake is released from the reel table.

Replacement flow chart



Tools

 Cleaning piece
 : 2-034-697-00

 Cleaning fluid
 : 9-919-573-01

 Wire clearance gauge
 : J-6152-450-A

 Reel table tension gauge
 : J-6080-011-A

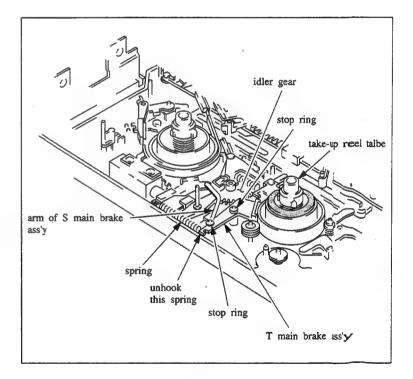
 Tension scale (200g full scale)
 : 7-732-050-30

Removal

- Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a reel belt. (Refer to Section 3-5.)
- 3. Remove a stop ring above a intermediate pulley. (Refer to figure in Section 3-9.)
- 4. Remove the intermediate pulley.

Note: A polyslider washer is installed at the lower part of the intermediate pulley. When the intermediate pulley is removed, the polyslider washer may detach together with the intermediate pulley. Replace it on the shaft.

- Remove a stop ring of an arm of a S main brake assembly, as shown in the figure.
- Unhook a spring of the S main brake assembly from a T main brake assembly.
- Remove a stop ring of the T main brake assembly, and then remove the T main brake assembly.



Installation

8. Insert a new T main brake assembly onto the shaft, and fasten with the stop ring.

Note: In case the stop ring is deformed, be sure to replace it with a new one.

Part No.: 3-669-465-00

9. Hook the spring of the S main brake assembly onto the T main brake assembly.

10. Fasten the arm of the S main brake assembly to the T main brake assembly with the stop ring.

Note: In case the stop ring is deformed, be sure to replace it with a new one.

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 Insert the intermediate pulley onto the shaft and fasten it using the stop ring.

Note: In case the stop ring is deformed, be sure to replace it with a new one.

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 Clean the reel belt with a cleaning piece moistened with cleaning fluid.

13. Install the reel belt. (Refer to Section 3-5.)

Adjustments after replacement

- Perform the T main brake clearance adjustment.
 - (1) Turn the POWER switch ON.
 - (2) After confirming that the unit is in STOP mode, press the EJECT button and put the unit into the unthreading completion mode.

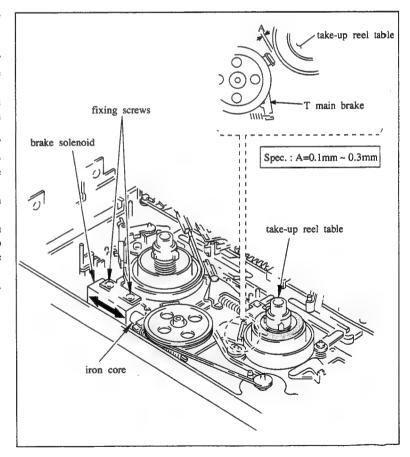
Note: Never turn POWER OFF even after the unthreading completion mode is performed.

(3) Make sure that the clearance between the T main brake shoe and take-up reel table satisfies the required specification using the wire clearance gauge.

If the specification is satisfied, perform step 15.

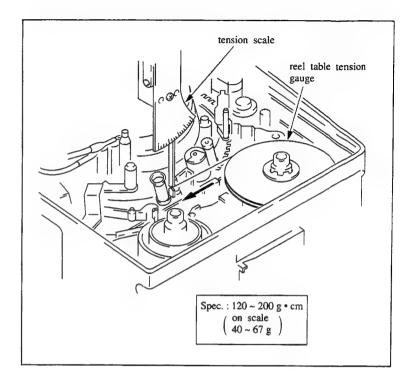
If the specification is not satisfied, loosen two screws of the brake solenoid by 1/2 to one turn, and move the solenoid in the direction shown by the arrow.

 Perform the S main brake clearance adjustment. (Refer to Section 3-9.)



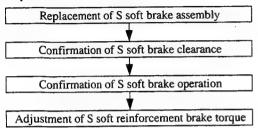
16. Perform the T main brake torque check.

- (1) Put the unit into STOP mode, then turn the POWER switch OFF.
- (2) Move the idler gear with finger so that it stays around center position between supply reel table and take-up reel table.
- (3) Wind the string onto the reel table tension gauge in the counterclockwise direction.
- (4) Install the reel table tension gauge on the take-up reel table, and hook a tension scale on an end of the string.
- (5) Move the tension scale in the arrow direction, and make sure that the scale reading meets the required specification.
 If the specification is not satisfied, clean the take-up reel table surface contacted by the T main brake with a cleaning piece moistened with cleaning fluid.



3-11. S SOFT BRAKE SHOE REPLACEMENT

Replacement flow chart



Tools

Cleaning piece : 2-034-697-00
Cleaning fluid : 9-919-573-01
Wire clearance gauge : J-6152-450-A
Reel table tension gauge : J-6080-011-A
Tension scale (100g full scale) : 7-732-050-30
Cassette tape without lid (BCT-30M):

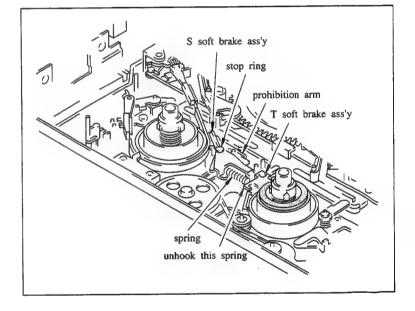
(Refer to Section 3-1)

Removal

- 1. Make sure that the unit is in the unthreading end mode. (Refer Section 3-1.)
- Unhook a spring attached to a T soft brake assembly.
- Remove a stop ring of the T soft brake assembly, and then remove the T soft brake assembly.
- Remove a stop ring of a S soft brake assembly, and then remove the S soft brake assembly.
 Remove the prohibition arm at the same time.

Note: When removing the S soft brake assembly, take care not to damage a tension regulator band.

- 5. Unhook the prohibition arm spring from the removed S soft brake assembly.
- Disassemble the prohibition arm from the S soft brake assembly.

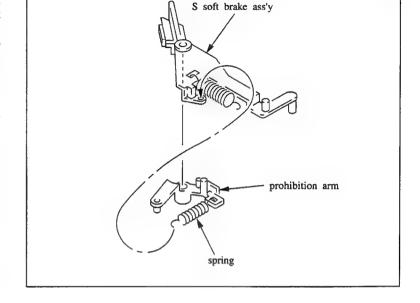


Installation

- Assemble a new S soft brake assembly with prohibition arm as shown in the figure, and hook the prohibiting arm spring to the S soft brake assembly.
- 8. Insert the assembled S soft brake assembly onto the shaft, and fasten it with the stop ring.
 - Note 1: When installing the assembly, pay particular attention not to cause damage to the tension regulator band.
 - Note 2: In case the stop ring is deformed, be sure to replace it with a new one.

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 - Note 3: Install the band holder of the S soft brake assembly so as to hold down the tension regulator band.
- 9. Assemble the T soft brake assembly and fasten it with the stop ring.
 - **Note:** In case the stop ring is deformed, be sure to replace it with a new one.
- Part No.: 3-669-465-00

 10. Hook the spring of the S soft brake assembly onto the T soft brake assembly.



Adjustments after replacement

- Perform the S soft brake clearance adjustment.
 - (1) Put the unit into the threading end mode. (Refer to Section 3-1.)
 - (2) Turn the POWER witch OFF, then rotate the manual gear in the clockwise direction, setting the unit to PLAY mode using a 2 mm dia. Philips type screwdriver.
 - (3) Push a tension regulator arm gently with finger in the direction of the reel table, and release the tension regulator band from the supply reel table (this is done in order to facilitate the check in the following step).
 - (4) Make sure that the narrowest point of clearance between the S soft brake shoe and supply reel table satisfies the required specification using a wire clearance gauge.

If the specification is satisfied, perform step 12 and later.

If the specification is not satisfied, make sure whether there was some error in assembly of the S soft brake.

If there was no error in assembly, replace the S soft brake assembly once more with a new one.

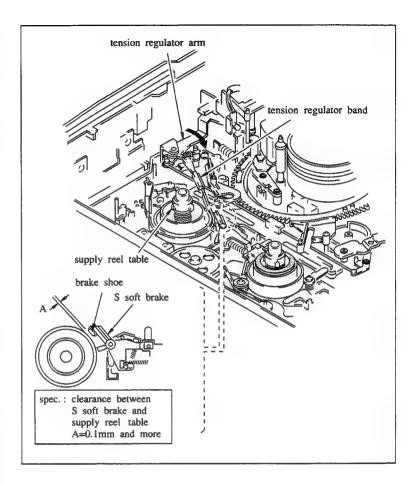
12. Perform the S soft brake operation check.

- Insert a cassette tape without lid (BCT-30M), and lightly press down the top with hand.
- (2) Put the unit into REW mode, and rewind the tape to its beginning.
- (3) Put the unit into F.FWD mode for about 10 seconds, then press the STOP button. At this time, make sure that the following specifications are satisfied.

Specification 1: When in F.FWD mode, no cyclic tape slackness occurs between the supply side of the cassette tape and the tension regulator.

Specification 2: When in F.FWD mode, no cyclic vibration of the tension regulator guide occurs.

Specification 3: When just put into STOP mode, no tape slackness occurs around the tension regulator.



Specification 4: When just put into STOP mode, the tension regulator arm does not vibrate unnaturally.

If all the specifications are satisfied, perform step 13.

If the specification are not satisfied, make sure whether there was some error in assembly of the S soft brake, particularly in the way the spring is hooked correctly.

(4) Press the EJECT button and remove the cassette tape.

13. Perform the S soft reinforcement brake torque adjustment.

- Make sure that the unit is in the unthreading completion mode, then turn the POW-ER switch OFF.
- (2) Wind the string onto the reel table tension gauge in the clockwise direction.
- (3) Install the reel table tension gauge on the supply reel table, and hook a tension scale on an end of the string.
- (4) Push the iron core of a brake solenoid in the energized direction using a 2 mm dia. flatblade screwdriver so as to release the braking of the S main brake against the supply reel table.

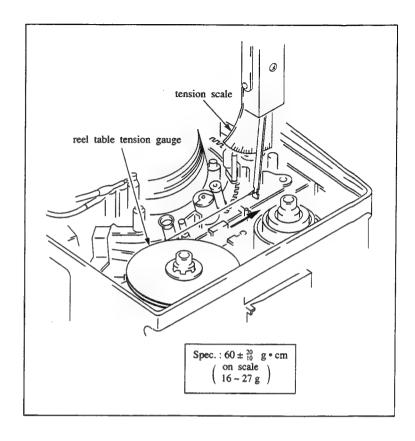
Keeping in this condition, move the tension scale in the direction of the arrow. Make sure that the scale reading satisfies the required specification.

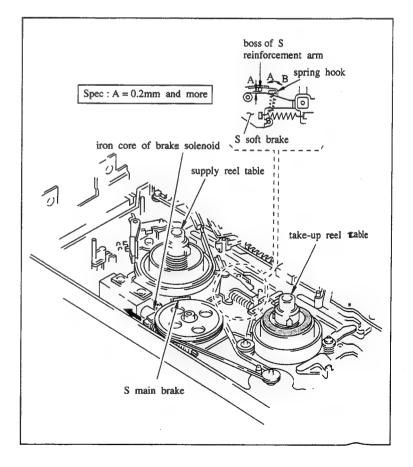
If the specification is not satisfied, change the position of the spring as shown in the figure.

If the scale reading is larger than the specification, move hook in the direction of arrow A.

If the scale reading is smaller than the specification, move hook in the direction of arrow B.

(5) In the condition of sub-step (4), make sure that the clearance exists between the boss of the S soft reinforcement brake arm and S soft brake.

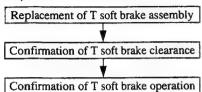




3-12. T SOFT BRAKE SHOE REPLACEMENT

T soft brake operates as the back tension during threading operation and REW operation.

Replacement flow chart



Tools

Wire clearance gauge

: J-6152-450-A

Cassette tape without lid (BCT-30M):

(Refer to Section 3-1)

Removai

- Make sure that the unit is in the unthreading end mode. (Refer to Section 3-1.)
- 2. Unhook the spring of a S soft brake assembly from a T soft brake assembly.
- 3. Remove a stop ring of the T soft brake assembly, and remove the T soft brake assembly.

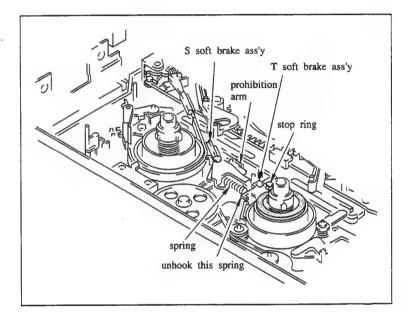
Installation

4. Insert a new T soft brake assembly onto the shaft, and fasten it with a stop ring.

Note: In case the stop ring is deformed, be sure to replace it with a new one.

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5. Hook the spring of the S soft brake assembly to the T soft brake assembly.



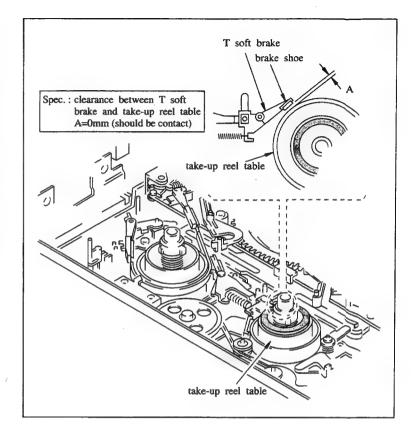
Adjustments after replacement

- 6. Perform the T soft brake clearance check.
 - (1) Put the unit into the threading end mode. (Refer to Section 3-1).
 - (2) Turn OFF the POWER switch, rotate the manual gear in the clockwise direction, using a 2 mm dia. philips type screwdriver, setting the unit into PLAY mode.
 - (3) Make sure that the clearance between the T soft brake shoe and take-up reel table satisfies the required specification using a wire clearance gauge.

If the specification is satisfied, perform step 7.

If the specification is not satisfied, make sure whether there was some error in assembly of the T soft brake.

If there was no error in assembly, replace the T soft brake assembly once more with a new one.



- 7. Perform the T soft brake operation check.
 - Insert a cassette tape without lid (BCT-30M), and lightly press down the top with hand.
 - (2) Put the unit into the F.FWD mode and wind the tape to its end.
 - (3) Put the unit into the REW mode for about 10 seconds, then press the STOP button. At this time, make sure that the following specifications are satisfied.
 - Specification 1: When in REW mode, no cyclic tape slackness occurs between the take-up side of the cassette tape and slantness guide.
 - Specification 2: When just put into STOP mode, no tape slackness occurs around the take-up side of the cassette tape.
 - Specification 3: Stand the unit keeping a connector box down.

 Perform sub-steps (1) through (3), and make sure that the specifications 1 and 2 are satisfied.

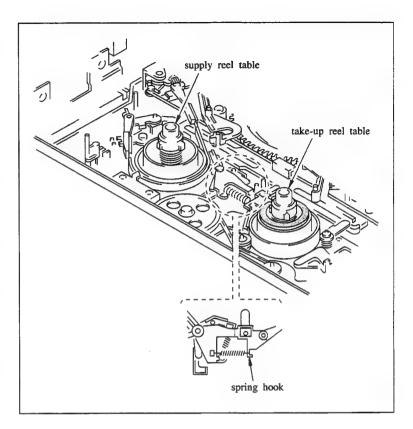
If the specifications are not satisfied, change the position of the spring of the T soft brake.

- (4) Press the EJECT button, and remove the cassette tape.
- (5) Insert the cassette tape removed in sub-step (4), and threading again. Make sure that the following specifications are satisfied.
 - Specification 4: During threading, no tape slackness occurs around the tape exit side (take-up reel side) of the cassette tape.
 - Specification 5: Just after the threading completion, no tape slackness occurs around the tape exit side (take-up reel side) of the cassette tape.
 - Specification 6: Stand the unit keeping a connector box down.

 Perform sub-step (5), and make sure that the specifications 4 and 5 are satisfied.

If the specifications are not satisfied, adjust the position of the T soft brake until all specifications 1 through 6 are satisfied.

(6) Press the EJECT button and remove the cassette tape.



3-13. SUPPLY REEL TABLE ASSEMBLY REPLACEMENT

Replacement flow chart

Replacement of supply reel table assembly

Adjustment of supply reel table height

Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Oil

: 7-661-018-18

Cassette reference plate

: J-6080-008-A

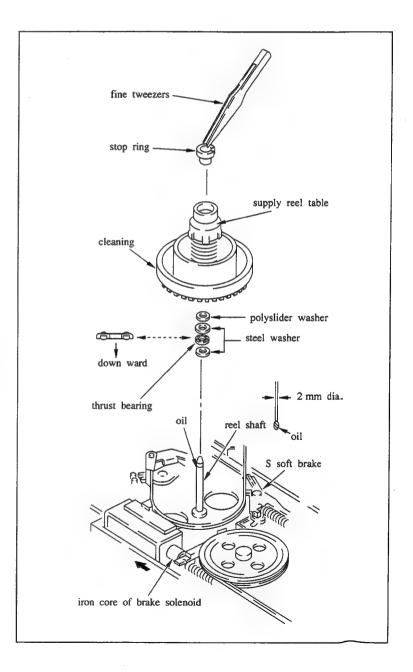
Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Remove a stop ring on the upper part of a supply reel table using a pair of fine tweezers.
- 3. Remove the supply reel table.
 - Note 1: Be careful not to lose steel washer and polyslider washer at the lower part of reel table when the reel table is removed. They may detach together with the reel table.
 - Note 2: If in case steel washer and polyslider washer are detached, install them to the reel shaft in the order shown in the figure.

Installation

- Clean the reel shaft and the circumference of a new reel table with a cleaning piece moistened with cleaning fluid.
- 5. Apply a drop of oil to the reel shaft on the position shown in the figure.
 - **Note:** A drop of oil means the volume attached to the tip of stick with diameter of about 2 mm as more or less shown in the figure.
- While putting the iron core of the brake solenoid in energized position using tweezers etc. to release the main brake, install the supply reel table to the reel shaft.

Note: Be carefull not to bend or cause damage to the tension regulator band when installing the supply reel table.



Adjustment after replacement

- Perform the supply reel table height adjustment.
 - (1) Clean both surfaces of the cassette reference plate with a cleaning piece moistened with cleaning fluid.
 - (2) Clean the surface of gauge in the same manner. This gauge is used to check the height of reel table.
 - (3) Place the cassette reference plate on four cassette pillars.
 - (4) Place a gauge on the cassette reference plate as shown in the figure, and move it toward the supply reel table.
 - (5) Make sure that passing side of the gauge runs over the flanges on the reel table, as shown in the figure, while no passing side of the gauge is blocked at the flanges on the reel table. If above specifications are satisfied, perform step 8.

If above specifications are not satisfied, perform sub-step 6 and later.

- (6) Only in case the specifications are not satisfied, perform this adjustment.
 - 1) Remove the reel table from the reel shaft.
 - Adjust the height of reel table with polyslider washer installed under the reel table.
 - Note 1: Make sure to install at least one polyslider washer under the reel table.
 - Note 2: In case 2 or more of polyslider washers of different thickness are used, install the thicker washer on the top.

Polyslider washer for adjustment use 3 mm dia, 0.13 mm thick

Part No. 3-701-439-01

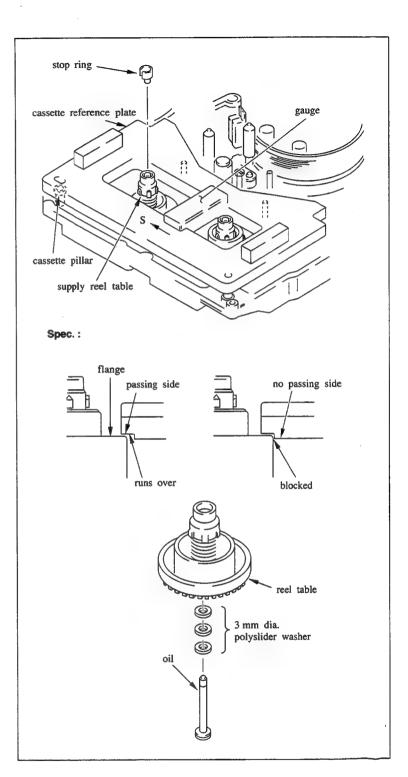
3 mm dia. 0.25 mm thick

Parts No. 3-701-439-11

3 mm dia 0.5 mm thick

Parts No. 3-701-439-21

- 3) In case of removing polyslider washer from or of adding it to the reel shaft, apply a drop of oil to the reel shaft on the position shown in the figure.
- Install the supply table to the reel shaft once again, and make sure the required specifications are satisfied.
- 8. Install the supply reel table to the reel shaft with the stop ring.



3-14. TAKE-UP REEL TABLE ASSEMBLY REPLACEMENT

Replacement flow chart

Replacement of take-up reel table

Adjustment of take-up reel table height

Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Oil

: 7-661-018-18

Cassette reference plate

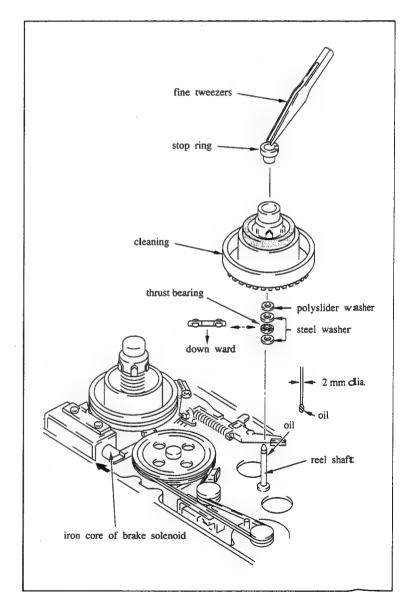
: J-6080-008-A

Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a stop ring on the upper part of a takeup reel table using a pair of fine tweezers.
- 3. Remove the take-up reel table.
 - Note 1: Be carefull not to lose steel washer and polyslider washer at the lower part of the reel table when the reel table is removed. They may detach together with the reel table.
 - Note 2: If in case steel washer and polyslider washer are detached, install them to the reel shaft in the order shown in the figure.

Installation

- Clean the reel shaft and the circumference of reel table with a cleaning piece moistened with cleaning fluid.
- Apply a drop of oil to the reel shaft on the position indicated in the figure.
 - **Note:** A drop of oil means the volume attached to the tip of stick with diameter of about 2 mm as more or less shown in the figure.
- 6. While putting the iron core of the brake solenoid in-energized position with the tweezers etc. to release the main brake, install the take-up reel table to the reel shaft.



Adjustment after replacement

- Perform the take-up reel table height adjustment.
 - (1) Clean both surfaces of the cassette reference plate with a cleaning piece moistened with cleaning fluid.
 - (2) Clean surface of gauge in the same manner. This gauge is used to check the height of reel table.
 - (3) Place the cassette reference plate on four cassette pillars.
 - (4) Place the gauge on the cassette reference plate as shown in the figure, and move it toward the take-up reel table.
 - (5) Make sure that passing side of the gauge runs over the flanges on the reel table, as shown in the figure, while no passing side of the gauge is blocked at the flanges of the reel table.

If above specifications are satisfied, perform step 8.

If above specifications are not satisfied, perform sub-step 6 and later.

- (6) Only in the case the specifications are not satisfied, perform this adjustment.
 - Remove the reel table from the reel shaft.
 - Adjust the height of reel table with polyslider washer installed under the reel table.
 - Note 1: Make sure to install at least one polyslider washer under the reel table.
 - Note 2: In case two or more polyslider washers of different thickness are used, install the thicker one on the top.

Polyslider washer for adjustment use:

3 mm dia. 0.13 mm thick

Parts No. 3-701-439-01

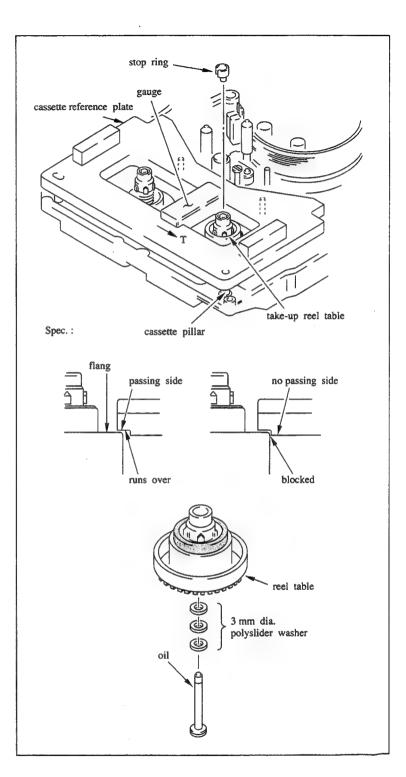
3 mm dia. 0.25 mm thick

Parts No. 3-701-439-11

3 mm dia. 0.5 mm thick

Parts No. 3-701-439-21

- In case of removing the polyslider washer from or of adding it to the reel shaft, apply a drop of oil to the reel shaft on the position shown in the figure.
- Install the take-up reel table to the reel shaft once again, and make sure the required specifications are satisfied.
- 8. Install the take-up reel table to the reel shaft with the stop ring.



3-15. BRAKE SOLENOID REPLACEMENT

Replacement flow chart

Replacement of brake solenoid

Adjustment of main brake release (Adjustment of position of brake solenoid etc.)

Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid : 9-919-573-01 Wire clearance gauge

: J-6152-450-A

Removal

- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Open a side panel. (Refer to Section 1-12.)
- Open V0-34P board. (Refer to Section 1-13.)
- 4. Place the unit keeping a VR lid side down.
- 5. Remove six screws which are fixing SS-46P board.

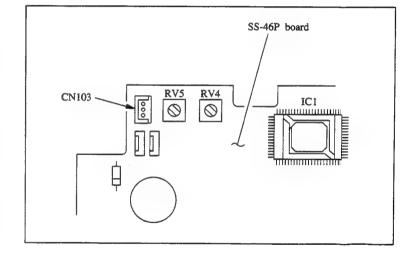
Note: Be careful not to drop the screws inside of the unit.

- 6. Disconnect the connector CN103 of SS-46P board.
- 7. Close V0-34P board and the side pannel tentatively.

Note: No screwing is required.

- 8. Place the unit keeping the side panel down.
- 9. Remove a reel belt and a intermediate pulley. (Refer to Section 3-9.)
- 10. Remove a stop ring which is holding a supply main brake assembly, and remove the supply main brake assembly.

Note: Be careful not to cause damage to a tension regulator band when removing the supply main brake assembly.

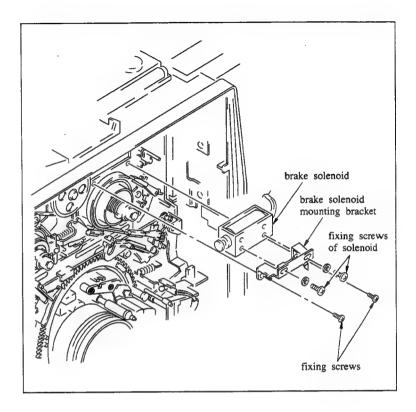


- 11. Remove two screws which is fixing a brake solenoid mounting bracket to the chassis.
- 12. Stand the unit keeping the connector box down.
- 13. Open the side panel and VO-34P board.
- Slide SS-46P board manually toward a capstan motor.
- 15. Remove the brake solenoid mounting bracket with the solenoid attached from the unit.

Then, remove the harness attached with connecter of the solenoid through the square hole of the chassis.

Note: Be careful not to cause damage to the tension regulator band when the brake solenoid mounting bracket are taken off.

 Remove two screws which is fixing the solenoid to brake solenoid mounting bracket, remove the solenoid.



Installation

- 17. Install a new solenoid to the brake solenoid mounting bracket.
- 18. Thread the harness with connecter of the solenoid through the square hole of the chassis. Then pull its tip on SS-46P board.
- Close V0-34P board and the side panel tentatively.

Note: No screwing is required.

- 20. Place the unit keeping the side panel down.
- 21. Install the brake solenoid mounting bracket to the chassis.

Note: Be careful not to cause damage to the tension regulator band.

22. Place the supply main brake assembly on the shaft.

The rib of the supply main brake assembly must be placed at the groove of an iron core of the brake solenoid. (Refer to Section 3-9.)

Note: Be careful not to cause damage to the tension regulator band.

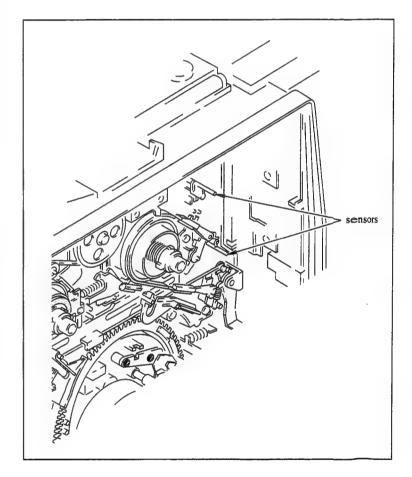
 Secure the supply main brake assembly on the shaft with the stop ring.

Note: In case the stop ring is deformed, be sure to replace it with a new one. Parts No. 3-669-465-00

- 24. Place the unit keeping the VR lid down.
- 25. Install SS-46P board with six screws.

Note: Be carefull not to drop the screws inside of the unit.

- 26. Connect the connector CN103 of SS-46P board to the unit.
- 27. Stand the unit keeping the connector box down.
- 28. Make sure that the sensor returns smoothly to the original position upon released after pressing down four points of the sensor with finger.
- 29. Close VA-34P board and install it with two screws. (Refer to Section 1-13.)
- 30. Close the side panel. (Refer to Section 1-12.)

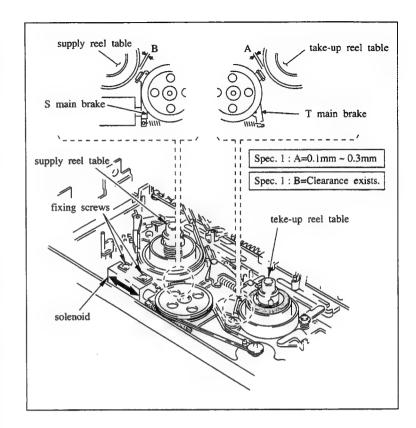


Adjustment after replacement

- Perform the main brake release adjustment. (Brake solenoid position adjustment).
 - (1) Turn the POWER switch ON.
 - (2) Put the unit in STOP mode and push the EJECT button making it in the state of unthreading completed.

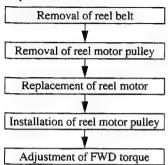
Note: Never turn the POWER switch OFF, even after unthreading is completed.

- (3) Make sure that the clearance between the T main brake shoe and the take-up reel table is satisfied the required specification using the wire clearance guage. (Specification 1) Make sure that the clearance between the S main brake shoe and the supply reel table is satisfied the required specification. (Specification 2)
 - If the specifications 1 and 2 are satisfied, perform step 32 and later.
 - If the specifications 1 and 2 are not satisfied, perform sub-step 4 and later.
- (4) Loosen two screws for 1/2 to one turn which are fixing the solenoid to the brake solenoid mounting bracket.
- (5) Slide the solenoid in the direction of arrow, and fasten the screws in order to satisfy the required specifications required.
- (6) Perform the sub-steps 1 to 3 once again, and make sure that the specifications 1 and 2 are satisfied.
 - If the specifications 1 and 2 are satisfied, perform step 32 and later.
 - If the specifications 1 and 2 are not satisfied, perform sub-step 4 and later.
 - **Note:** If this adjustment is not correctly adjusted, it is possibility to cause tape slack at near battery end state.
- 32. Put a intermediate pulley in the shaft, and fasten it onto the shaft with a stop ring.
 - **Note:** If in case the stop ring is deformed, be sure to replace it with a new one.
 - Parts No.: 3-669-465-00
- Clean the reel belt with a cleaning piece moistened with the cleaning fluid.
- 34. Install the reel belt. (Refer to Section 3-5.)



3-16. REEL MOTOR REPLACEMENT

Replacement flow chart



Tools

Cleaning piece : 2-034-697-00 Cleaning fluid : 9-919-573-01 L shaped wrench (across flat has 1.5mm)

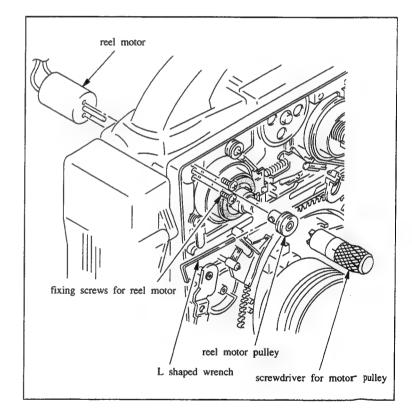
: 7-700-736-05 Wire clearance gauge : J-6152-450-A Screwdriver for motor pulley : J-6321-040-A

Removal

- Make sure that the unit is in unthrading end mode. (Refer to Section 3-1.)
- 2. Remove a reel belt. (Refer to Section 3-5.)
- Put the L shaped wrench in the hole at the lower part of a reel motor pulley so as to prevent rotation of the pulley, then remove the reel motor pulley with the screwdriver for motor pulley.
- 4. Open a side panel. (Refer to Section 1-12.)
- 5. Open VO-34P board. (Refer to Section 1-13.)
- Disconnect the connector CN205 on SS-46P board.
- Close VO-34P board and the side panel tentatively.
 - Note: Screwing is not required.
- 8. Remove two screws, and remove the reel motor.

Installation -

- 9. Install a new reel motor with two screws.
- 10. Open VO-34P board and the side panel.
- 11. Connect the connector of reel motor with the connector CN205 on SS-46P board.
- 12. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 13. Close the side panel. (Refer to Section 1-12.)
- 14. Put the reel motor pulley in the reel motor shaft.
- 15. Install the reel motor pulley. (Refer to Section 3-16-1.)
- 16. Install the reel motor pulley and the reel belt after cleaning. (Refer to Section 3-5.)
- 17. Make sure that the belt is not twisted by rotating the intermediate pulley in the counterclockwise direction manually for two to three turns.
- 18. Perform the FWD torque adjustment. (Refer to Section 3-30.)



3-16-1, REEL MOTOR PULLEY REPLACEMENT

Replacement flow chart

Removal of reel belt

Replacement of reel motor pulley

Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

L shaped wrench (across flat has 1.5mm)

: 7-700-736-05

Screwdriver for motor pulley : J-6321-040-A

Removal

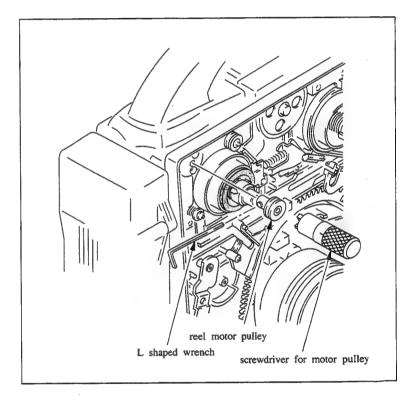
 Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)

2. Remove a reel belt. (Refer to Section 3-5.)

 Put the L shaped wrench in the hole at the lower part of a reel motor pulley so as to prevent rotation of the pulley, then remove the reel motor pulley with the screwdriver for motor pulley.

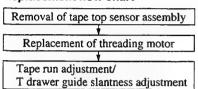
Installation

- Put the L shaped wrench in the hole at the lower part of the reel motor pulley, then install the pulley with screwdriver for motor pulley, while pressing the pulley against chassis.
- 5. Install the reel belt after cleaning the motor pulley and reel belt. (Refer to Section 3-5.)
- Make sure that the belt is not twisted by rotating the intermediate pulley in the counterclockwise direction manually for two to three turns.



3-17. THREADING MOTOR REPLACEMENT

Replacement flow chart



Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- Disconnect a connector CN101 on SS-46P board, and push it out on the surface of the unit.
- Close VO-34P board and the side panel tentatively.

Note: Screwing is not required.

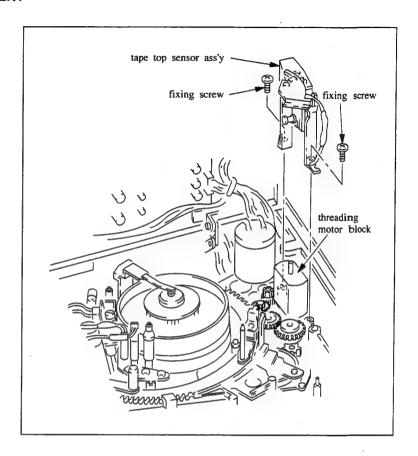
Remove two screws as shown in the figure, and remove a tape top sensor assembly.

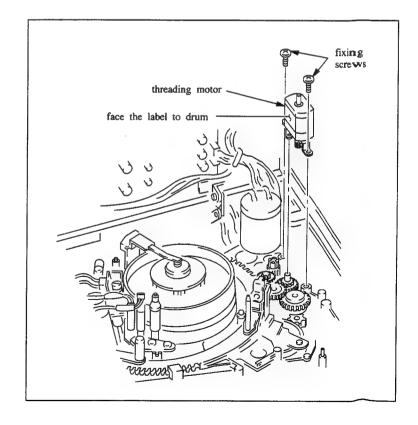
Note: Be carefull not to drop the screws inside of the unit during the removal.

Place the tape sensor assembly close to the take-up reel table.

7. Remove two screws as shown in the figure, and remove a threading motor block.

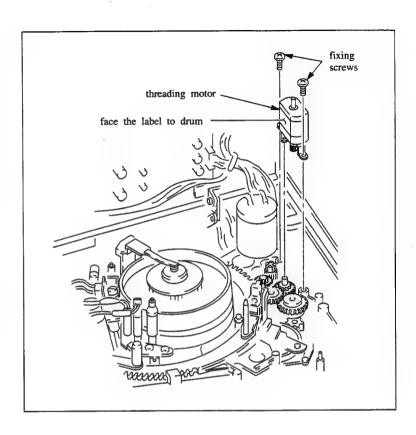
Note: Be carefull not to drop the screws inside of the unit during the removal.





Installation

- Remove two screws out of the removed threading motor block, and remove a threading motor.
- 9. Install a new threading motor to a motor bracket in the direction as shown in the figure.
- Install a new threading motor block to the chassis with two screws.
 - **Note:** Insert the hole of the motor bracket into the shaft of the gear block.
- 11. Make sure that gears in neighboring area can rotate when motor shaft is turned manually after its installation.
- 12. Push out the harness of the threading motor block in the back of the unit.
- 13. Install the removed tape top sensor in step 6 to the chassis with two screws.
- 14. Open VO-34P board and the side panel.
- 15. Connect the threading motor connector to CN101 on SS-46P board.
- 16. Close VO-34P board and install it with two screws. (Refer to Section 1-13.)
- 17. Close the side panel. (Refer to Section 1-12.)
- Perform the tape run adjustment/T drawer guide slantness adjustment. (Refer to Section 4-2-5.)



3-18. DRUM MOTOR REPLACEMENT

Replacement flow chart



Tools

Cleaning piece Cleaning fluid : 2-034-697-00 : 9-919-573-01

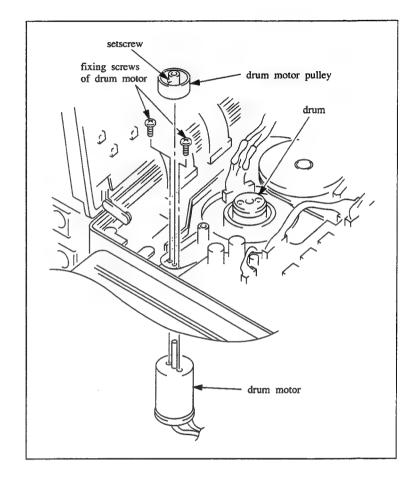
L shaped wrench (across flat has 0.89 mm)

: 7-700-736-06

Removal

- 1. Open a side panel. (Refer to Section 1-12.)
- 2. Open VO-34P board. (Refer to Section 1-13.)
- 3. Place the unit keeping a VR lid down.
- 4. Remove a DC guard. (Refer to Section 3-4.)
- 5. Remove a drum belt. (Refer to Section 3-4.)
- Loosen a setscrew of a drum motor pulley with L shaped wrench, and remove it.
- Disconnect a connector CN202 on SS-46P board.
- 8. Stand the unit keeping a connector box down.
- Remove two screws, and remove a drum motor assembly.

Note: Be careful not to drop the screws inside of the unit.

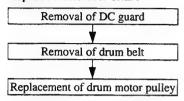


Installation

- 10. Install a new drum motor assembly with two screws keeping the black lead wire at drum side.
- 11. Connect the connector of the drum motor to CN202 on SS-46P board.
- Insert the drum motor pulley in the drum motor shaft, and tighten a setscrew with L shaped wrench while pressing the motor pulley toward the chassis side.
- Install the drum belt after cleaning the drum motor pulley and drum belt. (Refer to Section 3-6.)
 - **Note:** Be sure to install the drum belt with the white marker on the drum belt outside.
- 14. Rotate the pulley manually in the clockwise direction for two to three turns, and make sure that the drum belt stays in center of the drum pulley and drum motor pulley.
- 15. Install the DC guard. (Refer to Section 3-4.)
- 16. Close VO-34P board and install it with two screws. (Refer to Section 1-13.)
- 17. Close the side panel. (Refer to Section 1-12.)

3-18-1. DRUM MOTOR PULLEY REPLACEMENT

Replacement flow chart



Tools

Cleaning piece Cleaning fluid : 2-034-697-00

: 9-919-573-01

L shaped wrench (across flat has 0.89mm)

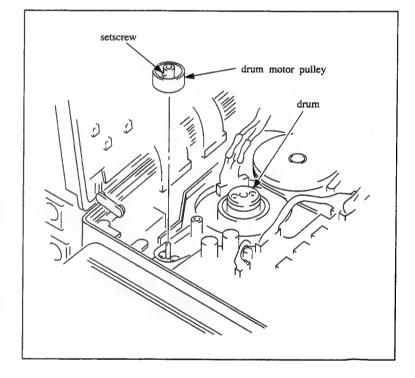
: 7-700-736-06

Removal

- 1. Open a side panel. (Refer to Section 1-12.)
- 2. Open VO-34P board. (Refer to Section 1-13.)
- 3. Place the unit keeping a VR lid down.
- 4. Remove a DC guard. (Refer to Section 3-4.)
- 5. Remove a drum belt. (Refer to Section 3-4.)
- Loosen a setscrew of a drum pulley using L shaped wrench, and remove it.

Installation

- Remove a setscrew from the removed drum motor pulley, and install it to a new drum pulley.
- Put a new drum motor pulley in the drum motor shaft and tighten the setscrew with L shaped wrench while pressing the motor pulley toward the chassis.
- Install the drum belt after cleaning the drum motor pulley and belt. (Refer to Section 3-6.)
 Note: Be sure to install the drum belt with white marker on the drum belt outside.
- 10. Rotate the drum pulley manually in the clockwise direction for two to three turns, and make sure that the drum belt stays in center of the drum pulley and drum motor pulley.
- 11. Install the DC guard. (Refer to Section 3-4.)
- 12. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 13. Close the side panel.(Refer to Section 1-12.)



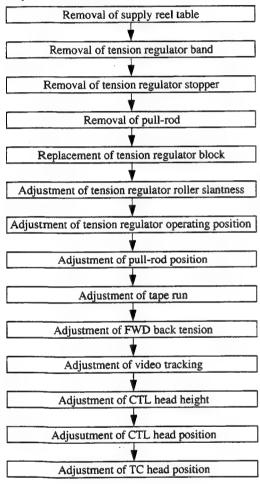
3-19. TENSION REGULATOR BLOCK REPLACEMENT

Perform the slantness adjustment of a tension regulator roller after the replacement of a tension regulator block. This adjustment is performed with the use of relevant tools.

But the slantness adjustment of the tension regulator roller is the pre-adjustment for tape run adjustment at later

The most appropriate slantness of the tension regulator to meet the unit under adjustment can be obtained by performing the tape run adjustment.

Replacement flow chart



Tools

Cleaning piece : 2-034-697-00
Cleaning fluid : 9-919-573-01
Cassette reference plate : J-6080-008-A

Tension regulator slantness check tool

: J-6190-800-A

Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a supply reel table. (Refer to Section 3-13.)

Note: Be careful not to lose steel washer and polyslider washer at the lower part of the reel table when the reel table is removed. They may detach together with the reel table.

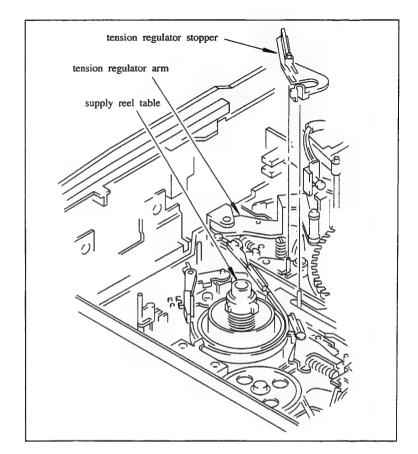
(Refer to Section 3-13.)

(Refer to Section 3-13.)

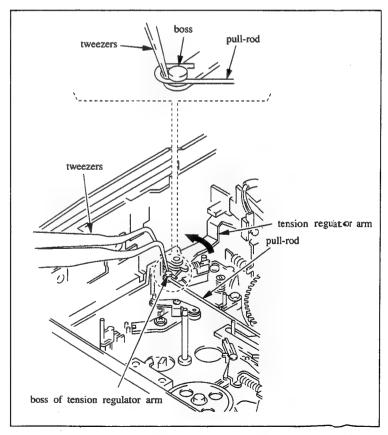
3. Remove a tension regulator band. (Refer to Section 3-13.)

Note: Never twist or bend the tension regulator band under any circumstances when removing it.

 Pull a tension regulator stopper upward, and remove it from two shafts.



- After pushing a tension regulator arm slightly in the direction of the arrow, place a pair of fine tip tweezers between a pull-rod and boss of the tension regulator arm.
- Remove the pull-rod from the boss while pushing the tension regulator arm with finger in the direction of arrow.



7. Remove a screw and the stepped screw as shown in the figure.

Note: Be carefull not to lose a spring. It may detach together with the stepped screw when it is removed.

8. Remove a tension regulator block from the unit.

Installation

- Remove a setscrew from the removed tension regulator, and install it to a new tension regulator block.
- Install a new tension regulator block with a fixing screw and stepped screw accompanied by a compression spring.

Note: Tighten the stepped screw firmly. Tighten the other screw snugly, but do not tighten firmly. It places by loosening it for one to two turns from the firmly tightened condition. (Adjustment will be performed using this screw at later stage.)

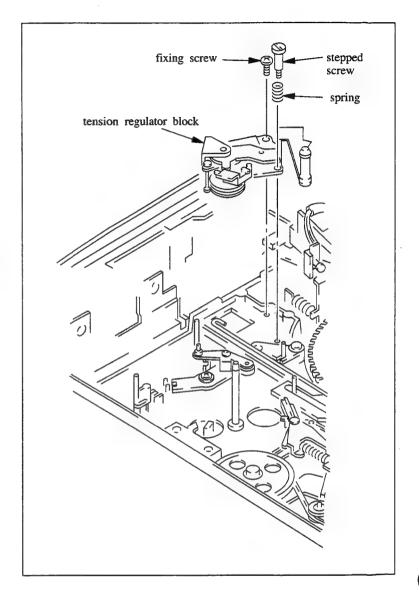
- 11. After pushing the tension regulator arm with finger in the same direction of step 6, install the pull-rod to the boss.
- 12. Install the tension regulator stopper into two shafts.
- 13. Install the tension regulator band. (Refer to Section 3-8.)

Note: Never twist or bend the tension regulator band under any circumstances when it is installed.

14. Install the supply reel table. (Refer to Section 3-13.)

Adjustment after replacement

- 15. Perform the tension regulator roller slantness adjustment.
 - (1) Put the unit into threading end mode. (Refer to Section 3-1.)
 - (2) Clean both surfaces of cassette reference plate with a cleaning piece moistened with cleaning fluid.
 - (3) Clean the surface of tension regulator slantness check tool in the same manner.



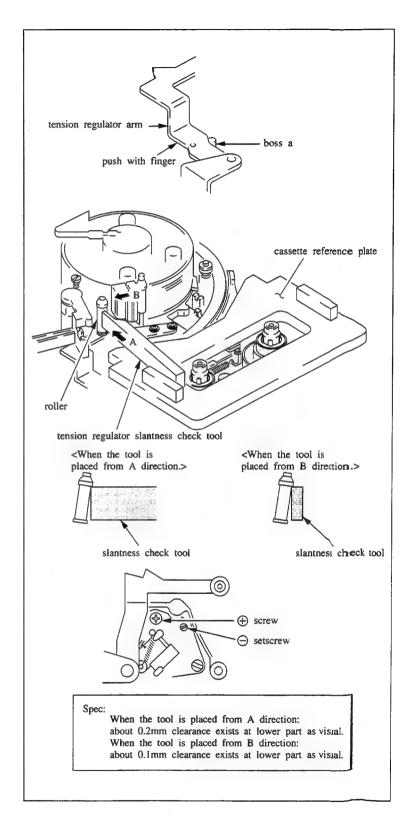
- (4) Place the the cassette reference plate on four cassette pillars.
- (5) By pushing the tension regulator arm softly with finger in the direction of the drum, let it touch on the boss "a" of the tension regulator.
- (6) While maitaining step (5), let the tension regulator slantness check tool touch on the roller of the tension regulator from A and B directions

If both specifications are satisfied when the tool is placed from A and B directions, perform step 16 and later.

If the specification is not satisfied when the tool is placed from A direction, perform sub-step (7) and later.

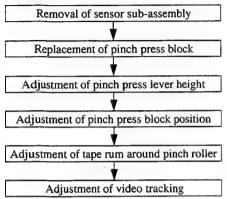
If the specification is not satisfied when the tool is placed from B direction, perform sub-step (8) and later.

- (7) Adjustment method in case that the specification is not satisfied when the tool is placed from A direction.
 - Adjust it to satisfy the required specification by turning setscrew.
 - The clearance at lower part gets wider when setscrew is turned in the clockwise direction.
 - Be sure to check once again by performing sub-step (8) after adjustment completes.
- (8) Adjustment method in case that the specification is not satisfied when the tool is placed from B direction.
 - Adjust it to satisfy the required specification by turning + screw.
 - The clearance at the lower part gets narrower when + screw is turned in the clockwise direction.
 - Be sure to check once again by performing sub-step (7) after the adjustment completes.
- (9) Perform both sub-steps (5) and (6) once again and make sure that both specifications are satisfied.
- 16. Perform tension regulator operating position adjustment. (Refer to Section 3-8.)
- 17. Perform pull-rod position adjustment. (Refer to Section 3-8.)
- 18. Perform overall adjustment relating to tape run adjustment. (Refer to Section 4-2.)
- 19. Perform FWD back tension adjustment. (Refer to Section 3-8.)
- 20. Perform video tracking adjustment. (Refer to Section 4-3.)
- 21. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 22. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 23. Perform TC head position adjustment. (Refer to Section 4-12.)



3-20. PINCH PRESS BLOCK REPLACEMENT

Replacement flow chart



Tool

Wire clearance gauge

: J-6152-450-A

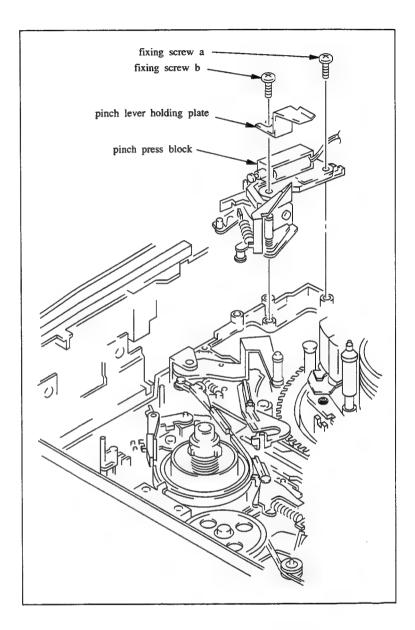
Removal

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Remove the harness of a CTL head and full erase head from the harness holder of sensor sub-assembly. (Refer to Section 3-7.)
- Remove a fixing screw of the sensor sub-assembly, and lift the sensor sub-assembly together with the harness attached to it.
- 4. Open a side panel. (Refer to Section 1-12.)
- 5. Open VO-34P board. (Refer to Section 1-13.)
- 6. Disconnect a connector CN102 on SS-46P board, and push it out on the surface of the unit.
- Close VO-34P board and the side panel tentatively.

Note: Screwing is not required.

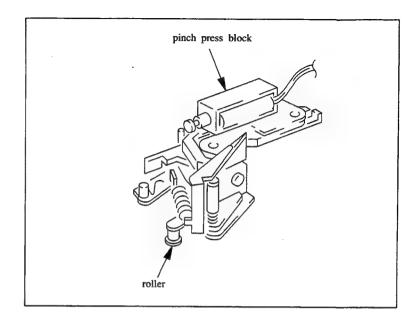
 Remove two screws (a and b) which are mounting a pinch press block as shown in the figure, and remove the pinch press block.

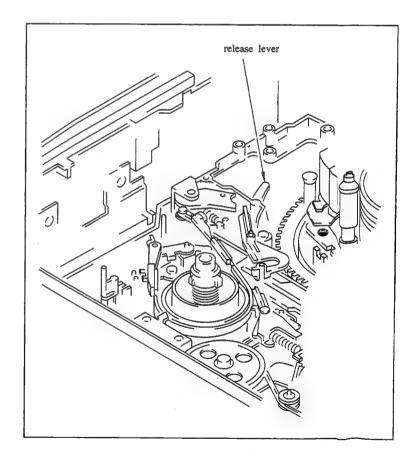
Fixing screw b is fixing a pinch lever holding plate together with the pinch press block.



Installation

- Install a new pinch press block to the unit so as to put the roller of the lower part of pinch press block is on the left side (cabinet side) of a release lever.
- Fasten the pinch press block tentatively with screw a.
- 11. Install the pinch press block with screw b together with the pinch lever holding plate.
- 12. Tighten screw a.
- 13. Install the sensor sub-assembly.
- 14. Open VO-34P board and the side panel.
- 15. Connect the connector of pinch solenoid with the connector CN102 on SS-46P board.
- 16. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 17. Close the side panel. (Refer to Section 1-12.)





Adjustment after replacement

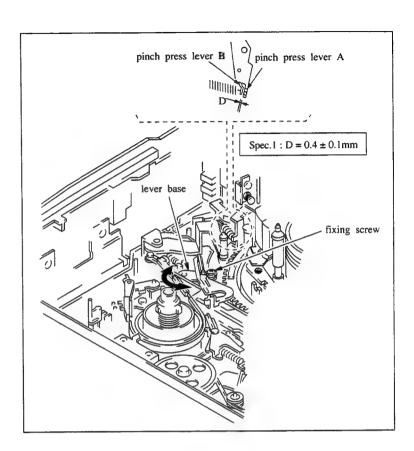
- 18. Perform the pinch press lever height adjustment.
- 19. Perform the pinch press block position adjustment.
 - (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
 - (2) Put the unit into PLAY mode.
 - (3) Make sure that the clearance between pinch press levers A and B satisfies the required specifications using the wire clearance gauge. (Specification: 1)

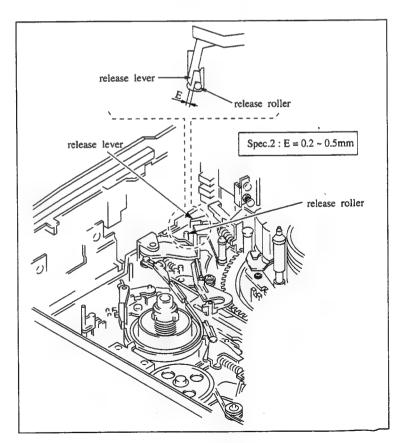
Make sure that the clearance between a release lever and release roller satisfies the required specification while pushing the tension regulator arm gently with finger in the direction of the supply reel table. (Specification: 2)

If the specifications 1 and 2 are satisfied, perform step 20 and later.

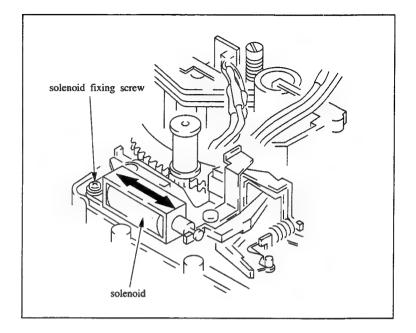
If the specifications 1 and 2 are not satisfied, perform sub-step (4) and later.

- (4) Loosen a screw for fixing a lever base for 1/3 to 1/2 turn.
- (5) Adjust the lever base by moving it in the direction of arrow in order to satisfy the specification 1, and tighten a fixing screw.





- (6) Loosen two solenoid fixing screws for 1/3 to 1/2 turn.
- (7) Adjust the solenoid by moving it in the direction of arrow in order to satisfy the specification 2, and tighten the fixing screws.
- (8) Repeat sub-step (3) to make sure both specifications 1 and 2 are satisfied. If the specifications are not satisfied,repeat sub-step (3) through (7).
- (9) Put the unit into STOP mode. (Refer to Section 3-1.)

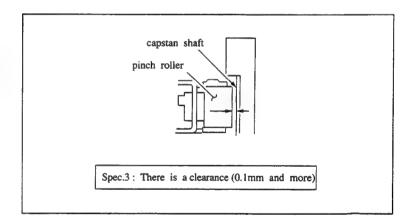


(10) Make sure visually that there is a clearance between a pinch roller and capstan shaft. (Specification 3)

If the specification 3 is not satisfied, perform sub-step (1) through (8) once again, and adjust it to satisfy all of the specifications 1 through 3.

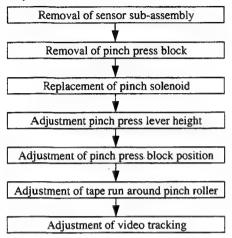
Note: After the adjustment, be sure to put switch S5 on SS-46P board in "SLACK MUTE OFF" state.

- 20. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- 21. Perform video tracking adjustment. (Refer to Section 4-3.)



3-20-1, PINCH SOLENOID REPLACEMENT

Replacement flow chart



Removal

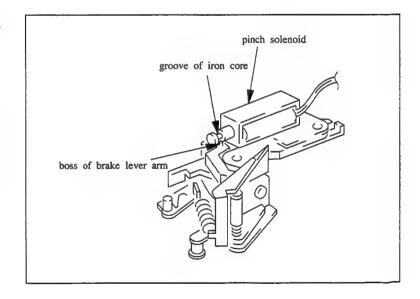
- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Remove a sensor sub-assembly. (Refer to Section 3-20.)
- 3. Remove a pinch press block. (Refer to Section 3-20.)
- Remove a pinch solenoid by removing two screws.

Installation

- Install a new pinch solenoid. At that time, the boss of a brake lever arm shall be put inside of the groove of iron core of the pinch solenoid.
- 6. Install the pinch press block to the unit. (Refer to Section 3-20.)

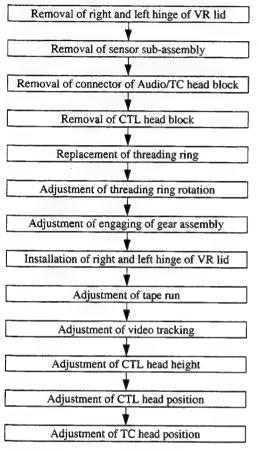
Adjustment after replacement

- Perform pinch press lever height adjustment. (Refer to Section 3-7.)
- 8. Perform pinch press block position adjustment. (Refer to Section 3-20.)
- 9. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- Perform video tracking adjustment. (Refer to Section 4-3.)



3-21. THREADING RING REPLACEMENT

Replacement flow chart



Tools

 Cleaning piece
 : 2-034-697-00

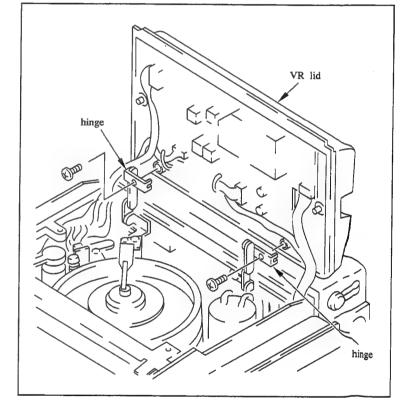
 Cleaning fluid
 : 9-919-573-01

 Wire clearance gauge
 : J-6152-450-A

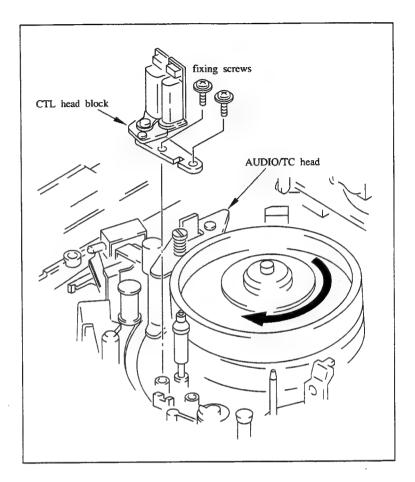
 Grease (SGL-505)
 : 7-662-010-04

Removal

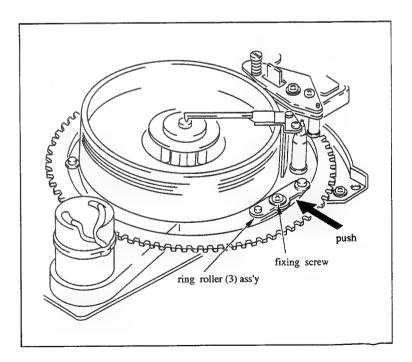
- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Remove two fixing screws of right and left hinge of a VR lid, and remove the VR lid. At that time, leave the harness in connected condition as it is.



- 3. Remove a tape retainer. (Refer to Section 3-2.)
- 4. Remove a sensor sub-assembly, and place it outside of the unit. (Refer to Section 3-7.)
- Disconnect the harness connector of CN006 on MB-363 board and CN006 on AU-144P which connects with an Audio/TC head.
- Rotate an upper drum with finger, and put the video head in the position not too close to the Audio/TC head.
- Remove two screws which are fixing a CTL head block, and remove the CTL head block.
 - **Note:** Be careful not to cause damage to the drum during CTL head block removal.



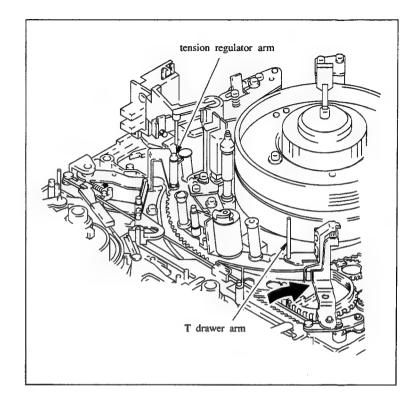
- 8. Remove a stop ring of a ring drive gear on a gear block ass y, and remove the ring drive gear.
- Loosen a fixing screw of a ring roller (3) assembly as shown in the figure, and push the ring roller in the direction of the drum.



 As a first step, remove a threading ring by lifting the part behind the drum of the threading ring.

As the next step, push a T drawer arm in the direction of the arrow, then remove the threading ring from the unit while moving the T drawer arm and tension regulator arm into the position upon threading completion.

Note: At the time of removal, be careful not to cause damage to the drum, capstan shaft and tape guide etc.

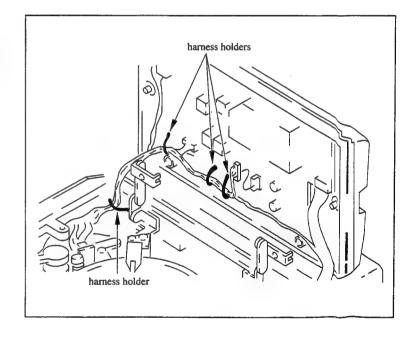


Installation

11. Install a new threading ring, in the reverse order of step 10, while placing pinch a roller at the side of reel table (Unthreading end position).

Note: At the time of installation, be careful not to cause damage to drum, capstan shaft and tape guide etc.

- 12. By putting the threading ring in the groove of the ring roller at 3 points, fix the ring roller (3) while pushing it in the direction of cabinet side.
- Install the CTL head block with two screws while pressing gently in the direction of the drum.
- 14. Connect the harness connector of AUDIO/TC head with CN006 on MB-363 board and CN006 on AU-144P board, and hold the harness with the harness holders.
- 15. Install the sensor sub-assembly.



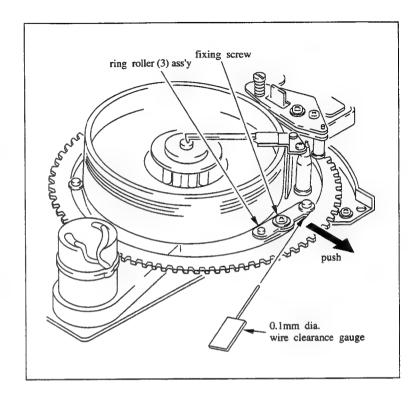
Adjustment after replacement

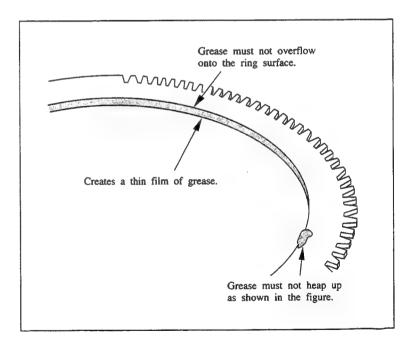
- Perform the threading ring rotation adjustment
 - (1) Loosen a fixing screw of the ring roller (3) tentatively.
 - (2) Insert a wire clearance gauge of 0.1 mm dia. between the ring roller (3) and threading ring, and shift the ring roller (3) as close as possible to the cabinet side.
 - (3) Tighten a screw of the ring roller (3).
 - (4) Withdraw the wire clearance gauge.
 - (5) Rotate the threading ring manually make sure that the threading ring rotates smoothly.
- 17. Smear grease to the inside edge of the threading ring. Standard amount of grease smearing is indicated in the figure.
 - Smear grease to the inside edge of the ring as much as to create a thin film of grease.
 - (2) Grease must not heap up at any part.
 - (3) Grease must not overflow onto the ring surface, and wipe it off, if it actually happens.

Note: Be careful not to cause attachment of grease to the tape guide, pinch roller and etc..

If it attaches, wipe it off with a cleaning piece moistened with cleaning fluid.

- 18. Clean the pinch roller, tape guide, drum, stationary head, and capstan and etc. with a cleaning piece moistened cleaning fluid.
- 19. Install the right and left hinge of the VR lid.
- 20. Install the tape retainer.
- Install the ring drive gear and perform the gear assembly engagement adjustment. (Refer to Section 3-22.)
- 22. Perform tape run adjustment. (Refer to Section 4-2-1 through 4-2-6.)
- 23. Perform video tracking adjustment. (Refer to Section 4-3.)
- 24. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 25. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 26. Perform TC head position adjustment. (Refer to Section 4-12.)

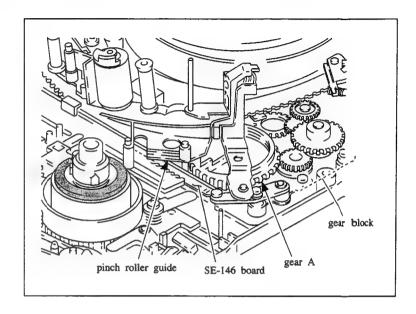




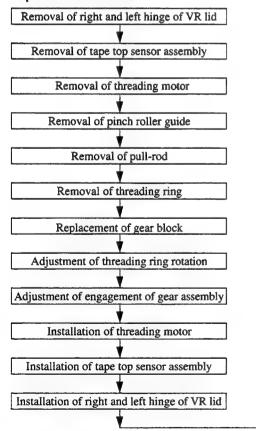
3-22. GEAR BLOCK REPLACEMENT

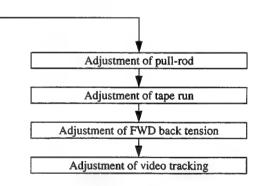
Note 1: Cannot replace SE-164 board on a gear block as an individual part. Be sure to replace the whole gear block as a unit.

Note 2: It is not recommended to replace a gear A of the gear block part and the gears in its peripheral area as an individual parts. It is recommended to replace the gear block as a whole assembly. For its replacement, a great deal of time and high level of technique are required. (At the time of replacement, it is necessary to remove majority of parts inside of the gear block. Also for assembly, high level of technique concerning the gear combination and its performance are indispensable.)



Replacement flow chart





Tools

 Cleaning piece
 : 2-034-697-00

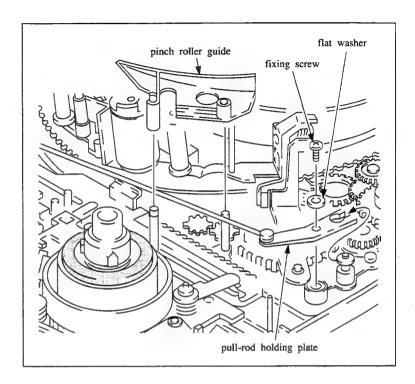
 Cleaning fluid
 : 9-919-573-01

 Wire clearance gauge
 : J-6152-450-A

 Grease (SGL-505)
 : 7-662-010-04

Removal

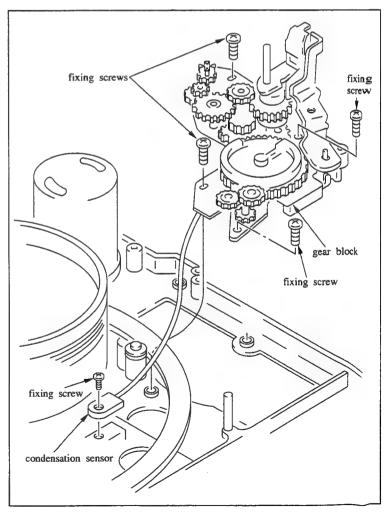
- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Remove two fixing screws of right and left hinge of WR lid, and remove the VR lid. At that time, harness may be left as it is connected.
- 3. Remove a tape top sensor assembly. (Refer to Section 3-17.)
- 4. Remove a threading motor. (Refer to Section 3-17.)
- 5. Remove a pinch roller guide shown in the figure from 2 shafts upon pulling it upward.
- After removing a screw and flat washer which are holding a pull-rod holding plate, remove the pull-rod holding plate. Place removed the pullrod holding plate in the position close to the cassette sensor.



 By referring to the procedure for replacement of threading ring (Section 3-21), lift up the threading ring in the neighborhood of a gear block for about 5 cm.

Note: Be careful not to cause damage to the drum, stationary head and tape guide

- Remove four screws holding the gear block and a screw holding a condensation sensor, and lift the gear block from the unit.
- Disconnect two connectors of CN501 and CN502 connected with SE-164 board of the gear block.

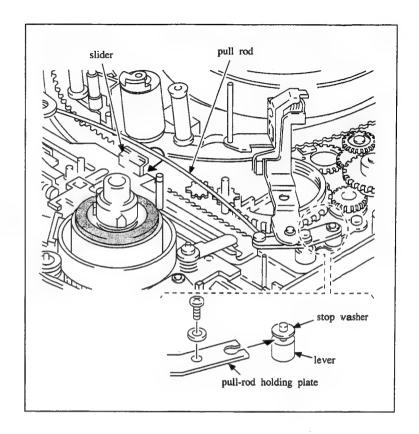


Installation

- 10. Connect two connectors with a new gear block.
- 11. Install the gear block with three screws while pushing it toward cabinet side, and install the condensation sensor with one screw.
- 12. Install the threading ring. (Refer to Section 3-21.)

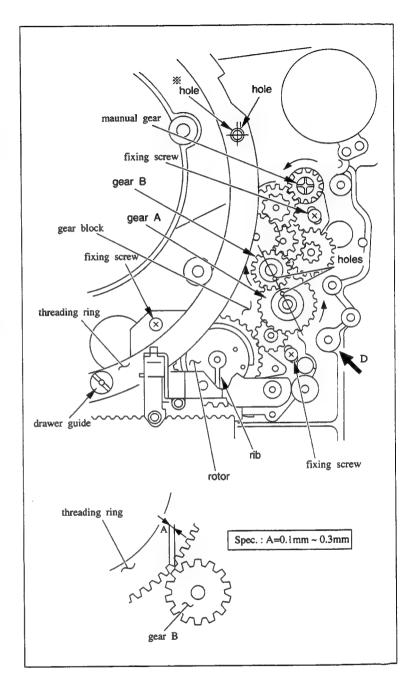
Note: Be careful not to cause damage to the drum, stationary head and tape guide etc.

- Insert the central portion of pull-rod under the holder of the slider.
- 14. Insert the notch of the pull-rod holding plate between a lever of the gear box and stop washer.
- 15. Install the pull-rod holding plate with flat washer and one screw.
- 16. Install the pinch roller guide.



Adjustment after replacement

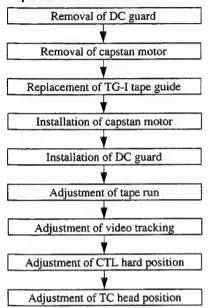
- 17. Perform the threading ring rotation adjustment. (Refer to Section 3-21.)
- 18. Smear grease to the inside edge of the threading ring as mush as to create a thin film of grease. (Refer to Section 3-21.)
- 19. Perform the gear assembly engagement adjustment.
 - (1) Put the slider into threading end state. Rotate the threading ring manually, align the ** marked hole in the figure with the hole of chassis.
 - (2) Rotate a manual gear with a philips type screwdriver 2mm dia. and place the rotor rib with face down as shown in the figure.
 - (3) Align the holes of a gear A with gear B as shown in the figure.
 - (4) Rotate the gear A gently with finger in the direction of arrow. Adjust the position of gear block by pushing it in the direction of arrow D so that the clearance between the gear B and threading ring satisfies the required specification.
 - (5) Tighten the gear block with four screws.
 - (6) Rotate the threading ring into threading and unthreading operations by turning the manual gear, check that the drawer guide roller on the threading ring dose not contact with a slant guide. If contacts, shift one tooth of the gear B to the clockwise direction against the threading ring. Check again to satisfies the specification.
 - (7) Rotate the manual gear and perform substep (2) through (4) to make sure that the specification is satisfied.
- 20. Install the threading motor. (Refer to Section 3-17.)
- 21. Install the tape top sensor assembly. (Refer to Section 3-17.)
- 22. Clean the pinch roller, tape guide, drum, stationary head and capstan shaft etc. with a cleaning piece moistened with cleaning fluid.
- 23. Install the right and left hinge of VR lid.
- 24. Perform pull-rod position adjustment. (Refer to Section 3-8.)
- 25. Perform tape run adjustment. (Refer to Section 4-2-1 through 4-2-6.)
- Perform FWD back tension adjustment. (Refer to Section 3-8.)
- 27. Perform video tracking adjustment. (Refer to Section 4-3.)



3-23. TG-I TAPE GUIDE REPLACEMENT

The service for TG-I tape guide is provided for the replacement of TG-I tape guide whole assembly instead of replacement of the component parts.

Replacement flow chart



Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Removal

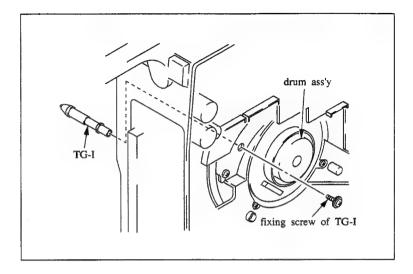
- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- 4. Remove a DC guard. (Refer to Section 3-4.)
- 5. Disconnect the connector CN301 connected with a capstan motor board.
- 6. Rotate the upper drum with finger, and place the video head not too close to the Audio/TC head.
- 7. Stand the unit keeping a connector box down.
- 8. Remove a capstan motor. (Refer to Section 3-29.)
- 9. Remove a screw (PS 2.6 x5) shown in the figure, and remove a TG-I tape guide.

Installation

- Clean the installation surface of the TG-I tape guide of chassis and a new TG-I tape guide with a cleaning piece moistened with cleaning fluid.
- 11. Install a new TG-I tape guide.
- 12. Install the capstan motor. (Refer to Section 3-29.)
- Connect the connector CN301 with capstan motor board.
- 14. Install the DC guard. (Refer to Section 3-4.)
- 15. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 16. Close the side panel. (Refer to Section 1-12.)
- Clean the tape running surface of the capstan shaft and Audio/TC head etc.

Adjustment after replacement

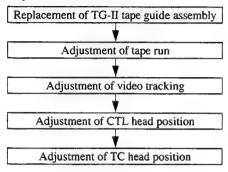
- 18. Perform tape run adjustment. (Refer to Section 4-2-1 through 4-2-6.)
- Perform video tracking adjustment. (Refer to Section 4-3.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- 21. Perform TC head position adjustment. (Refer to Section 4-12.)



3-24. TG-II TAPE GUIDE REPLACEMENT

The service for TG-II tape guide is provided for the replacement of TG-II tape guide whole assembly instead of replacement of component parts.

Replacement flow chart



Tools

Cleaning piece Cleaning fluid : 2-034-697-00

: 9-919-573-01

Removal

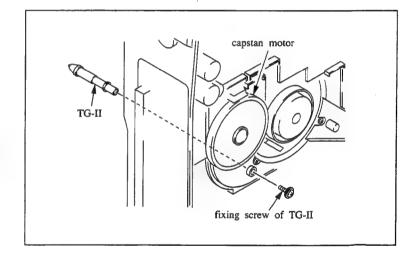
- 1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- 4. Stand the unit keeping a connector box down.
- Remove a screw (PS 2.6x5) and, remove a TG-II tape guide assembly.

Installation

- Clean the installation surface of the TG-II tape guide of chassis and a new TG-II tape guide with a cleaning piece moistened with cleaning fluid.
- 7. Install a new TG- II tape guide.
- Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 9. Close the side panel. (Refer to Section 1-12.)

Adjustment after replacement

- Perform tape run adjustment.
 (Refer to Section 4-2-1 through 4-2-6.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)
- 12. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 13. Perform TC head position adjustment. (Refer to Section 4-12.)



3-25. SLANTNESS GUIDE ASSEMBLY REPLACEMENT

Replacement flow chart

Replacement of slantness guide assembly

Adjustment of tape run

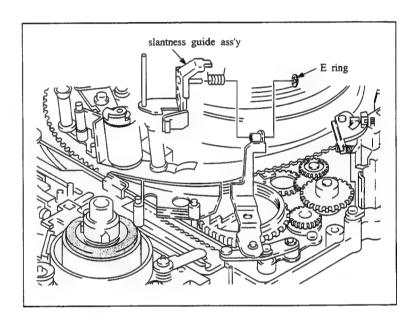
Tools

Cleaning piece Cleaning fluid : 2-034-697-00 : 9-919-573-01

Removal and installation

1. Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)

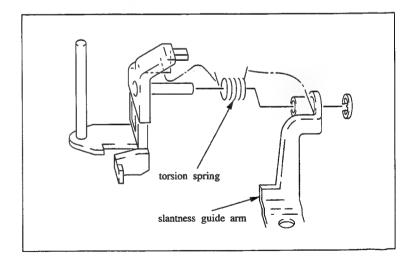
2. Remove an E ring shown in the figure, and remove the slantness guide assembly.



- 3. Hook a torsion spring on it as shown in the figure, and install it to the slantness guide arm.
- Clean the slantness guide with a cleaning piece moistened with cleaning fluid.

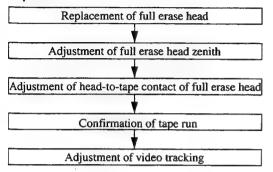
Adjustment after replacement

5. Perform tape run adjustment. (Refer to Section 4-2-3, 4-2-5 and 4-2-6.)



3-26. FULL ERASE HEAD REPLACEMENT

Replacement flow chart



Tools

Cleaning piece

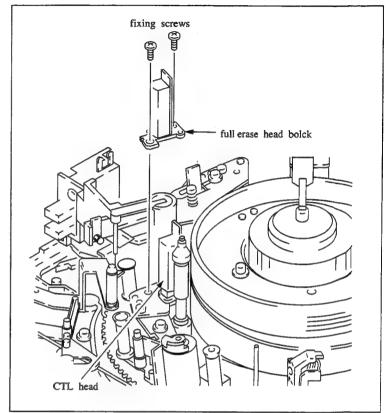
: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Removal

- 1. Unsolder the connector CN504 of the upper part of an full erase head.
- Remove two screws as shown in the figure, and remove the full erase head block.
 - Note 1: Be careful not to cause damage to the drum when removing the full erase head block.
 - Note 2: Be careful not to drop the screws inside of the unit during removal.
- Remove one screw from the full erase block, and remove an full erase head.



Installation

- 4. Install a new full erase head to a head bracket with one screw while pressing it in the direction shown in the figure.
- Align the hole of the head bracket with the protrusion of CTL head block.
- Install the full erase head block to CTL head block with two screws.

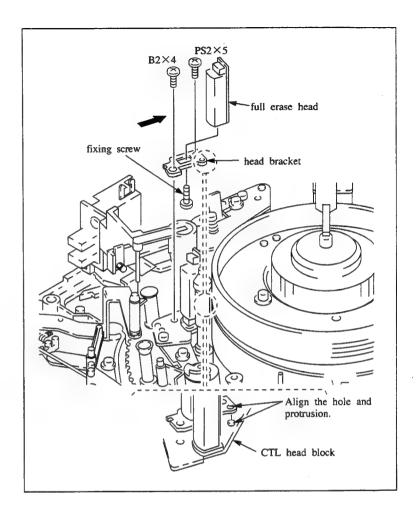
At that time, thread the screw in the front of head snugly but do not tighten. (It will be used for adjustment after replacement.)

- Note 1: Use the screw of PS 2x5 for the rear of head.

 Use the screw of B 2x4 for the front of head.
- Note 2: Pay particular attention not to cause damage to the drum when installing the full erase head block.
- **Note 3:** Pay particular attention not to drop the screws inside of the unit during installation.
- 7. Solder the connector CN504.
- Clean the full erase head with a cleaning piece moistened with cleaning fluid.

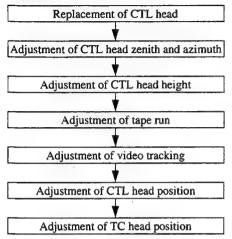
Adjustment after replacement

- Perform full erase head zenith adjustment. (Refer to Section 4-4.)
- 10. Perform head-to-tape contact adjustment of the full erase head. (Refer to Section 4-5.)
- 11. Perform tape run adjustment. (Refer to Section 4-2-3 and 4-2-6.)
- 12. Perform video tracking adjustment. (Refer to Section 4-3.)



3-27. CTL HEAD REPLACEMENT

Replacement flow chart



Tools

Cleaning piece Cleaning fluid

: 2-034-697-00

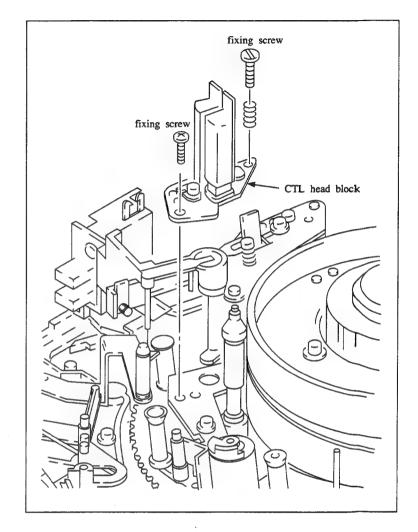
: 9-919-573-01

Removal

1. Remove two screws as shown in the figure, and remove a CTL head block from the unit.

Note: Be carefull not to cause damage to drum when the CTL head block is removed.

- 2. Unsolder the connector from the CTL head board.
- 3. Remove two screws from the rear of the CTL head block, and remove a CTL head.

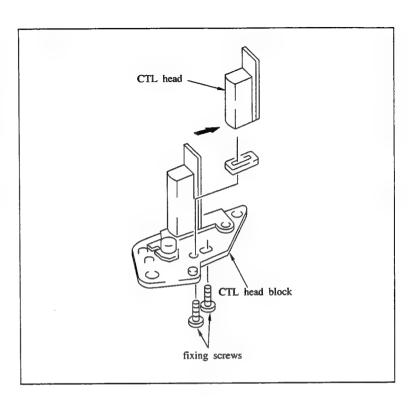


Installation

- Install a new CTL head to the CTL head block with two screws while pressing it in the direction indicated in the figure.
- Solder the connector to the head board. Solder a pink lead wire on right hand side and a white lead wire on left looking from the head front.
- 6. Install the CTL head block with two screws while pressing it in the direction of the drum.
- 7. Clean the CTL head with a cleaning piece moistened with cleaning fluid.

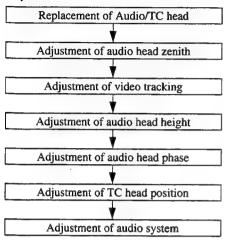
Adjustment after replacement

- 8. Perform CTL head zenith and azimuth adjustment. (Refer to Section 4-6.)
- Perform CTL head height adjustment. (Refer to Section 4-7.)
- Perform tape run adjustment.
 (Refer to Section 4-2-3 and 4-2-6.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)
- 12. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 13. Perform TC head position adjustment. (Refer to Section 4-12.)



3-28. AUDIO/TC HEAD REPLACEMENT

Replacement flow chart



Tool

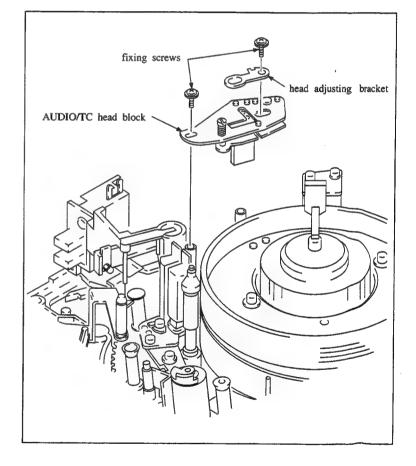
Cleaning piece Cleaning fluid : 2-034-697-00

: 9-919-573-01

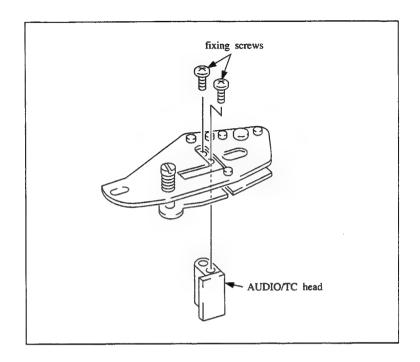
Removai

- Rotate an upper drum with finger, and place the video head not too close to an Audio/TC head.
- Disconnect the harness connector CN006 on both MB-363 and AU-144P boards which comes from the Audio/TC head.
- Remove two screws as shown in the figure, and remove the Audio/TC head. Head adjusting bracket is also detached simultaneously.

Note: Be carefull not to cause damage to the drum when the Audio/TC head block is removed.



- Remove two screws as shown in the figure, and remove the Audio/TC head.
- 5. Unsolder the harness from the Audio/TC head.



Installation

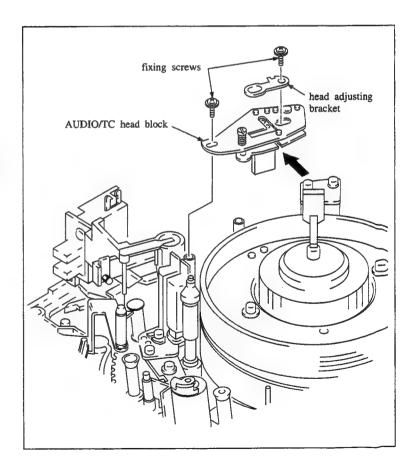
- Install a new Audio/TC head to the head bracket in the order indicated in the figure, and fasten it with two screws snugly, but do not tighten.
- Tighten the screws while pressing the Audio/TC head in the direction of arrow.
- Install the Audio/TC head block and head adjustment bracket to the unit with two screws.

Note: Be careful not to cause damage to the drum during installation.

 Connect the harness connectors CN006 and CN6 of the Audio/TC head block with MB-363 and AU-144P boards respectively.

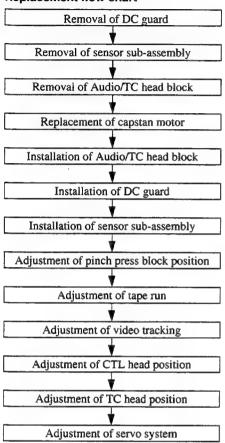
Adjustment after replacement

- Perform audio head zenith adjustment. (Refer to Section 4-9.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)
- 12. Perform audio head height adjustment. (Refer to Section 4-10.)
- Perform audio head phase adjustment. (Refer to Section 4-11.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- Perform TC head position adjustment. (Refer to Section 4-12.)
- 16. Perform audio adjustment. (Refer o section 5-2-2.)



3-29. CAPSTAN MOTOR REPLACEMENT

Replacement flow chart



Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

Removal

- Make sure that the unit is in unthreading end mode. (Refer-to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Open VO-34P board. (Refer to Section 1-13.)
- 4. Remove a DC guard. (Refer to Section 3-4.)
- Disconnect the connector CN301 connected with a capstan motor board.
- 6. Remove a sensor sub-assembly. (Refer to Section 3-20.)
- Rotate an upper drum with finger, and place the video head not too close to an Audio/TC head.

- 8. Remove an Audio/TC head block. (Refer to Section 3-28.)
- 9. Stand the unit keeping a connector box down.
- Remove two screws as shown in the figure and remove a capstan motor.

Note: Be carefull not to cause damage to the inner circumference etc. of threading ring when capstan motor is removed.

Installation

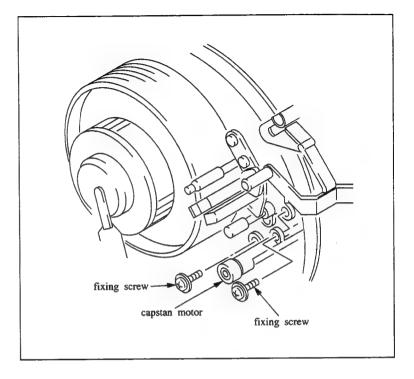
- Clean the installation surfaces of chassis and a new capstan motor with a cleaning piece moistened with cleaning fluid.
- 12. Install a new capstan motor.

Note: Be careful not to cause damage to the capstan motor shaft by inner circumference etc. of threading ring when the capstan motor is installed.

- 13. Install the new capstan motor with two screws.
- Connect the connector CN301 with the capstan motor board.
- Install the Audio/TC head block. (Refer to Section 3-28.)
- 16. Install the DC guard. (Refer to Section 3-4.)
- 17. Close VO-34P board, and install it with two screws. (Refer to Section 1-13.)
- 18. Close the side panel. (Refer to Section 1-12.)
- 19. Clean the tape running surface such as the capstan motor shaft and Audio/TC head etc.
- 20. Install the sensor sub-assembly. (Refer to Section 3-20.)

Adjustment after replacement

- 21. Perform pinch press block position adjustment. (Refer to Section 3-20.)
- Perform tape run adjustment.
 (Refer to Section 4-2-3,4-2-4 and 4-2-6.)
- 23. Perform video tracking adjustment.
 (Refer to Section 4-3.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- Perform TC head position adjustment. (Refer to Section 4-12.)
- 26. Perform servo adjustment. (Refer to Section 5-2-3.)



3-30. IDLER PULLEY ASSEMBLY REPLACEMENT

Replacement flow chart

Replacement of idler pulley

Adjustment of FWD torque

Tools

Cleaning piece

: 2-034-697-00

Cleaning fluid

: 9-919-573-01

FWD back tension measuring cassette

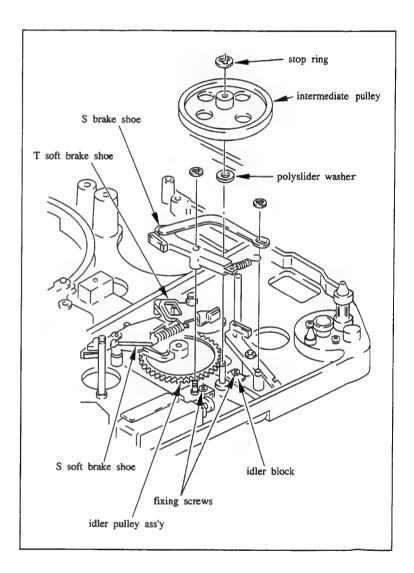
:J-6080-003-C

Cassette tape without lid

(tape beginning portion)(BCT-20M)

Removal

- 1. Make sure that the unit is in unthreading end state. (Refer to Section 3-1.)
- 2. Open a side panel. (Refer to Section 1-12.)
- 3. Remove a reel belt. (Refer to Section 3-5.)
- 4. Remove a stop ring above a intermediate pulley.
- 5. Remove the intermediate pulley.
- 6. Remove a S brake shoe. (Refer to Section 3-9.)
- 7. Remove a S soft brake shoe. (Refer to Section 3-11.)
- 8. Remove a T soft brake shoe. (Refer to Section 3-12.)
- Remove two screws shown in the figure, and remove an idler block then remove polyslider washer and an idler pulley assembly.



Installation

- Install a new idler pulley assembly and polyslider washer to the shaft of the idler block.
- 11. Install the idler block with two screws.
- 12. Install the T soft brake shoe. (Refer to Section 3-12.)
- 13. Install the S soft brake shoe. (Refer to Section 3-11.)
- 14. Install the S brake shoe. (Refer to Section 3-9.)
- 15. Insert the intermediate pulley into the shaft, and fix it to the shaft with stop ring.

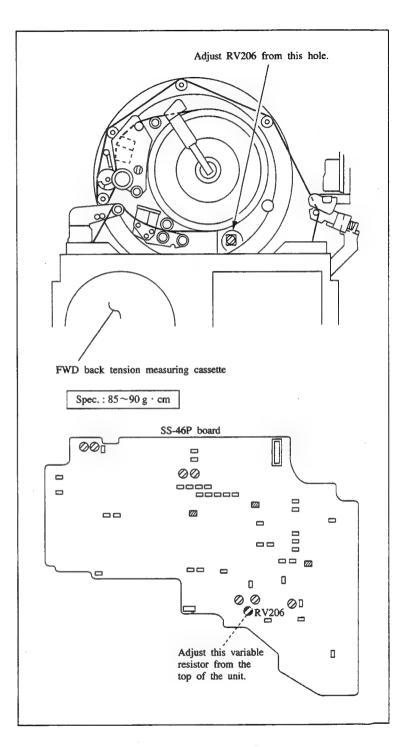
Note: In case of the stop ring is deformed, be sure to replace it with a new one.

Parts No.:3-669-465-00

- Clean the reel belt with a cleaning piece moistened with cleaning fluid.
- 17. Install the reel belt. (Refer to Section 3-5.)

Adjustment after replacement

- 18. Perform the FWD torque adjustment.
 - (1) Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
 - (2) Insert the FWD back tension measuring cassette without lid, at the tape beginning portion, and put it into PLAY mode.
 - (3) Adjust RV206 on SS-46P board, through the hole on upper surface of the chassis as shown in the figure, so that the value at take-up side of measuring cassette satisfies the required specification.
 - (4) Make sure once again that the specification is satisfied by rewinding measuring cassette to its tape beginning.
 - (5) After the adjustment, be sure to put the switch S5 on SS-46P board to "SLACK MUTE OFF" state.



SECTION 4 TAPE RUN ALIGNMENT

4-1. INFORMATION FOR TAPE RUN ALIGNMENT

1. How to make a cassette tape without lid

Since this unit is designed to be compact, the check and adjustment cannot be performed if a cassette tape lid is installed. Remove the cassette tape lid as follows:

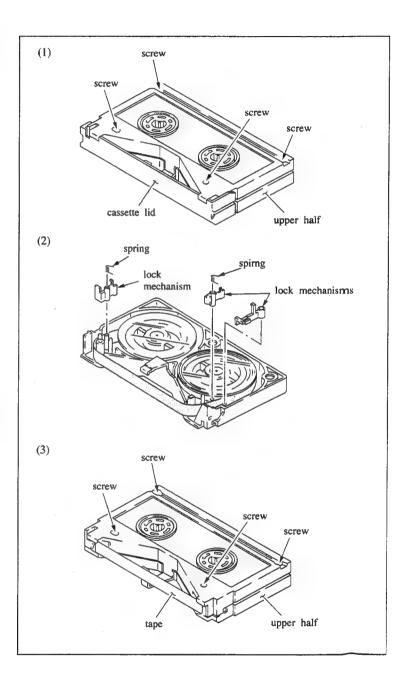
- (1) Remove four screws on the back of the cassette tape as shows in the figure, and remove an upper half of the cassette.
- (2) Remove the lock mechanism parts and springs both at right and left sides, and remove the cassette lid from the upper half.
- (3) Install the upper half on the lower half with four screws from the back side.

2. Alignment Tape

The alignment tapes to be used for tape run adjustment are as follows.

CR2-1B PS: 8-960-096-51 CR5-2A PS: 8-960-098-44 CR8-1A PS: 8-960-098-45

Note: When an oxide tape is installed in this unit, the cassette tape is ejected forcibly. Above mentioned alignment tapes CR5-2A PS and CR8-1A PS are used the oxide tape. When performing adjustment and/or check using these tapes, put the switch S5 on SS-46P board in "SLACK MUTE ON" state. Then above mentioned alignment tapes can be played back. After adjustment and/or check is completed, return the switch S5 in "SLACK MUTE OFF" state.



3. Tools for adjustment

While there are several types of adjustment tool available for use in Section 4., here is the explanations about the special tools in this Section.

 When performing the repair and adjustment on the VTR without camera connected with it, exclusive tools are required.

Parts No. J-6337-830-A Camera tool (EW-783)

The connecting method of VTR with exclusive tool is shown in the figure.

(2) There are tools for the servo remote control (EW-229) and cable (EW-804) available to the adjustment work on the servo system adjustment and mechanical system adjustment.

Parts No.

Servo remote control tool(EW-229):

J-6332-290-A

Cable (EW-804):

J-6338-040-A

Meantime, the for servo remote control tool has been designed for the use of BVW-200P, BVW-300P and BVW-400P series VTR for broadcasters.

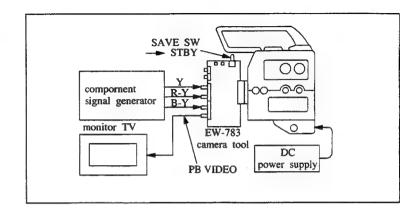
As such, it contains the additional function not utilized by PVV-1P. Here, is the explanation about the function applicable to PVV-1P use.

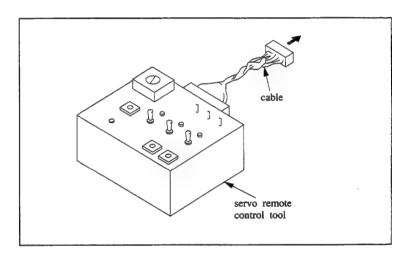
Connecting method

- Connect 14-pin connector of cable (EW-804) with the tool.
- (2) Connect the connector of harness end with CN206 on SS-46P board of VTR.

Selection of mode

You can select any desirable mode by operating switch, push switch and rotary switch on operational surface of the tool.





TRCON switch

Put the rotary switch in 'F', then turn this switch to 'ON'. LED lights up, and tracking control becomes operatable by pushing button either of '+' or '-'.

When turning this switch to 'OFF' state, the just tracking state resumed.

By removing connector of tool from the VTR, the memory used for the adjustment is automatically cleared.

SW POSITION switch

Put the rotary switch in 'F', then turn to 'ON'. LED lights up and the switching position becomes variable by pushing button either of '+' or '-'.

REC SERVO switch

Put the rotary switch in 'F', then turn this switch to 'ON'. LED lights up and capstan servo circuit is in REC SERVO condition.

REV button

When pushing this button, VTR will be in REV mode. The unit put into the stop by pushing the STOP button of VTR.

SW PULSE test point

Switching pulse is output at this test point.

CTL test point

CTL signal is output at this test point.

Rotary switch

By setting rotary switch on 'F' from 'O', it is possible to go to the mode in the following table.

. In addition, it may be required to mute slack detecting circuit depending upon the selective condition of the rotary switch. Muting of slack detecting circuit can be done by putting the S5 on SS-46P board in 'ON'.

Mode

Rotary switch	Mode	For use
0	Select CH-A SW PULSE of Y	Being used to check CH-A head of Y.
1 .	Select CH-B SW PULSE of Y	Being used to check CH-B head of Y.
2	Select CH-A SW PULSE of C	Being used to check CH-A head of C.
3	Select CH-B SW PULSE of C	Being used to check CH-B head of C.
4	PAUSE mode	Being used to adjust the capstan stop servo because RF can be maintained in a non-continuous wave form by setting the capstan to the stop servo mode.
5		
6		
7	Stop rotation of the drum. (Mute the slack detection circuit.)	Stop the rotation of the drum by turning on each four drums to check the REC current for the drum head.
8	Capstan rotating at 1/2 speed	Confirmation of the servo operation
9	Capstan rotating at 1/6 speed	Confirmation of the servo operation
A		
В		
С	Adjust capstan FG DUTY mode	Rotate the capstan without applying servo to adjust the capstan FG DUTY.
D	Capstan free speed adjusting mode	Indicate instructions for measurement and adjustment for adjusting the capstan free speed.
E		
F	Normal mode	

(3) Tape guide adjustment driver

During tracking adjustment, rotate the flange on the tape guide in order to obtain the most desirable tape path. At that time, use the tape guide adjustment driver.

Tape guide adjustment driver:

J-6321-500-A

Here is the explanation about how to use the tape guide adjustment driver.

- Align A portion (flatblade) with the groove of the tape guide flange.
- (2) Fix knob C, rotate knob B, then loosen locking screw.
- (3) Align the tip of knob B with the hole of locking screw of the tape guide flange. Fix knob B and rotate knob C. Then, the upper flange on tape guide is rotated.
- (4) In order to tighten the locking screw of the tape guide flange, firstly, fix the knob C, then rotate the knob B. (Tightening torque: 1.0 to 1.2 kg-cm)

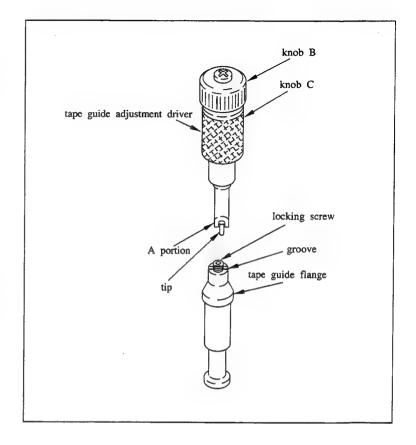
4. Mode

Here is the explanation about the method how to put the unit in the desirable mode while cassette compartment is attached and cassette tape is inserted, and also the same method when the cassette compartment is not attached.

 You can put the unit easily in the mode stated in the items for adjustment according to the following method, in the case that the cassette compartment is attached and cassette tape is inserted.

In addition, as explained in the preceeding section, you can get various mode with use of servo remote control tool (EW-229) and cable (EW-804).

- PLAY: Push PLAY button on the unit.
- F.FWD: Push F.FWD button on the unit.
- REW: Push REW button on the unit.
- STOP: Push STOP button on the unit.
- EJECT: Push EJECT button on the unit.



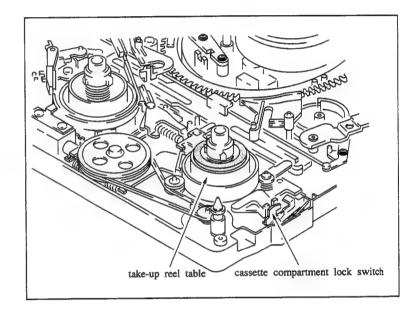
(2) You can put the unit in the mode stated in the items for adjustment according to the following method in the case that the cassette compartment is not attached with and the cassette tape is not inserted in VTR.

Threading end mode:

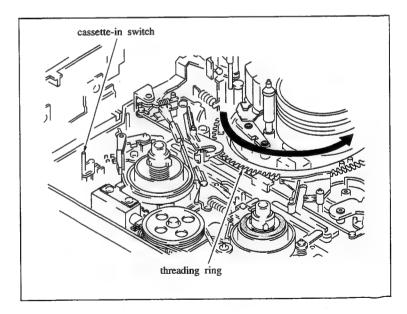
Threading end mode means that the threading ring rotates in the counterclockwise direction and stops. In order to put into the threading end mode:

Method 1.

- Turn the POWER switch ON.
- Push down a cassette compartment lock switch to get locked state.

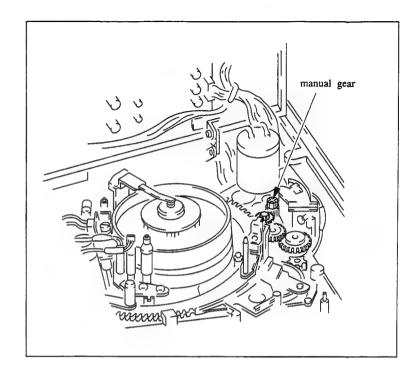


- Push a cassette in switch shown in the figure.
- Threading ring rotates in the counterclockwise direction and stops.

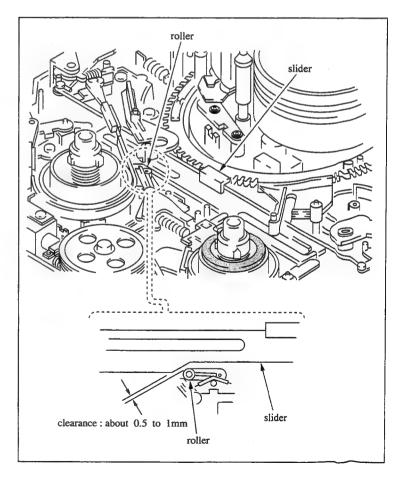


Method 2

 Rotate a manual gear using n philips type 2mm dia. screwdriver in the clockwise direction.



• When a slider moves into the condition shown in the figure, stop rotating the screwdriver.



Unthreading end mode:

Unthreading mode is the same mdee with EJECT completion and means that the threading ring rotates in the clockwise direction and stops.

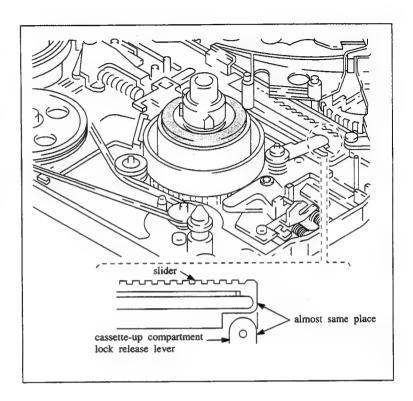
In order to put into the threading end mode:

Method 1.

• Push the EJECT button while in the threading end mode.

Method 2.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the counterclockwise direction.
- When the slider moves into the condition shown in the figure, stop rotating the screwdriver.



STOP mode:

STOP mode is similar to the threading end mode in the aspect of mode, but the position of the slider is slightly different from the latter.

In order to put into STOP mode:

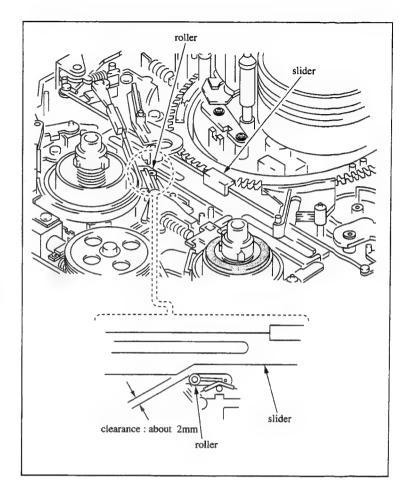
Method 1.

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Turn the POWER switch ON.
- Push down the cassette compartment lock switch to get locked state.
- Push the cassette in switch.
- Threading ring rotates in the counterclockwise direction and stops.
- Push the PLAY button to put into PLAY mode tentatively.
- Then push STOP button.

Note: After the completion of adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

Method 2.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction.
- When the slider moves to the condition shown in the figure, stop rotating the screwdriver.



PLAY mode:

PLAY mode means the mode where the pinch roller is pressed against the capstan shaft after STOP mode.

• In order to put into PLAY mode:

Method 1.

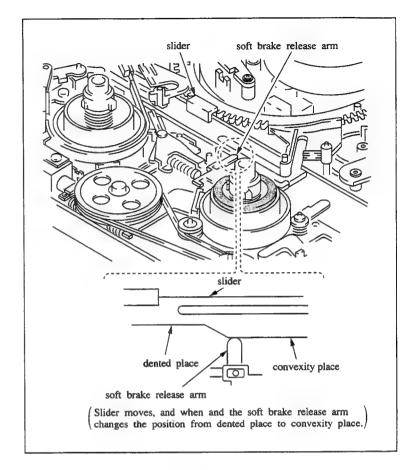
- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Put the unit into STOP mode.
- Push the PLAY button.

Note: After the completion of adjustment, be sure to put the switch S5 on SS-46P board back to "SLACK MUTE OFF" state.

Method 2.

- Rotate the manual gear using a philips type 2mm dia. screwdriver in the clockwise direction, and put into the STOP mode.
- When the slider moves to the condition shown in the figure, stop rotating the screwdriver.

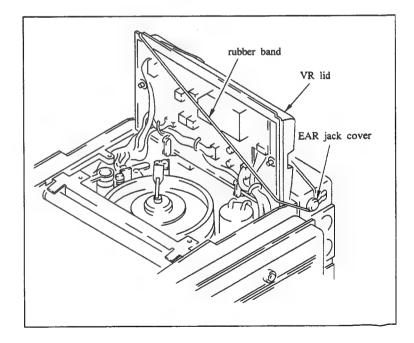
Note: Be sure not to rotate the gear further from this state, if rotate the gear further, the gear may be broken.



- 5. When performing tape run and video tracking adjustment
- (1) Turn the POWER switch OFF.
- (2) Remove s cassette-up compartment lid. (Refer to Section 1-12.)
- (3) Open a VR lid. (Refer to Section 1-12.)
 It is easier if the lid is fixed with a rubber band as shown in the figure to prevent the VR lid from closing while adjustment work is in progress.
- (4) Remove a tape retainer. (Refer to Section 3-2.)
- (5) Remove a cassette-up compartment.

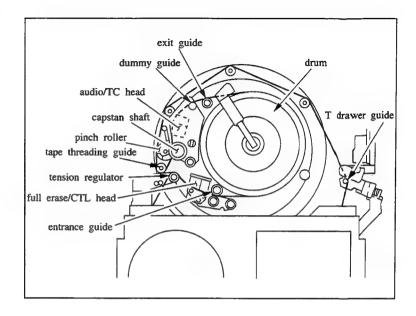
(Refer to Section 1-14.)

Note: The above item is omitted in the respective adjustment section.



6. Locations of heads and tape guides

The locations of heads and tape guides listed up in the adjustment item is shown in the figure.

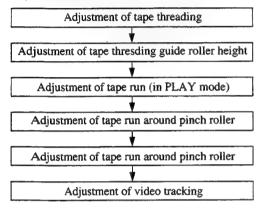


4-2. TAPE RUN ADJUSTMENT

- Adjustment of tape run is extremely important and critical adjustment for the purpose of running the tape in the most appropriate state.
- If this adjustment is not adequate, there is a possibility to damage the tape or cause serious damage to the unit. Take utmost care in performing adjustment.
- Perform this adjustment with cassette-up compartment attached as it is. By this way, accurate adjustment will be possible without difficulty as a service operation.

4-2-1. Tape Threading Adjustment

Adjustment flow chart



Tools

Cassette tape without lid (Tape beginning cassette/tape end cassette) (BCT-30M)
Adjustment mirror: J-6080-029-A

Adjustment procedure

- 1. Insert a cassette tape without lid into the unit after winding for about one minute from tape beginning putting it in the threading mode.
- Make sure that the specification 1 is satisfied during the tape threading (from cassette-in to threading end).

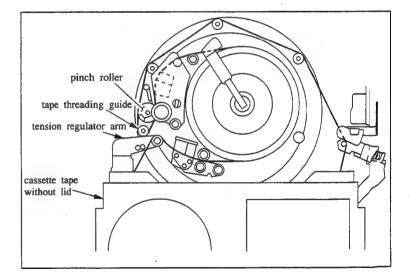
Specification 1:

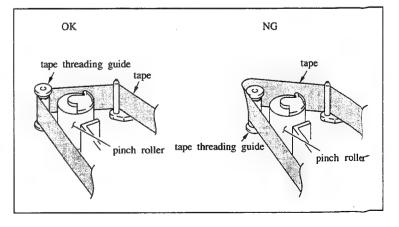
Tape shall not run over the tape threading guide during threading.

Repeat step 2 for two to three times and make sure that the specification 1 is satisfied.

If the specification 1 is satisfied, perform step 3 and later.

If the specification is not satisfied, make sure once again after performing replacement of threading ring assembly and relative adjustment required.





- 3. Insert a cassette tape without lid in the unit after winding for about 3 minutes from tape end putting it in the threading mode.
- Make sure that the specification 2 is satisfied during the tape threading (from cassette-in to threading end).

Specification 2:

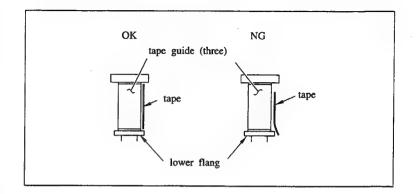
Tape shall not run over the flange of tape guide on the threading ring during threading.

Repeat step 4 for two to three times and make sure that the specification 2 is satisfied.

If the specification 2 is satisfied, perform step 5 and later.

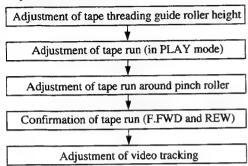
If the specification 2 is not satisfied, make sure once again after performing replacement of threading ring and relative adjustment required.

- 5. Perform tape threading guide roller height adjustment. (Refer to Section 4-2-2.)
- 6. Perform tape run adjustment(in PLAY mode). (Refer to Section 4-2-3.)
- 7. Perform tape tun adjustment around pinch roller. (Refer to Section 4-2-4.)
- 8. Perform tape run confirmation (F.FWD and REW). (Refer to Section 4-2-6.)
- 9. Perform video tracking adjustment. (Refer to Section 4-3.)



4-2-2. Tape Threading Guide Roller Height Adjustment

Adjustment flow chart



Tools

Cassette tape without lid (BCT-30M)

L shaped wrench (across flat has 0.89 mm):

7-700-736-06

Adjustment mirror: J-6080-029-A

Adjustment

- Insert a cassette tape without lid in the unit and put it into PLAY, F.FWD and REW modes.
- 2. Make sure using the adjustment mirror that, in every mode, lower edge of the tape runs in contact with the lower flange of the tape threading guide roller without any tape curl.

Specification 1:

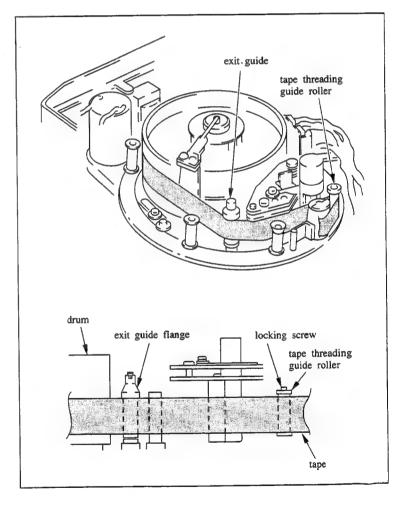
The lower edge of the tape runs in contact with the lower flange of the tape threading guide roller without any curl.

Specification 2:

There shall be a clearance between the upper flange of the tape threading guide roller and the upper edge of tape.

If the specifications are satisfied, perform step 7 and later.

If the specifications are not satisfied, perform step 3 and later.



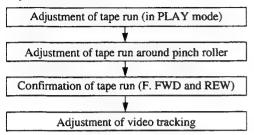
- Loosen the locking screw of the upper flange of the tape threading guide roller for one to two turns using L shaped wrench (across flat has 0. 89mm).
- Put the unit into PLAY mode, and adjust it by rotating the upper flange of the tape threading guide roller to satisfy the required specifications.

When rotating in clockwise direction: Tape threading guide roller moves downward. When rotating in counterclockwise direction: Tape threading guide roller moves upward.

- Put the unit into F.FWD and REW modes, make sure that the tape runs in contact with the lower flange without any curl using the adjustment mirror.
- Repeat the threading operation three or four times, and make sure that the tape does not run over an upper flange of the tape guide TG-II.
- After the adjustment, tighten the locking screw of the upper flange of the tape threading guide roller and make sure once again.
- Perform tape run adjustment (in PLAY mode). (Refer to Section 4-2-3.)
- 9. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- 10. Perform tape run confirmation (F.FWD and REW). (Refer to Section 4-2-6.)
- 11. Perform video tracking adjustment. (Refer to Section 4-3.)

4-2-3. Tape Run Adjustment (in PLAY mode)

Adjustment flow chart



Tools

Cassette tape without lid (BCT-30M)

(Never use an alignment tape.)
Adjustment mirror:

J-6080-029-A

Tape guide adjustment driver: J-6321-500-A

Adjustment

- Insert a cassette tape without lid of BCT-30M into the unit.
- 2. Put the unit into PLAY mode.
- Make sure using a adjustment mirror that the tape curl at each flange of a tension regulator roller and entrance guide roller satisfy the specification 1.

Specification 1:

No tape curl shall exist at each tape guide.

4. Make sure that tape curl at the lead of drum entrance part satisfies the specification 2.

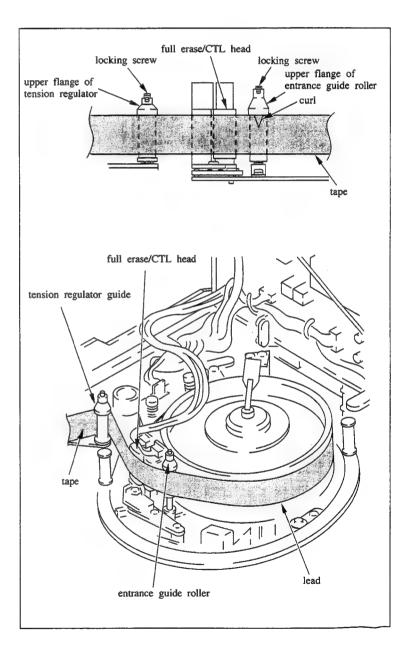
Specification 2:

No tape curl shall exist.

If the specifications 1 and 2 are not satisfied, perform step 5 and later.

If the specifications 1 and 2 are satisfied, perform step 9 and later.

- Loosen the locking screws at each flange of the tension regulator roller and entrance guide roller for two to three turns.
- 6. Turn the upper flange of the tension regulator roller, so the tape runs along the lead of drum.
- 7. Turn the upper flange of entrance guide roller, so that the upper edge of the tape runs in contact with the upper flange without any curl.



- Tighten the locking screw at each flange of the tension regulator roller and the entrance guide roller, but do not tighten.
- Make sure using a adjustment mirror that the tape curl at each flange of the exit guide roller and the tape threading guide roller satisfy the specification 3.

Specification 3:

No tape curl shall exist at each tape guide.

10. Make sure that the tape curl at the drum exit side satisfies the specification 4.

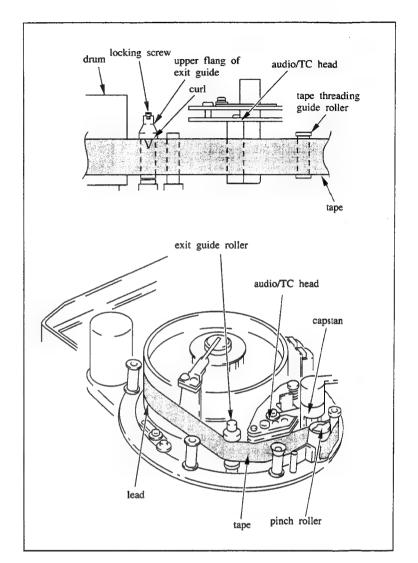
Specification 4:

No tape curl shall exist.

If the specifications 3 and 4 are not satisfied, perform step 11 and later.

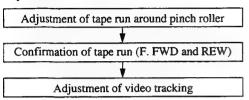
If the specifications 3 and 4 are satisfied, perform step 14 and later.

- 11. Loosen the locking screw at the upper flange of the exit guide roller for one to two turns using the tape guide adjustment driver.
- 12. Turn the upper flange of the exit guide roller, and adjust the tape to run along the lead of drum, and at the same time to run with its upper edge of tape in contact with the flange without any curling at the upper flange.
- 13. Tighten the locking screw at the upper flange of exit guide roller, but do not tighten.
- 14. Perform tape run adjustment around pinch roller. (Refer to Section 4-2-4.)
- 15. Perform tape run confirmation (F.FWD and REW). (Refer to Section 4-2-6.)
- 16. Perform video tracking adjustment. (Refer to Section 4-3.)



4-2-4. Tape Run Adjustment around Pinch Roller

Adjustment flow chart



Tools

Cassette tape without lid (BCT-30M) (Never use an alignment tape)
Adjustment mirror: J-6080-029-A

Adjustment

- Insert a cassette tape without lid, and put the unit into PLAY mode.
- Make sure that the specifications 1 and 2 are satisfied in the area A and B respectively shown in the figure.

Specification 1:

There shall be no uneven tape tension in the area between the audio/TC head and capstan shaft (area A shown in the figure).

Specification 2:

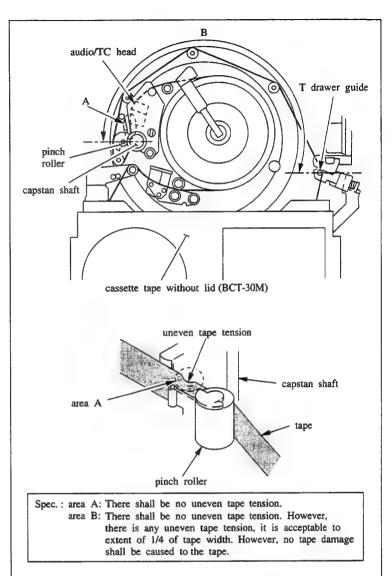
There shall be no uneven tape tension in the area between the pinch roller and T drawer guide (area B shown in the figure). figure).

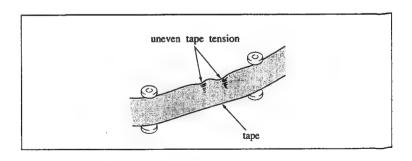
If, however, there is any uneven tape tension, it is acceptable to the extent of 1/4 of tape width.

However, no tape damage shall be caused to the tape by its uneven tape tension.

If both specifications 1 and 2 are satisfied, perform step 4 and later.

If either or both of the specifications 1 and 2 are not satisfied, perform step 3 and later.

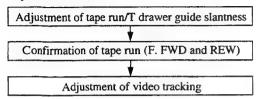




- 3. Make sure that the audio head zenith adjustment satisfies the required specification. (Refer to Section 4-9.)
 - If the specification is not satisfied: Adjust the zenith of the audio head and make sure by repeating the above steps.
 - If the specification is satisfied: Perform fine zenith adjustment of the audio head and make sure by repeating the above steps.
 - However, pay full attention to the possible impact on the video tracking adjustment as well as in audio system electrical adjustment caused by audio head zenith adjustment.
 - If both specifications 1 and 2 are satisfied: Perform step 4 and later.
 - If both specifications 1 and 2 are not satisfied: Make sure once again after replacement of the threading ring assembly and the relative adjustment.
- Performe tape run confirmation (F.FWD and REW). (Refer to Section 4-2-6.)
- 5. Perform video tracking adjustment. (Refer to Section 4-3.)

4-2-5. Tape Run Adjustment/T Drawer Guide Slantness Adjustment.

Adjustment flow chart



Tools

Cassette tape without lid (tape beginning cassette) (BCT-30M)

(Never use an alignment tape) Adjustment mirror: J-6080-029-A

Adjustment

- Insert a cassette tape into the unit after winding for about one minute from the tape beginning, and put the unit into PLAY mode.
- Pay attention to the tape guide at its take-up side of the cassette tape in 4 to 7 seconds after its start.
- Make sure that the running tape stays in the right position shown in the figure of the tape guide. (Specification 1)

Repeat steps 1 and 2 for four to five times and make sure that the specification 1 is satisfied.

If the specification 1 is satisfied:

Perform step 4 and later.

If the specification 1 is not satisfied:

Perform step 6, then perform step 4.

- Put the unit into STOP mode once, then push the PLAY button again to put it into PLAY mode.
- 5. Make sure that the uneven tape tension in the area between the tape guide on the threading ring and T drawer guide (area A shown in the figure) is within the required specification. (Specification 2)

Specification 2:

It is most desirable to have no uneven tension of tape at all.

If, however, there is any uneven tape tension, it is acceptable to the extent of 1/4 of tape width.

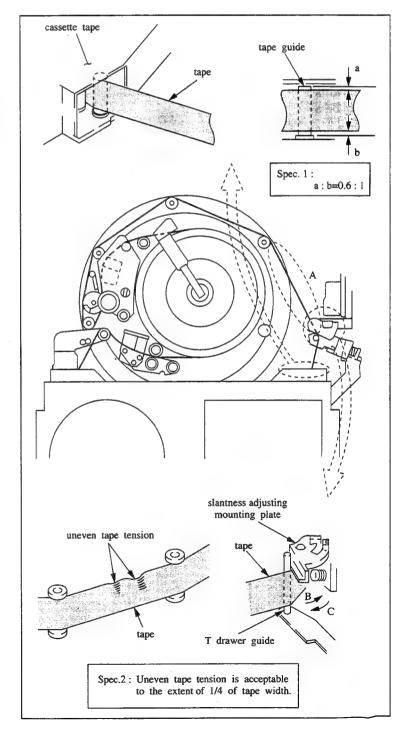
However, no tape damage shall be caused to the tape by its uneven tape tension.

By repeating steps 4 and 5 for four to five times, make sure that the required specification 2 is satisfied.

If the specification 2 is satisfied:

Perform step 7 and later.

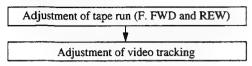
If the specification 2 is not satisfied: Perform step 6 and later.



- 6. After putting the unit into PLAY mode, move the slantness guide mounting plate with finger so as to obtain both specifications 1 and 2. In case that the tape runs the upper part of cassette tape guide, move the slantness guide mounting plate in the direction of arrow B. In case that the tape runs the lower part of cassette tape guide, move the slantness guide mounting plate in the direction of arrow C.
- 7. Perform tape run confirmation (F.FWD and REW). (Refer to Section4-2-6.)
- 8. Perform video tracking adjustment. (Refer to Section 4-3.)

4-2-6. TAPE RUN CONFIRMATION (F.FWD and REW)

Adjustment flow chart



Tools

Cassette tape without lid (BCT-30M) (Never use an alignment tape)
Adjustment mirror: J-6080-029-A

Adjustment

- Insert a cassette tape (BCT-30M) without lid in the unit.
- Press the F.FWD button, and put the unit into F. FWD mode.
- Make sure using an adjustment mirror that the tape curl at the respective flange of tension regulator roller, entrance guide roller, drum lead and exit guide roller satisfy the specification 1. (Specification 1)

Specification 1:

It is most desirable to have no tape curl at all.

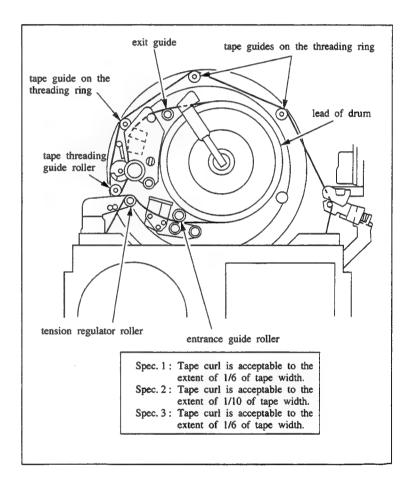
If, however, there is any tape curl, it is acceptable to the extent of 1/6 of tape width.

Make sure using an adjustment mirror that the tape curl at flange of tape threading guide rollers satisfies the specification 2. (Specification 2)

Specification 2:

It is most desirable to have no tape curl at all.

If, however, there is any tape curl, it is acceptable to the extent of 1/10 of the tape width.



4. Make sure that the tape curl at the respective flange of the tape guides on threading ring satisfy the specification 3. (Specifications 3)

Specification 3:

It is most desirable to have no tape curl at all.

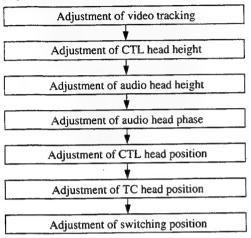
If, however, there is any tape curl, it is acceptable to the extent of 1/6 of the tape width.

If the specifications 1 to 3 are not satisfied, perform step 7 and later.

- Press the REW button, put the unit into REW mode.
- Make sure, as in steps 3 and 4, that the tape curl at the tape guide flange and drum lead satisfy the specifications 1 to 3.
 If the specifications 1 to 3 are not satisfied, perform step 7 and later.
- Make sure once again after the replacement of threading ring assembly and the relative adjustment.
- 8. Perform video tracking adjustment. (Refer to Section 4-3.)

VIDEO TRACKING ADJUSTMENT 4-3.

Adjustment flow chart



Tools

Cleaning piece:

2-034-697-00

Cleaning fluid:

9-919-573-01

Alignment tape without lid CR2-1B PS:

8-960-096-51

Adjustment mirror:

J-6080-029-A

Servo remote control tool (EW-229): J-6332-290-A

Cable (EW-804): Tape guide adjustment driver:

J-6338-040-A J-6321-500-A

Dual trace oscilloscope

Setting

- 1. Connect the 14 pin connector of cable (EW-804) with the tool.
- 2. Connect the connector at harness end with CN206 on SS-46P board of the unit.
- 3. Clean the outer circumference of drum and tape guides with a cleaning piece moistened with cleaning fluid.

Check

1. Connect the oscilloscope as follows.

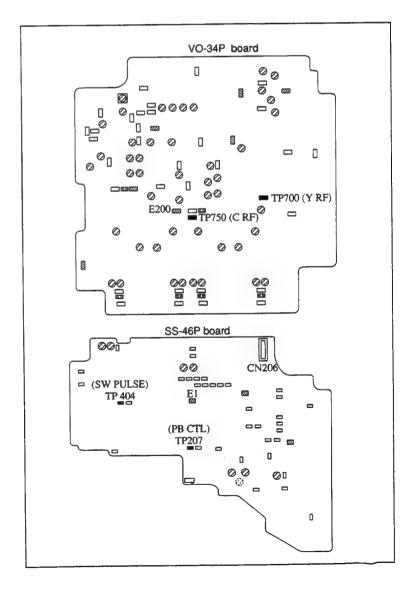
CH-1: TP700/VO-34P board

(Address: Surface A, E-3) (Y-RF signal)

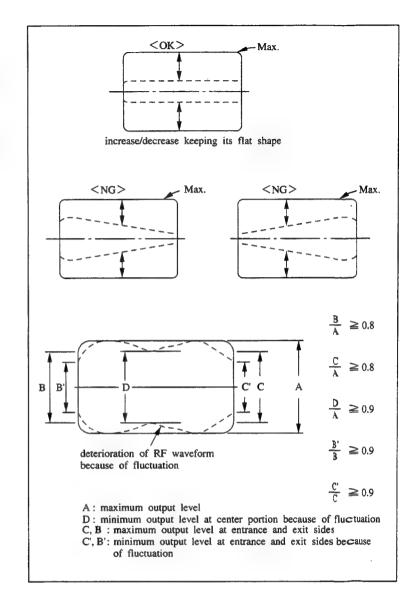
CH-2: TP404/SS-46P board

(Address: Surface A, A-2) (Switching pulse)

TRIG: CH-2

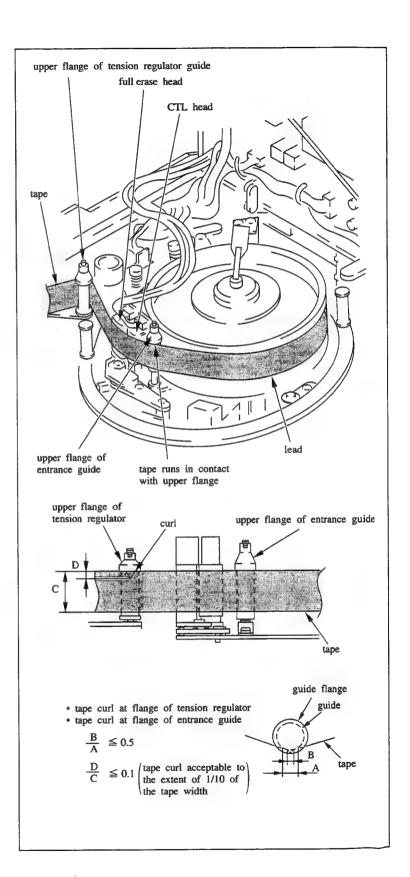


- 2. Insert an alignment tape CR2-1B PS, and put the unit into PLAY mode.
- After putting the servo remote control tool in TRCON mode, make sure that the RF envelope waveform increases/decreases keeping its flat shape when (+) or (-) button of tracking control is pressed down.
- Make sure that the head-to-tape contact waveform and fluctuation of waveform satisfy the required specifications when the RF envelope waveform is maximized.

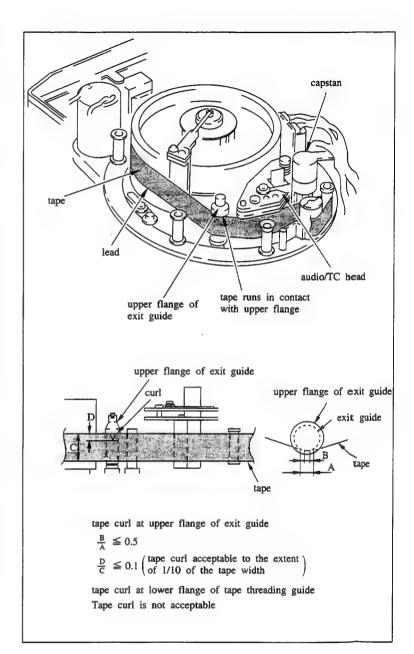


Adjustment

- For the adjustment of tracking at drum entrance side, perform steps 5 through 8 and step 13 and later.
- For the adjustment of tracking at drum exit side, perform step 9 and later.
- Pressing (+) or (-) button of tracking control, maintain the RF envelope waveform at 70 to 80% of the maximum output.
- Loosen the locking screws of respective flange at the tension regulator roller and entrance guide roller for two to three turns with the tape guide adjustment driver.
- Rotating the upper flanges of the tension regulator roller and entrance guide, adjust the height of the upper flanges to satisfy the following specifications. (Confirm the tape curl using the adjustment mirror.)
 - (1) Put the RF envelope waveform at the entrance side in flat shape.
 - (2) Tape runs in contact with the lead at the drum entrance side without tape.
 - (3) No tape curl to occur at the upper flange. (If tape curl can not be removed, it is acceptable as far as the maximum limit shown in the figure.)



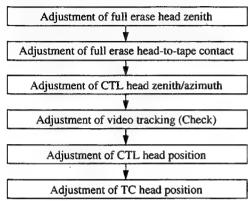
- Tighten the locking screws at the respective flange of tension regulator roller and entrance guide roller.
- Pressing (+) or (-) button of tracking control, maintain the RF envelope waveform at 70 to 80% of the maximum output.
- Loosen the locking screw at upper flange of the exit guide roller for one to two turns using the tape guide adjustment driver.
- Rotate the upper flange of the exit guide roller, and adjust its height to satisfy the following specifications. (Confirm the tape curl using the adjustment mirror.)
 - (1) Put the RF envelope waveform at the exit side in flat shape.
 - (2) Tape runs in contact with the lead at the drum exit side.
 - (3) No tape curl to occure at the upper flange. (If tape curl can not be removed, it is acceptable as far as the maximum limit shown in the figure.)
- 12. Tighten the locking screw at the upper flange of the exit guide roller.
- Pressing (+) or (-) button of tracking control, maximize the output at the center of RF envelope waveform.
- 14. Make sure that the head-to-tape contacting waveform and its fluctuation satisfy the required specifications when the RF envelope waveform is maximized.
- 15. Make sure that the required specifications are satisfied without changing the waveform when standing the unit keeping the connector box down.
- Connect the oscilloscope with TP750/VO-34P board (Address: Surface A, C-4)
- 17. Make sure that the RF envelope waveform increases/decreases keeping its flat shape when pressing (+) or (-) button of tracking control after servo remote control tool has been put into TRCON mode.



- 18. Make sure that the head-to-tape contacting waveform and its fluctuation satisfy the required specifications when the RF envelope waveform is maximized.
- 19. Make sure using the adjustment mirror that the lower edge of the tape runs in contact with the lower flange of the tape threading guide roller without any tape curl.
 - If not to satisfy the specification, turn the flange of the tape threading guide roller to satisfy the specification.
- 20. Perform CTL head height adjustment. (Refer to Section 4-7.)
- 21. Perform audio head height adjustment. (Refer to Section 4-10.)
- 22. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 23. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 24. Perform TC head position adjustment. (Refer to Section 4-12.)
- 25. Perform switching position adjustment. (Refer to Section 4-14.)

4-4. FULL ERASE HEAD ZENITH ADJUSTMENT

Adjustment flow chart



Tools

Cleaning piece: 2-034-697-00
Cleaning fluid: 9-919-573-01
Cassette reference plate: J-6080-008-A
Tension regulator slantness check tool:
J-6190-800-A

Adjustment

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Clean both surfaces of cassette reference plate with a cleaning piece moistened with cleaning fluid.
- Clean the surface of tension regulator slantness check tool in the same manner.
- 4. Place the cassette reference plate on four cassette pillars.
- 5. Place the tension regulator slantness check tool on the cassette reference plate, and contact the slantness check tool softly with the tape contacting surface of the full erase head.

Note: Pay particular attention not to scratch the tape contacting surface of the full erase head.

Make sure visually that the zenith at full erase head satisfies the required specifications.

Specification 1:

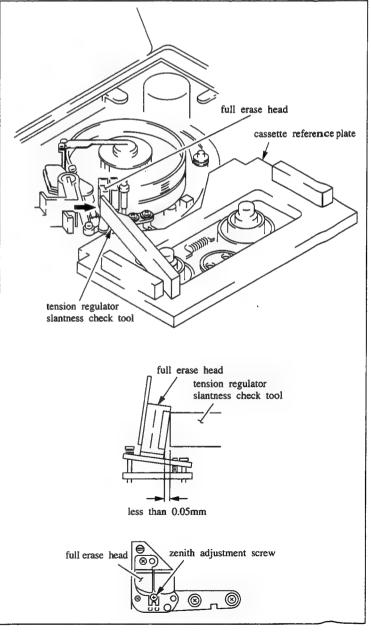
Be sure that the upper part of the head is in contact with the slantness check tool.

Specification 2:

The clearance between lower part of the head and the slantness check tool must be virtually nil or extremely narrow. (Clearance to be 0.05 mm max.)

If the specifications are satisfied, perform step 8 and later

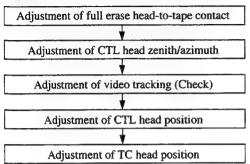
If the specifications are not satisfied, perform step 7 and later.



- Turning zenith adjustment screw, adjust it to satisfy the required specifications.
 - In case of clearance occures at lower part, adjust it by turning the zenith adjustment screw in counterclockwise direction.
 - With 1/4 turn, the cleance at lower part of head will decrease about 0.1 mm.
 - In case of clearance occures at upper part, adjust it by turning the zenith adjustment screw in clockwise direction.
- 8. Perform full erase head-to-tape contact adjustment. (Refer to Section 4-5.)
- 9. Perform CTL head zenith/azimuth adjustment. (Refer to Section 4-6.)
- 10. Confirm video tracking at the drum entrance side. (Refer to Section 4-3.)
- 11. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 12. Perform TC head position adjustment. (Refer to Section 4-12.)

4-5. FULL ERASE HEAD-TO-TAPE CONTACT ADJUSTMENT

Adjustment flow chart



Tool

Cassette tape without lid (BCT-30M)

Adjustment

- Insert a cassette without lid in the unit and put it into PLAY mode.
- Make sure that the positions of A and B where the tape and head are in contact with, satisfy the required specification by looking down the full erase head from just above it.

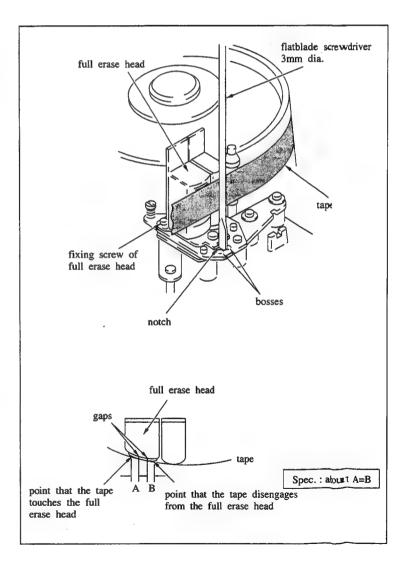
If the specification is satisfied, perform step 8 and later.

If the specification is not satisfied, perform step 3 and later.

 After putting the unit into EJECT mode, and the rotation of drum stopped completely, loosen the fixing screw of the full erase head for about 1/3 to 1/2 turn.

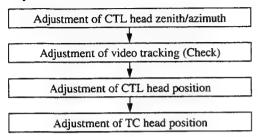
Note: Be careful not to scratch the drum with driver when the screw is loosened.

- 4. After putting the unit in PLAY mode once again, adjust it to satisfy the required specification upon placing the 3 mm dia. flatblade screwdriver at the position indicated in the figure.
- 5. After the adjustment, put the unit into EJECT mode
- After the drum rotation comes to complete stop, tighten the fixing screw of the full erase head.
- 7. Put into PLAY mode once again, and make sure that the specifications are satisfied.
- 8. Perform CTL head zenith/azimuth adjustment. (Refer to Section 4-6.)
- Perform video tracking (Check). (Refer to Section 4-3.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- 11. Perform TC head position adjustment. (refer to Section 4-12.)



4-6 CTL HEAD ZENITH/AZIMUTH ADJUSTMENT

Adjustment flow chart



Tools

Cleaning piece: Cleaning fluid: 2-034-697-00

9-919-573-01

Cassette reference plate: J-6080-008-A Tension regulator slantness check tool:

J-6190-800-A

Adjustment

- Make sure that the unit is in unthreading end mode. (Refer to Section 3-1.)
- Clean both surfaces of a cassette reference plate with a cleaning piece moistened with cleaning fluid.
- Clean the surface of tension regulator slantness check tool in the same manner.
- Place the cassette reference plate on four cassette pillars.
- Place the tension regulator slantness check tool on the cassette reference plate, and contact the slantness check tool softly with the tape contacting surface and the side of the CTL head.

Note: Pay particular attention not to scratch the tape contacting surface of the CTL

 Contacting the slantness check tool with the tape contacting surface of the CTL head, make sure visually that the zenith satisfies the required specifications.

Specification 1:

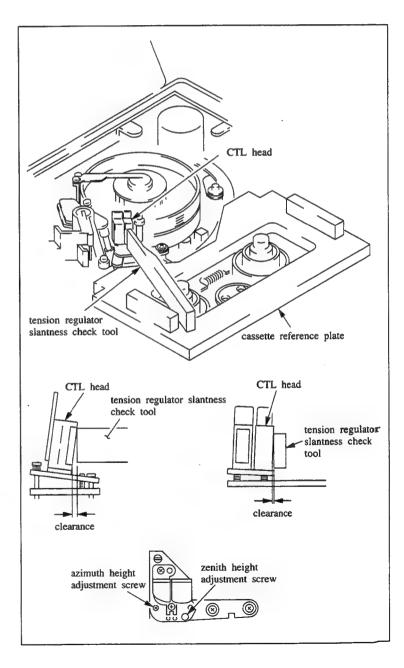
Be sure that the upper part of the head is in contact with the slantness check tool.

Specification 2:

Clearance between the head and the slantness check tool must be virtually nil. (Acceptable clearance is 0.05 mm max.)

If the specifications are satisfied, perform step 8 and later.

If the specifications are not satisfied, perform step 7 and later.



- 7. Turning the zenith height adjustment scrwew, adjust it to satisfy the required specifications. In case of clearance occurs at the lower part, adjust it by turning the zenith height adjustment screw in counterclockwise direction. In case of clearance occurs at the upper part, adjust it by turning the zenith height adjustment
- screw in clockwise direction.

 8. Contacting the slantness check tool with the side surface of the CTL head, and make sure visually that its azimuth satisfies the required specification.

Specification 3:

Clearance between the head and the slantness check tool must be virtually nil. (Acceptable clearance is 0.1 mm max.)

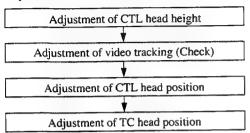
If the specification is satisfied, perform step 10 and later.

If the specification is not satisfied, perform step 9 and later.

- 9. Turning the azimuth height adjustment screw, adjust it to satisfy the required specification. In case of clearance occurs at lower part, adjust it by turning the azimuth height adjustment screw in counterclockwise direction. In case of clearance occurs at upper part, adjust it by turning the azimuth height adjustment screw in clockwise direction.
- 10. Make sure that the zenith is within the required specification in accordance with step 6.
- 11. Confirm video tracking at the drum entrance side. (Refer to Section 4-3.)
- 12. Perform CTL head position adjustment. (Refer to Section 4-8.)
- Perform TC head position adjustment. (Refer to Section 4-12.)

4-7. CTL HEAD HEIGHT ADJUSTMENT

Adjustment of flow chart



Tools

Alignment tape without lid CR8-1A PS:

8-960-098-45

Oscilloscope

Adjustment

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Connect the oscilloscope as follows: CH-1: TP207/SS-46P board

(Address: Surface A, C-4) (PB CTL signal)

- Insert an alignment tape CR8-1A PS, then play back the portion where 1 kHz signal has been recorded on CTL track.
- Make sure that the level goes down when the part of the tape shown in the figure is pressed down and pushed up slightly.

If the level goes up, perform step 5 and later. If the level goes down in both cases, perform step 8 and later.

- 5. In case that the level goes up when the tape is pressed down:
 - (1) Adjust the waveform to maximum by turning the azimuth height adjustment screw in clockwise direction, and zenith height adjustment screw in counterclockwise direction to the exactly equal amount.

In case that the level goes up when the tape is pushed up:

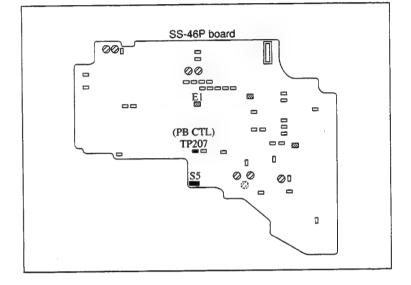
- (1) Adjust the waveform to maximum by turning the azimuth height adjustment screw in counterclockwise direction, and zenith height adjustment screw in clockwise direction to the exactly equal amount.
- 6. Perform step 4 once again, and make sure that the level goes down in both cases. In case the level goes up, make sure that the level of the change satisfies the required specification.

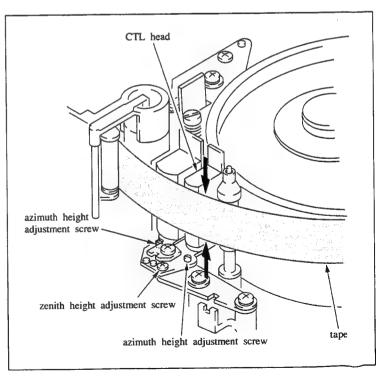
Specification:

Level must go down.

In case the level goes up, increasing level shall be 10% or less.

- After adjustment, put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- 8. Make sure of the video tracking at the drum entrance side. (Refer to Section 4-3.)
- Perform CTL head position adjustment. (Refer to Section 4-8.)
- 10. Perform TC head position adjustment. (Refer to Section 4-12.)





4-8. CTL HEAD POSITION ADJUSTMENT

Adjustment flow chart

Adjustment of CTL head position

Adjustment of TC head position

Tools

Alignment tape without lid CR2-1B PS:

8-960-096-51

Servo remote control tool (EW-229): J-6332-290-A Cable (EW-804): J-6338-040-A

Dual trace oscilloscope

Adjustment

1. Connect the oscilloscope as follows:

CH-1: TP700/VO-34P board

(Address: Surface A,E-3) (Y-RF signal)

CH-2: TP207/SS-46P board (Address: Surface A,C-4) (PB CTL)

TRIG: TP404/SS-46P board

(Address: Surface A,A-2) (Switching pulse)

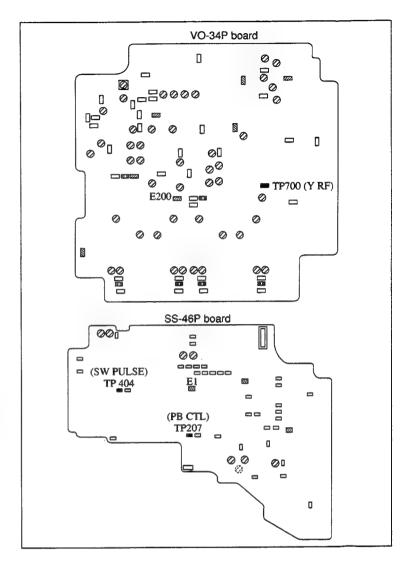
- Insert an alignment tape CR2-1B PS, and put the unit into PLAY mode.
- After putting the servo remote control tool in TRCON mode, maximize the RF envelope waveform by pressing (+) or (-) button of tracking control.

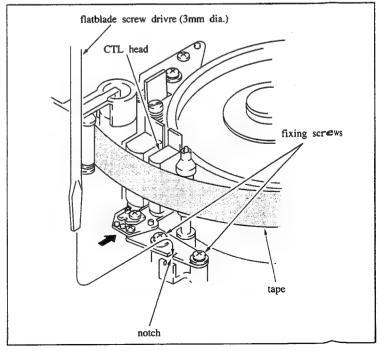
Memorandum this level.

 Put off TRCON switch of servo remote control tool. Make sure that the level is same with the one in step 3.

In case level is same, perform step 7 and later. In case level is different, perform step 5 and later

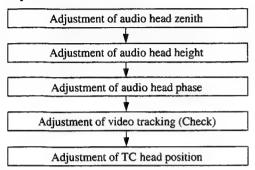
- Loosen two screws of a CTL head bracket by 1/2 to 1/4 turn.
- Insert a 3 mm dia. flatblade screwdriver in the notch of the CTLL head bracket, and adjust the position of the CTL head while pushing it toward the drum so that the center level of the RF envelope waveform is maximized.
- Tighten two fixing screws of the CTL head bracket while pushing it toward the drum.
- 8. Perform steps 3 and 4 once again, and make sure that the specification is satisfied.
- Perform TC head position adjustment. (Refer to Section 4-12.)





4-9. AUDIO HEAD ZENITH ADJUSTMENT

Adjustment flow chart



Too

Flatness plate: J-6086-570-A

Adjustment

- Make sure that the unit is in unthreading end state. (Refer to Section 3-1.)
- Rotate the manual gear, so that the tape guide on the threading ring does not to come to the position in front of the audio head.
- 3. Press a flatness plate against the audio head softly after contacting it with the dummy guide.
 - **Note:** Pay particular attention not to scratch the tape contacting surface of the audio head.
- 4. While pressing the flatness plate against the dummy guide with finger, push the upper part of the flatness plate in front of the audio head softly with finger of the other hand. Then, push the lower part of the flatness plate in front of the audio head softly with finger of the other hand.

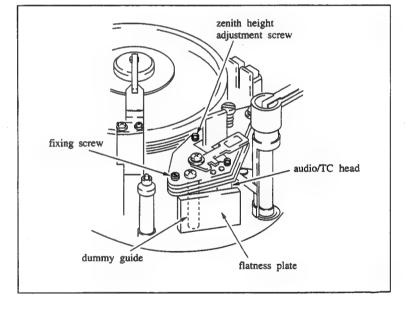
Specification:

The flatness plate must not move when pushed the upper and lower parts.

(In other words, no clearance shall exist between the flatness plate and head.)

If the specification is satisfied, perform step 9 and later.

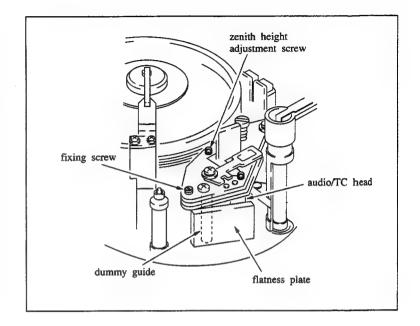
If the specification is not satisfied, perform step 5 and later.



- 5. Loosen a fixing screw by 1/4 to one turn.
- In case clearance is observed at lower part.
 Turn the zenith height adjustment screw in clockwise direction to meet the required specification.

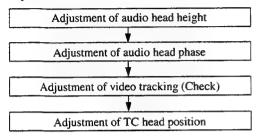
In case clearance is observed at upper part. Turn the zenith height adjustment screw in the counterclockwise direction to meet the required specification.

- 7. Tighten a fixing screw.
- Make sure once again that the specification is satisfied.
- Perform audio head height adjustment. (Refer to Section 4-10.)
- 10. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 11. Perform confirmation of video tracking at the drum exit side. (Refer to Section 4-3.)
- 12. Perform TC head position adjustment. (Refer to Section 4-12.)



4-10. AUDIO HEAD HEIGHT ADJUSTMENT

Adjustment flow chart



Tools

Alignment tape without lid CR8-1A PS:

8-960-098-45

Dual trace oscilloscope or audio level meter

Adjustment

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- Connect the oscilloscope or audio level meter as follows.

CH-1: TP303/AU-144P board (CH-1)

(Address: Surface A, B-1)

CH-2: TP403/AU-144P board (CH-2)

(Address: Surface A, B-1)

- 3. Insert an alignment tape CR8-1A PS, and play back the audio 1 kHz signal recorded portion in its last part of the alignment tape.
- Make sure that the level goes down when the part of the tape shown in the figure is pressed down and pushed up slightly.

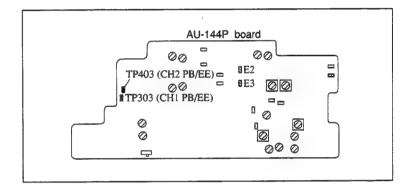
If the level goes up, perform step 5 and later.

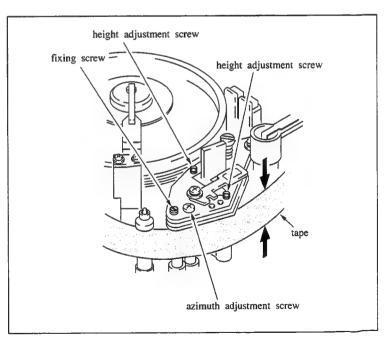
If the level goes down in both cases, perform step 7 and later.

- In case the level goes up when the tape is pressed down.
 - (1) Loosen a fixing screw by 1/2 to one turn.
 - (2) Adjust the waveform to maximum by turning the azimuth adjustment screw in clockwise direction, and height adjustment screw in counterclockwise direction to the exactly equal amount.
 - (3) Tighten a fixing screw.

In case the level goes up when the tape is pushed up.

- (1) Adjust the waveform to maximum by turning the azimuth adjustment screw in counterclockwise direction, and height adjustment screws in the clockwise direction to the exactly equal amount.
- (2) Tighten a fixing screw.





 Perform step 4 once again, and confirm that the level goes down in both cases. In case the level goes up, make sure that the level of the change satisfies the required specification.

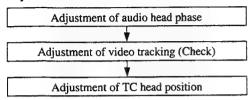
Specification:

Level must shall go down. If the level goes up: increasing level shall be 5% or less.

- 7. Put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- 8. Perform audio head phase adjustment. (Refer to Section 4-11.)
- 9. Perform confirmation of video tracking at the drum exit side. (Refer to Section 4-3.)
- 10. Perform CTL head position adjustment. (Refer to Section 4-8.)
- 11. Perform TC head position adjustment. (Refer to Section 4-12.)

4-11. AUDIO HEAD PHASE ADJUSTMENT

Adjustment flow chart



Tools

Alignment tape without lid CR8-1A PS:

8-960-098-45

Dual trace oscilloscope

Adjustment

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- 2. Connect the oscilloscope as follows:

CH-1: TP303/AU-144P board (CH-1)

(Address: Surface A, B-1)

CH-2: TP403/AU-144P board (CH-2)

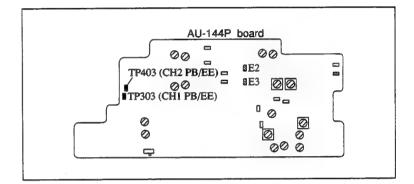
(Address: Surface A, B-1)

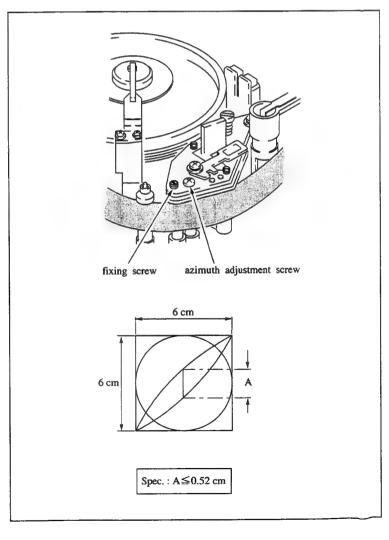
- Insert an alignment tape CR8-1A PS, and play back the 10 kHz audio signal.
- Adjust the scope for horizontal and vertical amplitude to 6 cm of a lissajous waveform.
- Make sure that the vertical amplitude at the center of the horizontal direction satisfies the required specification.

If the specification is satisfied, perform step 9 and later.

If the specification is not satisfied, perform step 6 and later.

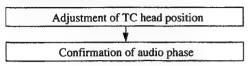
- 6. Loosen a fixing screw by 1/4 to 1/2 turn.
- Adjust it by turning azimuth adjustment screw to meet the required specification.
- 8. Tighten a fixing screw, and make sure once again that the specification is satisfied.
- 9. Stand the unit keeping the connector box down.
- 10. Playback the audio 10 kHz signal, and make sure that satisfy the required specification.
- 11. After adjustment, put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- 12. Perform confirmation of video tracking at the drum exit side. (Refer to Section 4-3.)
- 13. Perform TC head position adjustment. (Refer to Section 4-12.)





4-12. TC HEAD POSITION ADJUSTMENT

Adjustment flow chart



Tools

Alignment tape without lid CR2-1B PS:

8-960-096-51

Dual trace oscilloscope

Adjustment

1. Connect the oscilloscope as follows.

CH-1: TP6/TC-60P board (Address: Surface B, F-6) (PB TC)

CH-2: TP207/SS-46P board

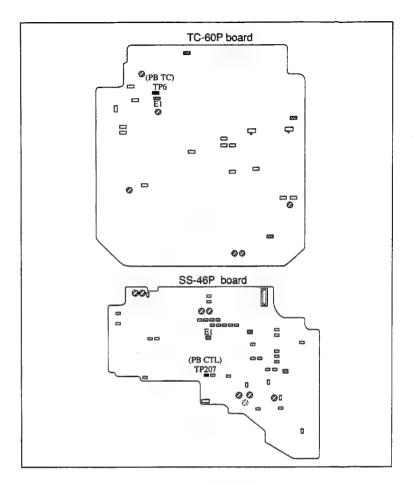
(Address: Surface A, C-4) (PB CTL)

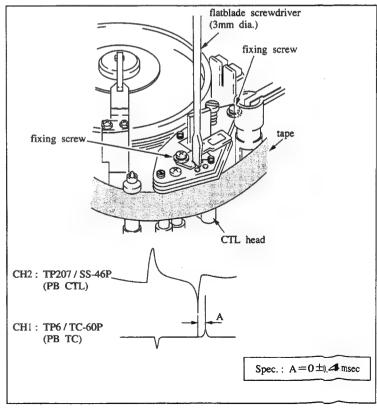
TRIG: CH-1

- 2. Insert an alignment tape, and put the unit in PLAY mode.
- 3. Make sure that the positional relationship of the falling edge of the CTL signal waveform and the raising edge of the TC signal waveform satisfy the required specification. If the specification is not satisfied, perform step

4 and later.

- 4. Loosen two fixing screws by 1/4 to one turn.
- 5. Put a 3 mm dia. flatblade screwdriver at the position shown in the figure, adjust the position of the TC head in order to satisfy the required specification.
- Tighten two fixing screws.
- Make sure once again that the specification is satisfied.
- 8. Perform confirmation of audio phase. (Refer to Section 4-11.)

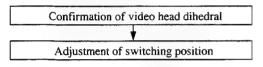




4-13. VIDEO HEAD DIHEDRAL CONFIRMATION

• The video head dihedral for the unit and spare part is precisely adjusted in the factory. Therefore, this adjustment is not necessary in ordinary service operation.

Confirmation flow chart

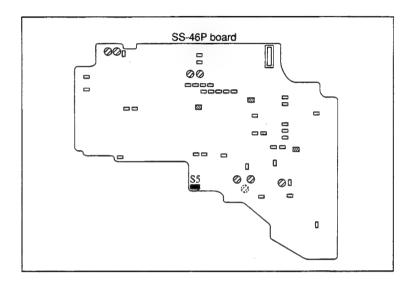


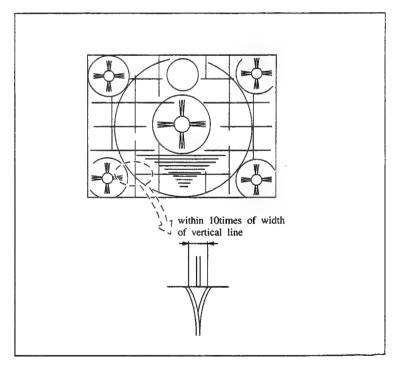
Tools

Camera tool (EW-783): J-6337-830-A Alignment tape CR5-2A PS: 8-960-098-44 Monitor TV

Confirmation procedure

- Put the switch S5 on SS-46P board in "SLACK MUTE ON" state.
- 2. Connect the camera tool.
- 3. Connect the monitor TV with the PB VIDEO terminal of the camera tool.
- 4. Insert an alignment tape CR5-2APS, and playback the monoscope signal portion.
- 5. Make sure if the vertical line of monoscope signal beneath the switching pulse is reproduced in double lines insted single line. Make sure that the space of the double line is within 10 times of width of the vertical line.
- After confirmation, put back the switch S5 on SS-46P board to "SLACK MUTE OFF" state.
- Perform switching position adjustment. (Refer to Section 4-14.)





For PVV-1P

4-14. SWITCHING POSITION ADJUSTMENT

Adjustment flow chart

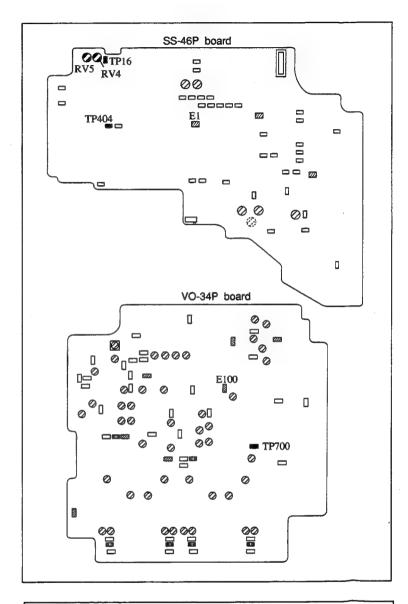
Adjustment of switching position

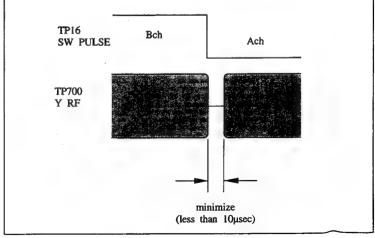
Tools

Alignment tape CR2-1B PS: 8-960-096-51 Dual trace oscilloscope

Adjustment

- Connect the oscilloscope as follows.
 CH-1: TP404/SS-46P board
 (Address: Surface A, A-2) (Switching pulse)
 CH-2: TP700/VO-34P board
 (Address: Surface A, E-3) (Y-RF signal)
- Insert an alignment tape CR2-1B PS and put the unit into PLAY mode.
- Adjust RV4 so that minimize the missing area
 of the Y-RF waveform (rough adjustment).
 At this time, make sure that the level at TP16 on
 SS-46P board is "L".
- Fine adjust RV5 so that the missing area of the Y-RF waveform is less than 10 μsec.
 Make sure that the level at TP16 on SS-46P board is "L".





For PVV-1AP

4-14. SWITCHING POSITION ADJUSTMENT

Adjustment flow chart

Adjustment of switching position

Tools

Alignment tape CR2-1B PS: 8-960-096-51 Dual trace oscilloscope

Setting

Switch (DUS-667/VO-34AP) set to "OFF". Afer this adjustment, set to "ON".

Adjustment

1. Connect the oscilloscope as follows.

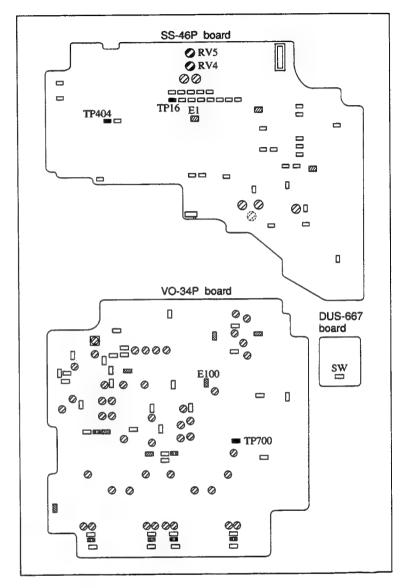
CH-1: TP404/SS-46P board

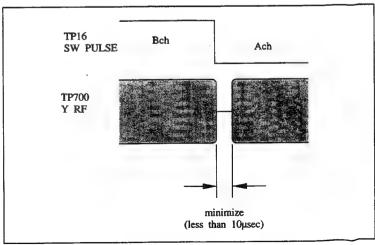
(Address: Surface A, A-2) (Switching pulse)

CH-2: TP700/VO-34P board

(Address: Surface A, E-3) (Y-RF signal)

- 2. Insert an alignment tape CR2-1B PS and put the unit into PLAY mode.
- Adjust RV4 so that minimize the missing area
 of the Y-RF waveform (rough adjustment).
 At this time, make sure that the level at TP16 on
 SS-46P board is "L".
- Fine adjust RV5 so that the missing area of the Y-RF waveform is less than 10 μsec.
 Make sure that the level at TP16 on SS-46P board is "L".





SECTION 5 GENERAL INFORMATION FOR ELECTRICAL ALIGNMENT

5-1. EQUIPMENT REQUIRED FOR ALIGNMENT

Measuring equipment

- Oscilloscope (Tektronix 2445/100MHz or equivalent)
- Waveform/vector monitor (Tektronix 1751 or equivalent)
- Component waveform monitor (Tekrtonix WFM300 or equivalent)
- · Spectrum analyzer
- Audio level meter (balance input type)
- Degital voltemeter

Signal generator

- Component signal generator (Tektronix TSG300 or equivalent)
- Sweep generator (Tektronix TSG130 MODEL 03/leader 425: BETACAM SP Spec.)
- Audio signal generator (balance output type)

Tool for PVV-1P

• Camera tool EW-783 (J-6337-830-A)

Camera tool has terminals of every kind component video signal input, play back video signal output, mic signal input and earphone output for camera.

• Connection cable EW-804 (J-6338-040-A)

This is connection cable to connect the servo remote control tool EW-229 with PVV-1P, use for servo system alignment.

General tool

• Servo remote control tool EW-229 (J-6332-290-A)

Use servo remote contro tool EW-229 for servo system alignment. When not using this tool, adjust using a shoting clip. But when tracking is shifted for video tracking adjustment, tracking is not shifted without this tool.

• Deviation checker EW-579 (J-6335-790-A)

You have spectrum analizer, and deviation checker is not necessary.

• Alignment tape CR2-1B PS (8-960-096-51)

CR5-1B PS (8-960-096-91)

CR8-1A PS (8-960-098-45)

CR8-1B PS (8-960-096-86)

- Metal particle tape
- · Standard play back machine

Standard play back machine shall be adjusted audio head phase, play back frequency response of audio system, and play back video phase, play back Y/C delay, play back C/C delay of video system.

- DC power supply (AC-500CE, CMA-8ACE)
- Variable DC power supply (This is enable to adjusted to $11 \sim 12 \text{ V}$)

5-2. ELECTRICAL ALIGNMENT WITH REPLACEMENT OF MECHANICAL PARTS

5-2-1. Electrical Alignment After Upper/Head Drum Assy

- Recording current secondary distortion adjustment (refer to sections 9-2-11, 9-2-14, 9-3-13, and 9-3-14)
- Recording current frequency response/recording current level adjustment (refer to sections 9-2-13, 9-2-14, 9-3-15, and 9-3-16)
- Play back RF level adjustment (refer to sections 9-4-1, and 9-4-2)
- RF alarm adjustment (refer to section 9-4-4)

5-2-2. Electrical Alignment After Audio Head Replacement

• Perform all audio system alignment. (refer to sections 8-1 through 8-10)

5-2-3. Electrical Alignment After Capstan Motor Replacement

• Perform all servo system alignment. (refer to sections 7-1 through 7-3)

5-3. TABLE OF CONTENTS FOR ADJUSTMENT POINT

AU-144P board	VO-34P board	
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CV1318-9	LV400	9-5
CV2318-9		
	RV100	9-6
LV1118-11	RV101	9-7
LV1318-9	RV102	9-11
LV2118-11	RV103	9-12
LV2318-9	RV104	9-12
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	RV506	
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RV7018-4	RV652	
RV7046-1	RV700	
	RV701	
	RV750	
	RV751	
	RV800	
	RV850	9-41

SECTION 6 **POWER SYSTEM ALIGNMENT**

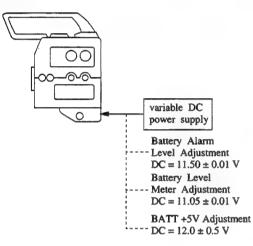
Equipment required

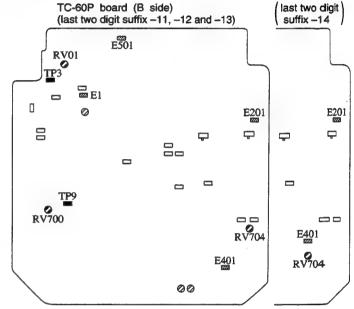
- Degital voltmeter
- Variable DC power supply (This is enable to be adjust to $11 \sim 12 \text{ V.}$)

6-1. BATT +5 V/BATTERY LEVEL METER / BATTERY ALARM LEVEL ADJUSTMENT

Equipment required: Digital voltmeter or oscilloscope Tool and connection:

Location:





Mode: Power $SW \rightarrow ON$

Adjustments and | specifications |:

1. Battery +5 V adjustment ----- Set the power supply voltage at 12.0 ± 0.5 V dc and make adjustment.

Measuring Point

Adjustment Point

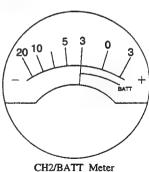
■TP3 ----- •• RV01 = $5.40^{+0}_{-0.05}$ V

2. Battery level meter adjustment - - - Set the power supply voltage at $11.05 \pm 0.01 \text{ V}$ dc and make adjustments by pressing the (BATT SW) located on the side of the panel.

Measuring Point

Adjustment Point

Indicated value of the CH-2/BATT meter - - • RV704 = -3 Vu ± within one width of pointer



3. Battery alarm level adjustment - - - - Set the power supply voltage at 11.50 ± 0.01 V dc and make adjustments.

Measuring Point

Adjustment Point

TP9 ----- \bigcirc RV700 = $\boxed{1.75 \pm 0.01 \text{ V}}$

1 •

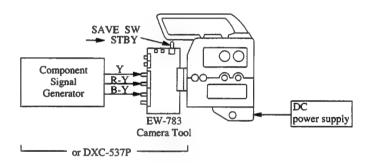
SECTION 7 SERVO SYSTEM ALIGNMENT

Equipment required

- a. Using servo remote control tool (EW-229)
 - Oscilloscope (Tektronix 2445/100MHz or equivalent)
 - Servo remote control tool EW-229 (J-6332-290-A)
 - Connection cable EW-804 (J-6338-040-A)
 - DC power supply (AC-500CE, CMA-8ACE)
- b. Not using servo remote control tool (EW-229)
 - Oscilloscope (Tektronix 2445/100MHz or equivalent)
 - Camera tool EW-783 (J-6337-830-A)
 - Component signal generator (Tektronix TSG300 or equivalent)
 - DC power supply (AC-500CE, CMA-8ACE)
 - Metal particle tape
 - Shoring clip ×2

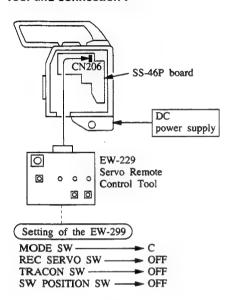
REC mode

• Input COMP SYNC signal from camera 50 pin connector to put the unit into REC mode. Connect the unit with camera tool or camera DXC-537P.

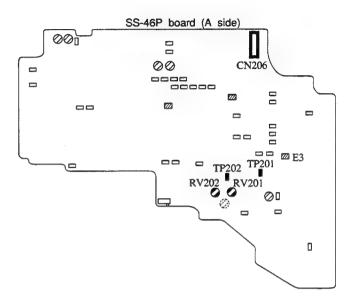


7-1. CAPSTAN / FG DUTY ADJUSTMENT --- a) USING A SERVO REMOTE CONTROL TOOL (EW-229)

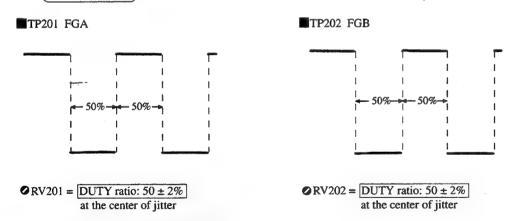
Equipment required : Oscilloscope **Tool and connection :**



Location:



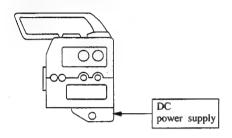
1. Put the (REC SERVO SW) on the servo remote control tool into ON from OFF, and adjust.



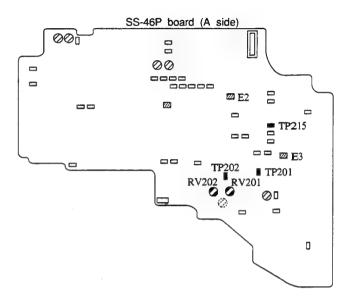
2. After adjustment, put the REC SERVO SW on the servo remote control tool into OFF, and then put the MODE SW switch into F.

CAPSTAN / FG DUTY ADJUSTMENT - - - b) NOT USING SERVO REMOTE CONTROL TOOL (EW-229)

Equipment required: Oscilloscope **Tool and connection**: Shorting $clip \times 1$

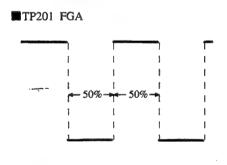


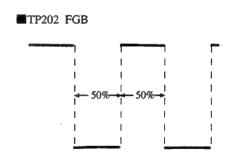
Location:



Input signal : _____ Mode : ____ Adjustments and specifications :

1. Short with a shorting clip between TP215 and GND to adjust.



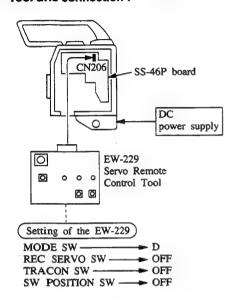


2. After adjustment, remove the (shorting clip).

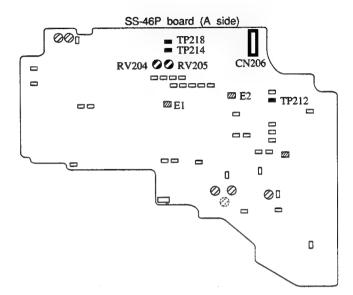
 \bigcirc RV201 = DUTY ratio: $50 \pm 2\%$

7-2. CAPSTAN / FREE SPEED ADJUSTMENT - - - a) USING A SERVO REMOTE CONTROL TOOL (EW-229)

Equipment required : Oscilloscope **Tool and connection :**



Location:

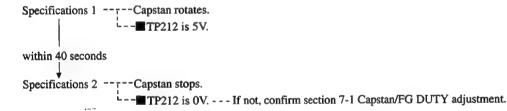


Input signal:

Mode: mode of the servo remote control tool

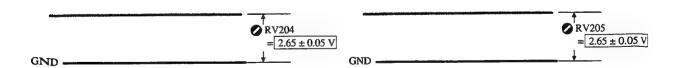
Adjustments and specifications:

 Put the <u>REC SERVO SW</u> on the servo remote control tool into ON from OFF. Confirm specifications 1 and 2, and then adjust.



2. Rough adjustment

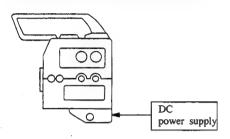
- Fine adjustment
 Put the SW POSITION SW into ON from OFF.
- TP218 If the specification is out of spec. indicates 0V or 5V.



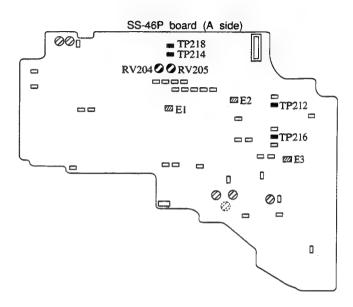
4. After adjustment, put the REC SERVO SW into OFF, put the SW POSITION SW into OFF and the MODE SW into F.

CAPSTAN / FREE SPEED ADJUSTMENT - - - b) NOT USING A SERVO REMOTE CONTROL TOOL (EW-229)

Equipment required : Oscilloscope
Tool and connection : Shorting clip ×2



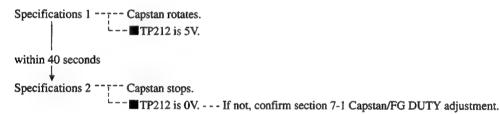
Location:



Input signal : ———— Mode :

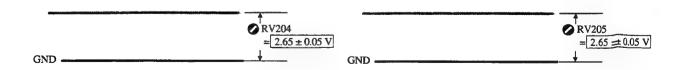
Adjustments and specifications:

1. Short with a shorting clip between TP216 and GND. Confirm specifications 1 and 2, and then adjust.



2. Rough adjustment

- 3. Fine adjustment
 Short with a shorting clip between ■TP214 and GND.
- ■TP218 If the specification is out of spec. indicates 0V or 5V. ■TP218 If the specification is out of spec. indicates 0V or 5V.

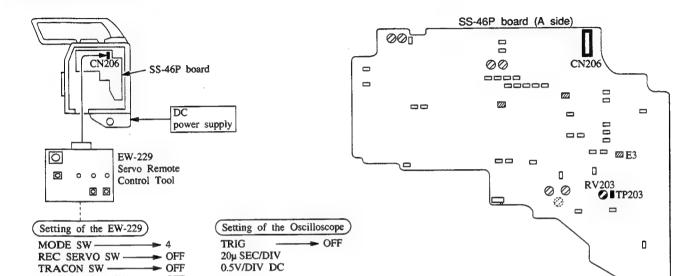


4. After adjustment, remove a (shorting clip).

7-3. CAPSTAN / STOP SERVO ADJUSTMENT - - - a) USING A SERVO REMOTE CONTROL TOOL (EW-229)

Equipment required: Oscilloscope
Tool and connection:

Location:



Input signal:

SW POSITION SW -

Mode: mode of the servo remote control tool

Adjustments and specifications :

1. Put the (REC SERVO SW) on the servo remote control tool into ON from OFF, and adjust.

■TP203



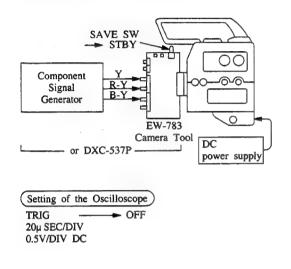
NOTE: If the waveform does not change, slightly rotate the volume control clockwise, turn on the (REC SERVO SW) again, and then make adjust.

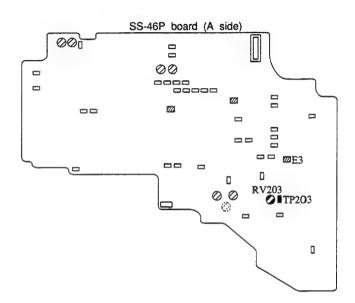
2. After adjustment, put the REC SERVO SW into OFF, and put the MODE SW into F on the servo remote control tool.

CAPSTAN / STOP SERVO ADJUSTMENT - - - b) NOT USING A SERVO REMOTE CONTROL TOOL (EW-229)

Equipment required : Oscilloscope
Tool and connection : Metal particle tape

Location:





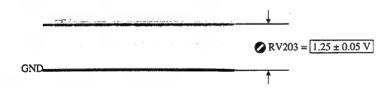
Input signal: Any signal (with SYNC)

Mode: REC PAUSE mode (metal particle tape)

Adjustments and specifications:

1. Put the (VTR S/S SW) on the camera tool into REC PAUSE mode, and adjust.

■TP203



NOTE: If the waveform does not change, slightly rotate the volume control clockwise, turn on the REC PAUSE mode from REC mode, and then adjust.

SECTION 8 AUDIO SYSTEM ALIGNMENT

Equipment required

- Audio level meter (balance input type)
- Oscilloscope (Tektronix 2445 or equivalent)
- Audio signal generator (balance output type)
- Camera tool EW-783 (J-6337-830-A)
- or camera DXC-537P • Component signal generator (Tektronix TSG300 or equivalent)
- · Standard play back machine
- DC power supply (AC-500CE, CMA-8ACE)
- Alignment tape CR8-1A PS (8-960-098-45)
- Metal particle tape

NOTE: Standard play back machine shall be adjusted audio head phase, play back frequency and play back level.

NOTE: Alignment tape CR8-1A PS is an oxide tape, so that the alignment tape is ejected even if it is inserted. For that, put the SLACK MUTE SW (S5/SS-46P board) to ON, and use it.

Alignment tape contents

CR8-1A PS (8-960-098-45)

TIME min. sec	AUDIO TRACK	VIDEO TRACK	CTL TRACK	FOR USE
0: 00 2: 55 3: 00 — 4: 55 —	1 kHz, 0 VU*1		CTL	Audio play back level adjustment
	Blank			
	10 kHz, -10 VU		CTL	Audio head azimuth adjustment
	Blank			
5: 00	1 kHz, -20 VU		CTL	Audio play back frequency response adjustment
5: 55 — 6: 00 —	Blank			
6: 25 6: 30	40 Hz, -20 VU*2		CTL	
	Blank			
6: 55 —	7 kHz, -20 VU*2		CTL	
7: 00 —	Blank			
7: 25 ———————————————————————————————————	10 kHz, -20 VU*2	and play-committee the state of	CTL	
	Blank			
7: 55 — 8: 00 —	15 kHz, -20 VU*2		CTL	
	Blank			
10: 00	1 kHz, 0 VU		1 kHz, 0 VU	Audio head height adjustment CTL head height adjustment

When the tape is played back to check or adjust the audio reference level, the output level (0dB) should be calibrated in accordance with the value described below.

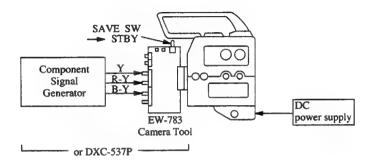
Example: Calibration level = -0.5 dB

Output level = 0 dB - 0.5 dB = -0.5 dB

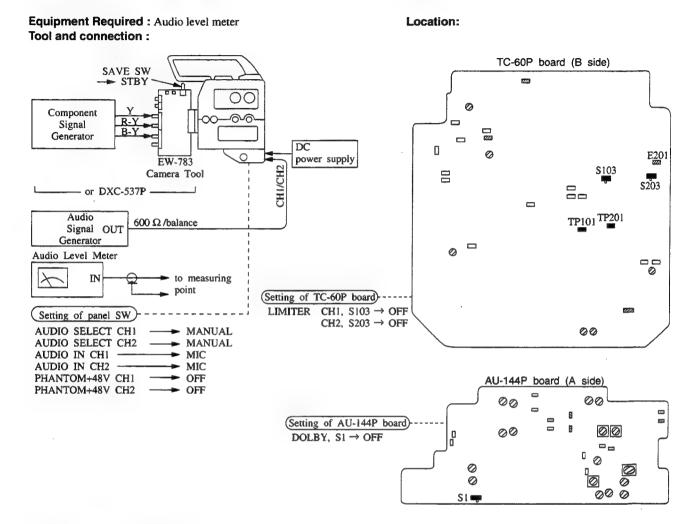
*2 When the tape is played back to check or adjust the audio frequency response, the output level should be calibrated with the calibration value.

REC mode

• Input COMP SYNC signal from camera 50 pin connector to put the uint into REC mode. Connect the unit with camera tool or camera DXC-537P.



8-1. AUDIO LEVEL VOLUME REFERENCE POSITION ADJUSTMENT



Input signal: 1 kHz, -60 dBu

Mode: STANDBY mode

Adjustments and specifications:

Measuring Points Adjustment points on the side panel
■TP101(CH-1) ----- CH-1 AUDIO LEVEL knob
■TP201(CH-2) ----- CH-2 AUDIO LEVEL knob

Specifications $-10.0 \pm 0.1 \text{ dBu}$

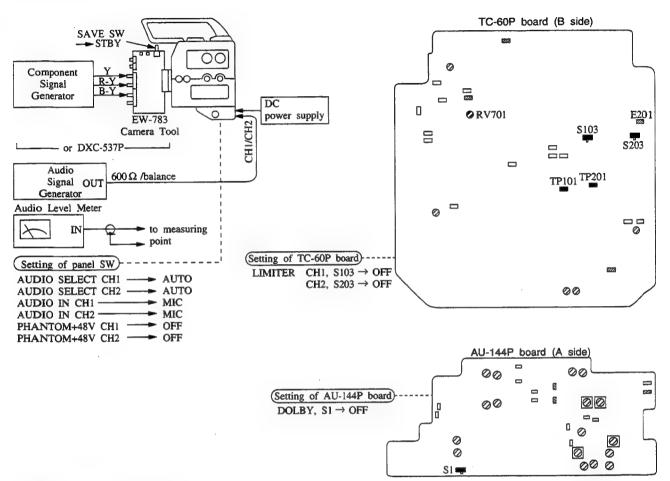
NOTE: Never change the volume reference position during Audio system alignment.

8-2. AGC LEVEL ADJUSTMENT

Equipment required: Audio level meter

Tool and connection:

Location:



Input signal: Mode:

1 kHz, -60 dBu STANDBY mode

Adjustments and specifications:

Adjust both CH-1 and CH-2 meet the specifications.

Measuring Points

Adjustment Point

■ TP101(CH-1) ---

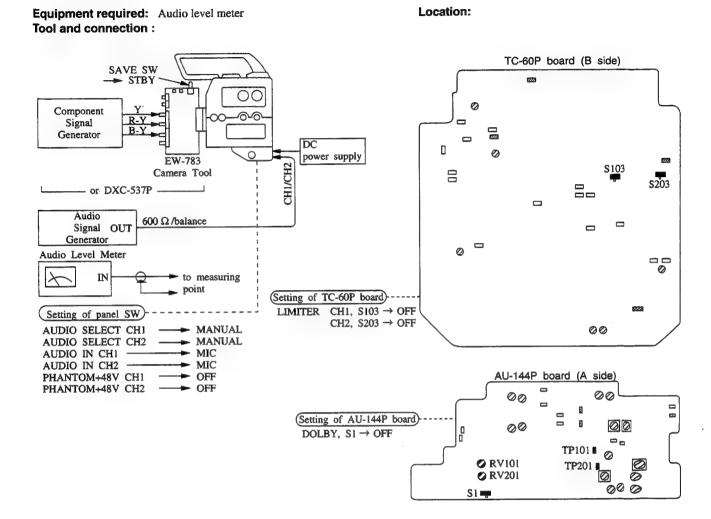
-- **⊘** RV701

■ TP201(CH-2) --

Specifications

 $-10.0 \pm 0.2 \text{ dBu}$

8-3. DOLBY INPUT LEVEL ADJUSTMENT



Input signal: 1 kHz, -60 dBu

Mode: STANDBY mode

Adjustments and specifications:

Measuring Points Adjustment Points

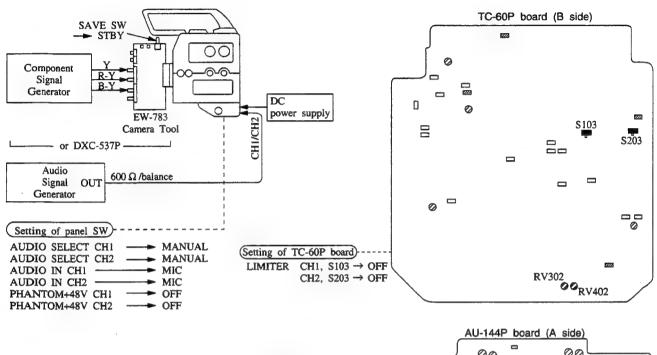
■ TP101(CH-1) ----- RV101

■ TP201(CH-2) ----- RV201

Specifications $-10.0 \pm 0.1 \text{ dBu}$

8-4. AUDIO LEVEL METER ADJUSTMENT

Location:





Input signal: Mode:

1 kHz, -60 dBu STANDBY mode

Adjustments and specifications:

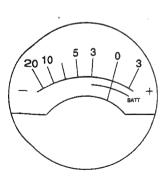
Measuring Points

Adjustment Points

Indication value of Audio Level Meter (Cl

(CH-1)--- RV302

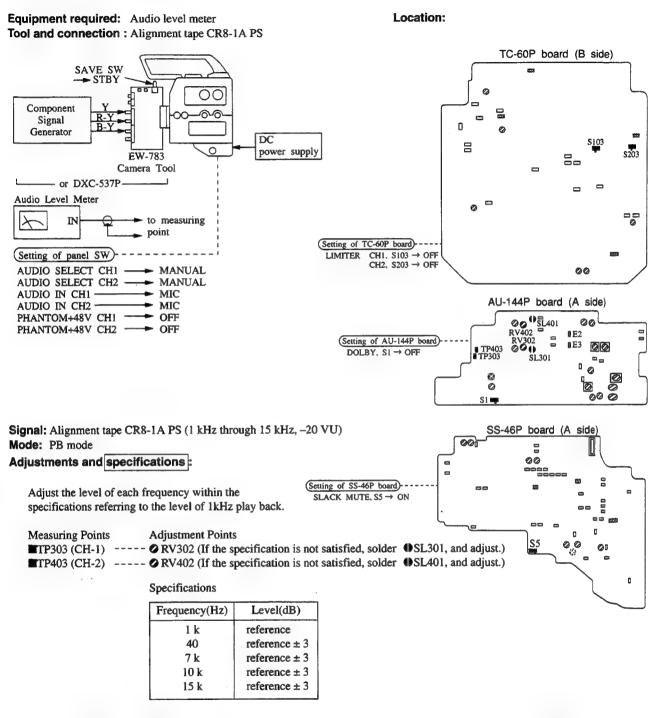
(CH-2)--- O RV402



Specifications

O VU ± within one width of pointer

8-5. PLAY BACK FREQUENCY RESPONSE ADJUSTMENT



NOTE: When the alignment tape is played back, the play back output level (0dB) of used alignment tape should be calibrated with the value described below.

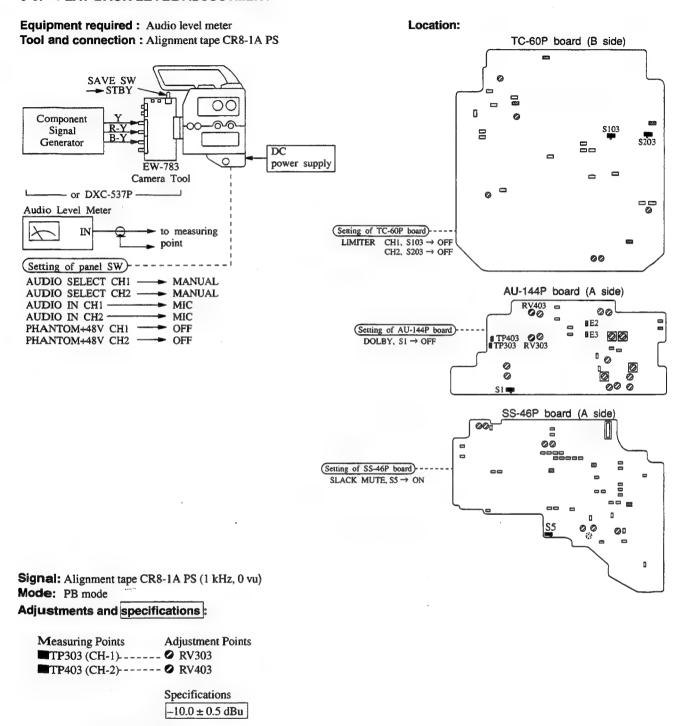
Example:

Calibration value = -0.5 dB

Play back output level = 0 dB - 0.5 dB = -0.5 dB

After adjustment, turn the S5/SS-46P board to OFF. (SLACK MUTE OFF)

8-6. PLAY BACK LEVEL ADJUSTMENT



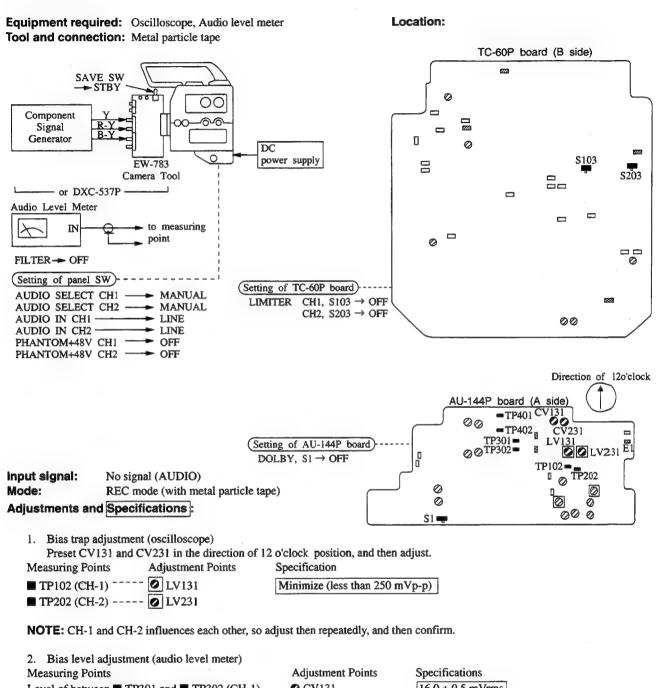
NOTE: When the alignment tape is played back, the play back output level (0 dB) of used alignment tape should be calibrated with the value described below.

Example: Calibration value = -0.5 dB

Play back output level = 0 dB - 0.5 dB = -0.5 dB

After adjustment, turn the S5/SS-46P board to OFF. (SLACK MUTE OFF)

8-7. BIAS TRAP / BIAS LEVEL ADJUSTMENT

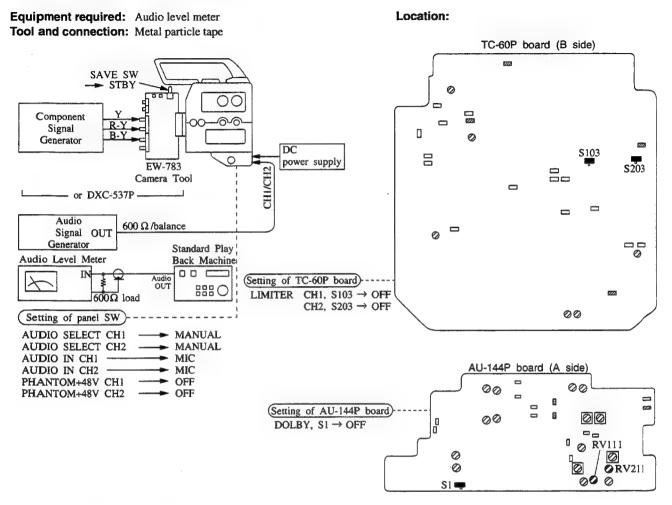


Level of between ■ TP301 and ■ TP302 (CH-1)---- © CV131 $16.0 \pm 0.5 \text{ mVrms}$ Level of between ■ TP401 and ■ TP402 (CH-2) ---- © CV231

NOTE: CH-1 and CH-2 influence each other, so adjust then repeatedly, and then confirm.

3. Bias trap adjustment and Bias level adjustment influence each other, so confirm the specification 1 again.

8-8. RECORDING LEVEL ADJUSTMENT



Input Signal:

1 kHz, -60 dBu

Mode:

 \rightarrow REC \rightarrow Measuring (Play back with a standard play back machine) \rightarrow adjustment –

Adjustments and specifications :

Use a standard play back machine that audio head phase, play back frequency response and play back level are adjusted by an alignment tape.

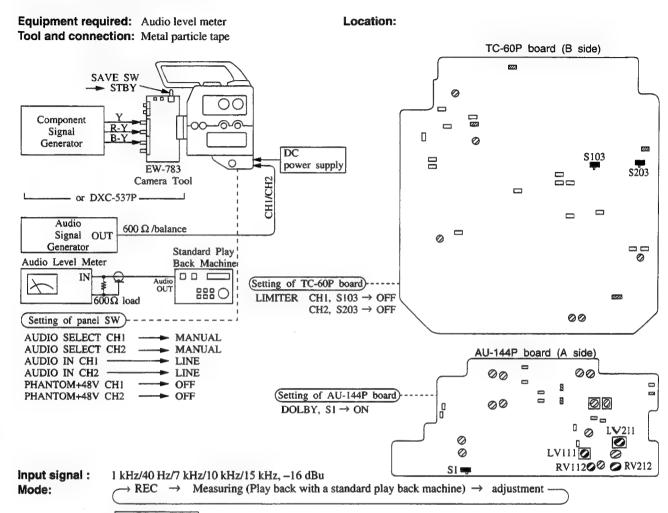
- 1. Record 1 kHz, -60 dBu signal.
- 2. Play back the recorded portion with a standard play back machine (DOLBY OFF), and measure the level.

Measuring Points
AUDIO OUT terminal of a
standard play back machine(CH-1) ---- RV111
AUDIO OUT terminal of a
standard play back machine(CH-2) ---- RV211

Specification

+4.0 ± 0.2 dBm

8-9. RECORDING FREQUENCY RESPONSE ADJUSTMENT



Adjustments and specifications :

Use a standard play back machine that audio head phase, play back frequency response and play back level are adjusted by an alignment tape.

- 1. Record each frequency for about by 10 seconds.
- 2. Play back the recorded portion with a standard play back machine (DOLBY ON). Measure the level of each frequency referring to the level of 1 kHz.

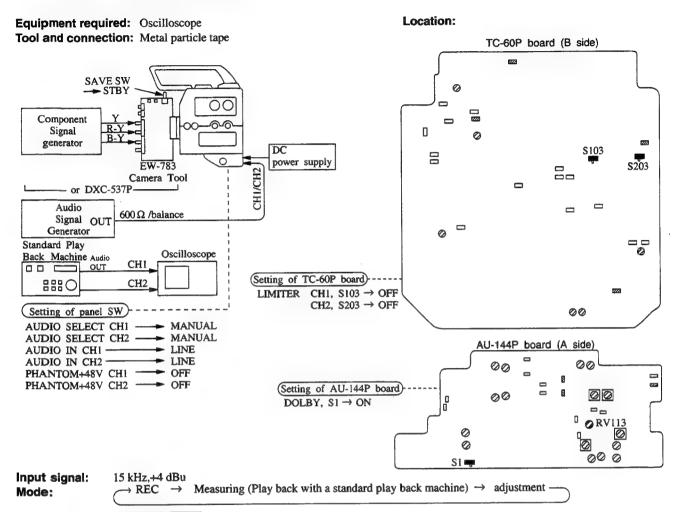
Measuring Points
AUDIO OUT terminal of
standard play back machine (CH-1) -- 10 kHz --

(CH-2) -- 15 kHz --

Specifications

Frequency(Hz)	Level(dB)
1 k	reference
40	reference $^{+1}_{-3}$
7 k	reference ±1
10 k	reference +1
15 k	reference +1

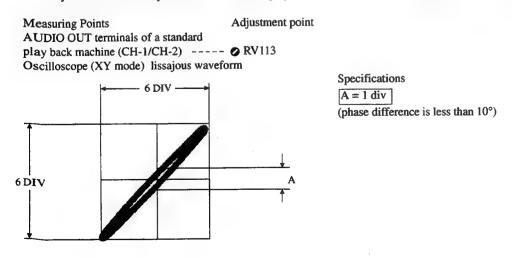
8-10. CHANNEL RECORDING PHASE ADJUSTMENT



Adjustments and specifications :

Use a standard play back machine that audio head phase, play back frequency response and play back level are adjusted by an alignment tape.

- 1. Input 15 kHz +4 dBu signal at CH-1/CH-2 connectors simultaneously, and record it.
- 2. Play back the recorded portion with a standard play back machine (DOLBY ON). Measure the phase difference.



SECTION 9 VIDEO SYSTEM ALIGNMENT

Equipment Required

- Oscilloscope (Tektronix 2445/100MHz or equivalent)
- Current probe
- · Spectrtum analyzer
- Waveform/vector monitor (Tektronix 1751 or equivalent)
- Component waveform monitor (Tektronix WFM 300 or equivalent)
- Sweep generator (Tektronix TSG130 MODEL 03/leader 425: BETACAM SP Spec.)
- Deviation checker EW-579 (J-6335-790-A)
 - If you have spectrum analyzer, deviation checker is not necessary.
- Camera tool EW-783 (J-6337-830-A)
- · Standard play back machine
- DC power supply (AC-500CE, CMA-8ACE)
- Alignment tape CR2-1B PS (8-960-096-51)
 - CR5-1B PS (8-960-096-91)
- Metal particle tape
- Shorting clip x2

NOTE: Standard play back machine is adjusted with play back video phase, play back Y/C delay and play back C/C delay.

Alignment tape contents

CR2-1B PS (8-960-096-51)

VIDEO	AUDIO	TIME CODE	CTL
TRACK	TRACK	TRACK	TRACK
Y; 4MHz signal C; 5MHz signal		CTL	CTL

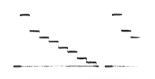
CR5-1B PS (8-960-096-91)

TIME min. sec	VIDEO TRACK	AFM	
0:00	RF Sweep		
2:00 —	60% H Sweep (CTDM)		
5:00 —	Pulse & Bar (CTDM)	No-Signal	
	60% Multi Burst		
11:00	Pulse & Bar		
14:00 —	100% Color Bars	400 Hz SINE WAVE 25 kHz DEVIATION	
17:00		75 kHz DEVIA TION	
19:00 —	50% Bowtie & 10T		
22:00 —	Line 17A	,	
24:00	Quad Phase	No-Signal	
26:00	Flat Field		
28:00	100% Color Bar with Dropout		
30:00	Composite H Sweep with VISC		



Signal waveform for adjustment

• Component signal generator 100% COLOR BARS



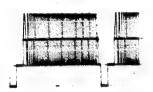
R-Y



B-Y



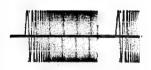
100% NALLOW LINE SWEEP



R-Y



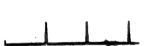
B-Y



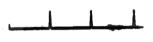
PULSE & BAR (2T) Y



R-Y



B-Y



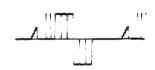
PULSE & BAR (2, 4T)



R-Y



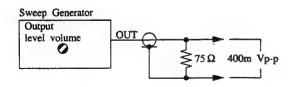
B-Y



60% MULTI BURST B-Y R-Y BOWTIE R-Y B-Y \mathbf{Y} 11111111 ******* 11111111 Milliandadid Tallia. iliniti. 50% FLAT FIELD R-Y B-Y

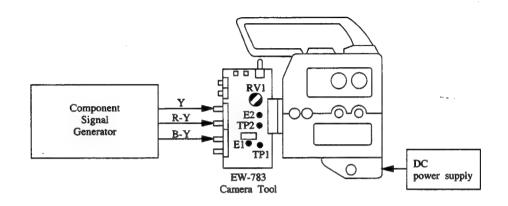
Output level setting of sweep generator

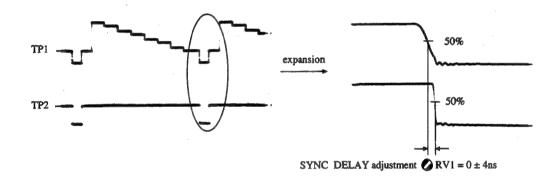
Adjust output level volume to 400mVp-p at 75 ohms terminated.



Adjustment of camera tool

• When using camera tool, perform SYNC DELAY adjustment as follows.



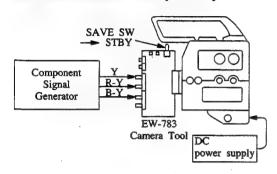


9-1. TIMING GENERATOR SYSTEM ADJUSTEMENT

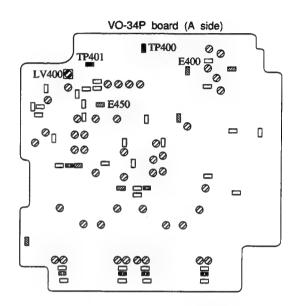
9-1-1. PLL VCO Error Voltage Adjustment

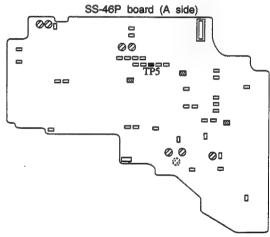
Equipment required: Oscilloscope

Tool and connection: Metal particle tape



Location:





Input signal:

100% COLOR BARS

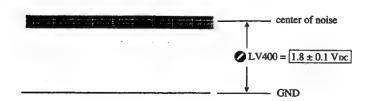
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP401





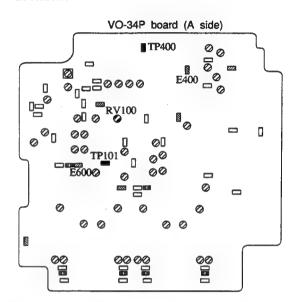
9-2. Y RECORDING SYSTEM ADJUSTMENT

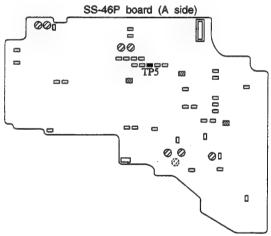
9-2-1. Y Input Level Adjustment

Equipment Required: Oscilloscope **Tool and connection:** Metal particle tape

Component Signal Generator EW-783 Camera Tool DC power supply

Location:





Input signal:

100% COLOR BARS

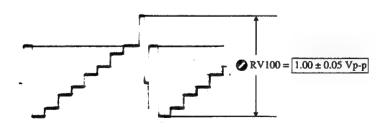
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

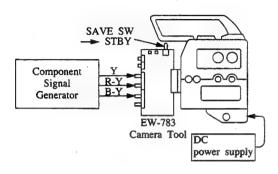
1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP101 Y

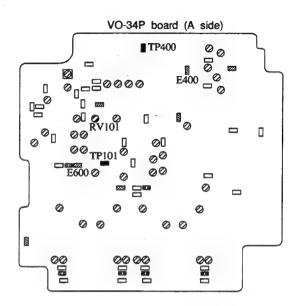


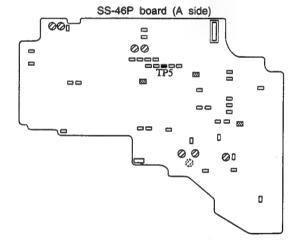
9-2-2. Y REF SYNC Level Adjustment

Equipment required: Oscilloscope
Tool and connection: Metal particle tape



Location:





Input signal:

50% FLAT FIELD

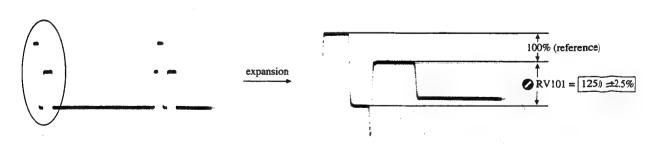
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP101 Y



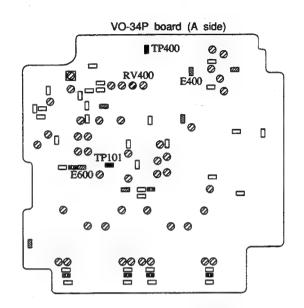


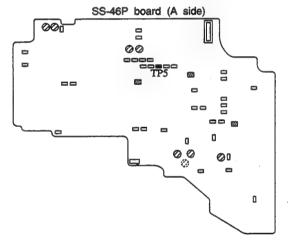
9-2-3. Y REF SYNC Position Tentative Adjustment (After this adjustment, perform 9-5-3 Recording Video Phase Adjustment.)

Equipment required: Oscilloscope
Tool and connection: Metal particle tape

Component Signal Generator EW-783 Camera Tool DC power supply

Location:





input signal:

100% COLOR BARS

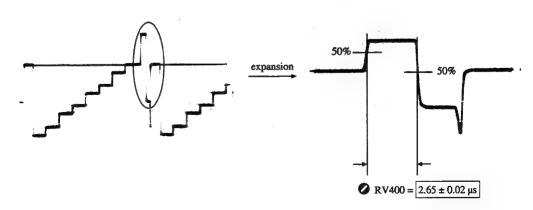
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

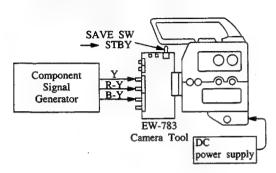
1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP101 Y

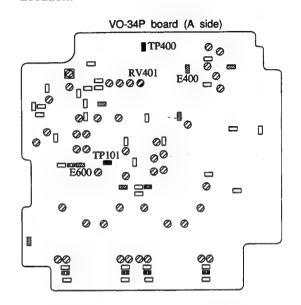


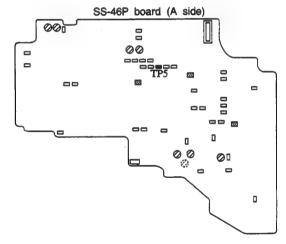
9-2-4. Y REF SYNC Pulse Width Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape



Location:





Input signal:

100% COLOR BARS

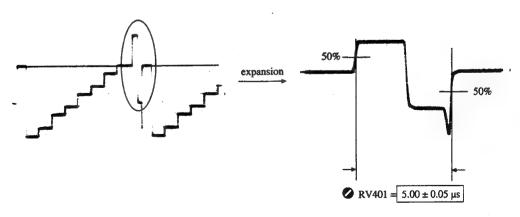
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

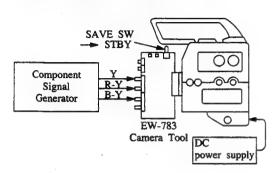
1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP101 Y

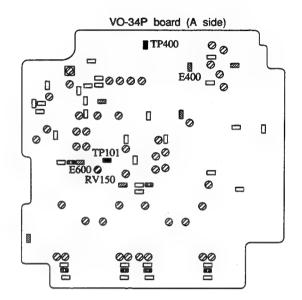


9-2-5. SLEW RATE Limiter Adjustment

Equipment required: Oscilloscope
Tool and connection: Metal particle tape



Location:



Input signal:

100% NALLOW LINE SWEEP

Mode:

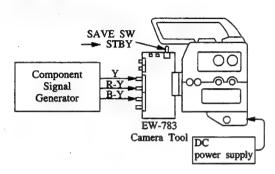
REC mode (metal particle tape)

Adjustment and specifications:

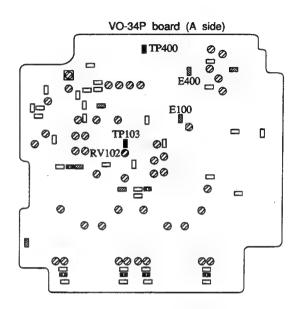
Turn RV150 fully counterolockwise.

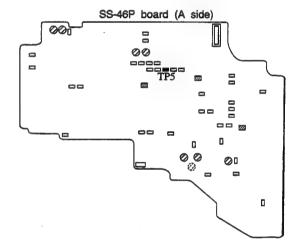
9-2-6. Y Nonlinear Pre-emphasis Level Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape



Location:





Input signal:

PULSE & BAR (2, 4T)

Mode:

REC mode (metal particle tape)

Adjustment and specifications :

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP103

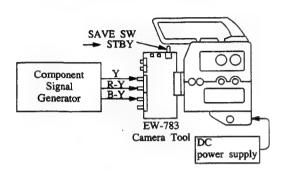


9-2-7. Y White Clip/Dark Clip Adjustment

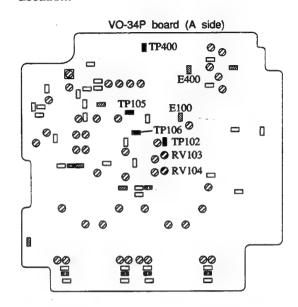
Equipment required: Oscilloscope

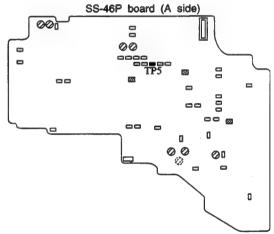
Tool and connection: Metal particle tape

Capacitor 680 PF



Location:





Input signal:

PULSE & BAR (2, 4T)

Mode:

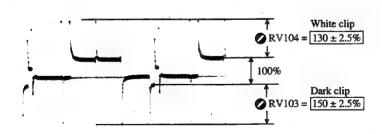
REC mode (metal particle tape)

Adjustment and specifications:

- 1. Connectting capacitor 680 PF between TP105 and TP106.
- 2. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP102

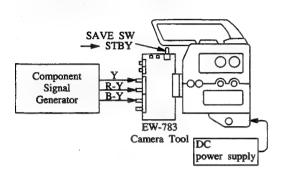
TRIG: TP5 COMP SYNC



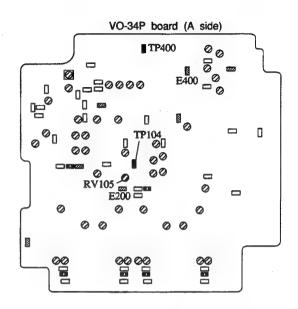
3. After adjustment, remove the capacitor 680 PF.

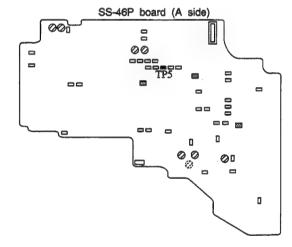
9-2-8. Y REC HF Adjustment

Equipment required: Oscilloscope
Tool and connection: Metal particle tape



Location:





Input signal:

100% NALLOW LINE SWEEP

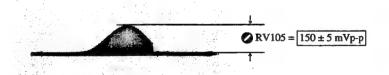
Mode:

REC mode (metal particle tape)

Adjustment and specifications :

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP104

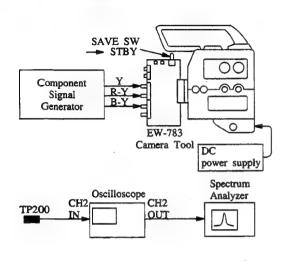


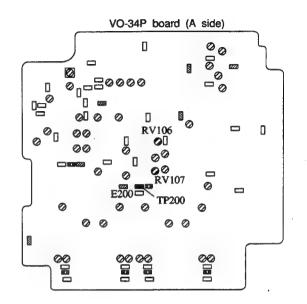
9-2-9. Y Carrier Set / Deviation Adjustment - - - a) Using a Spectrum analyzer

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape

Location:





Input signal:

100% FLAT FIELD

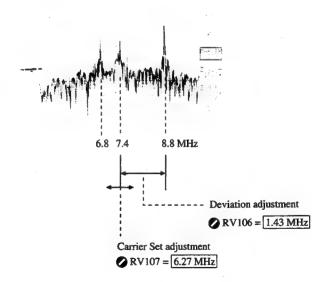
Mode:

REC mode (metal particle tape)

Adjustment and Specifications :

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP200

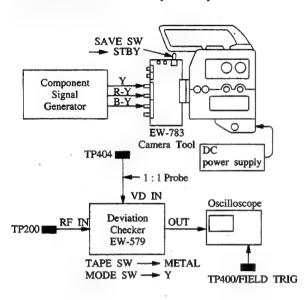




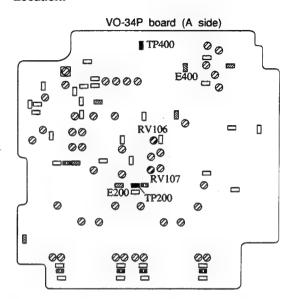
Y Carrier Set / Deviation Adjustment - - - b) Using a Deviation checker

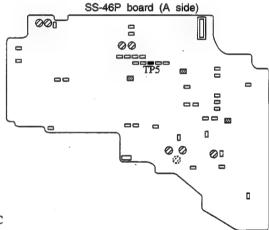
Equipment required: Deviation checker, Oscilloscope

Tool and connection: Metal particle tape



Location:





input signal:

100% COLOR BARS

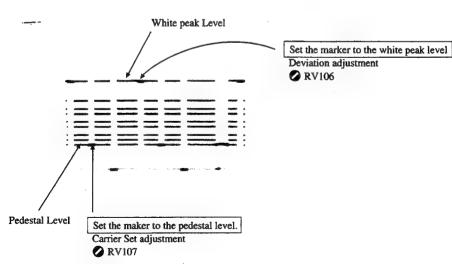
Mode:

REC mode (metal particle tape)

Adjustment and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP200





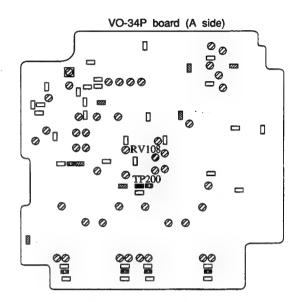
9-2-10. Y Carrier Balance Adjustment

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape

Component Signal Generator EW-783 Camera Tool DC power supply TP200 IN Oscilloscope CH2 OUT OUT OUT

Location:



Input signal:

50% FLAT FIELD

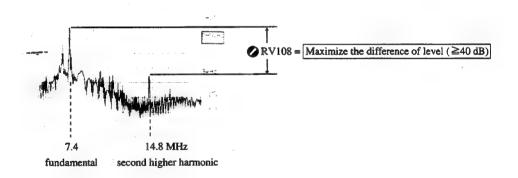
Mode:

REC mode (metal particle tape)

Adjustment and specifications :

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP200



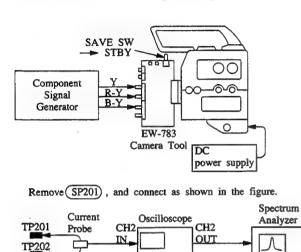
9-2-11. Y A-CH Recording Current Secondary Distortion Adjustment

Equipment required: Spectrum analyzer, Oscilloscope

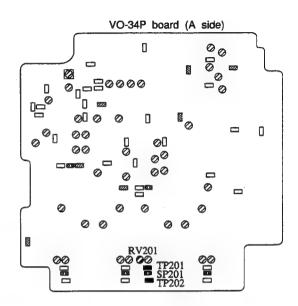
(Current probe)

Tool and connection: Shorting clip x1

Metal particle tape



Location:



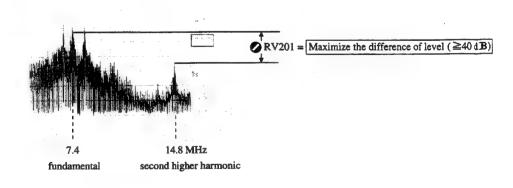
Input signal: 50% FLAT FIELD

Shorting clip

Mode: REC mode (metal particle tape)

Adjustment and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.



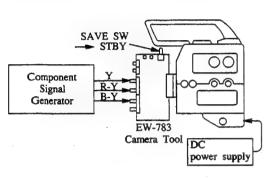
9-2-12. Y B-CH Recording Current Secondary Distortion Adjustment

Equipment required: Spectrum analyzer, Oscilloscope

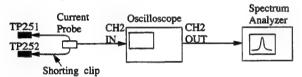
(Current probe)

Tool and connection: Shorting clip x1

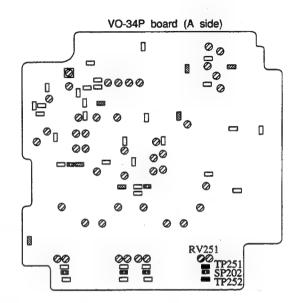
Metal particle tape



Remove SP202), and connect as shown in the figure.



Location:



Input signal:

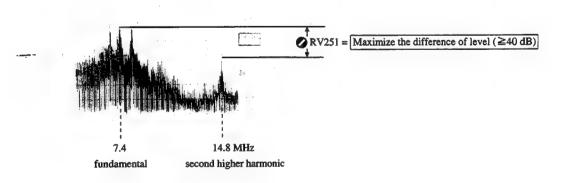
50% FLAT FIELD

Mode:

REC mode (metal particle tape)

Adjustment and specifications:

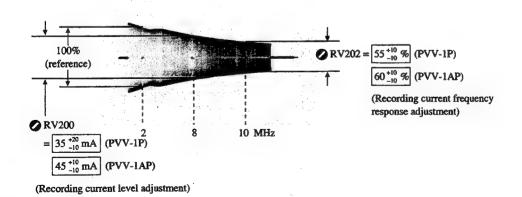
1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.





9-2-13. Y A-CH Recording Current Frequency Response / Recording Current Level Adjustment

Location: Equipment required: Oscilloscope (Current probe) Tool and connection: Sweep generator VO-34P board (A side) Shorting clip x1 Metal particle tape 00 0 0 _ 00==0000 0 SAVE SW П 0 B Ø[] 0 Component 00 Signal 0 00 Generator EW-783 0 Camera Tool power supply @ RV200 0 Remove (SP200), and connect as shown in the figure. 0 Sweep Generator 110 400mVp-p RV202 SYNC V-SWEEP 75 Ω Signar Marker 2,8,10MHz Remove (SP201), and connect as shown in the figure. 000 Current 00 Oscilloscope TP201 Probe Turn the Low Pass 00 Filter OFF, and measure. TRIG TP404 Shorting clip 000 -- <u>--</u> V-SWEEP signal (400mVp-p) Input signal: Mode: REC mode (metal particle tape) 0 Adjustment and specifications : SS-46P board 1. Press the (VTR S/S SW) button on the camera tool to put (A side) а the unit into REC mode, and adjust. TRIG: TP404 SW PULSE Oscilloscope



NOTE: Adjust the RV202 and RV200 alternately to satisfy the specifications.

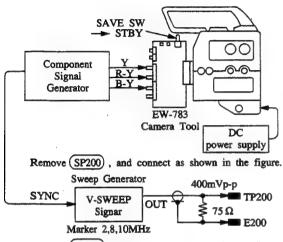
9-2-14. Y B-CH Recording Current Frequency Response / Recording Current Level Adjustment

Location:

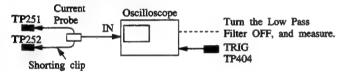
Equipment required: Oscilloscope (Current probe)

Tool and connection: Sweep generator Shorting clip x1

Metal particle tape



Remove (SP202), and connect as shown in the figure.



input signal:

V-SWEEP signal (400mVp-p)

Mode:

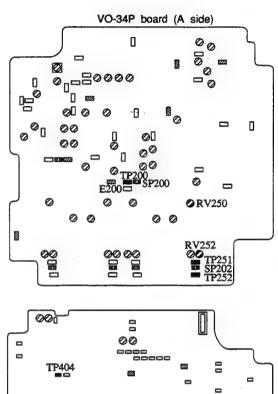
REC mode (metal particle tape)

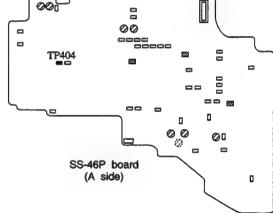
Adjustment and specifications:

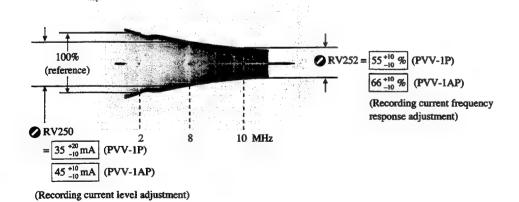
1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

Oscilloscope

TRIG: TP404 SW PULSE







NOTE: Adjust RV252 and RV250 alternately to satisfy the specifications.

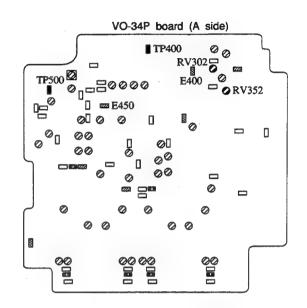
9-3. C RECORDING SYSTEM ALIGNMENT

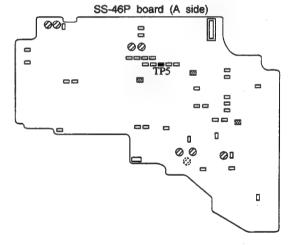
9-3-1. R-Y, B-Y A/D Clump Voltage Adjustment

Equipment required: Oscilloscope **Tool and connection:** Metal particle tape

Component Signal Generator R-Y EW-783 Camera Tool DC power supply

Location:





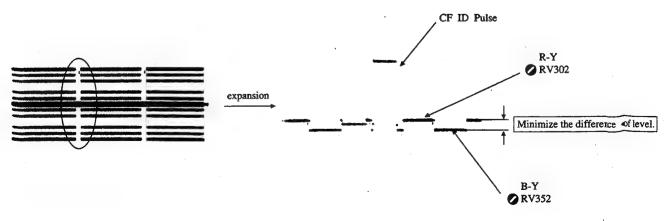
Input signal: 100% COLOR BARS

Mode: REC mode (metal particle tape)

Adjustments and specifications:

- 1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.
- TP500 CTDM

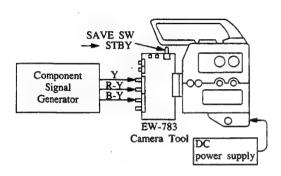
TRIG: ■ TP5 COMP SYNC/FIELD TRIG



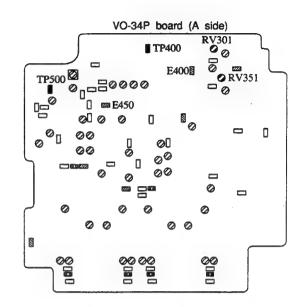
PVV-1P

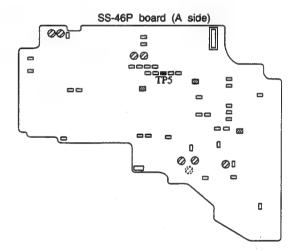
9-3-2. R-Y, B-Y A/D Input Level Adjustment

Equipment required: Oscilloscope
Tool and connection: Metal particle tape



Location:





Input signal:

100% COLOR BARS

Mode:

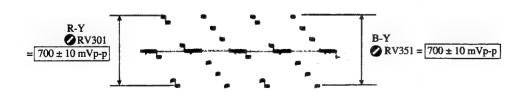
REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP500 CTDM

TRIG: TP5 COMP SYNC

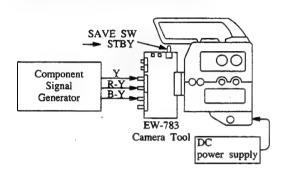




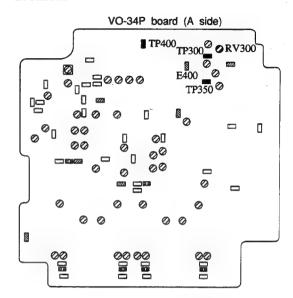
PVV:1P

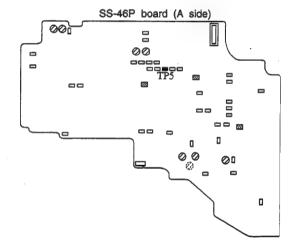
9-3-3. C/C Delay Tentative Adjustment (After this adjustment, perform section 9-5-4 Recording C/C Delay Adjustment.)

Equipment required: Oscilloscope Tool and connection: Metal particle tape



Location:





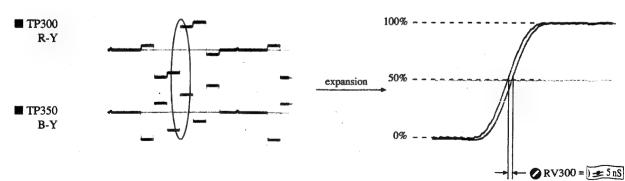
100% COLOR BARS Input signal:

Mode: REC mode (metal particle tape)

Adjustments and specifications :

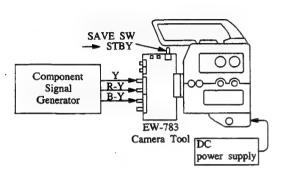
1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

TRIG:■ TP5 COMP SYNC

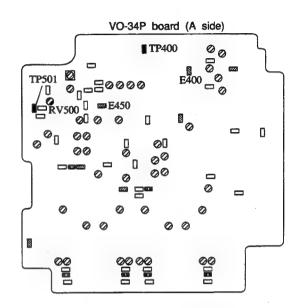


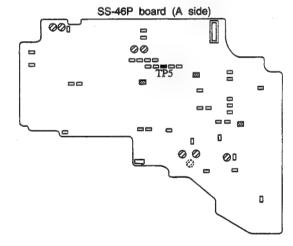
9-3-4. CTDM Level Adjustment

Equipment required: Oscilloscope **Tool and connection:** Metal particle tape



Location:





Input signal:

100% COLOR BARS

Mode:

REC mode (metal particle tape)

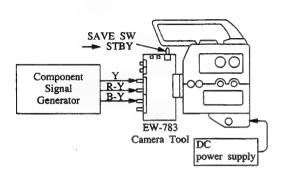
Adjustments and specifications:

- 1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.
 - TP501 CTDM

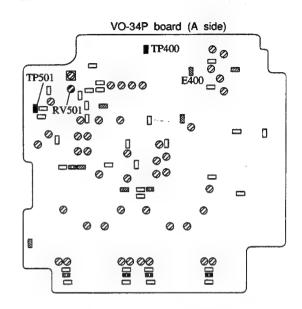


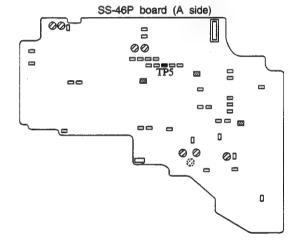
9-3-5. C REF SYNC Level Adjustment

Equipment required: Oscilloscope
Tool and connection: Metal particle tape



Location:





Input signal:

100% COLOR BARS

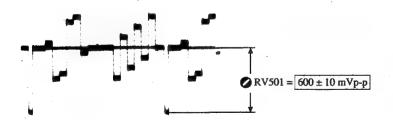
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP501 CTDM

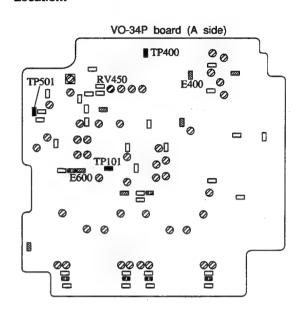


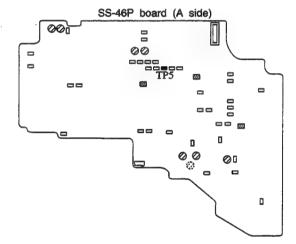
9-3-6. C REF SYNC Position Tentative Adjustment (After this adjustment, perform section 9-5-4 Recording Y/C **Delay Adjustment)**

Equipment required: Oscilloscope Tool and connection: Metal particle tape

SAVE SW STBY Component Signal Generator EW-783 Camera Tool power supply

Location:





Input signal:

100% COLOR BARS

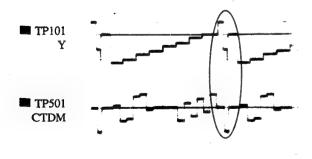
Mode:

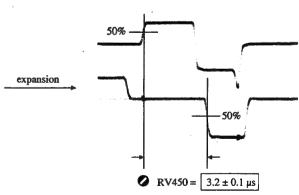
REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

TRIG: TP5 COMP SYNC



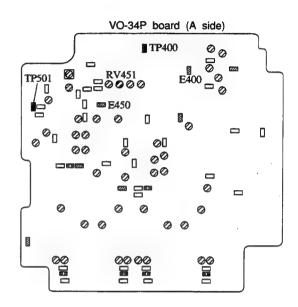


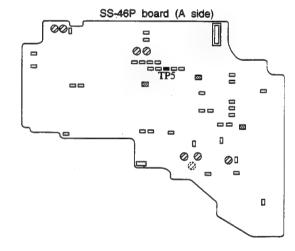
9-3-7. C REF SYNC Pulse Width Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape

SAVE SW 00 Component Signal Generator EW-783 Camera Tool power supply

Location:





Input signal:

100% COLOR BARS

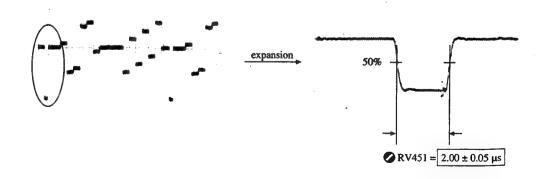
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

TP501 CTDM



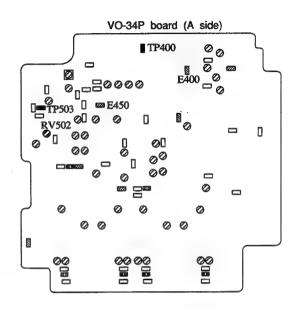
9-3-8. C Nonlinear Pre-emphasis Mix Level Adjustment

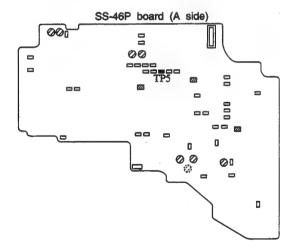
Equipment required: Oscilloscope

Tool and connection: Metal particle tape

SAVE SW Component 00 Signal Generator EW-783 Camera Tool DC power supply

Location:





Input signal:

PULSE & BAR (2, 4T)

Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

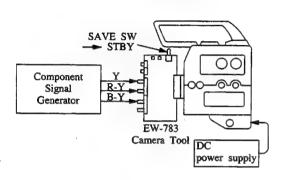
■ TP503



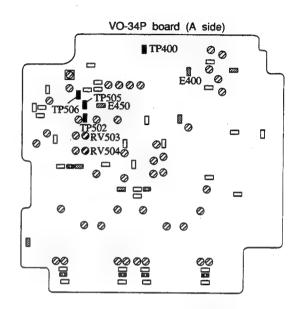
9-3-9. C LOW Clip / HIGH Clip Adjustment

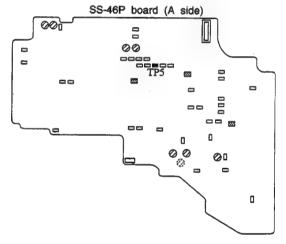
Equipment required: Oscilloscope Tool and connection: Metal particle tape

Capacitor 680 PF



Location:





input signal:

PULSE & BARS (2, 4T)

Mode:

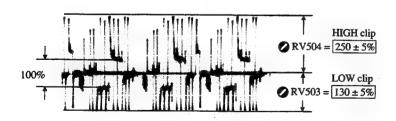
REC mode (metal particle tape)

Adjustments and specifications:

- 1. Connect capacitor 680 PF between TP505 and TP506.
- 2. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP502

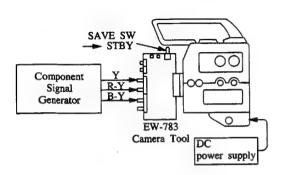
TRIG: TP5 COMP SYNC



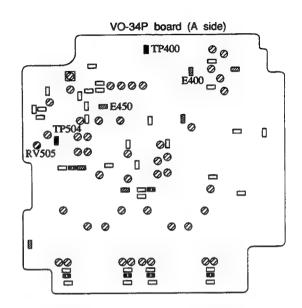
3. After adjustment, remove the capacitor 680 PF.

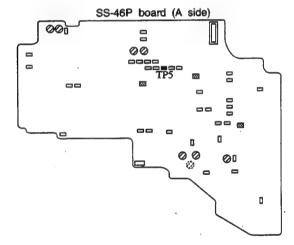
9-3-10. C REC HF Adjustment

Equipment required: Oscilloscope Tool and connection: Metal particle tape



Location:





Input signal:

100% NALLOW LINE SWEEP

Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP504

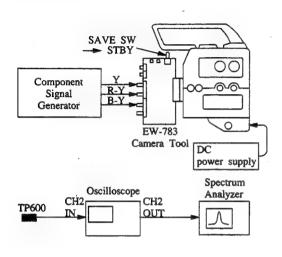


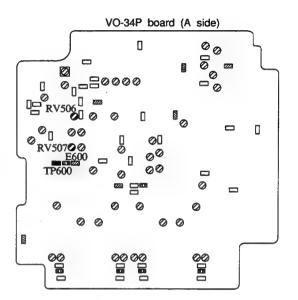
9-3-11. C Carrier Set / Deviation Adjustment - - - a) Using a Spectrum analyzer

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape

Location:





input signal:

100% COLOR BARS

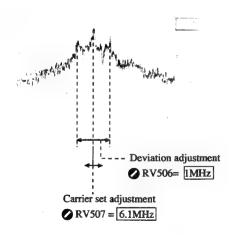
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

■ TP600



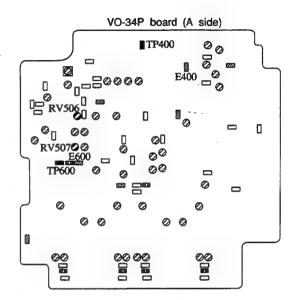
C Carrier Set / Deviation Adjustment - - - b) Using a Deviation checker

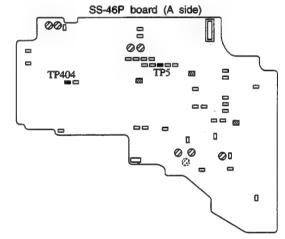
Equipment required: Deviation checker, Oscilloscope

Tool and connection: Metal particle tape

SAVE SW 00 Component രം Signal Generator EW-783 Camera Tool DC TP404 power supply - 1 : 1 Probe VD IN Oscilloscope TP600 RF IN Deviation OUT Checker EW-579 TAPE SW — METAL MODE SW — C TP400/FIELD TRIG

Location:





Input signal:

100% COLOR BARS

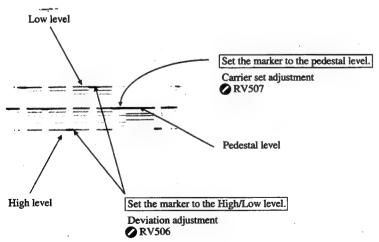
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

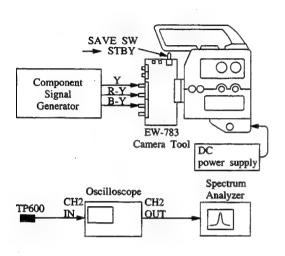




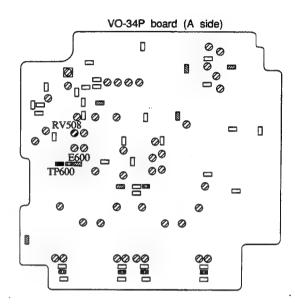
9-3-12. C Carrier Balance Adjustment

Equipment required: Spectrum analyzer, Oscilloscope

Tool and connection: Metal particle tape



Location:



Input signal:

50% FLAT FIELD

Mode:

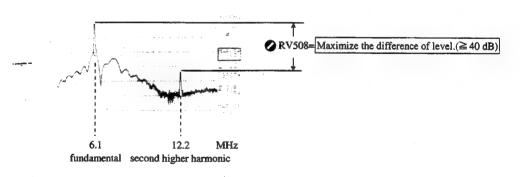
REC mode (Metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

■ TP600

Spectrum analyzer waveform





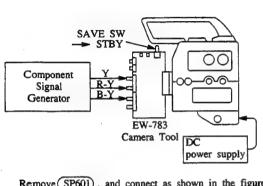
9-3-13. C A-CH Recording Current Secondary Distortion Adjustment

Equipment required: Spectrum analyzer,

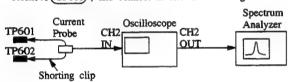
Oscilloscope (Current prove)

Tool and connection: Shorting clip x1

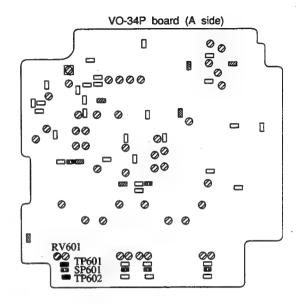
Metal particle tape



Remove SP601), and connect as shown in the figure.



Location:



Input signal:

50% FLAT FIELD

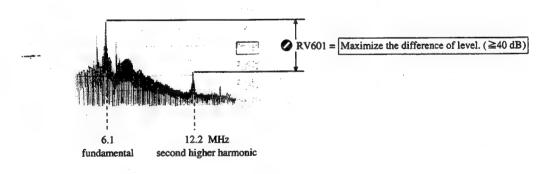
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the (VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

Spectrum analyzer waveform



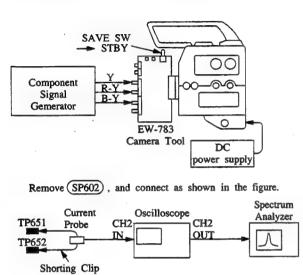
9-3-14. C B-CH Recording Current Secondary Distortion Adjustment

Equipment required: Spectrum analyzer,

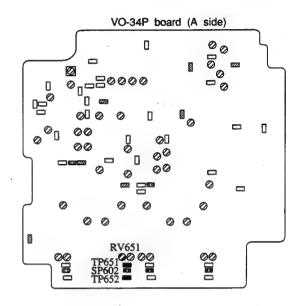
Oscilloscope (Current prove)

Tool and connection: Shorting clip x1

Metal particle tape



Location:



input signal:

50% FLAT FIELD

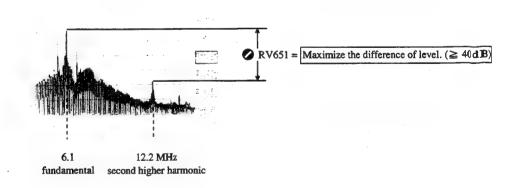
Mode:

REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

Spectrum analyzer waveform



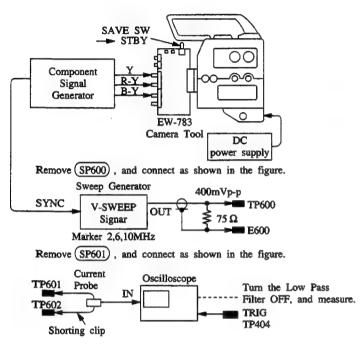
9-3-15. C A-CH Recording Current Frequency Response / Recording Current Level Adjustment

Equipment required: Oscilloscope (Current prove)

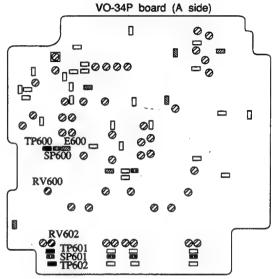
Tool and connection: Sweep generator

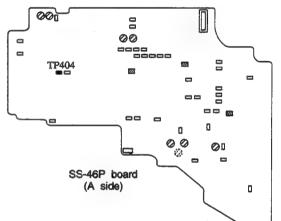
Sweep generator Shorting clip x1

Metal particle tape



Location:





Input signal:

V-SWEEP (400mVp-p)

Mode:

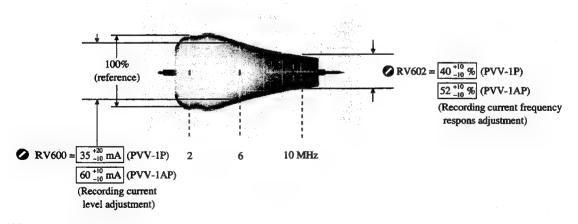
REC mode (metal particle tape)

Adjustments and specifications:

1. Press the VTR S/S SW) button on the camera tool to put the unit into REC mode, and adjust.

Oscilloscope

TRIG: ■ TP404 SW PULSE



NOTE: Adjust RV602 and RV600 alternately to satisfy the specifications.

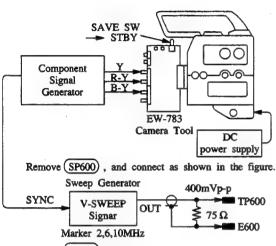


9-3-16. C B-CH Recording Current Frequency Response/Recording Current Level Adjustment

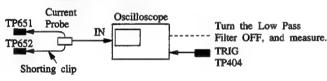
Equipment required: Oscilloscope (Current prove)

Tool and connection: Sweep generator

Shorting clip x1
Metal particle tape



Remove SP602, and connect as shown in the figure.



Input signal:

V-SWEEP (400mVp-p)

Mode:

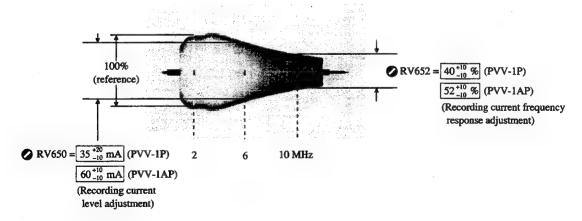
REC mode (metal particle tape)

Adjustments and specifications:

 Press the VTR S/S SW button on the camera tool to put the unit into REC mode, and adjust.

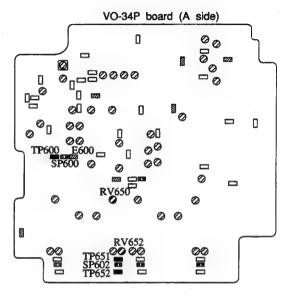
Oscilloscope

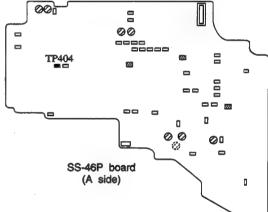
TRIG: TP404 SW Pulse



NOTE: Adjust RV652 and RV650 alternately to satisfy the specifications.





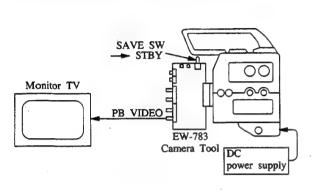


9-4. VIDEO PLAY BACK SYSTEM ADJUSTMENT

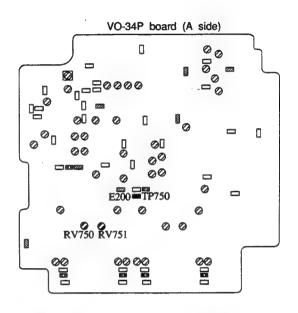
9-4-1. Y RF Level Adjustment

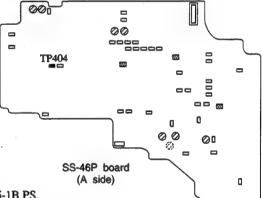
Equipment required: Oscilloscope

Tool and connection: Alignment tape CR5-1B PS



Location:





Signal: Alignment tape CR5-1B PS (FLAT FIELD segment)

Mode: PB mode

Adjustment and specifications:

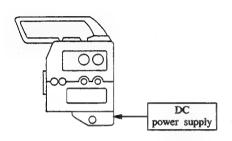
Play back the FLAT FIELD segment on the alignment tape CR5-1B PS.
 Adjust within the-specification to minimize the over modulation on the monitor TV display.

 $ACH = BCH = 400\pm200 \text{ mVp-p}$

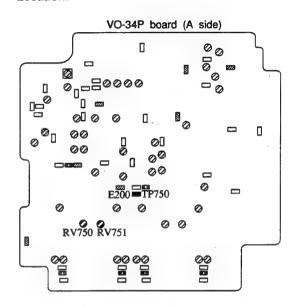
9-4-2. C RF Level Adjustment

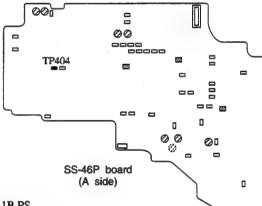
Equipment required: Oscilloscope

Tool and connection: Alignment tape CR5-1B PS



Location:



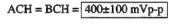


Signal: Alignment tape CR5-1B PS (FLAT FIELD segment)

Mode: PB mode

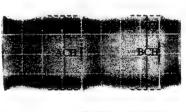
Adjustment and specifications :

1. Play back the FLAT FIELD segment on the alignment tape CR5-1B PS.



TP750 C RF

TRIG: ■ TP404 SW Pulse

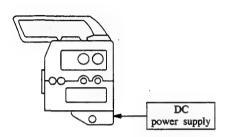


ACH RV750 BCH RV751

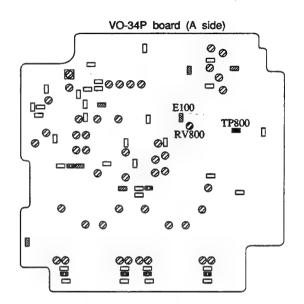
9-4-3. VF Play Back Output Level Adjustment

Equipment required: Oscilloscope

Tool and connection: Alignment tape CR5-1B PS



Location:



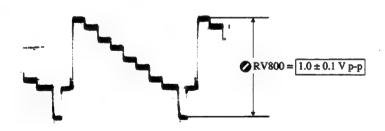
Signal: Alignment tape CR5-1B PS (COLOR BARS segment)

Mode: PB mode

Adjustment and specifications :

1. Play back the COLOR BARS segment on the alignment tape CR5-1B PS.

■ TP800 PB VIDEO

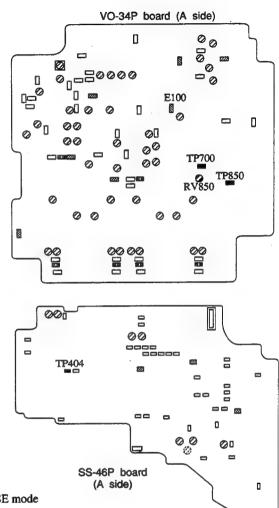


9-4-4. RF Alarm Adjustment

Equipment required: Oscilloscope
Tool and connection: Metal particle tape

Component Signal Generator EW-783 Camera Tool DC power supply

Location:



Input Signal:

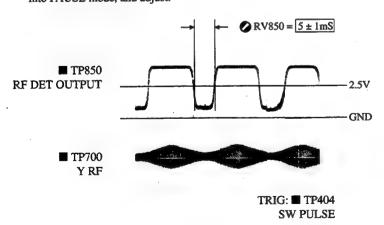
50% FLAT FIELD

Mode:

REC mode (metal particle tape) \rightarrow REC PAUSE mode

Adjustment and specifications:

1. Press the VTR S/S SW) button to put the unit into REC mode for a few seconds, and press the VTR S/S SW) button to put the unit into PAUSE mode, and adjust.



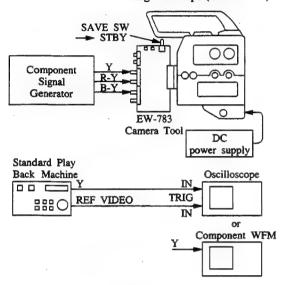
9-5. VIDEO OVERALL ADJUSTMENT

9-5-1. Y Recording Frequency Response Check

Equipment required: Oscilloscope or Component WFM

Tool and connection: Metal particle tape

Alignment tape (CR5-1B PS)



Input signal:

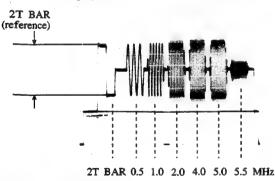
60% MULTI BURST

Mode:

→ REC → Measuring (Play back with a standard play back machine) → adjustment -

Adjustment and specifications:

 Play back the MULTI BURST portion on the alignment tape (CR5-1B PS) with a standard play back machine, and measure.



- 2. Press the VTR S/S SW button, and record for about 30 seconds with
- Play back the recorded portion with a standard play back machine.
 Measure the level of each frequency at the level MULTI BURST 2T portion.
- When the specification is not satisfied, re-adjust section 9-2-13,14
 Recording Current Frequency Response Adjustment within the specification.

Overall frequency response	Recording current frequency response		
> Low	→ High		
→ High	≯ Low		

Specification / CH-A and CH-B

Frequency			
(MHz)	(dB)	(%)	
2T BAR	reference 0 dB	reference 100%	
0.5	+0.4 -0.5 dB	+4.7 -5.6 %	
1.0	+0.4 -0.5 dB	+4.7 % -5.6 % +4.7 % -5.6 %	
2.0	+0.4 -0.5 dB		
4.0	±0.5 dB	+5.9 % -5.6	
5.0	±1.0 dB	+12.2 % -10.9 %	
5.5	±1.0 dB	+12.2 % -10.9 %	

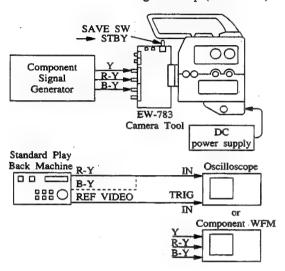
- Measure at the center of Moire.
- Difference of between A-CH and B-CH shall be within 0.4dB (4.7%) at 5.0MHz.

9-5-2. C Recording Frequency Response Check

Equipment required: Oscilloscope or Component WFM

Tool and connection: Metal particle tape

Alignment Tape(CR5-1B PS)



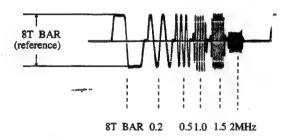
input signal: 60% MULTI BURST

Mode:

 \rightarrow REC \rightarrow Measuring (Play back with a standard play back machine) \rightarrow adjustment –

Adjustment and specifications :

1. Play back the MULTI BURST portion on the alignment tape (CR5-1B PS) with a standard play back machine, and measure.



- 2. Press the VTR S/S SW button, and record for about 30 seconds with PVV-1P.
- Play back the recorded portion with a standard play back machine.
 Measure the level of each frequency at the level MULTI BURST 8T portion.
- 4. When the specification is not satisfied, re-adjust section 9-2-13,14 Recording Current Frequency Response Adjustment within the specification.

Overall frequency response	Recording current frequency response
> Low	→ High
→ High	→ Low

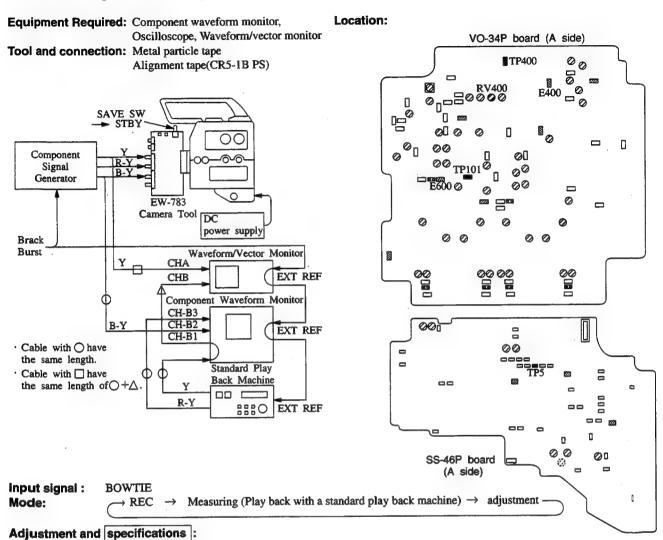
Specification / CH-A and CH-B

Frequency (MHz)	against measured va (dB)	lue of alignment tape (%)
8T BAR	reference 0 dB	reference 100%
0.2	, +0.4 dB	+4.7 -10.9 %
0.5	+0.4 -1.0 dB	+4.7 -10.9 %
1.0	+0.4 -1.0 dB	+4.7 -10.9 %
1.5	+0.4 dB -1.5 dB	+4.7 -15.9 %
2.0	±1.5 dB	+18.9 _% -15.9 [%]

- · Measure at the center of moire.
- Difference of between CH-A and CH-B shill be within 0.4dB (4.7%) at 1.5 MHz.

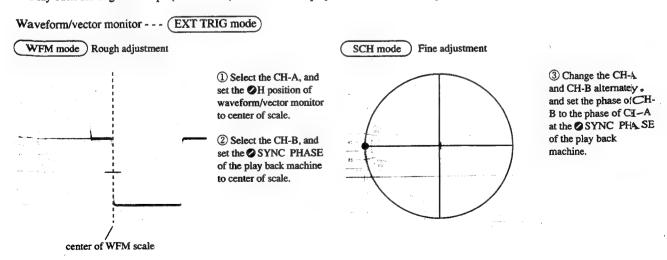


9-5-3. Recording Video Phase Adjustment

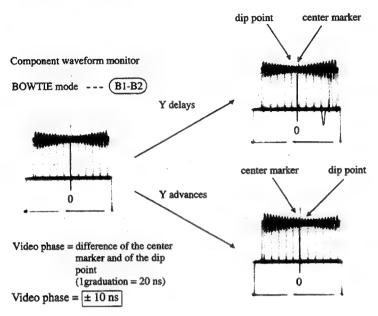


Adjust the SYNC PHASE with a standard play back machine that the Play back Video Phase is aligned by the alignment tape, and perform the adjustment.

1. Play back the alignment tape (CR5-1B PS) with a standard play back machine, and adjust the SYNC PHASE.



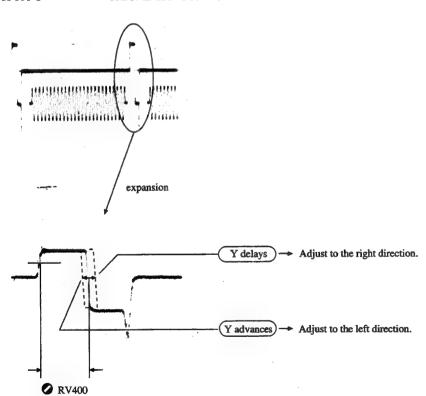
2. Press the VTR S/S SW) button on the camera tool, and record. Play back the recorded portion with a standard play back machine, and measure the Video Phase.



When the specification is not satisfied, adjust @ RV400 (Y REF SYNC position) in REC mode.

■ TP101 Y

TRIG: ■ TP5 COMP SYNC

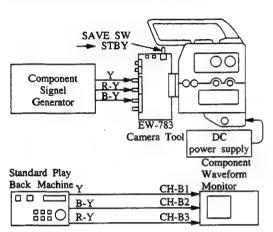


9-5-4. Recording Y/C Delay, Recording C/C Delay Adjustment (This adjustment must be performed after section 9-5-3 Recording Video Phase Adjustment is completed.)

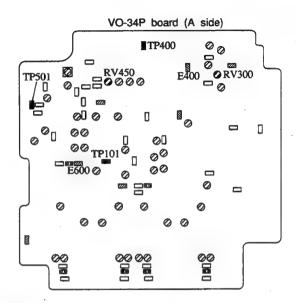
Equipment required: Component waveform monitor,

Oscilloscope,

Tool and connection: Metal particle tape







input signal:

BOWTIE

Mode:

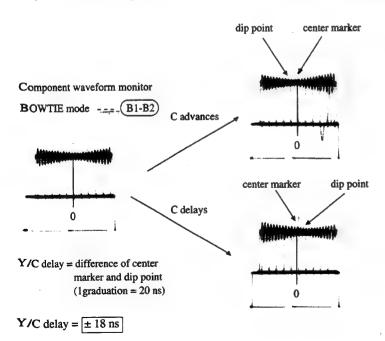
ightarrow REC ightarrow Measuring (Play back with a standard play back machine) ightarrow adjustment —

Adjustment and specifications:

Use a standard play back machine adjusted the Play Back Y/C Delay and Play Back C/C Delay by the alignment tape.

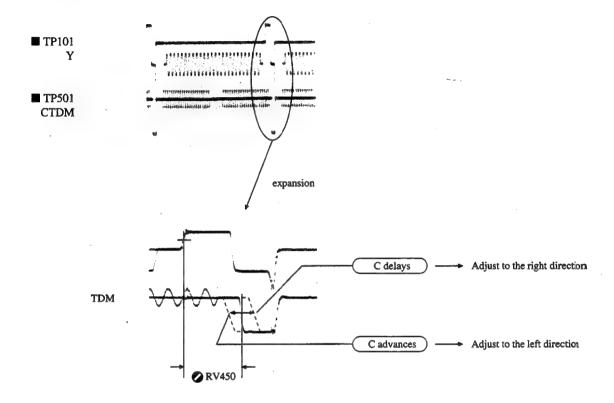
1. Press the VTR S/S SW button on the camera tool, and record.

Play back the recorded portion with a standard play back machine, and measure the Y/C delay.



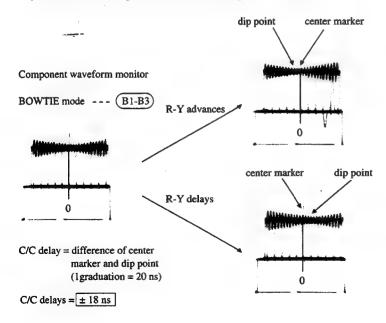
When the specification is not satisfied, adjust a ORV450 (C REF SYNC position) in REC mode.

TRIG: ■ TP400 COMP SYNC



2. Press the VTR S/S SW button on the camera tool, and record.

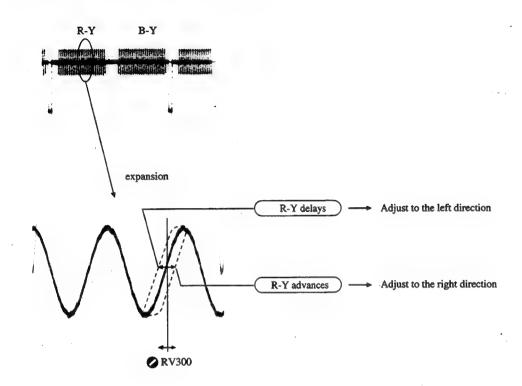
Play back the recorded portion with a standard play back machine, and measure the C/C delay.



When the specification is not satisfied, adjust ${\bf \oslash}{\rm RV300}$ (C/C delay) in REC mode.

■ TP501 CTDM

TRIG: ■ TP400 COMP SYNC



PORTABLE VIDEOCASSETTE RECORDER

PVV-1P

SERVICE MANUAL

Vol.2 1st Edition Revised 1 Serial No.10001 and Higher



BETACAM STE 2000 PRO

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14. CHANGED PART

BLOCK DIAGRAM CAMERA 50P

GEN LOCK VIĐED IN

AUDID IN CH-2

HP-50 BOARD (1/2)

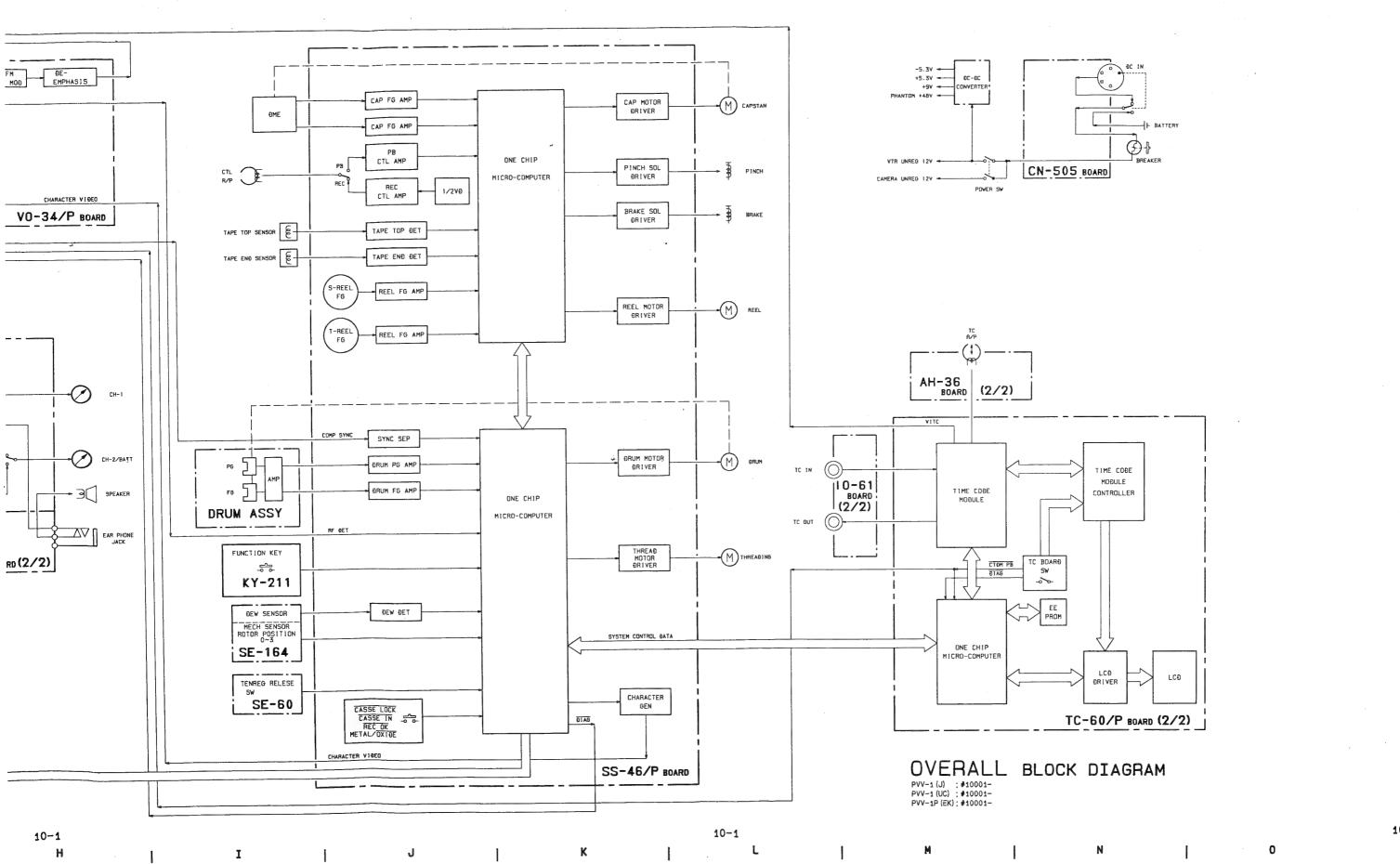
SECTION 10

Ε

OVERALL BLOCK DIAGRAM

10-1

10-1

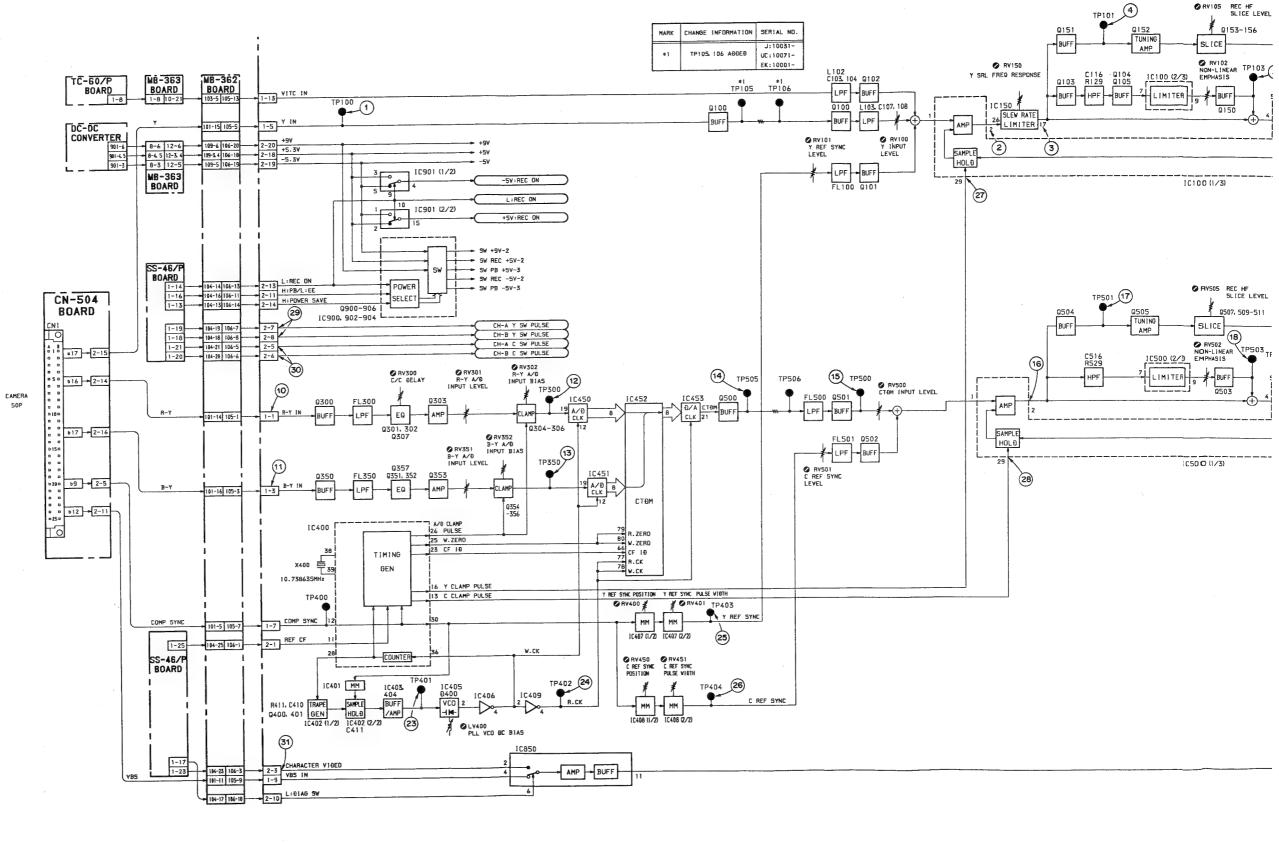


10-1

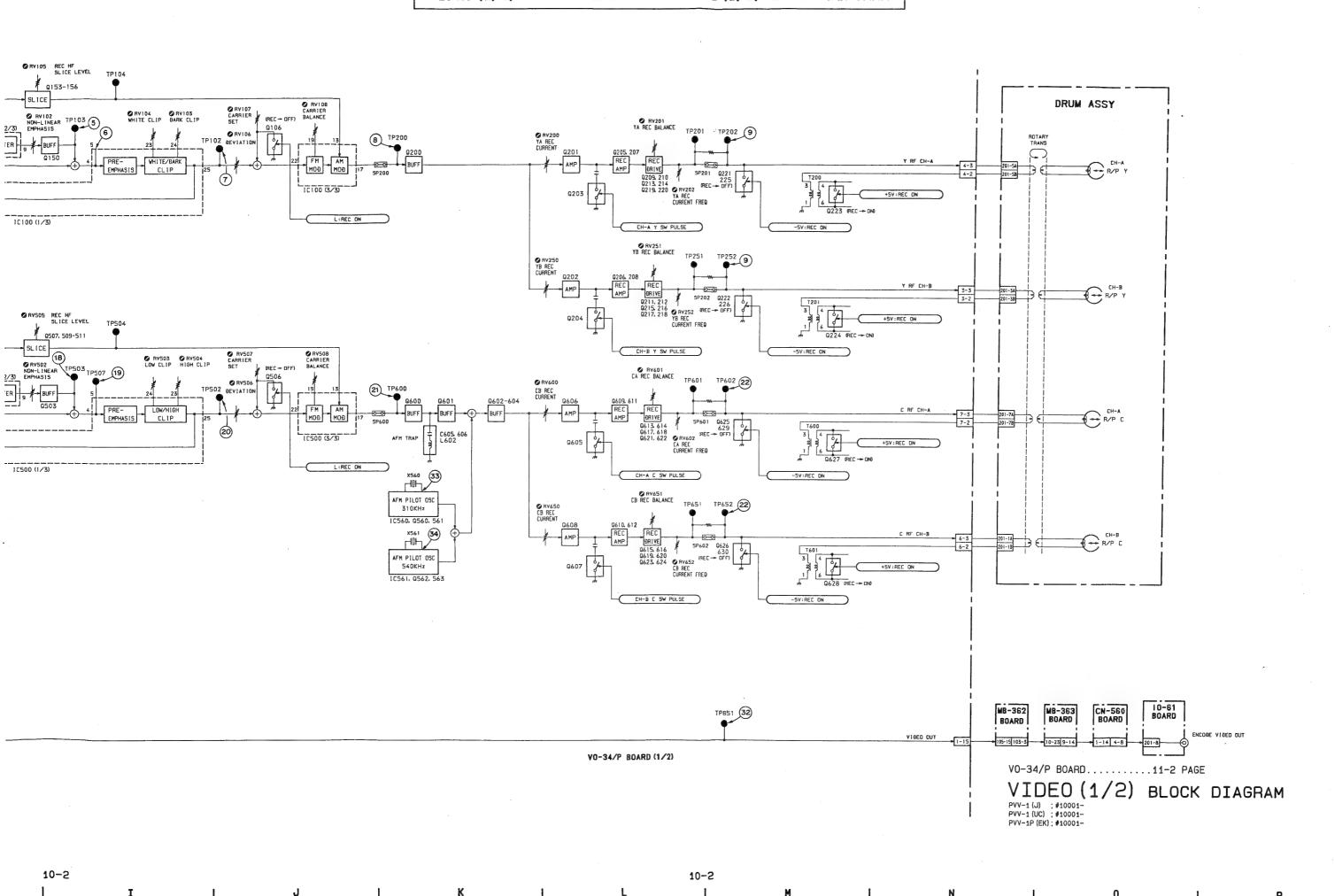
VIDEO (1/2) BLOCK DIAGRAM Video REC

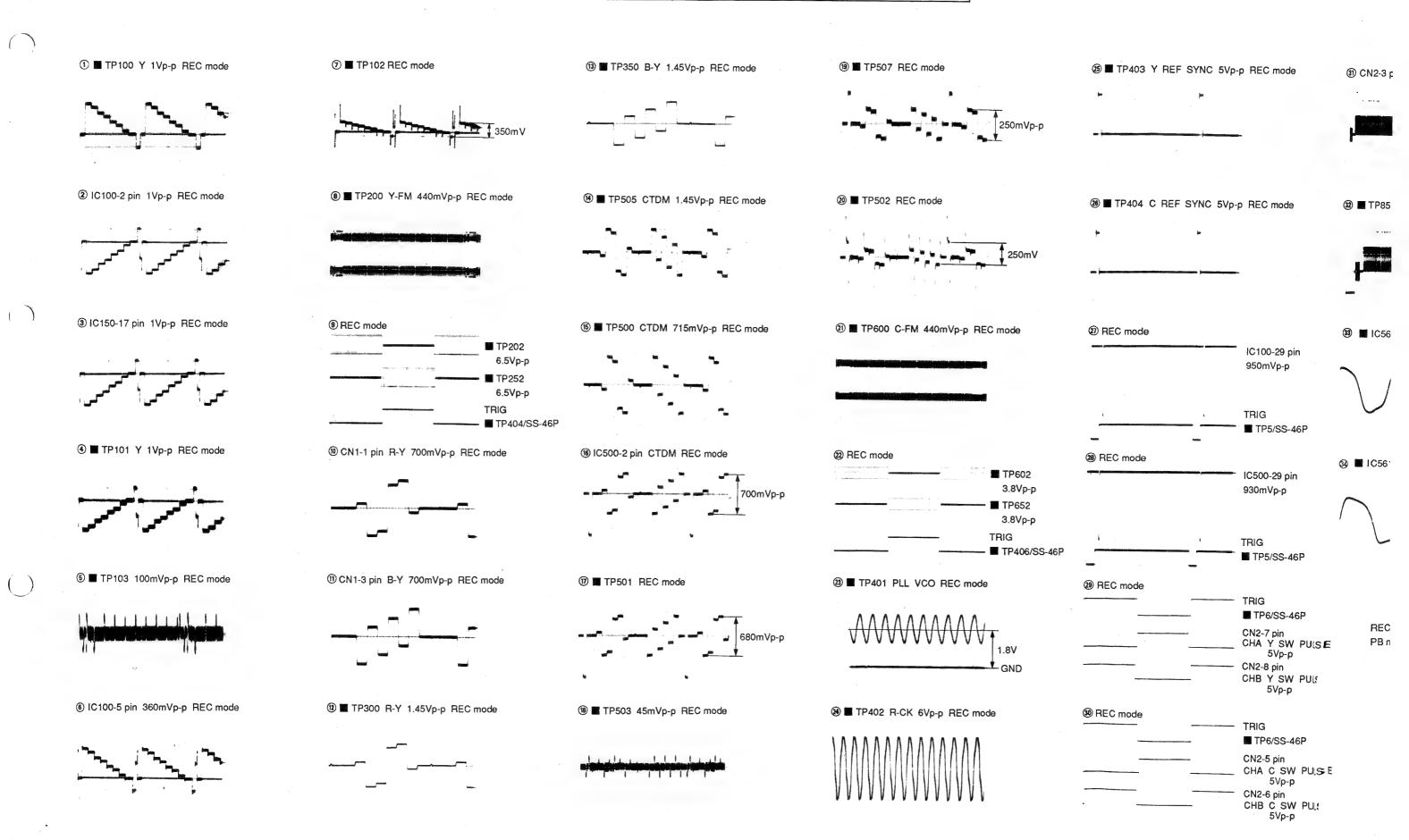
V/0.24/D	BOARD	(1/2)

Г	REF NO.	ADDRESS	Γ	REF NO.	ADDRESS
	CN1	F-2	t	RV502	A-2
_	CN2	F-4	ł	RV503	B-2
-	CN3	D-5	ł	RV504	B-3
-	CN4	D-5	ŀ	RV505	. A-3
-		B-5	ŀ	RV506	A-2
_	CN6		ł	RV507	A-3
_	CN7	B-5	ŀ		B-2
	IC100	C-2	ŀ	RV508	A-4
	IC150	B-3	ŀ	RV600	
	IC400	D-1	ŀ	RV601	A-5
_	IC401	B-1	ŀ	RV602	A-5
	IC402	C-1	ŀ	RV650	C-4
_	IC403	B-1	ŀ	RV651	B-5
	IC404	B-1	۱	RV652	C-5
	IC405	B-1		TP100	C-2
	IC406	B-2		TP101	B-3
	IC407	C-1	1	TP102	D-3
	IC408	B-1	ı	TP103	C-3
	IC409	B-1	Ц	TP104	C-3
_	1C450	D-1	П	TP105	C-2
	IC451	D-1	П	TP106	C-2
	IC452	C-1	П	TP200	C-3
	IC453	C-2	П	TP201	D-5
	IC500	A-2	П	TP202	C-5
	IC560	A-5	П	TP251	D-5
	IC561	A-4	11	TP252	E-5
-	IC850	F-2	II	TP300	E-1
-	IC900	E-4	П	TP350	E-1
	IC901	F-3	l	TP400	C-1
	IC902	F-4	ı	TP401	B-1
	IC903	F-4	H	TP402	B-2
	1C904	F-4	ı	TP403	B-2
-		A-1	ı	TP404	B-1
ŀ	LV400		l	TP500	A-2
_	RV100	C-2 B-2	ı	TP501	A-2
ŀ	RV101	C-3	ł	TP502	B-2
ŀ	RV102	+	ł	TP503	A-2
ŀ	RV103	D-3	1	TP504	A-3
ŀ	RV104	D-3	ł		
ŀ	RV107	D-3	1	TP505	B-2
ŀ	RV108	C-3	ł	TP506	B-2
ŀ	RV150	8-3	1	TP507	A-2
ŀ	RV200	C-4	1	TP600	A-3
				TP601	A-5
ļ	RV201	C-5	l		+
	RV201 RV202	C-5		TP602	A-5
		+			A-5 C-5
	RV202	C-5		TP602	+
	RV202 RV250	C-5 D-4		TP602 TP651	C-5
	RV202 RV250 RV251	C-5 D-4 D-5		TP602 TP651 TP652	C-5
	RV202 RV250 RV251 RV252	C-5 D-4 D-5 E-5		TP602 TP651 TP652 TP851	C-5 C-5 F-2
	RV202 RV250 RV251 RV252 RV300	C-5 D-4 D-5 E-5 E-1		TP602 TP651 TP652 TP851 X400	C-5 C-5 F-2 D-1
	RV202 RV250 RV251 RV252 RV300 RV301	C-5 D-4 D-5 E-5 E-1 E-1		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5
	RV202 RV250 RV251 RV252 RV300 RV301	C-5 D-4 D-5 E-5 E-1 E-1 E-1		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5
	RV202 RV250 RV251 RV252 RV300 RV301 RV302 RV351	C-5 D-4 D-5 E-5 E-1 E-1 E-1 E-1		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5
	RV202 RV250 RV251 RV252 RV300 RV301 RV302 RV351 RV352 RV400	C-5 D-4 D-5 E-5 E-1 E-1 E-1 E-1 E-2 C-2		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5
	RV202 RV250 RV251 RV252 RV300 RV301 RV302 RV351 RV352 RV400	C-5 D-4 D-5 E-5 E-1 E-1 E-1 E-1 E-2 C-2		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5
	RV202 RV250 RV251 RV252 RV300 RV301 RV302 RV351 RV352 RV400 RV401 RV450	C-5 D-4 D-5 E-5 E-1 E-1 E-1 E-1 C-2 C-2 B-2		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5
	RV202 RV250 RV251 RV252 RV300 RV301 RV302 RV351 RV352 RV400 RV401 RV450 RV451	C-5 D-4 D-5 E-5 E-1 E-1 E-1 E-1 C-2 C-2 C-2 C-2		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5
	RV202 RV250 RV251 RV252 RV300 RV301 RV302 RV351 RV352 RV400 RV401 RV450	C-5 D-4 D-5 E-5 E-1 E-1 E-1 E-1 C-2 C-2 B-2		TP602 TP651 TP652 TP851 X400 X560	C-5 C-5 F-2 D-1 A-5



10-2 A | B | C | D | E | F | G | H |





' 1.45Vp-p REC mode DM 1.45Vp-p REC mode DM 715mVp-p REC mode CTDM REC mode 700mVp-p :C mode 680mVp-p mVp-p REC mode

⑤ ■ TP507 REC mode ②1 ■ TP600 C-FM 440mVp-p REC mode 22 REC mode ■ TP602 3.8Vp-p ■ TP652 3.8Vp-p TRIG ■ TP406/SS-46P ☼ ■ TP401 PLL VCO REC mode ■ TP402 R-CK 6Vp-p REC mode

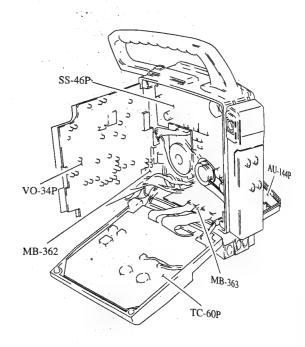
■ TP403 Y REF SYNC 5Vp-p REC mode ■ TP404 C REF SYNC 5Vp-p REC mode 2 REC mode IC100-29 pin 950mVp-p TRIG ■ TP5/SS-46P 28 REC mode IC500-29 pin 930mVp-p TRIG ■ TP5/SS-46P 29 REC mode TRIG ■ TP6/SS-46P CN2-7 pin CHA Y SW PULSE 5Vp-p CN2-8 pin CHB Y SW PULS 5Vp-p

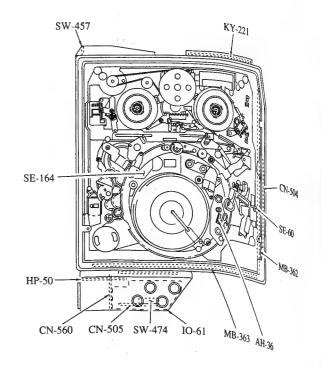
39 REC mode

■ TP6/SS-46P CN2-5 pin

3 CN2-3 pin CHARACTER VIDEO DIAG mode 900mVp-p ■ TP851 680mVp-p DIAG mode 3 ■ IC560-4 pin AFM PILOT 5Vp-p REC mode ☑ IC561-4 pin AFM PILOT 5Vp-p REC mode ...Record the 100 % color bars signal. REC modePlay back the color bars signal portion of the alignment tape CR5-1B PS.

Location of the Printed Circuit Boards



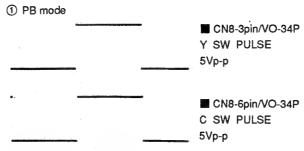


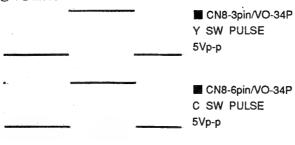
CHA C SW PULSE 5Vp-p

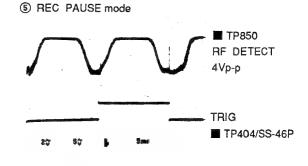
CHB C SW PUL: 5Vp-p

TRIG

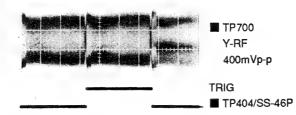
CN2-6 pin







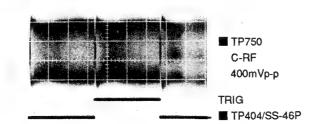


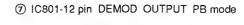


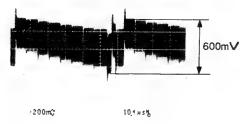


⑥ IC801-48 pin PB RF 150mVp-p PB mode







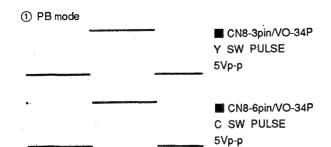


$\textcircled{ \blacksquare TP800 PB VIDEO 1Vp-p PB mode } \\ \bullet 1 & 0.32 & 0.7 \\ \hline \end{tabular}$

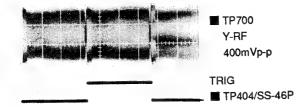


® IC801-40 pin 700mVp-p PB mode

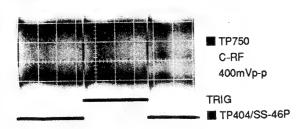




② PB mode



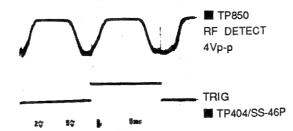
3 PB mode



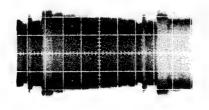
④ ■ TP800 PB VIDEO 1Vp-p PB mode



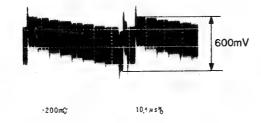
⑤ REC PAUSE mode



⑥ IC801-48 pin PB RF 150mVp-p PB mode

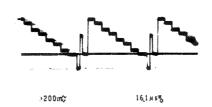


① IC801-12 pin DEMOD OUTPUT PB mode

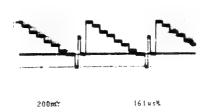


® IC801-40 pin 700mVp-p PB mode

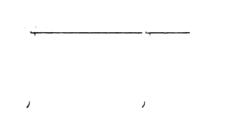




(ii) IC801-37 pin 500mVp-p PB mode



10 IC801-5 pin CLAMP PULSE 2Vp-p PB mode



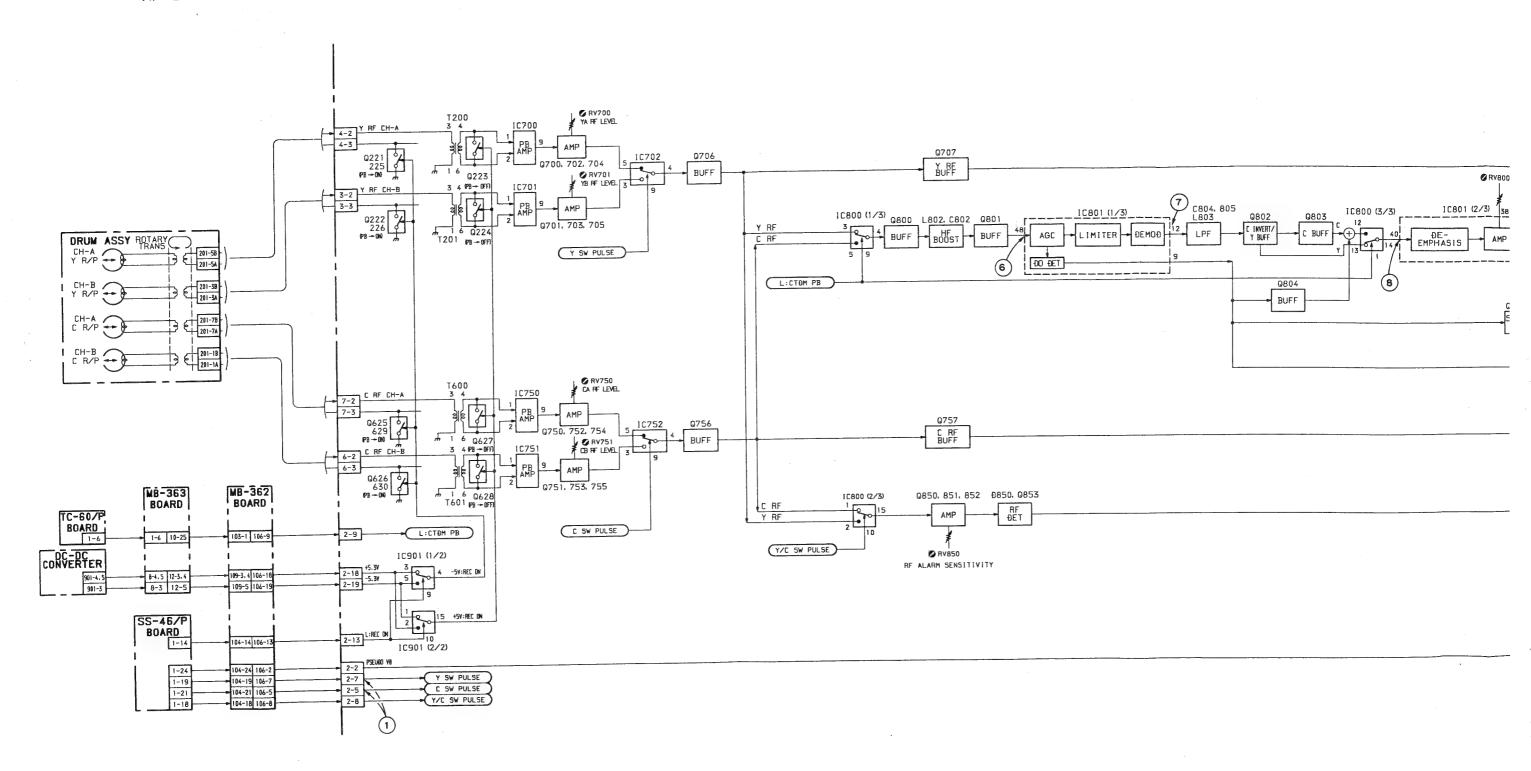
1 IC801-6 pin 5.5Vp-p PB mode



REC mode......Record the 100 % color bars signal.

PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

VIDEO (2/2) BLOCK DIAGRAM Video PB RF Detect

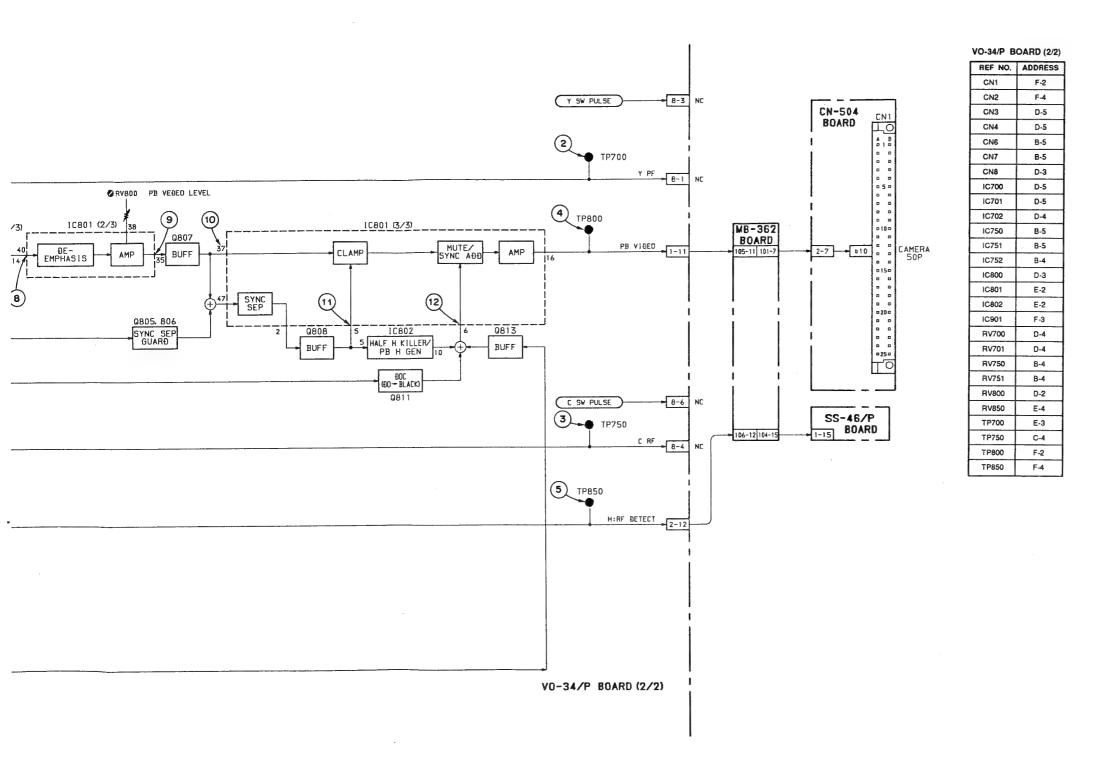


10-5

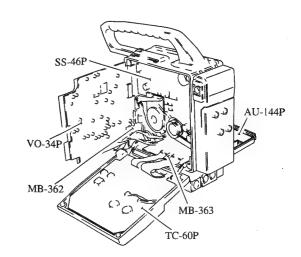
10-5

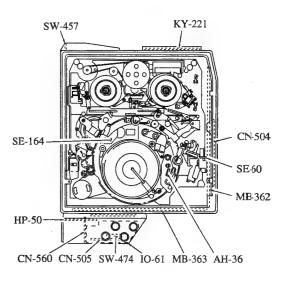
C

D



Location of the Printed Circuit Boards





VO-34/P BOARD......11-2 PAGE

VIDEO (2/2) BLOCK DIAGRAM

PVV-1 (J) : #10001-PVV-1 (UC) : #10001-PVV-1P (EK) : #10001-

10-5

10-5

AUDIO (1/2) BLOCK DIAGRAM Audio REC/PB

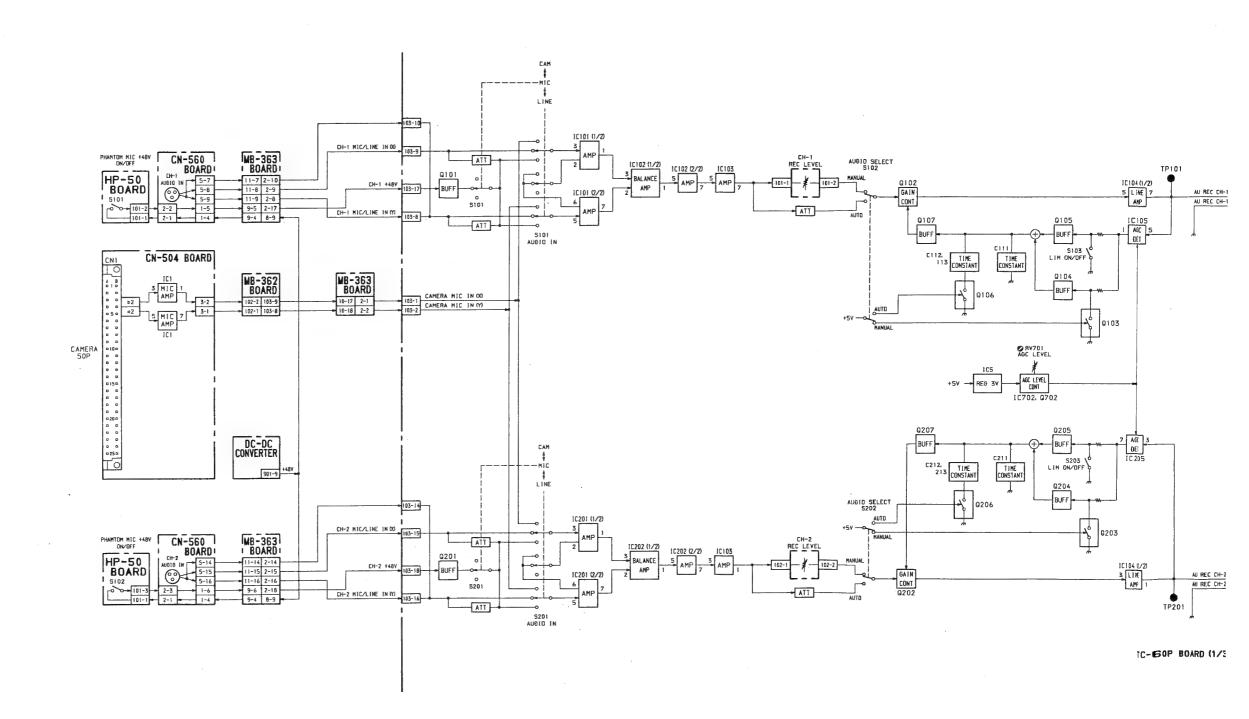
All-1	44P	ROA	RD

TC-60P BOARD (1/3)

REF NO.	ADDRESS	lΓ	REF NO.	ADDRESS
CN1	A-2		CN101	C-4 (8)
CN2	G-2		CN102	B-4 (B)
CN4	B-1] [CN103	B-7 (B)
CN5	G-1		IC5	F-3
CN6	D-1] [IC101	B-6 (B)
CV131	F-1] [IC102	B-6 (B)
CV231	F-1		IC103	B-5 (B)
IC1	G-2] [IC104	B-4 (B)
IC2	C-2] [IC105	B-5 (B)
IC111	F-2		IC201	B-6 (B)
IC112	F-2] [IC202	A-6 (B)
IC301	D-1] [IC205	A-5 (B)
IC302	C-1] [IC702	E-5 (B)
1C303	B-1] [RV701	E-5 (B)
IC501	A-2] [TP101	C-4 (B)
IC502	A-2		TP201	B-4 (B)
IC503	B-2	Ι,		

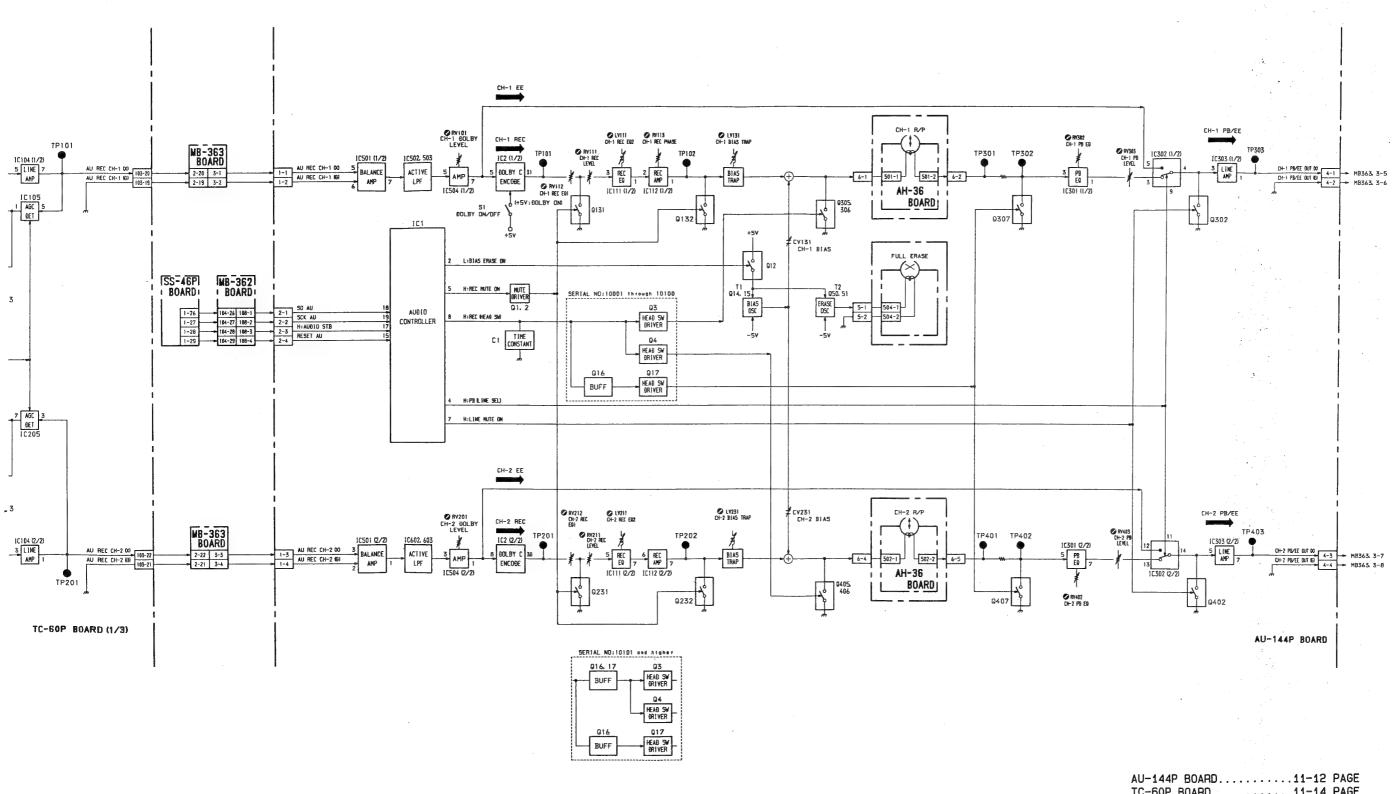
- ; *-*A SIDE *-*(B); *-*B SIDE

IC504 A-2 IC602 A-2 IC603 A-2 LV111 F-2 LV131 F-1 LV211 G-2 LV231 F-1 B-2 RV101 F-2 RV111 RV112 F-2 RV113 F-2 FIV201 B-2 RV211 F-2 RV212 G-2 C-1 RV302 RV303 C-1 RV402 C-1 RV403 C-1 E-2 TP101 F-2 TP102 F-2 TP201 F-2 TP202 D-1 TP301 D-1 TP302 A-2 TP303 D-1 TP401 D-1 TP402 TP403 A-1



10-6

10-6

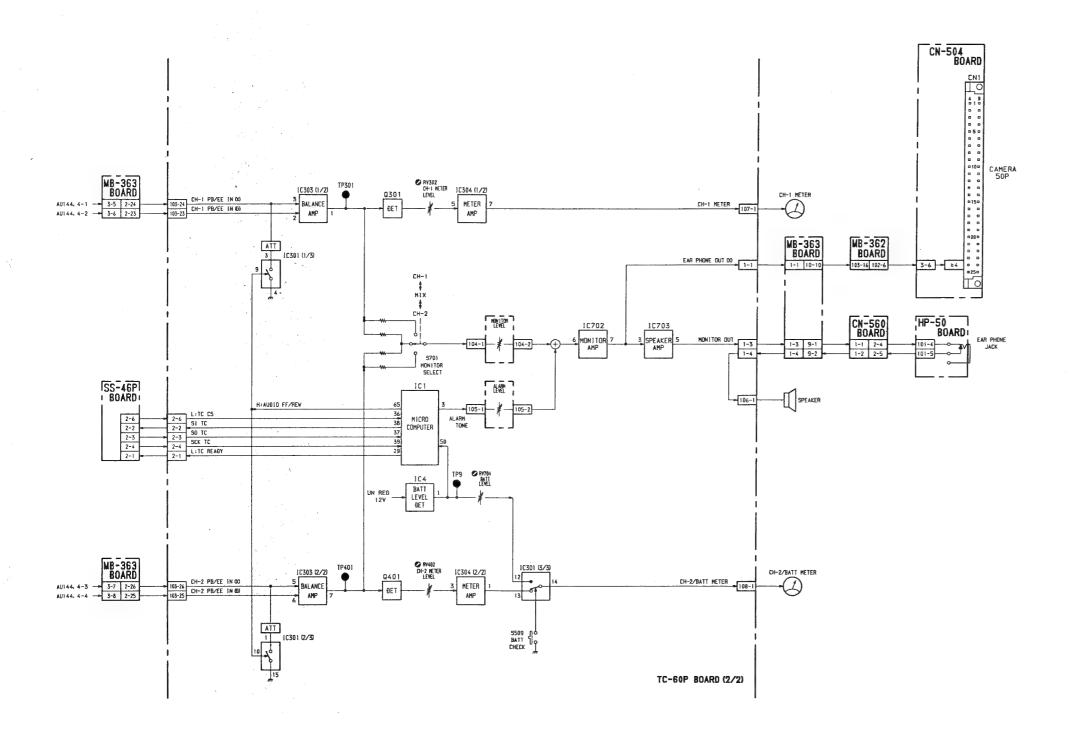


TC-60P BOARD......11-14 PAGE

AUDIO (1/2) BLOCK DIAGRAM

10-6 10-6

AUDIO (2/2) BLOCK DIAGRAM Audio Meter/Monitor AMP



TC-60P BOARD......11-14 PAGE

AUDIO (2/2) BLOCK DIAGRAM

11-7

TC-60P BOARD (2/3) REF NO. ADDRESS

D-7 (B)

E-7 (B)

B-7 (B)

G-4 (B)

G-4 (B)

G-3 (B)

C-1 (B)

8-1 (8)

F-3 (B)

A-3 (B)

B-2 (B)

E-5 (B)

E-5 (B)

C-1

B-1

A-1

F-3 (B)

A-3 (B) TP401 A-3 (B)

CN1

CN2

CN103

CN104

CN105

CN106

CN107

CN108

IC1

IC4

IC301 IC303

IC304

IC702

IC703

RV302

RV402

RV704

TP301

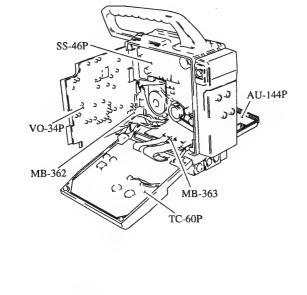
TP9

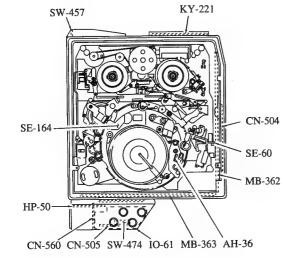
Location of the Printed Circuit Boards

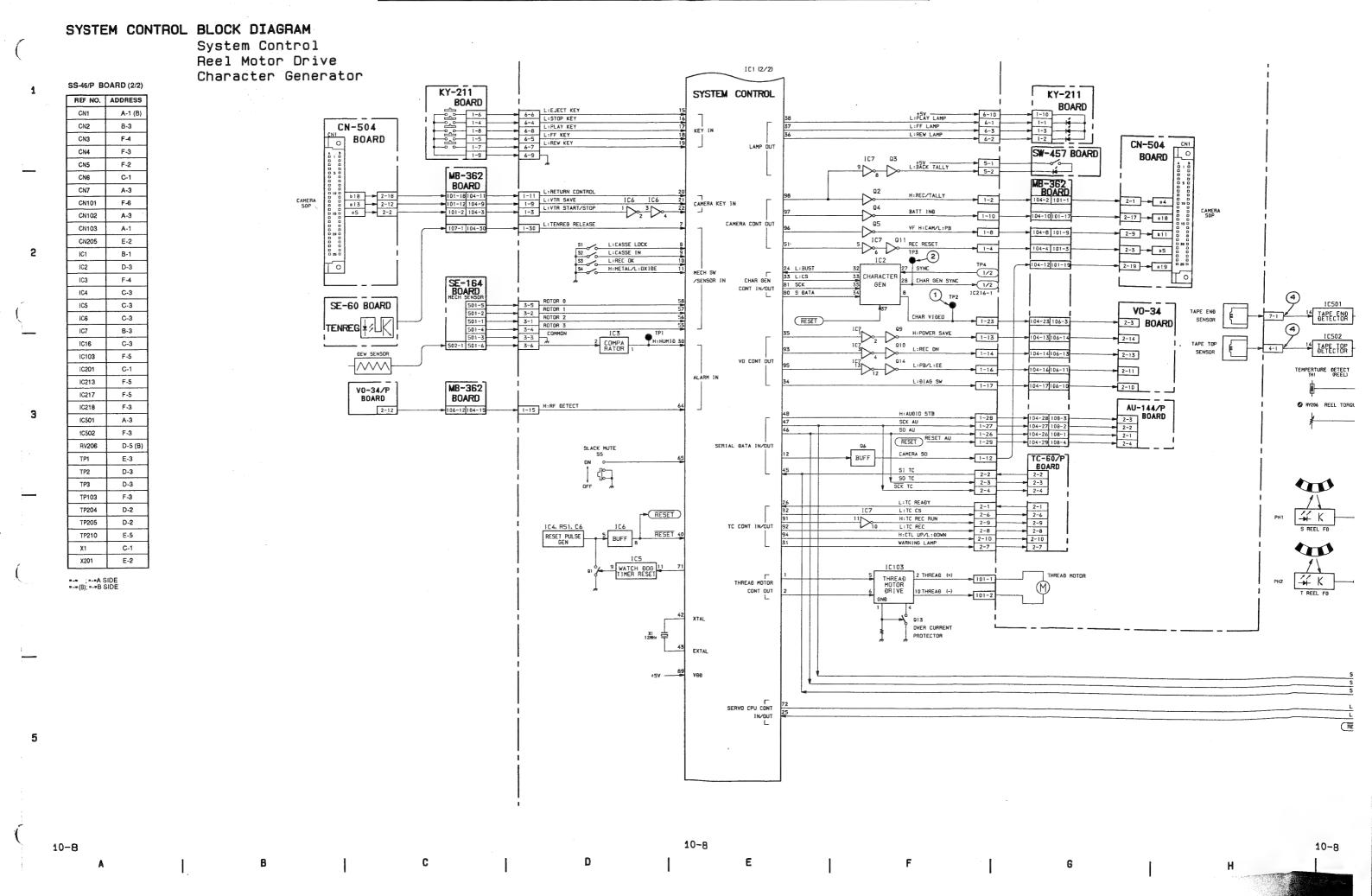
.RD (2/3) ADDRESS D-7 (B) E-7 (B) B-7 (B) G-4 (B)
G-4 (B)
G-3 (B)
C-1 (B)
B-1 (B)
F-4
F-3 (B)
B-1
A-3 (B)
B-2 (B) E-5 (B) E-5 (B)

C-1
B-1
A-1
F-3 (B)
A-3 (B)

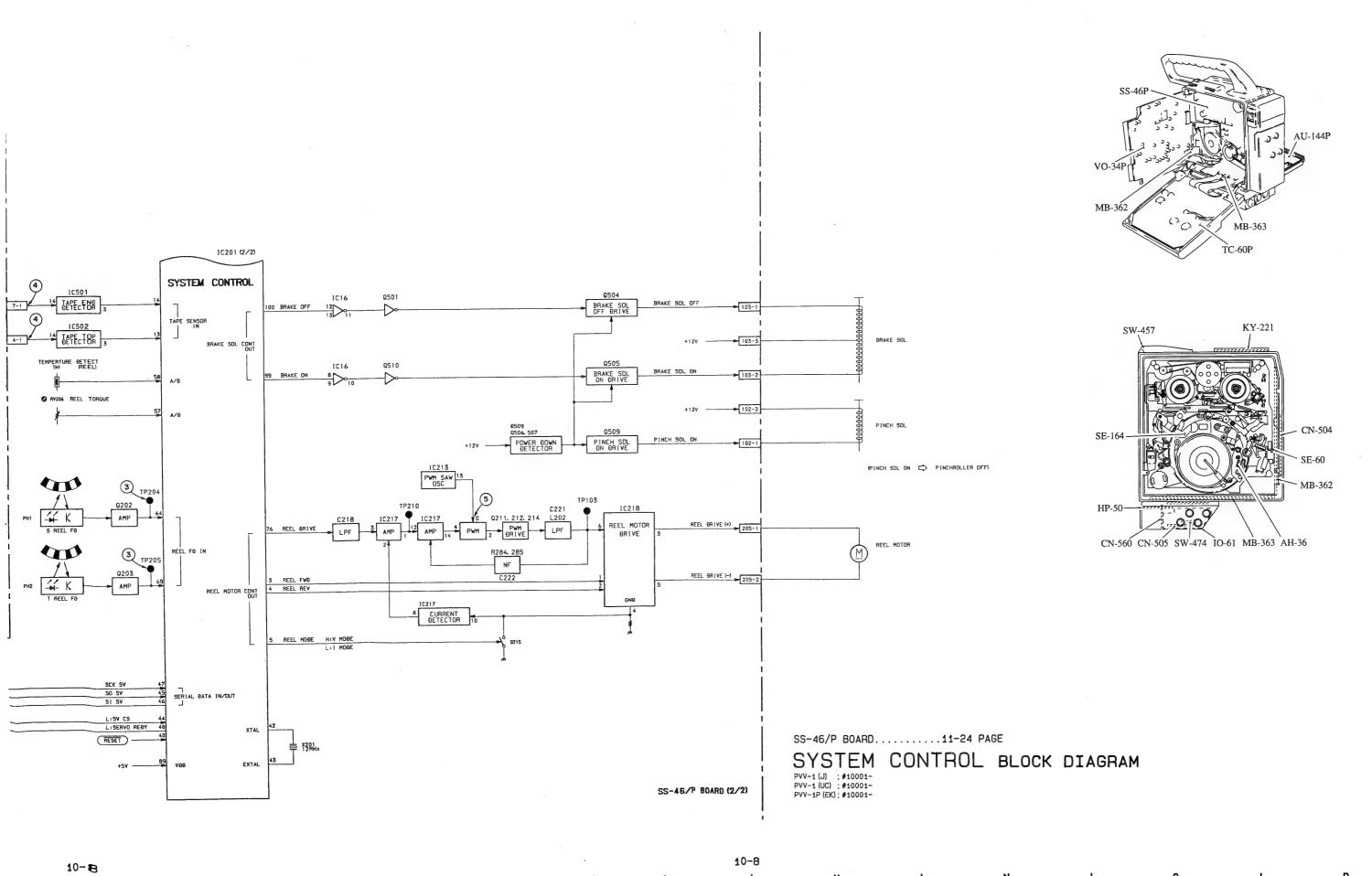
10-7







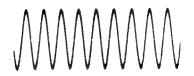
Location of the Printed Circuit Boards



① ■ TP2 CHAR VIDEO DIAG mode



4 CN4-1 pin/CN7-1 pin 180mVp-p PB mode



⑤ IC213-5,7,9 PWM SAW 1.5Vp-p

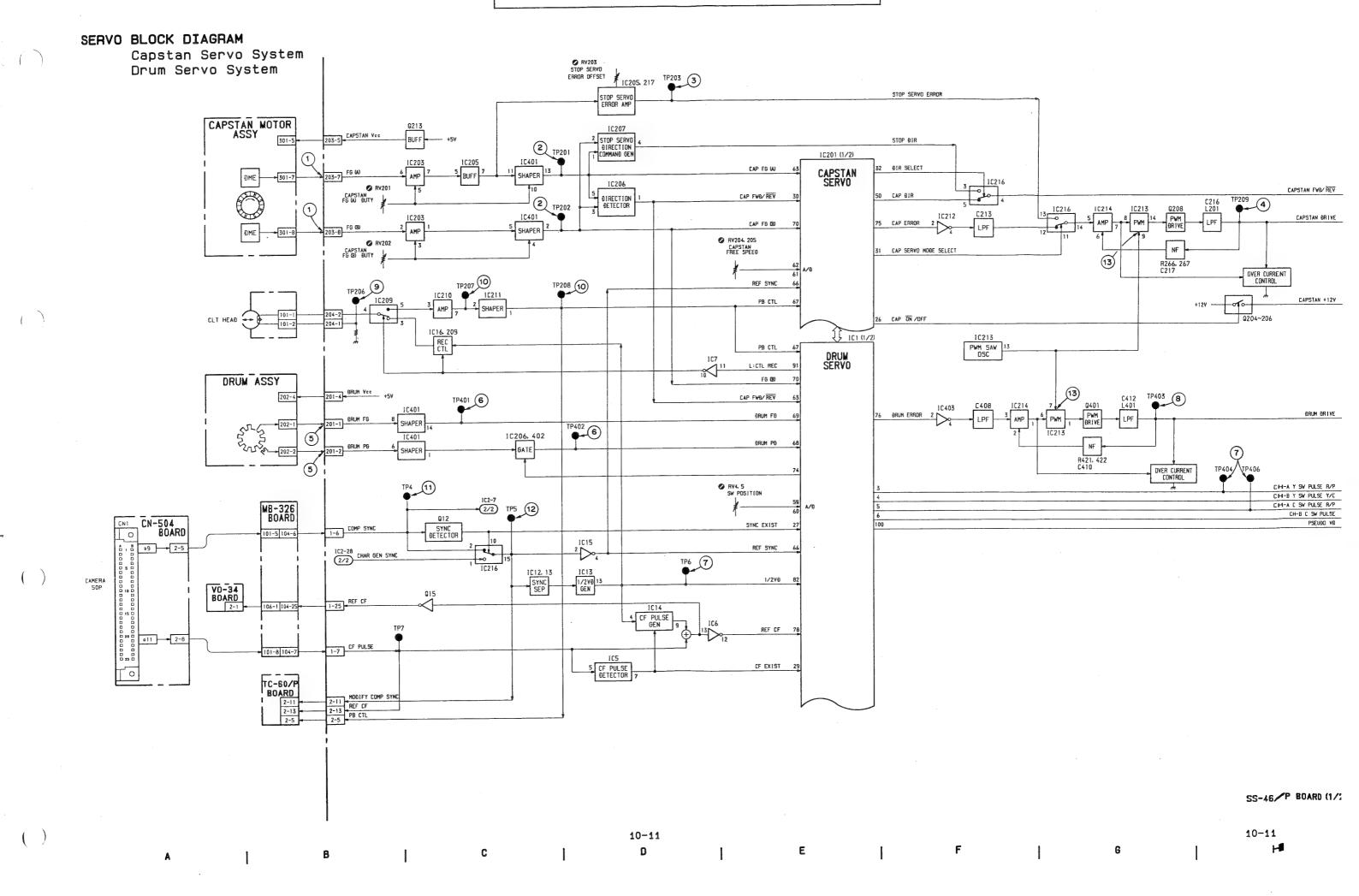
② ■ TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode



③ ■ TP204 S REEL FG 5.3Vp-p FF/REW mode ■ TP205 T REEL FG 5.3Vp-p FF/REW mode

SERVO BLOCK DIAGRAM

① REC mode		® ■ TP403 DRUM DRIVE 6.0Vdc REC mode
~~~	CN203-7 pin CAP FG A 70mVp-p	
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	CN203-8 pin CAP FG B 70mVp-p	—————————————————————————————————————
② REC mode	■ TP201 CAP FG A 5Vp-p	③ ■ TP206 REC CTL 40mVp-p REC mode
	■ TP202 CAP FG B 5Vp-p	
③ ■ TP203 CAP STOP SERVO		® PB mode
		■ TP207 PB CTL 1.8Vp-p ■ TP208 PB CTL 5Vp-p
◆ ■ TP209 CAP DRIVE 3.5Vdc	REC mode	① ■ TP4 COMP SYNC 5Vp-p REC mode
يعارهمها أرار ومهم والمعاورة والرامور والإوارا والموادية والماراة والموادة والموادة		
	<b>GND</b>	
® REC mode	CN201-1 pin DRUM FG 540mVp-p CN201-2 pin DRUM PG	TP5 REF SYNC 5Vp-p REC mode     —————————————————————————————————
<b>→</b> 40ms →	400mVp-p	_
® REC mode	■ TP401 DRUM FG 4Vp-p ■ TP402 DRUM PG 5.3Vp-p	(1) IC213-5,7,9 PWM SAW 1.5Vp-p
→ 40ms → ⑦ REC mode		
	TRIG  ■ TP6  1/2VD 5.5Vp-p  ■ TP404  CHA Y SW PULSE  5Vp-p  ■ TP406  CHA C SW PULSE	



REF NO. ADDRESS

A-1 (B)

CN1

#### SS-46/P BOARD (1/2)

	1
CN2	B-3
CN201	E-5
CN202	F-6
CN203	D-5
CN204	A-4
IC1	B-1
IC5	C-3
IC6	C-3
IC7	B-3
IC12	C-4
IC13	D-4
IC14	D-4
IC15	C-1
IC16	C-3
IC201	C-1
IC203	C-5
IC205	D-5
IC206	E-4
IC207	F-4
IC209	B-3
IC210	B-3
IC211	B-3
IC212	E-2
IC213	F-5
IC214	F-5
IC216	F-4
IC217	F-5
IC401	E-4
1C402	D-3
IC403	B-2
RV4	C-1
RV5	C-1
RV201	D-4
RV202	D-4
RV203	E-4
RV204	C-1
RV205	C-2
TP4	A-1
TP5	D-2
TP6	D-4
TP7	A-2
TP201	E-4
TP202	D-4
TP203	E-4
TP206	A-4
TP207	C-4
TP208	C-4
TP209	E-5
TP401	E-3
TP402	E-3
TP403	F-5

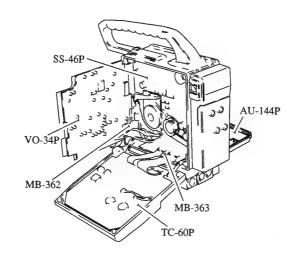
*-* ; *-*A SIDE	
*-*(B); *-*B SIDE	
1-1(B), 1-1-D GIDE	

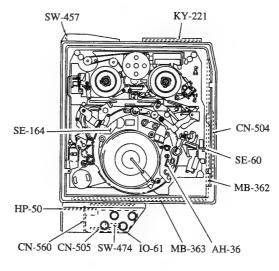
TP404

TP406

A-3

#### **Location of the Printed Circuit Boards**





10-11

SS-46/P BOARD (1/2)

CAPSTAN MOTOR

MB-362 BOARD

104-21 106-5

PVV-1 (J) : #10001-PVV-1 (UC) : #10001-PVV-1P (EK) : #10001-

VO-34 BOARD

2-8 2-5 2-6

CAPSTAN FWD/ REV

CH-A Y SW PULSE R/P CH-B Y SW PULSE Y/C

CH-A C SW PULSE R/P

CH-B C SW PULSE

Q204~206

SS-46/P BOARD......11-24 PAGE

SERVO BLOCK DIAGRAM

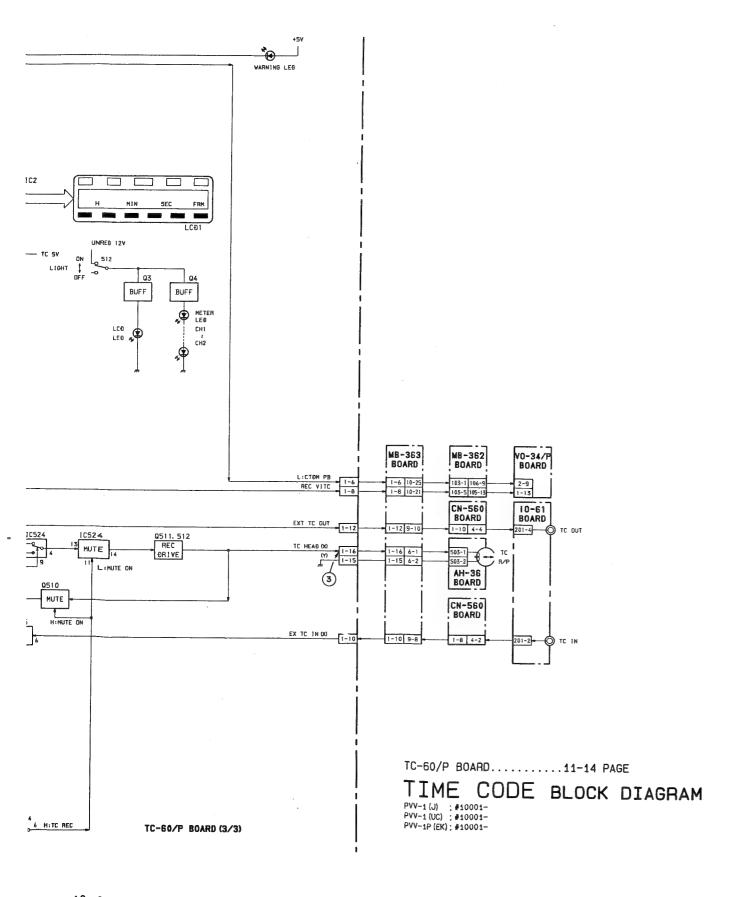
TIME CODE BLOCK DIAGRAM Time Code REC/PB LCD Display Battery Level Detect

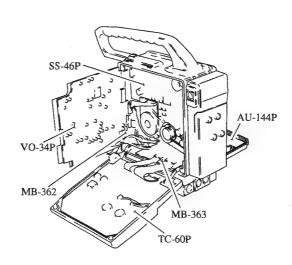
TC-60/P BOARD (3/3) REF NO. ADDRESS CN1 D-7 (B) CN2 E-7 (B) CN103 B-7 (B) IC1 F-4 IC2 F-1 IC3 G-5 IC4 F-3 (B) F-3 IC500 C-5 IC503 D-4 1C505 D-4 D-5 IC506 IC507 D-6 IC508 C-5 IC509 G-6 E-5 F-7 IC514 E-6 IC515 D-1 IC516 E-4 IC517 D-4 IC519 E-2 (B) IC520 G-2 IC521 D-5 (B) IC522 F-6 IC523 E-7 (B) IC524 D-5 E-7 (B) IC526 D-6 (B) IC527 D-1 IC528 D-7 IC529 G-6 RV700 F-3 (B) F-6 (B) C-4 (B) G-5 (B) F-3 (B) D-1 D-4 F-2 X504 F-4

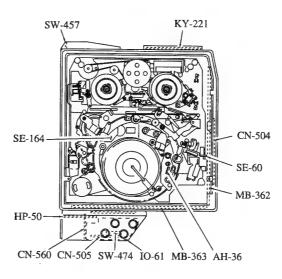
-46/P DARD 2-7	2-7 L:WARNING							
	2-6 2-7 2-3 50 TC 50 TC 50 TC 50 TC 50 TC 10 TC READY 513 CTOM 0 515 (2/2) REOEN 0 0 515 (2/2) OFF 70 50 50 50 50 50		11CR0 MPUTER PES PB7  PA2-PA7 Vee  TP9  11C4 BATTEY LEVEL BET BATT LEVEL  AN I PA3-PA7 TS-80 TS-	REG 3V  REG 3V	REW AUÐID BLOCK		36~41 A-F LCO BRIVER	
2-5	SHIFT	TPB  COMP SYNC 58  IC3  SSV  67  68  PE2  RESET PULSE  GEN  C1. R3 IC507. Q2  34	PB0~PB7	ADDRESS BUS 3, DATA BUS 8, CONTROL BUS 4,	BA0-BA2 BB0-B87  56 GCS1 SYNC	Vec TC 5V LCB ON  33.73 L:STBY	000~003 000~003 00R 5 00R 5	TC 5V ON C
	IC511	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	COBE MODULE INTROLLER  00-07  SV1A-SV4A SV1B-SV4B  Vitc Select  Voo  TC SV	CONTROL BUS 5/ BATA BUS 8/ (80~87) /  31.4685KHz X2 1C517	13	LTC0 60	1C514  3  2  10  1C521  1C522  +SV  -SV  5  9	T4 7 1101
	REC RUN #0.5 \$4 TC5V	7 0EN. SET  59 0EN. HD  CK	570P \$7 401—25 X1 12MH2	VCO PHASE 3	44 FRMD 63 LSH0  5 VEEL COUNTER LTC GEN  7 STOP 25 RESET 21 STBY	TC TC IN &S REABER	10522 10523	DSIO MUTE H:: #MUTE ON
	REG BACK UP TC SV C508 1C508 STOP C505, R513 RESET PULSE GEN REG BATT SV UNREG+12V  2-8 L:TC REC	н:РВ				На	1C514 7	1:TC REC

10-12 10-12 10-12

#### **Location of the Printed Circuit Boards**







10-12

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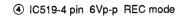
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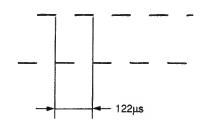
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① ■ TP8 COMP SYNC 5.5Vp-p REC mode

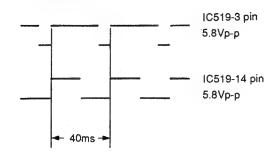




② ■TP5 PB LTC 5Vp-p PB mode

....

⑤ REC mode



3 CN1-16 pin REC LTC 16Vp-p REC mode



# SECTION 11 SCHEMATIC DIAGRAM AND BOARD LAYOUT

	Board	Function	Page
A	AU-144P	Audio REC/PB	. 11-12
С	CN-504 CN-505 CN-560	Mic Amp, Camera 50P Connector  DC Input Power/Breaker Relay  Audio XLA Connector	.11-36
D	DUS-489 DUS-496 DUS-505 DUS-852	(Refer to AU-144P Board) (Refer to SS-46P Board) (Refer to SS-46P Board) (Refer to SS-46P Board)	
H	HP-50	Earphone, Phamtom ON/OFF Switch	.11-36
I	10-61	BNC Connector	. 11-36
K	KY-211	Function Key	.11-34
М	MB-362 MB-363	Mother Board	
S	SE-60 SE-164 SS-46P SW-457 SW-474	Tension Regulator Sensor	11–34 11–24 11–34
т	TC-60P	Audio Line/Meter Amp, Time Code	11–14
٧	V0-34P	Video REC/PB	11-2

回路図内において、REF. NO の近傍に下記記号が記載されていますが、これは生産時の部品データである。

In the schematic diagrams, the following marks are described near by reference number. These are parts data at factory.

TOR (C)	RESISTOR (R)			
	VARIAB	LE RESISTOR (RV)		
EL ECTROL VTIC	RC	CARBON		
ELECTROLITIC	RD	Children		
TANTALUM	RF	FUSE		
1	RN	METAL		
	RS	) METAL		
CERAMIC	RW	WIERWOUND		
MANUAR				
MYLAR				
DIPPED MICA				
MICA		•		
	ELECTROLYTIC TANTALUM  CERAMIC  MYLAR  DIPPED MICA	ELECTROLYTIC RC RD TANTALUM RF RN RS CERAMIC RW		

VO-34P BOARD

S/N 10001 through 10100

Video REC/PB

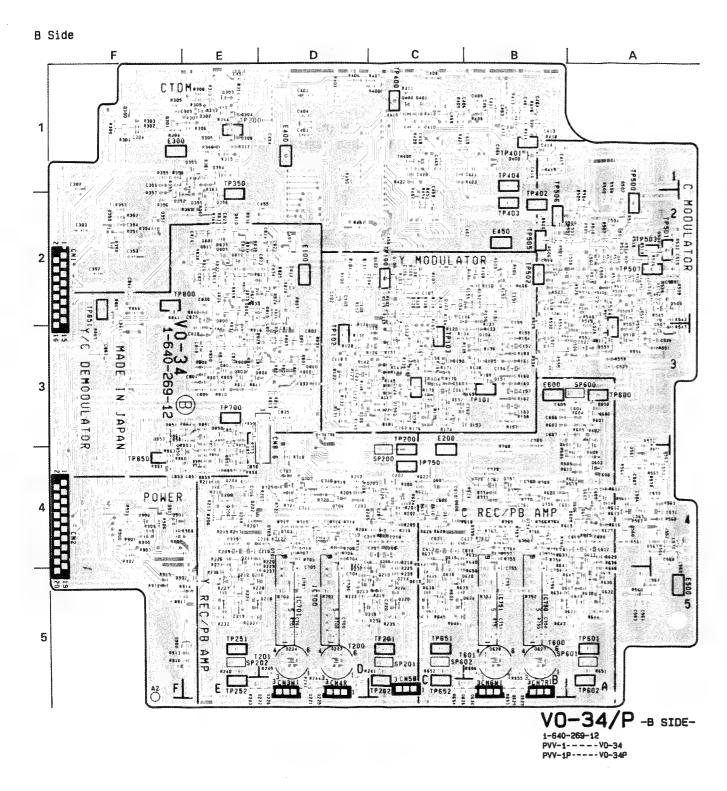
VO-34/I	P (1-640-269-12)	)							
CN1	F-2	LV400	A-1	Q506	A-3 (B)	Q809	E-2 (B)	SP202	E-5
CN2	F-4			Q507	A-3 (B)	Q810	E-2 (B)	SP600	A-3
CN3	D-5	Q100	C-2 (B)	Q508	A-3 (B)	Q811	E-2 (B)	SP601	A-5
CN4	D-5	Q101	B-2 (B)	Q509	A-2 (B)	Q812	E-2 (B)	SP602	C-5
CN5	C-5	Q102	C-2 (B)	Q510	A-3 (B)	Q813	E-2 (B)		
CN6	B-5	Q103	C-2 (B)	Q511	A-3 (B)	Q850	E-3 (B)	SS200	C-4
CN7	B-5	Q104	B-3 (B)	Q560	A-4 (B)	Q851	E-4 (B)	SS201	C-5
CN8	D-3	Q105	B-3 (B)	Q561	A-4 (B)	Q852	E-4 (B)	SS202	E-5
		Q106	D-3 (B)	Q562	A-4 (B)	Q853	F-3 (B)	SS600	A-3
D400	B-1 (B)	Q107	C-3 (B)	Q563	A-4 (B)	Q900	F-4 (B)	SS601	A-5
D800	E-2 (B)	Q150	C-3 (B)	Q600	A-3 (B)	Q901	F-4 (B)	SS602	C-5
D801	E-2 (B)	Q151	B-3 (B)	Q601	B-3 (B)	Q902	E-5		
D850	F-4 (B)	Q152	C-3 (B)	Q602	A-3 (B)	Q903	F-4	TH400	C-1 (B)
D851	F-3 (B)	Q153	B-3 (B)	Q603	A-4 (B)	Q904	E-5		
D900	F-5 (B)	Q154	C-3 (B)	Q604	A-4 (B)	Q905	F-4	TP100	C-2
D901	F-4 (B)	Q155	C-3 (B)	Q605	A-4 (B)	Q906	F-4	TP101	B-3
D902	F-5 (B)	Q156	C-3 (B)	Q606	A-4 (B)			TP102	D-3
		Q200	C-4 (B)	Q607	C-4 (B)	RV100	C-2	TP103	C-3
E100	D-2	Q201	C-4 (B)	Q608	C-4 (B)	RV101	B-2	TP104	C-3
E200	C-4	Q202	E-4 (B)	Q609	A-4 (B)	RV102	C-3	TP105	C-2
E300	F-1	Q203	C-4 (B)	Q610	C-4 (B)	RV103	D-3	TP106	C-2
E400	D-1	Q204	E-4 (B)	Q611	A-4 (B)	RV104	D-3	TP200	C-3
E450	B-2	Q205	C-4 (B)	Q612	C-4 (B)	RV105		TP201	D-5
E500	A-5	Q206	E-4 (B)	Q613	A-4 (B)	RV106		TP202	C-5
E600	B-3	Q207	C-4 (B)	Q614	A-5 (B)	RV107	D-3	TP251	D-5
		Q208	E-4 (B)	Q615	C-4 (B)	RV108	C-3	TP252	E-5
FL100	B-2	Q209	C-4 (B)	Q616	C-5 (B)	RV150	B-3	TP300	E-1
FL300	F-1	Q210	C-5 (B)	Q617	B-5 (B)	RV200	C-4	TP350	E-1
FL350	F-2	Q211	E-4 (B)	Q618	A-5 (B)	RV201	C-5	TP400	C-1
FL500	A-2	Q212	E-5 (B)	Q619	C-5 (B)	RV202		TP401	B-1
FL501	<b>A-1</b>	Q213	D-5 (B)	Q620	B-5 (B)	RV250	D-4	TP402	B-2
		Q214	C-5 (B)	Q621	A-5 (B)	RV251	D-5	TP403	B-2
IC100	C-2	Q215	E-5 (B)	Q622	A-5 (B)	RV252	E-5	TP404	B-1
IC150	B-3	Q216	E-5 (B)	Q623	C-5 (B)	RV300	E-1	TP500	A-2
IC400	D-1	Q217	E-5 (B)	Q624	B-5 (B)	RV301	E-1	TP501	A-2
iC401	B-1	Q218	E-5 (B)	Q625	B-5 (B)	RV302		TP502	B-2
IC402	C-1	Q219	D-5 (B)	Q626	C-5 (B)	RV351	E-1	TP503	A-2
IC403	B-1	Q220	C-5 (B)	Q627	B-5 (B)	RV352	E-2	TP504	A-3
IC404	B-1	Q221	D-5 (B)	Q628	B-5 (B)	RV400	C-2	TP505	B-2
IC405	B-1	Q222	E-5 (B)	Q629	B-5 (B)	RV401	C-2	TP506	B-2
IC406	B-2	Q223	D-5 (B)	Q630	B-5 (B)	RV450	B-2	TP507	A-2
IC407	C-1	Q224	D-5 (B)	Q700	D-4 (B)	RV451	C-2	TP600	A-3
IC408	B-1	Q225	D-5 (B)	Q701	D-4 (B)	RV500	A-2	TP601	A-5
IC409	B-1	Q226	D-5 (B)	Q702	D-4 (B)	RV501	A-1	TP602	A-5
IC450	D-1	Q300	F-1 (B)	Q703	D-4 (B)	RV502		TP651	C-5
IC451	D-2	Q301	F-1 (B)	Q704	D-4 (B)	RV503	B-2	TP652	C-5
IC452	C-1	Q302	E-1 (B)	Q705	D-4 (B)	RV504	B-3	TP700	E-3
IC453	C-2	Q303	E-1 (B)	Q706	D-4 (B)	RV505	A-3	TP750	C-4
IC500	A-2	Q304	E-1 (B)	Q707	D-4 (B)	RV506	A-2	TP800	F-2
IC560	A-5	Q305	E-1 (B)	Q750	B-4 (B)	RV507	A-3	TP850	F-4 F-2
IC561	A-4	Q306	E-1 (B)	Q751	B-4 (B)	RV508		TP851	r-2
IC700	D-5	Q350	F-2 (B)	Q752	B-4 (B)	RV600		Tooo	D.E
IC701	D-5	Q351	F-2 (B)	Q753	B-4 (B)	RV601		T200	D-5
IC702	D-4	Q352	F-2 (B)	Q754	B-4 (B)	RV602		T201	D-5
IC750	B-5	Q353	E-1 (B)	Q755	B-4 (B)	RV650		T600	A-5
IC751	B-5	Q354	E-1 (B)	Q756	B-4 (B)	RV651 RV652		T601	B-5
IC752	B-4	Q355	E-2 (B)	Q757	B-4 (B)			V400	D.1
IC800	D-3	Q356	E-2 (B)	Q800	D-3 (B)	RV700		X400 X560	D-1 A-5
IC801	E-2	Q400	C-1 (B)	Q801	D-3 (B)	RV701		X560 X561	
IC802	E-2	Q401	C-1 (B)	Q802	E-3 (B)	RV750		V201	A-4
IC850	F-2	Q500	A-2 (B)	Q803	E-3 (B)	RV751			
IC900	E-4	Q501	A-2 (B)	Q804	E-3 (B)	RV800 RV850			
IC901	F-3	Q502	A-1 (B)	Q805	E-2 (B)	DA GOO	E-4		
IC902	F-4 F-4	Q503	A-2 (B)	Q806 Q807	E-2 (B) D-2 (B)	SP200	C-4		
IC903 IC904	F-4 F-4	Q504 Q505	A-2 (B)	Q808	E-2 (B)	SP200			
10304	1	4303	A-2 (B)	4000	L-E (U)	U1 201	J-3		

A Side B Side \$P202 1P252 E V0-34/P -A SIDE-1-640-269-12 PVV-1-----V0-34 PVV-1P-----V0-34P

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE V0-34P V0-34P

#### V0-34P (1/5)

①  $\blacksquare$  TP100 Y 1Vp-p REC mode



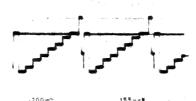


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② IC100-2 pin 1Vp-p REC mode  $\frac{1}{64}$   $\frac{1}{1}$ 15  $\frac{1}{0}$ 



③ IC150-17 pin 1Vp-p REC mode

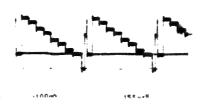




⑤ ■ TP103 100mVp-p REC mode



(6) IC100-5 pin 360mVp-p REC mode

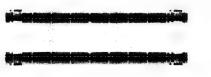


11-2 (a)

## ⑦ ■ TP102 REC mode

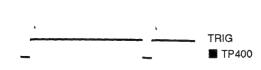


■ TP200 Y-FM 440mVp-p REC mode



 REC mode ■ TP202 6.5Vp-p ■ TP252 6.5Vp-p TRIG ■ TP404/SS-46P 10 REC mode TRIG ■ TP6/SS-46P CN2-7 pin CHA Y SW PULSE 5Vp-р CN2-8 pin CHB Y SW PULSE 5Vp-p 1 REC mode IC100-29 pin

950mVp-p



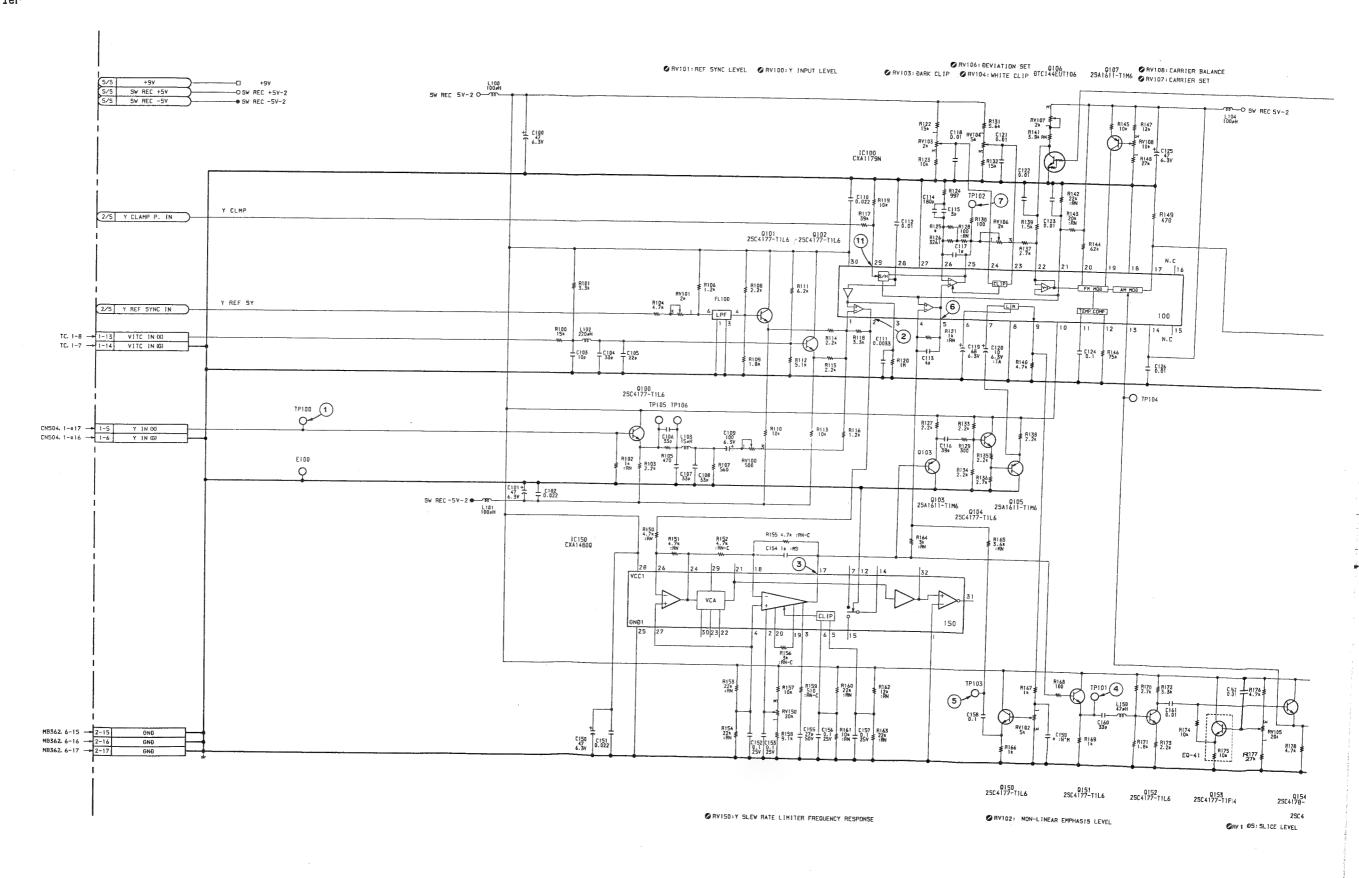
REC mode.......Record the 100 % color bars signal.

PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

V0-34P BOARD (1/5)

S/N 10001 through 10100

Y Modulator Y REC Amplifier



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В

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11-3 (a)

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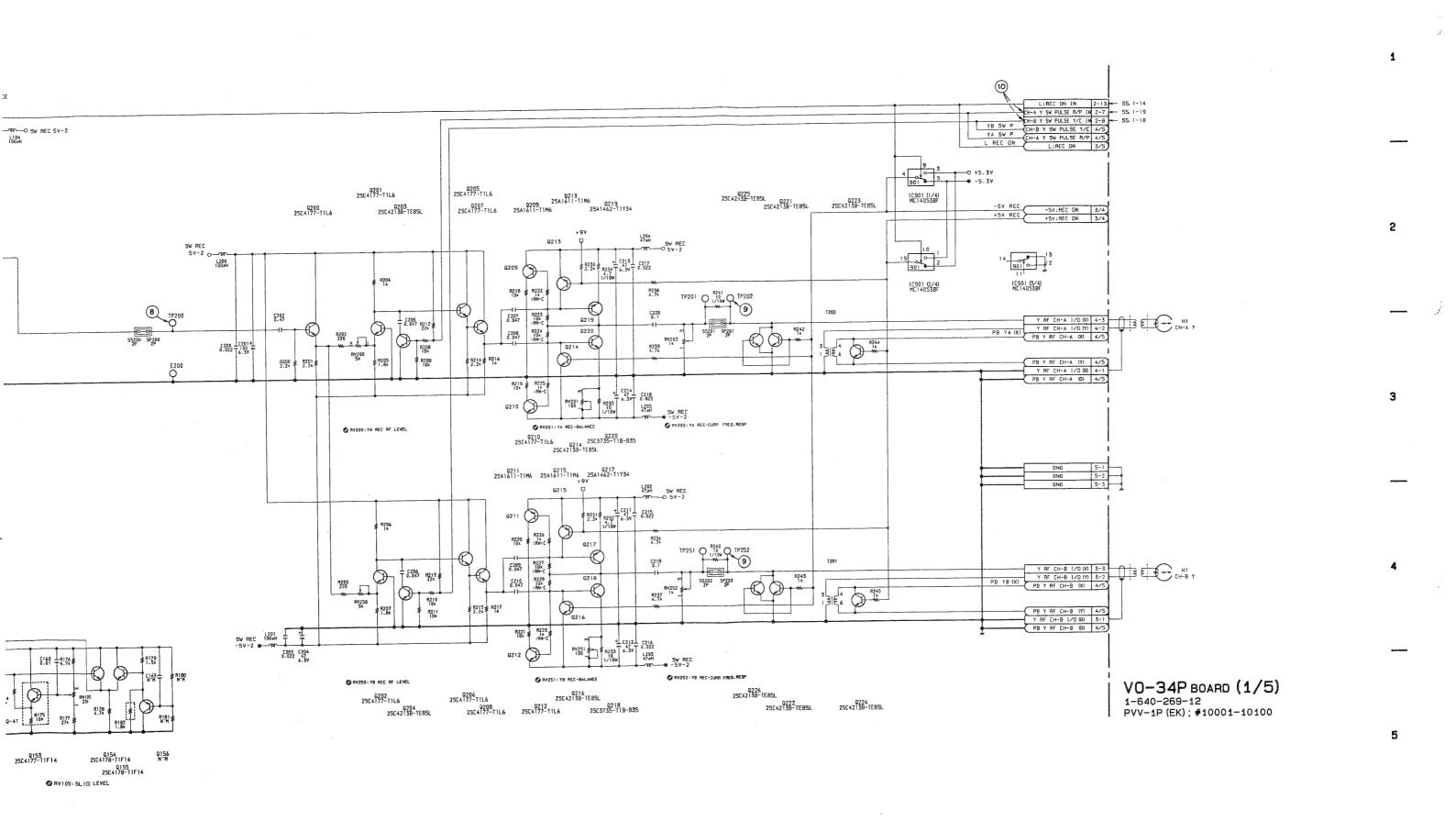
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VO-34P BOARD
Video REC/PB

S/N 10101 through 11420

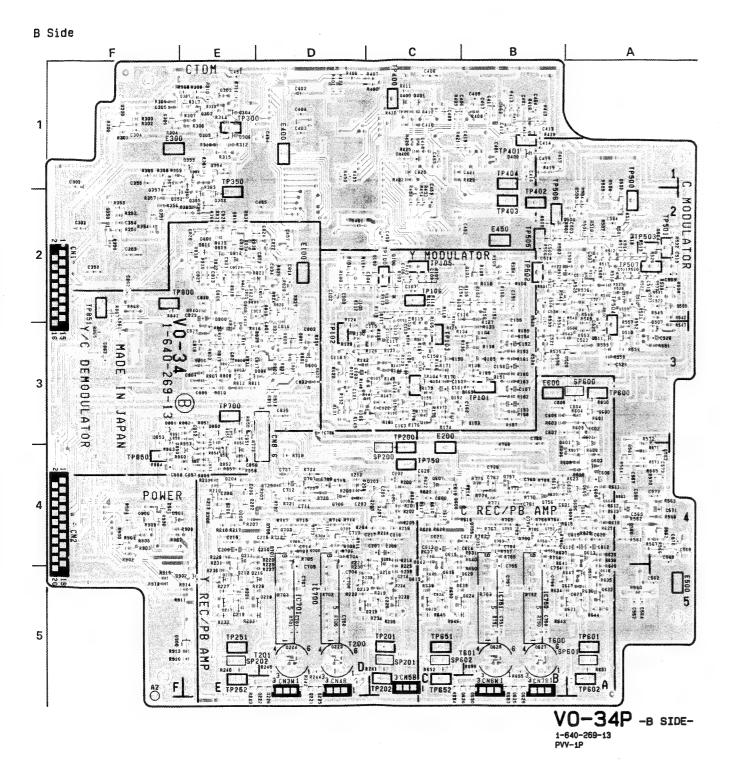
VO-34	P (1-640-269-13	1)							
CN1	F-2	LV400	À-1	Q504	A-2 (B)	Q807 D-2	(B)	SP200	C-4
CN2	F-4			Q505	A-2 (B)	Q808 E-2		SP201	C-5
CN3	D-5	Q100	C-2 (B)	Q506	B-3 (B)	Q809 E-2	. ,	SP202	
CN4	D-5	Q101	B-2 (B)	Q507	A-3 (B)	Q810 E-2		SP600	A-3
CN5	C-5	Q102	C-2 (B)	Q508	A-3 (B)	Q811 E-2		SP601	A-5
CN6	B-5	Q103	C-2 (B)	Q509	A-2 (B)	Q812 E-2	,	SP602	
CN7	B-5	Q104	B-3 (B)	Q510	A-3 (B)	Q813 E-2		01 002	0-3
CN8	D-3	Q105	B-3 (B)	Q511	A-3 (B)	Q850 E-3		SS200	C-4
		Q106	D-3 (B)	Q560	A-4 (B)	Q851 E-4		SS201	C-5
D400	B-1 (B)	Q107	C-3 (B)	Q561	A-4 (B)	Q852 E-4		SS202	E-5
D800	E-2 (B)	Q150	C-3 (B)	Q562	A-4 (B)	Q853 F-3		SS600	A-3
D801	E-2 (B)	Q151	B-3 (B)	Q563	A-4 (B)	Q900 F-4		SS601	A-5
D850	F-4 (B)	Q152	C-3 (B)	Q600	A-3 (B)	Q901 F-4	. ,	SS602	C-5
D851	F-3 (B)	Q153	B-3 (B)	Q601	B-4 (B)	Q902 E-5	. ,		
D900	F-5 (B)	Q154	C-3 (B)	Q602	A-3 (B)	Q903 F-5		TH400	C-1 (B)
D901	F-4 (B)	Q155	C-3 (B)	Q603	A-4 (B)	Q904 E-5			` '
D902	F-5 (B)	Q156	C-3 (B)	Q604	A-4 (B)	Q905 F-4		TP100	C-2
_	_	Q200	C-4 (B)	Q605	A-4 (B)	Q906 F-4		TP101	B-3
E100	D-2	Q201	C-4 (B)	Q606	A-4 (B)			TP102	D-3
E200	C-3	Q202	E-4 (B)	Q607	C-4 (B)	RV100 C-2		TP103	C-3
E300	E-1	Q203	C-4 (B)	Q608	C-4 (B)	RV101 B-2		TP104	C-3
E400	D-1	Q204	E-4 (B)	Q609	A-4 (B)	RV102 C-3		TP105	C-2
E450	B-2	Q205	C-4 (B)	Q610	C-4 (B)	RV103 D-3		TP106	C-2
E500	A-5	Q206	E-4 (B)	Q611	A-4 (B)	RV104 D-3		TP200	C-3
E600	B-3	Q207	C-4 (B)	Q612	C-4 (B)	RV105 C-3		TP201	D-5
EL 400	D.O.	Q208	E-4 (B)	Q613	A-4 (B)	RV106 C-3		TP202	C-5
FL100	B-2 F-1	Q209	C-4 (B)	Q614	A-5 (B)	RV107 D-3		TP251	D-5
FL300 FL350	F-1 F-2	Q210	C-5 (B)	Q615	C-4 (B)	RV108 C-3		TP252	E-5
FL500	A-2	Q211 Q212	E-4 (B)	Q616	C-5 (B)	RV150 B-3		TP300	E-1
FL500	A-2 A-1	Q212 Q213	E-5 (B) D-5 (B)	Q617 Q618	A-5 (B)	RV200 C-4		TP350	E-1
1 L301	Α-1	Q214	C-5 (B)	Q619	A-5 (B) C-5 (B)	RV201 C-5 RV202 C-5		TP400	C-1
IC100	C-2	Q215	E-5 (B)	Q620	B-5 (B)	RV250 D-4		TP401 TP402	B-1 B-2
IC150	B-3	Q216	E-5 (B)	Q621	A-5 (B)	RV251 D-5		TP402	B-2 B-2
IC400	D-1	Q217	E-5 (B)	Q622	A-5 (B)	RV252 E-5		TP404	B-1
IC401	B-1	Q218	D-5 (B)	Q623	C-5 (B)	RV300 E-1		TP500	A-2
IC402	C-1	Q219	C-5 (B)	Q624	B-5 (B)	RV301 E-1		TP501	A-2
IC403	B-1	Q220	C-5 (B)	Q625	B-5 (B)	RV302 E-1		TP502	B-2
IC404	B-1	Q221	D-5 (B)	Q626	C-5 (B)	RV351 E-1		TP503	A-2
IC405	B-1	Q222	E-5 (B)	Q627	B-5 (B)	RV352 E-2		TP504	A-3
IC406	B-2	Q223	D-5 (B)	Q628	B-5 (B)	RV400 C-2		TP505	B-2
IC407	C-1	Q224	D-5 (B)	Q629	B-5 (B)	RV401 C-2		TP506	B-2
IC408	B-1	Q225	D-5 (B)	Q630	B-5 (B)	RV450 B-2		TP507	A-2
IC409	B-1	Q226	D-5 (B)	Q700	D-4 (B)	RV451 C-2		TP600	A-3
IC450	D-1	Q300	F-1 (B)	Q701	D-4 (B)	RV500 A-2		TP601	A-5
IC451 IC452	D-1 C-1	Q301 Q302	F-1 (B)	Q702	D-4 (B)	RV501 A-1		TP602	A-5
IC452	C-2	Q302 Q303	E-1 (B)	Q703 Q704	D-4 (B)	RV502 A-2		TP651	C-5
IC500	A-2	Q304	E-1 (B) E-1 (B)	Q704 Q705	D-4 (B)	RV503 B-2		TP652	C-5
IC560	A-5	Q304 Q305	E-1 (B)	Q705	D-4 (B) D-4 (B)	RV504 B-3 RV505 A-3		TP700	E-3
IC561	A-4	Q306	E-1 (B)	Q707	D-4 (B)	RV505 A-3 RV506 A-2		TP750	C-4
IC700	D-5	Q307	E-1 (B)	Q750	B-4 (B)	RV507 A-3		TP800	F-2
IC701	D-5	Q350	F-2 (B)	Q751	B-4 (B)	RV508 B-2		TP850 TP851	F-4 F-2
IC702	D-4	Q351	F-2 (B)	Q752	B-4 (B)	RV600 A-4		11 001	1 -2
IC750	B-5	Q352	F-2 (B)	Q753	B-4 (B)	RV601 A-5		T200	D-5
IC751	B-5	Q353	E-1 (B)	Q754	B-4 (B)	RV602 A-5		T201	D-5
IC752	B-4	Q354	E-1 (B)	Q755	B-4 (B)	RV650 C-4		T600	B-5
IC800	D-3	Q355	E-2 (B)	Q756	B-4 (B)	RV651 B-5		T601	B-5
IC801	E-2	Q356	E-2 (B)	Q757	B-4 (B)	RV652 C-5			
IC802	E-2	Q357	F-2 (B)	Q800	D-3 (B)	RV700 D-4		X400	D-1
IC850	F-2	Q400	C-1 (B)	Q801	D-3 (B)	RV701 D-4		X560	A-5
IC900	E-4	Q401	C-1 (B)	Q802	E-3 (B)	RV750 B-4		X561	A-4
IC901	F-3	Q500	A-2 (B)	Q803	E-3 (B)	RV751 B-4			
IC902	F-4	Q501	A-2 (B)	Q804	E-3 (B)	RV800 D-2			
IC903	F-4	Q502	A-1 (B)	Q805	E-2 (B)	RV850 E-4			
IC904	F-4	Q503	A-2 (B)	Q806	E-2 (B)				

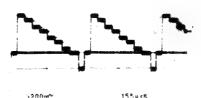
A Side B Side A NO. TP850 FO FO POWER TP2017 C SP201 CM5B 3 TP20 SP602 TP652 V0-34P -A SIDE-1-640-269-13 PVV-1P

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

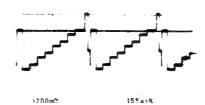
#### VO-34P (1/5)

① ■ TP100 Y 1Vp-p REC mode

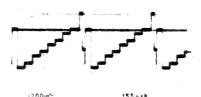




② IC100-2 pin 1Vp-p REC mode



③ IC150-17 pin 1Vp-p REC mode

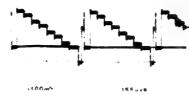




⑤ ■ TP103 100mVp-p REC mode



(8) IC100-5 pin 360mVp-p REC mode



. . . . .

⑦ ■ TP102 REC mode

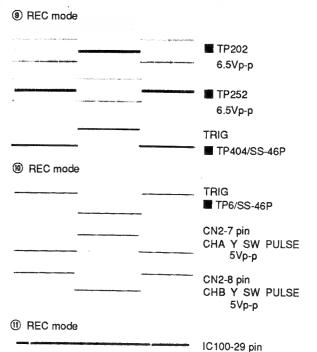
-200-5

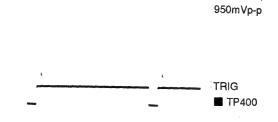


15 = 45 M

® ■ TP200 Y-FM 440mVp-p REC mode







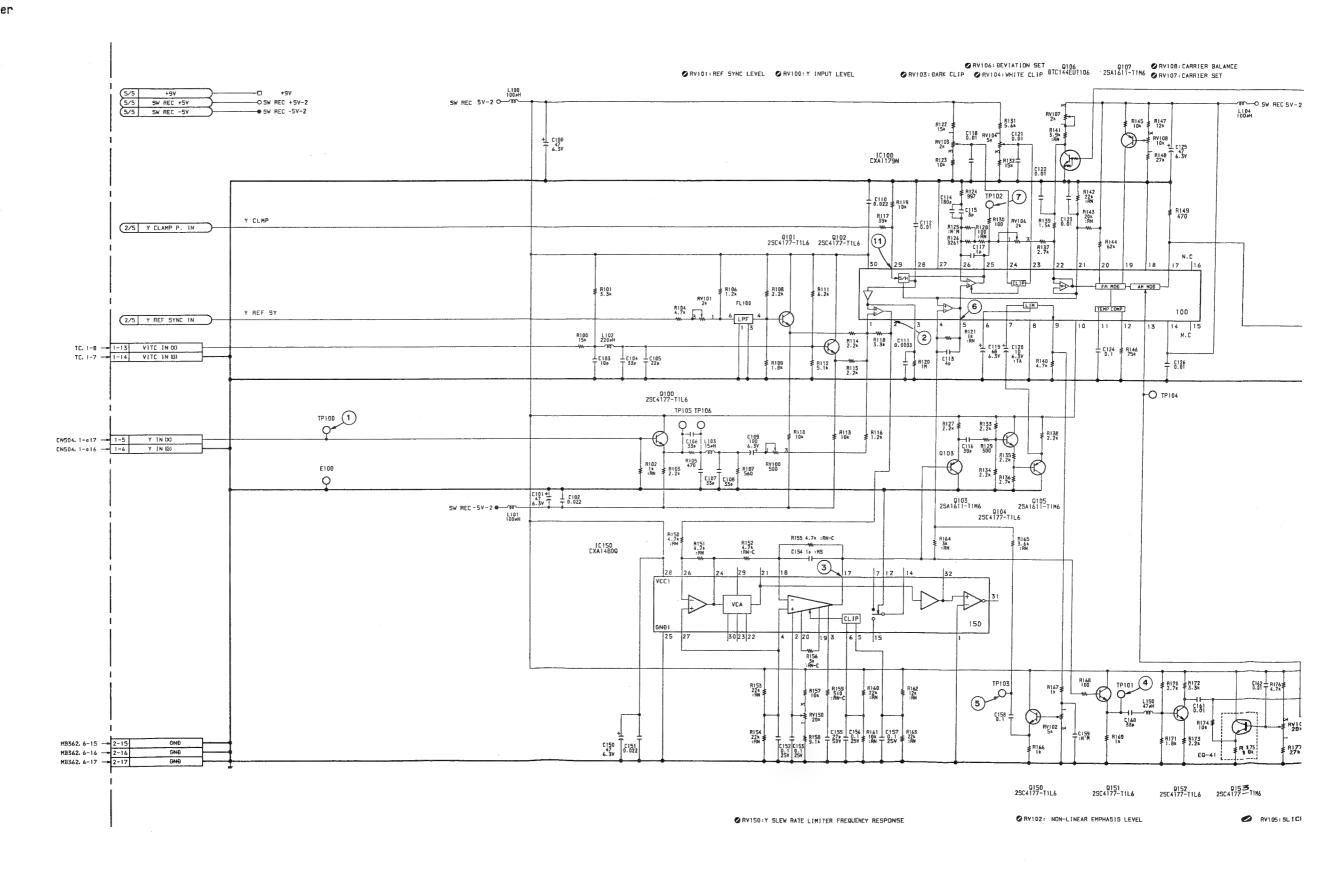
REC mode.......Record the 100 % color bars signal.

PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

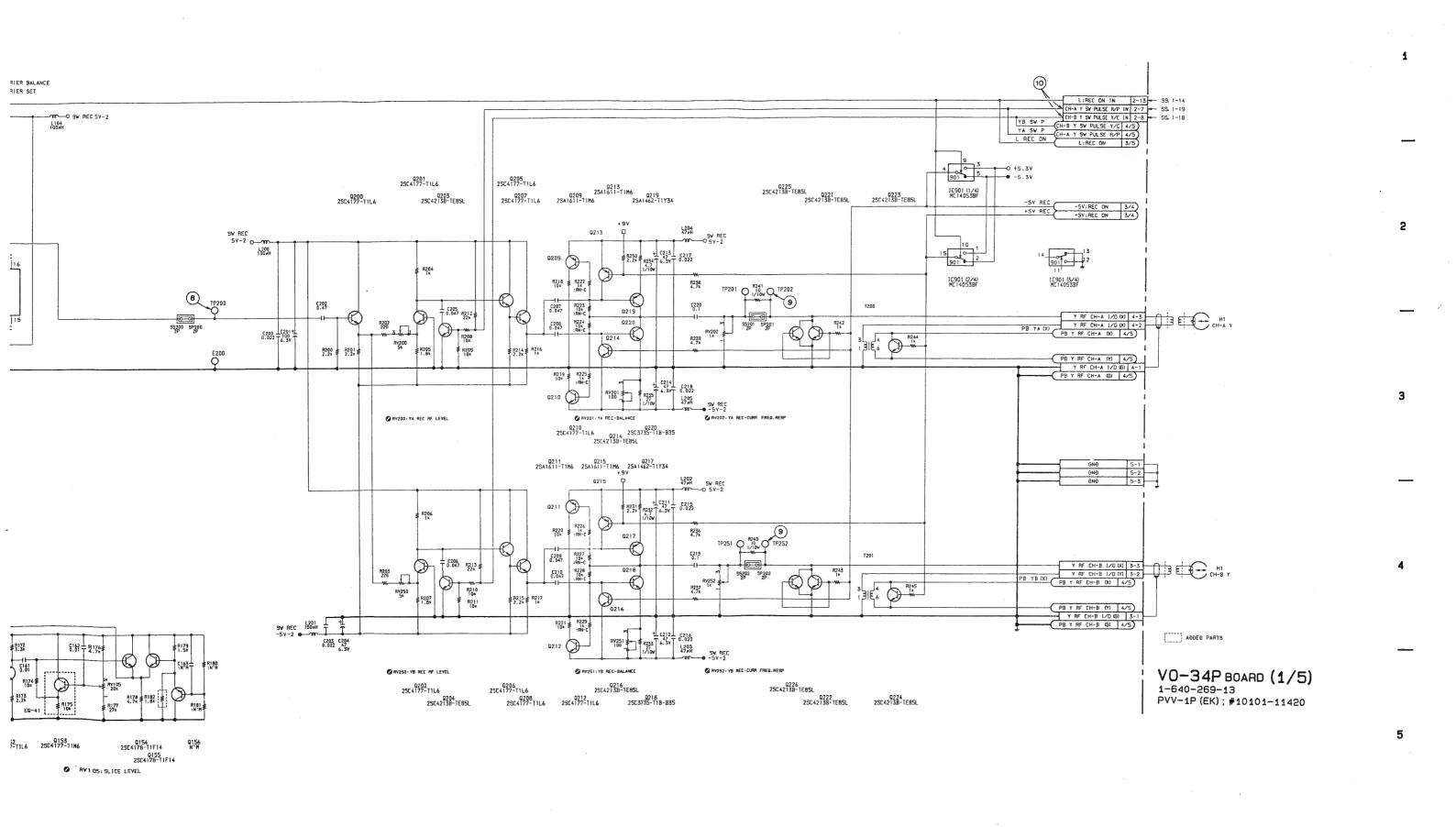
VO-34P BOARD (1/5)

S/N 10101 through 11420

Y Modulator Y REC Amplifier



11-3 (b)
A | B | C | D | E | F | G | F



11-3 (b)

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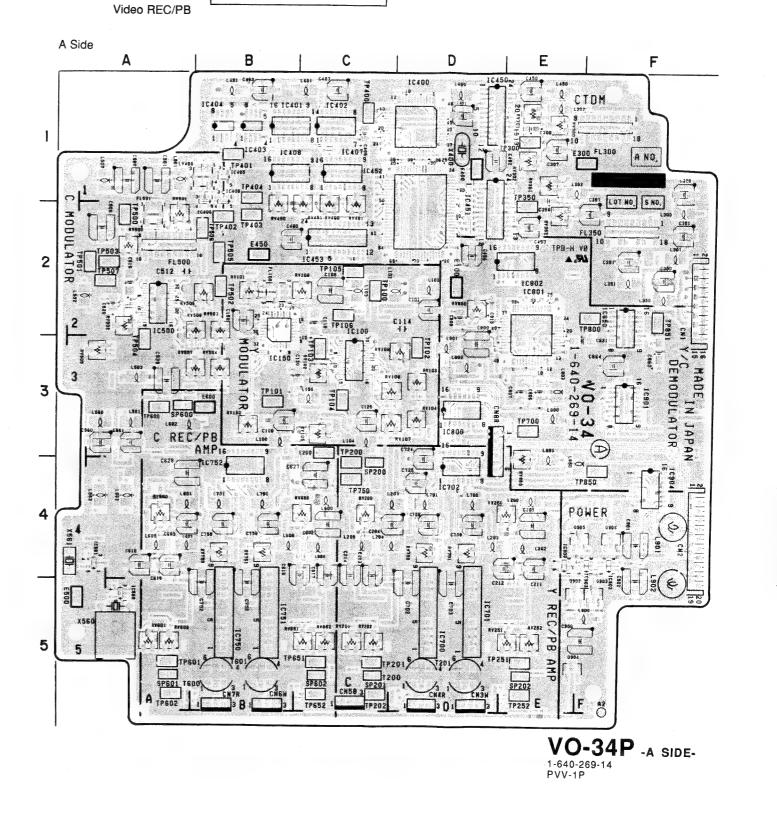
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VO-34P BOARD

S/N 11421 through 12390

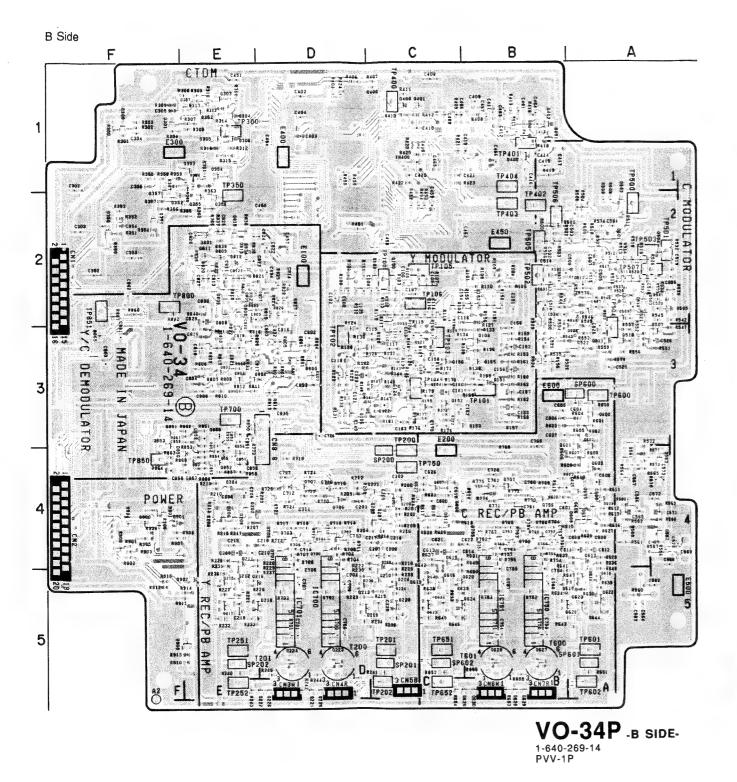
	P (1-640-269-	14)							
CN1	F-2	LV400	A-1	Q507	A-3 (B)	Q810	E-2 (B)	SP600	A-3
CN2	F-4			Q508	A-3 (B)	Q811	E-2 (B)	SP601	A-5
CN3	D-5	Q100	C-2 (B)	Q509	A-2 (B)	Q812	E-2 (B)	SP602	C-5
CN4	D-5	Q101	C-2 (B)	Q510	A-3 (B)	Q813	E-2 (B)		
CN5	C-5	Q102	C-2 (B)	Q511	A-3 (B)	Q850	E-3 (B)	SS200	C-4
CN6	B-5	Q103	C-2 (B)	Q560	A-4 (B)	Q851	E-4 (B)	SS201	
CN7	B-5	Q104	B-3 (B)	Q561	A-4 (B)	Q852	E-4 (B)	SS202	
CN8	D-3	Q105	B-3 (B)	Q562	A-4 (B)	Q853	F-3 (B)	SS600	
		Q106	C-3 (B)	Q563	A-4 (B)	Q900	F-4 (B)	SS601	
D400	B-1 (B)	Q107	C-3 (B)	Q600	A-3 (B)	Q901	F-4 (B)	SS602	
D800	E-2 (B)	Q150	C-3 (B)	Q601	A-4 (B)	Q902	E-5	33002	0-3
D801	E-2 (B)	Q151	B-3 (B)	Q602	A-3 (B)	Q903	F-4	T11400	0.4 /0
D850	F-4 (B)	Q152	C-3 (B)	Q603	A-4 (B)	Q903 Q904	F-5	1 11400	C-1 (B)
D851	F-3 (B)	Q153	B-3 (B)	Q604	A-4 (B)	Q904 Q905	F-4	TP100	~ ~
D900	F-5 (B)	Q154	C-3 (B)	Q605		Q906			
D901	F-4 (B)	Q155	C-3 (B)		A-4 (B)	Q906	F-4	TP101	B-3
D902	F-5 (B)	Q200		Q606	A-4 (B)	D)/400	0.0	TP102	
D302	1-5 (b)	Q201	C-4 (B)	Q607	C-4 (B)	RV100		TP103	
E100	D-2	Q202	C-4 (B)	Q608	C-4 (B)	RV101	B-2	TP104	
E200	C-3		E-4 (B)	Q609	A-4 (B)	RV102		TP105	
	F-1	Q203	C-4 (B)	Q610	C-4 (B)	RV103		TP106	
E300		Q204	E-4 (B)	Q611	A-4 (B)	RV104		TP200	-
E400	D-1	Q205	C-4 (B)	Q612	C-4 (B)	RV105		TP201	
E450	B-2	Q206	E-4 (B)	Q613	A-4 (B)	RV106		TP202	
E500	A-5	Q207	C-4 (B)	Q614	A-5 (B)	RV107	D-3	TP251	E-5
E600	B-3	Q208	E-4 (B)	Q615	C-4 (B)	RV108	D-3	TP252	E-5
		Q209	C-4 (B)	Q616	C-5 (B)	RV150	B-3	TP300	E-1
FL100	B-2	Q210	C-5 (B)	Q617	B-5 (B)	RV200	C-4	TP350	E-1
FL300	F-1	Q211	E-4 (B)	Q618	A-5 (B)	RV201	C-5	TP400	C-1
-L350	F-2	Q212	E-5 (B)	Q619	C-5 (B)	RV202	C-5	TP401	B-1
-L500	A-2	Q213	D-5 (B)	Q620	B-5 (B)	RV250	D-4	TP402	
L501	A-1	Q214	C-5 (B)	Q621	B-5 (B)	RV251		TP403	
		Q215	E-5 (B)	Q622	A-5 (B)	RV252		TP404	
C100	C-2	Q216	D-5 (B)	Q623	C-5 (B)	RV300		TP500	A-2
C150	B-3	Q217	E-5 (B)	Q624	B-5 (B)	RV301		TP501	A-2
C400	D-1	Q218	D-5 (B)	Q625	B-5 (B)	RV302		TP502	
C401	B-1	Q219	D-5 (B)	Q626	C-5 (B)	RV351		TP502	
C402	C-1	Q220	C-5 (B)	Q627	B-5 (B)	RV352			
C403	B-1	·Q221	D-5 (B)	Q628	. ,			TP504	A-3
C404	B-1	Q222	E-5 (B)	Q629	B-5 (B)	RV400		TP505	B-2
C405	B-1	Q223	, ,		B-5 (B)	RV401		TP506	B-2
C406	B-2	Q224	D-5 (B)	Q630	B-5 (B)	RV450		TP507	A-2
C407	C-1	Q224 Q225	D-5 (B)	Q700	D-4 (B)	RV451		TP600	A-3
C408	B-1		D-5 (B)	Q701	D-4 (B)	RV500		TP601	A-5
C409		Q226	D-5 (B)	Q702	D-4 (B)		A-1	TP602	A-5
-	B-1	Q300	F-1 (B)	Q703	D-4 (B)	RV502		TP651	
C450	D-1	Q301	F-1 (B)	Q704	D-4 (B)	RV503		TP652	
C451	D-2	Q302	E-1 (B)	Q705	D-4 (B)	RV504			E-3
C452	C-1	Q303	E-1 (B)	Q706	D-4 (B)	RV505		TP750	C-4
C453	C-2	Q304	E-1 (B)	Q707	D-4 (B)	RV506			F-2
C500	A-2	Q305	E-1 (B)	Q750	B-4 (B)	RV507		TP850	F-4
C560	A-5	Q306	E-1 (B)	Q751	B-4 (B)	RV508		TP851	F-2
C561		Q350	F-2 (B)	Q752	B-4 (B)	RV600	A-4		
C700	D-5	Q351	F-2 (B)	Q753	B-4 (B)	RV601		T200	D-5
C701	D-5	Q352	F-2 (B)	Q754	B-4 (B)	RV602	A-5	T201	D-5
C702	D-4	Q353	E-1 (B)	Q755	B-4 (B)	RV650	C-4	T600	B-5
C750	B-5	Q354	E-1 (B)	Q756	B-4 (B)	RV651		T601	B-5
C751	B-5	Q355	E-2 (B)	Q757	B-4 (B)	RV652		,	-
0752	B-4	Q356	E-2 (B)	Q800	D-3 (B)	RV700		X400	D-1
C800	D-3		C-1 (B)	Q801	D-3 (B)	RV701		X560	A-5
C801	E-2	Q401	C-1 (B)	Q802					
0802	E-2	Q500	. ,		E-3 (B)	RV750		X561	A-4
C850			A-2 (B)	Q803	E-3 (B)	RV751			
	F-2	Q501	A-2 (B)	Q804	D-3 (B)	RV800			
C900	E-4	Q502	A-1 (B)	Q805	E-2 (B)	RV850	E-4		
	F-3	Q503	A-2 (B)	Q806	E-2 (B)				
C901			a 0 /D)	0007	D-2 (B)	SP200	C 4		
0902	F-4	Q504	A-2 (B)	Q807		31 200	U-4		
	F-4 F-4 F-4	Q504 Q505 Q506	A-2 (B) A-3 (B)	Q808 Q809	E-2 (B) E-2 (B)	SP201			

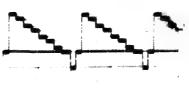


NOTE *-* ; *-* A SIDE *-* (B); *-* B SIDE

#### V0-34P (1/5)

■ TP100 Y 1Vp-p REC mode





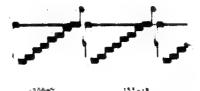
IC100-2 pin 1Vp-p REC mode



IC150-17 pin 1Vp-p REC mode



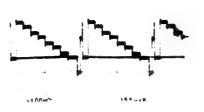
TP101 Y 1Vp-p REC mode



■ TP103 100mVp-p REC mode



IC100-5 pin 360mVp-p REC mode  $_{\rm H4}$   $_{\rm -1.15~U}$ 

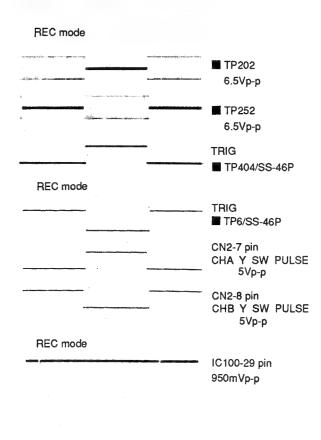


TP102 REC mode



■ TP200 Y-FM 440mVp-p REC mode





REC mode.......Record the 100 % color bars signal.

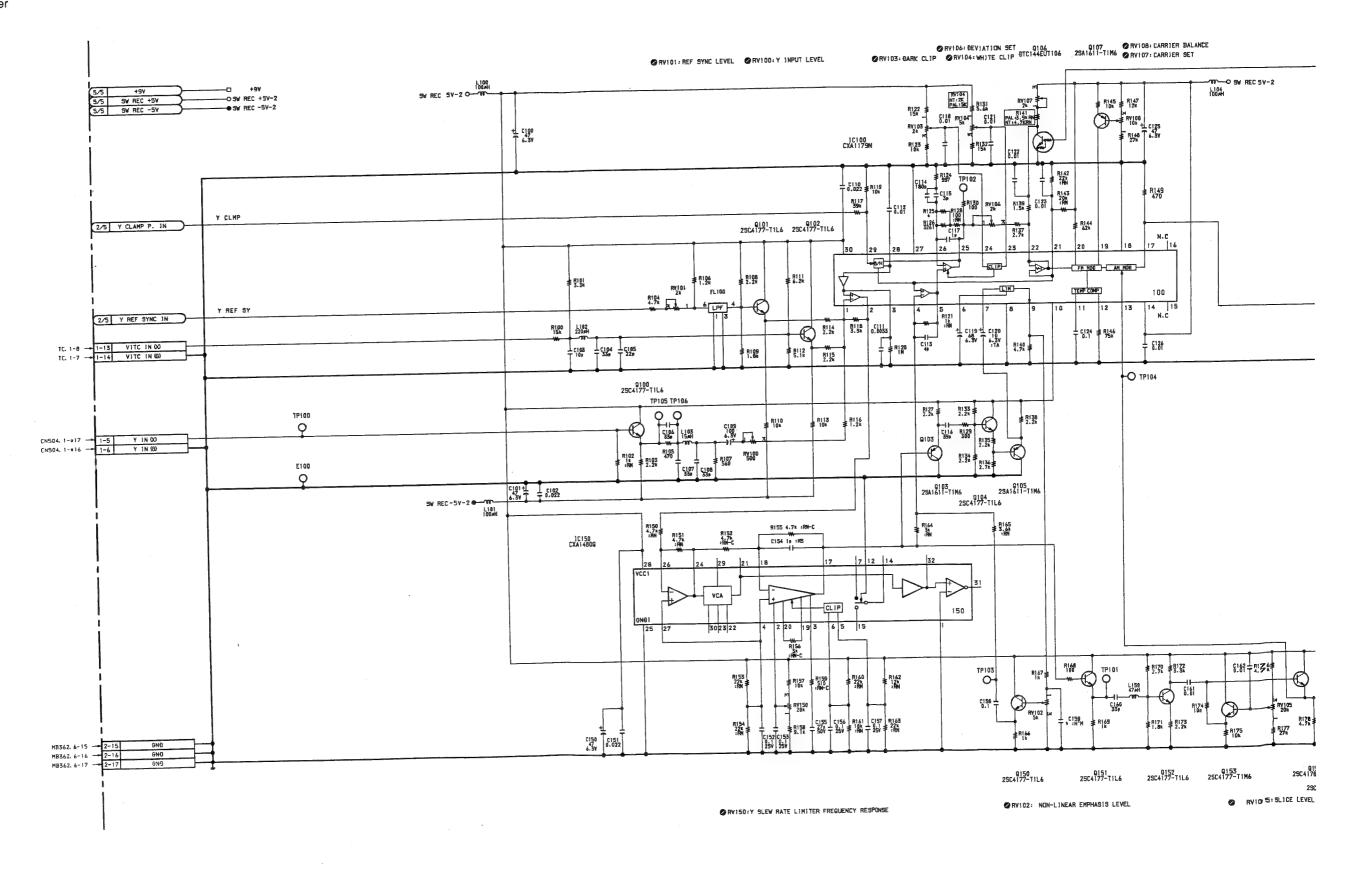
PB mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

TRIG

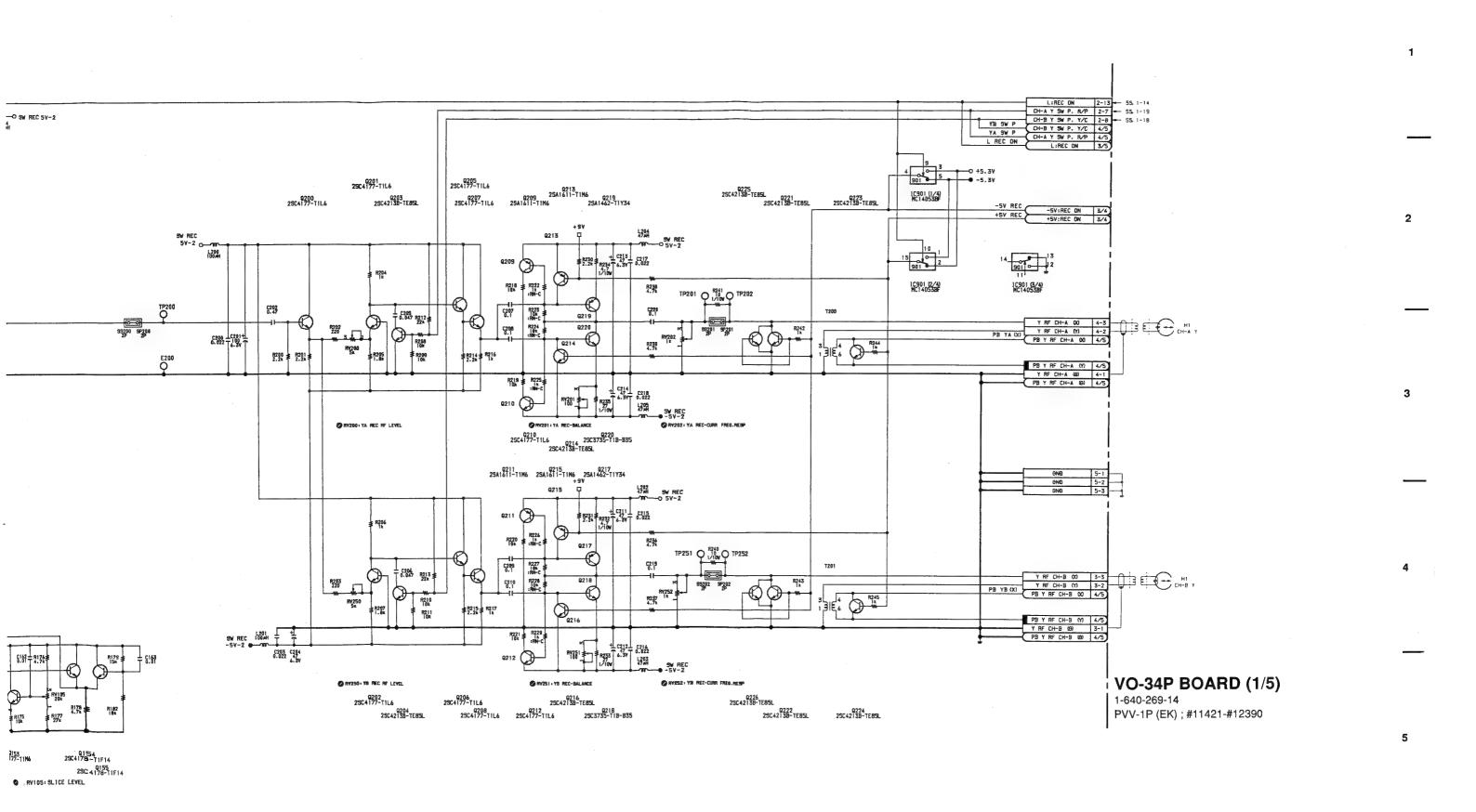
**■** TP400

VO-34P BOARD (1/5)

Y Modulator Y REC Amplifier S/N 11421 through 12390



11 - 3 (c) 11 - 3 (c) B C D E F G H

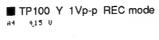


# VO-34P BOARD Video REC/PB

S/N 12391 and higher

VO-34P (1-640-269-15)		A Side  A   B   C   D   E   F	B Sid
CN1	Q810         E-2 (B)         SP600         A-3           Q811         E-2 (B)         SP601         A-5           Q813         E-2 (B)         SP602         C-5           Q850         E-3 (B)         SS200         C-2           Q851         E-4 (B)         SS201         C-5           Q852         E-4 (B)         SS201         C-5           Q853         F-3 (B)         SS600         A-3           Q900         F-4 (B)         SS602         C-5           Q901         F-4 (B)         SS602         C-5           Q902         E-5         C-5         C-5           Q903         F-4 (B)         TP100         C-2           Q905         F-4 (P100)         C-2         TP102         D-3           RV100         C-2 (P100)         C-3         TP102         D-3           RV101         B-2 (P100)         TP100         C-2         TP103         C-3           RV101         C-3 (P100)         TP105         C-2         TP103         C-3           RV102         C-3 (P100)         TP201         C-5         TP201         C-5           RV103         D-3 (P100)         TP201         C-	22 OR APP AND THE PROPERTY OF	2 3 4 4 55

NOTE *-* ; *-* A SIDE *-* (B); *-* B SIDE





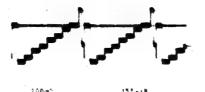
IC100-2 pin 1Vp-p REC mode



IC150-17 pin 1Vp-p REC mode a+ +15 ∜



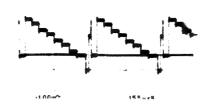
■ TP101 Y 1Vp-p REC mode



■ TP103 100mVp-p REC mode



IC100-5 pin 360mVp-p REC mode



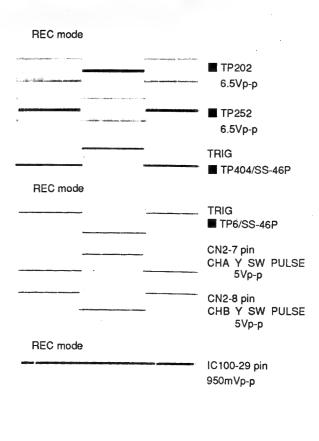
11 - 2 (d)

VO-34Р -в SIDE-1-640-269-15 PVV-1P

■ TP200 Y-FM 440mVp-p REC mode

■ TP102 REC mode





REC mode .......Record the 100 % color bars signal. PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

TRIG

■ TP400

B Side

2

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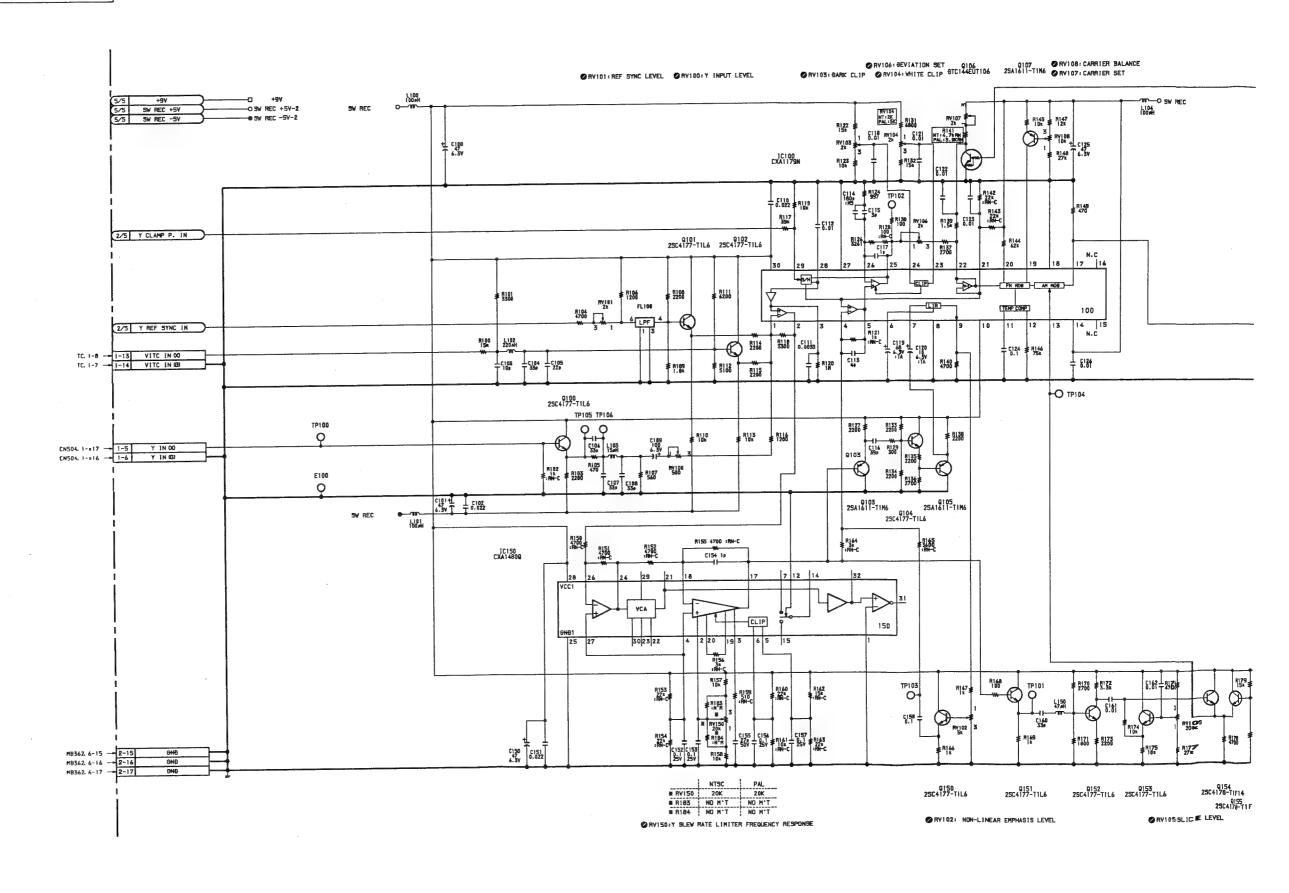
E

11 - 2 (d)

VO-34P BOARD (1/5) -

S/N 12391 and higher

Y Modulator Y REC Amplifier

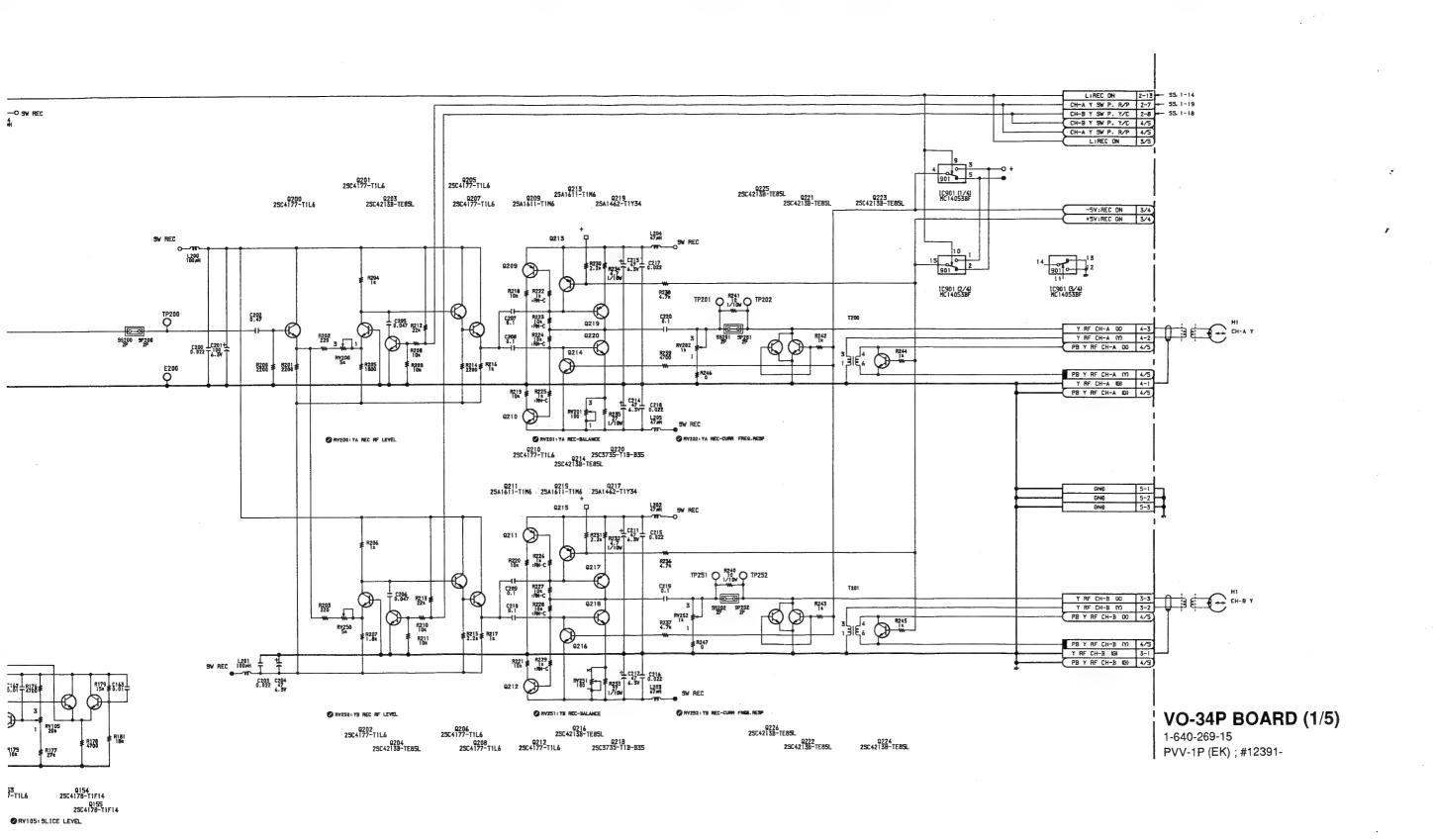


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11 - 3 (d)

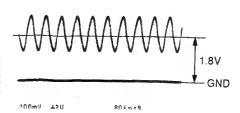
V0-34P (2/5)

S/N 10001 through 10100

① CN1-1 pin R-Y 700mVp-p REC mode



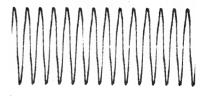
⑤ ■ TP401 PLL VCO REC mode



② CN1-3 pin B-Y 700mVp-p REC mode



⑥ ■ TP402 R-CK 6Vp-p REC mode



③ ■ TP300 R-Y 1.45Vp-p REC mode

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⑦ ■ TP403 Y REF SYNC 5Vp-p REC mode

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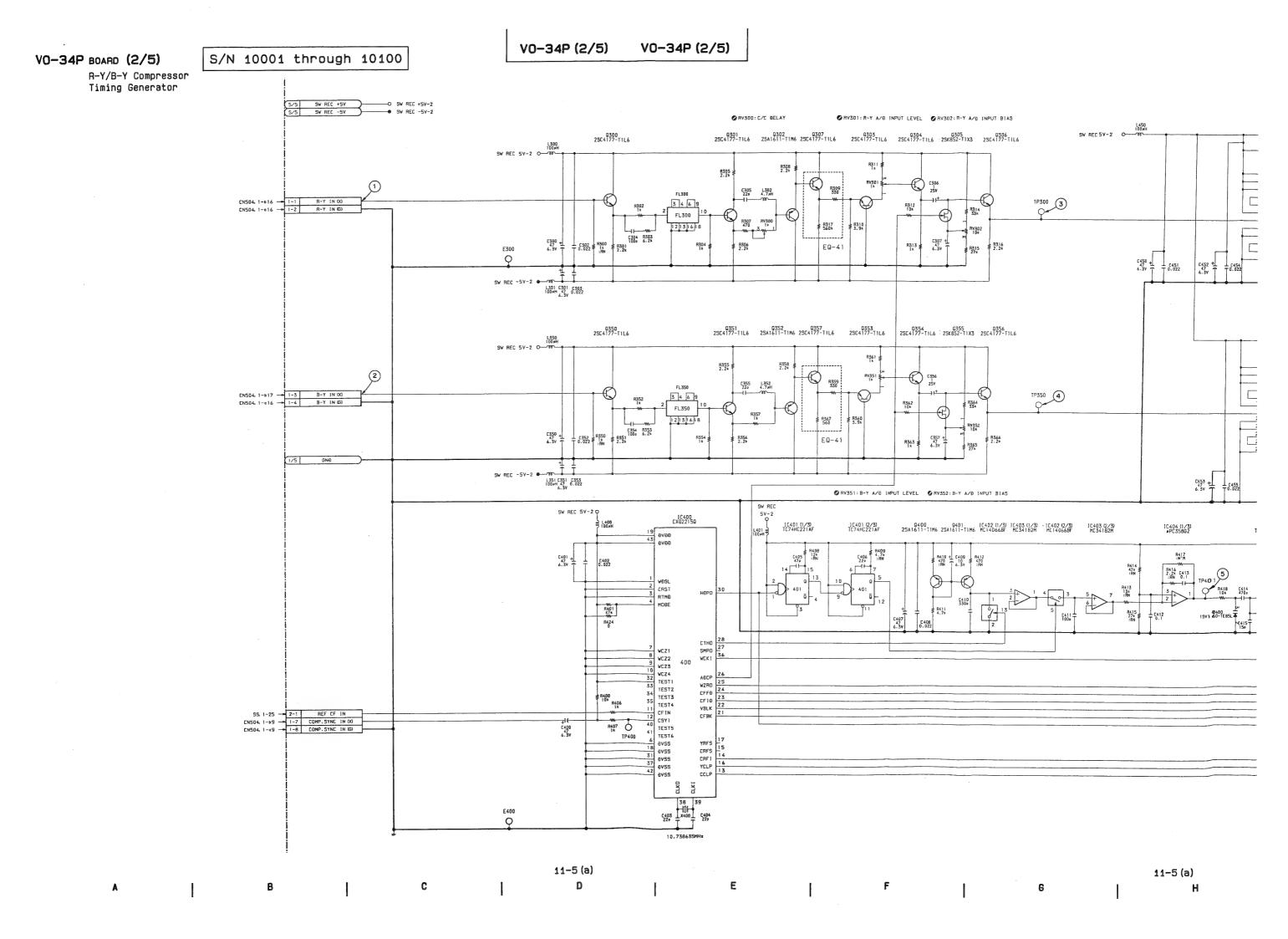
④ ■ TP350 B-Y 1.45Vp-p REC mode

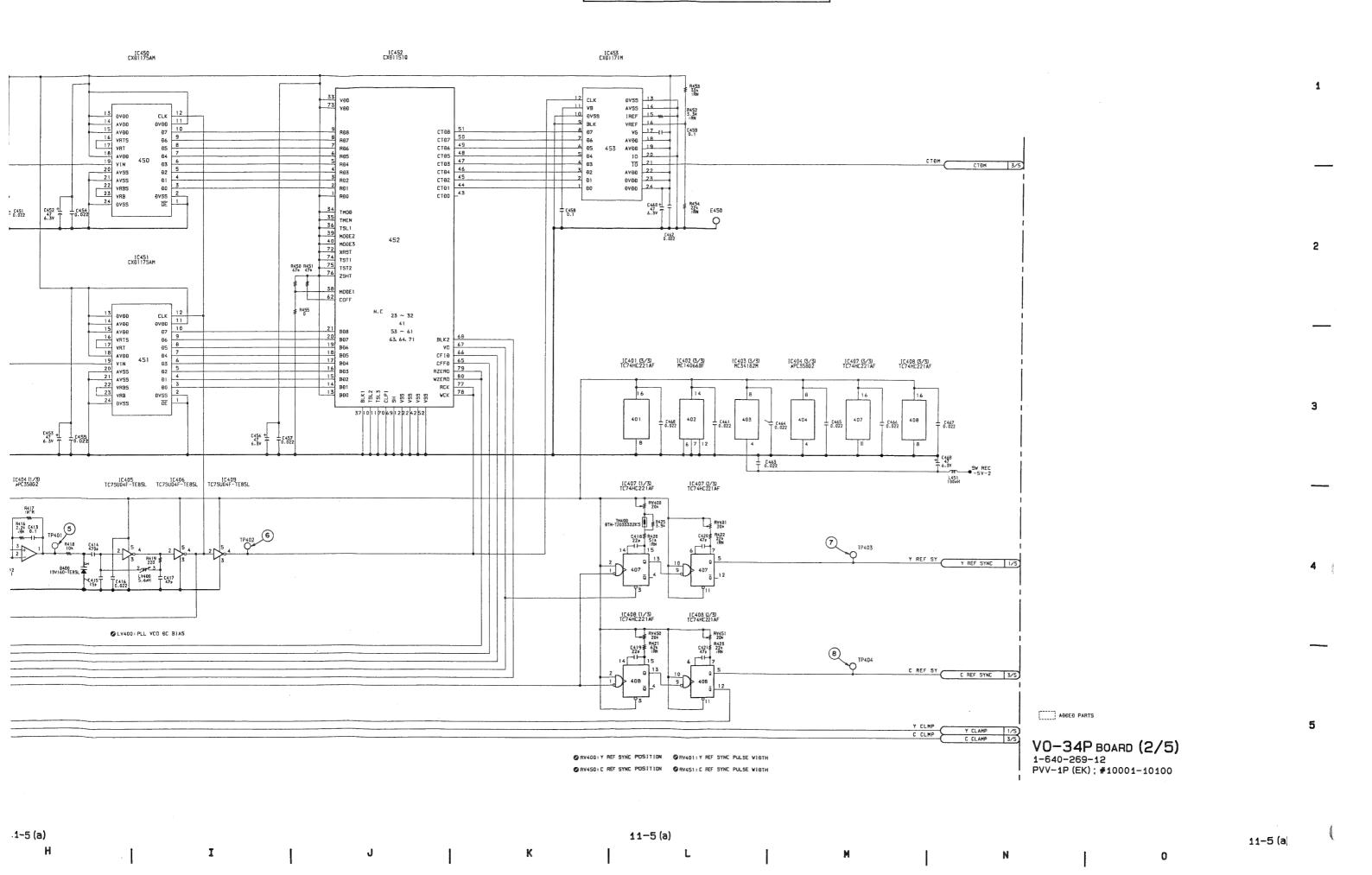


■ TP404 C REF SYNC 5Vp-p REC mode

	•	<b>⊢</b> ,
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REC mode......Record the 100 % color bars signal. PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.





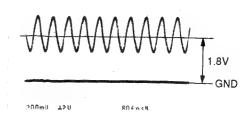
VO-34P (2/5)

S/N 10101 through 11420

① CN1-1 pin R-Y 700mVp-p REC mode



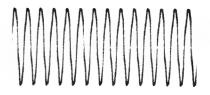
(§)  $\blacksquare$  TP401 PLL VCO REC mode



2 CN1-3 pin B-Y 700mVp-p REC mode  $\cdot$ 



⑥ ■ TP402 R-CK 6Vp-p REC mode



③ ■ TP300 R-Y 1.45Vp-p REC mode



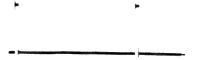
⑦ ■ TP403 Y REF SYNC 5Vp-p REC mode



◆ ■ TP350 B-Y 1.45Vp-p REC mode



® ■ TP404 C REF SYNC 5Vp-p REC mode



REC mode........Record the 100 % color bars signal.

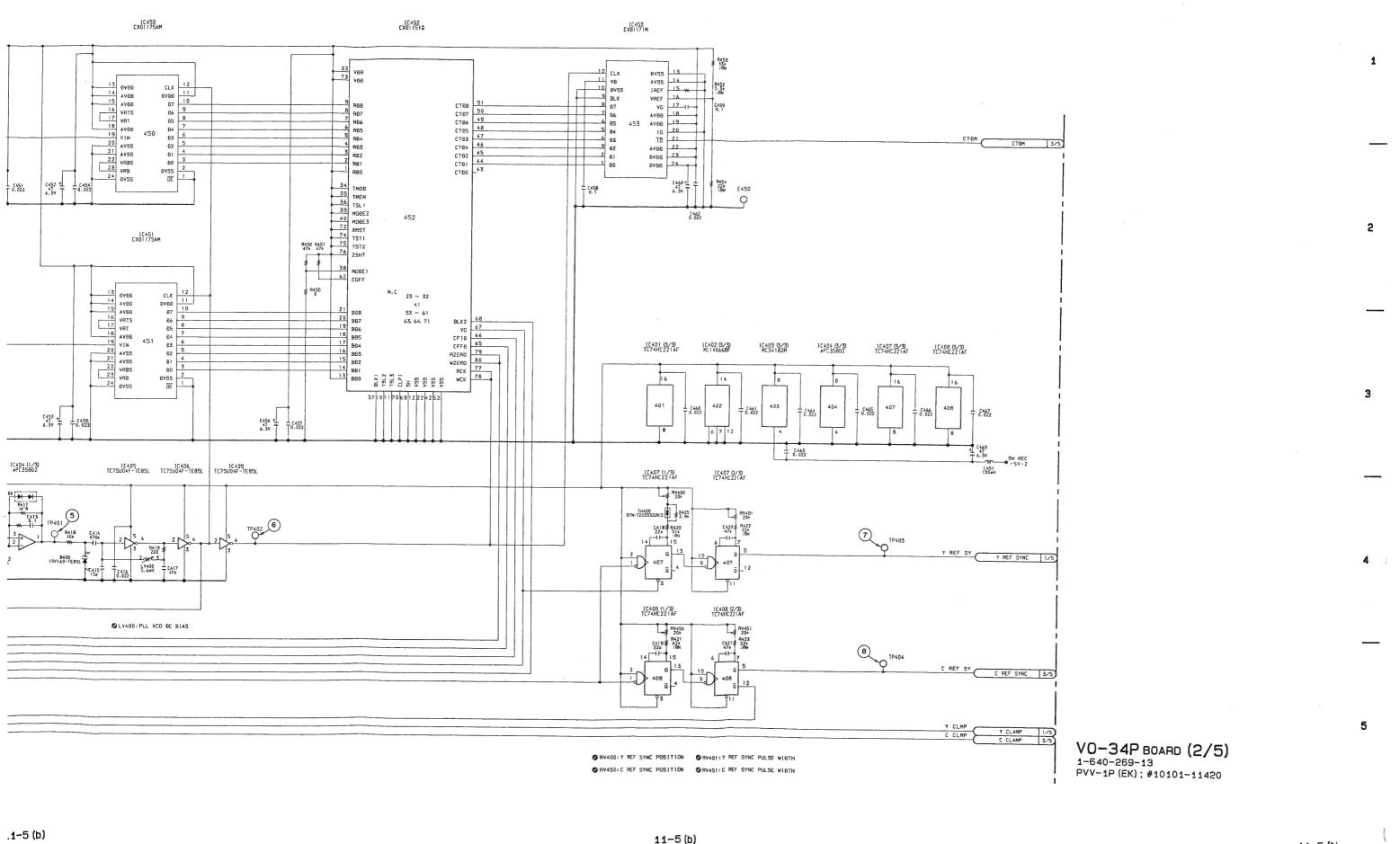
PB mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

V0-34P (2/5) VO-34P (2/5) S/N 10101 through 11420 R-Y/B-Y Compressor Timing Generator ØRV301:R-Y A/Ð INPUT LEVEL ØRV302:R-Y A/Ð INPUT BIAS 0300 2SC4177-T1L6 R308 2.2× 8305 a FL300 C304 H303 100p 6.2k R3!3 ≸ R315 ₹ R316 2.2k E300 C450 1 C451 6.3V T T 0.022 SW REC -5V-2 L301 C301 C303 100#H 47 0.022 6.3V Q351 Q352 Q357 Q353 25C4177-T1L6 25C4177-T1L6 25C4177-T1L6 0354 0355 0356 2SC4177-T1L6 2SK852-T1X3 2SC4177-T1L6 0350 2SC4177-T1L6 R361 R358 2.24 13 14 15 16 17 18 19 20 21 22 23 24 RV352 £357 + 6.3v ↑ T 0.022 ₹ 1% ₹ 2.2% SW REC -5V-2 - 100 L351 C351 C353 1000H 43 V 0.022 @RV351: B-Y A/D INPUT LEVEL @RV352: B-Y A/D INPUT BIAS SW REC 5V-2 0 1C400 CX822150 FPC358G2 1C401 (1/3) TC74HC221AF IC401 (2/3) TC74HC221AF C4D1 + 47 6.3V ↑ CRST 7 B WCZ1 9 WCZ2 400 32 TEST1 33 TEST2 34 TEST3 35 TEST4 AĐCP WZRO CFFĐ CF1Đ CFIN CSYI TESTS TEST6 SS. 1-25 - 2-1 REF CF IN

CN504, 1-69 - 1-7 COMP.SYNC IN 00

CN504, 1-69 - 1-8 COMP.SYNC IN (6) 10.738635MHz 11-5 (b) 11-5 (b) Ε

V0-34P BOARD (2/5)



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11-5 (b)

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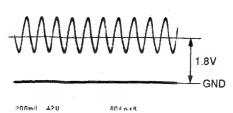
V0-34P (2/5)

S/N 11421 through 12390

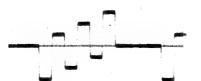
CN1-1 pin R-Y 700mVp-p REC mode



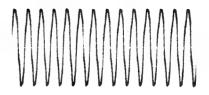
TP401 PLL VCO REC mode



CN1-3 pin B-Y 700mVp-p REC mode



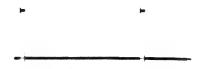
■ TP402 R-CK 6Vp-p REC mode



■ TP300 R-Y 1.45Vp-p REC mode



■ TP403 Y REF SYNC 5Vp-p REC mode



■ TP350 B-Y 1.45Vp-p REC mode



■ TP404 C REF SYNC 5Vp-p REC mode

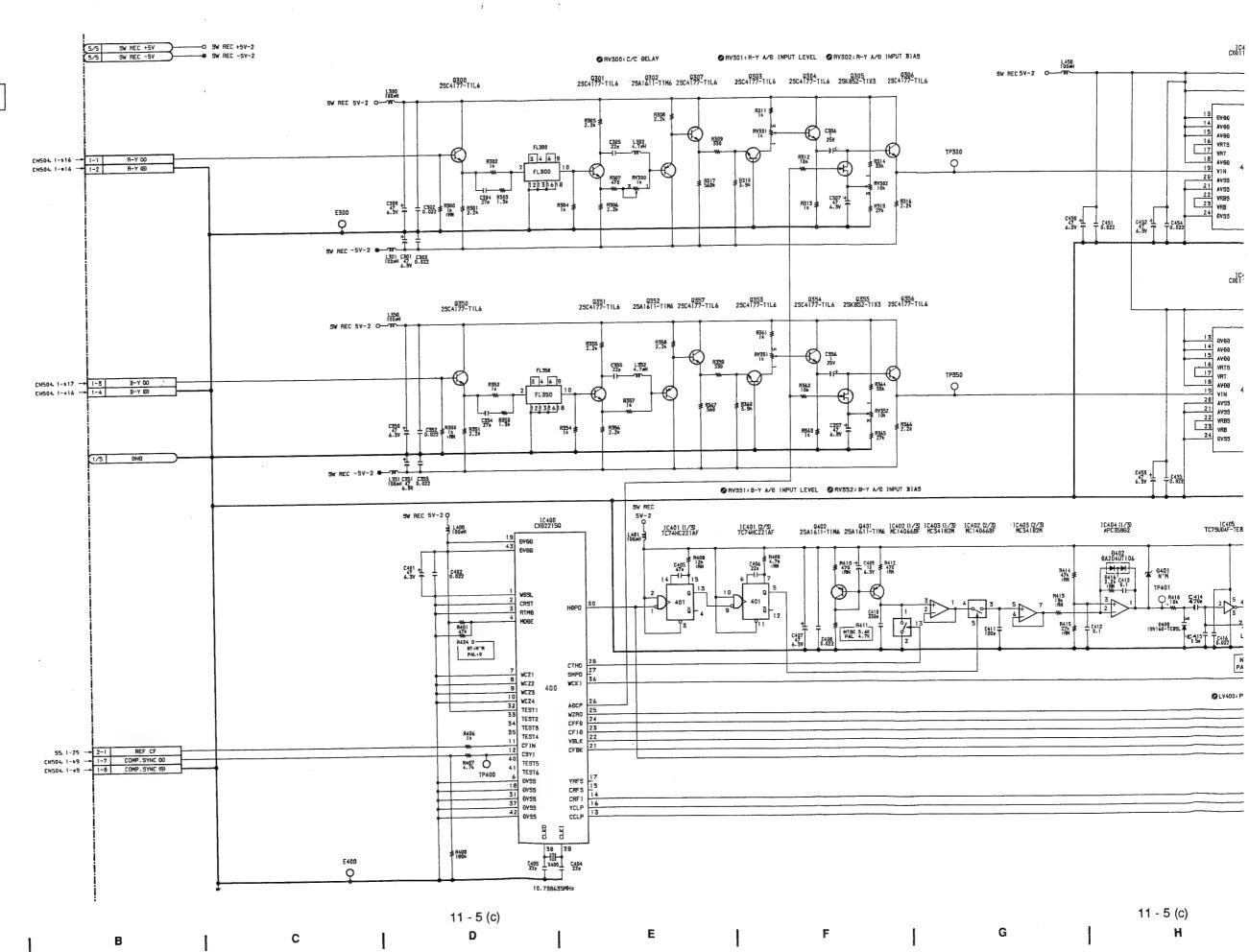
.

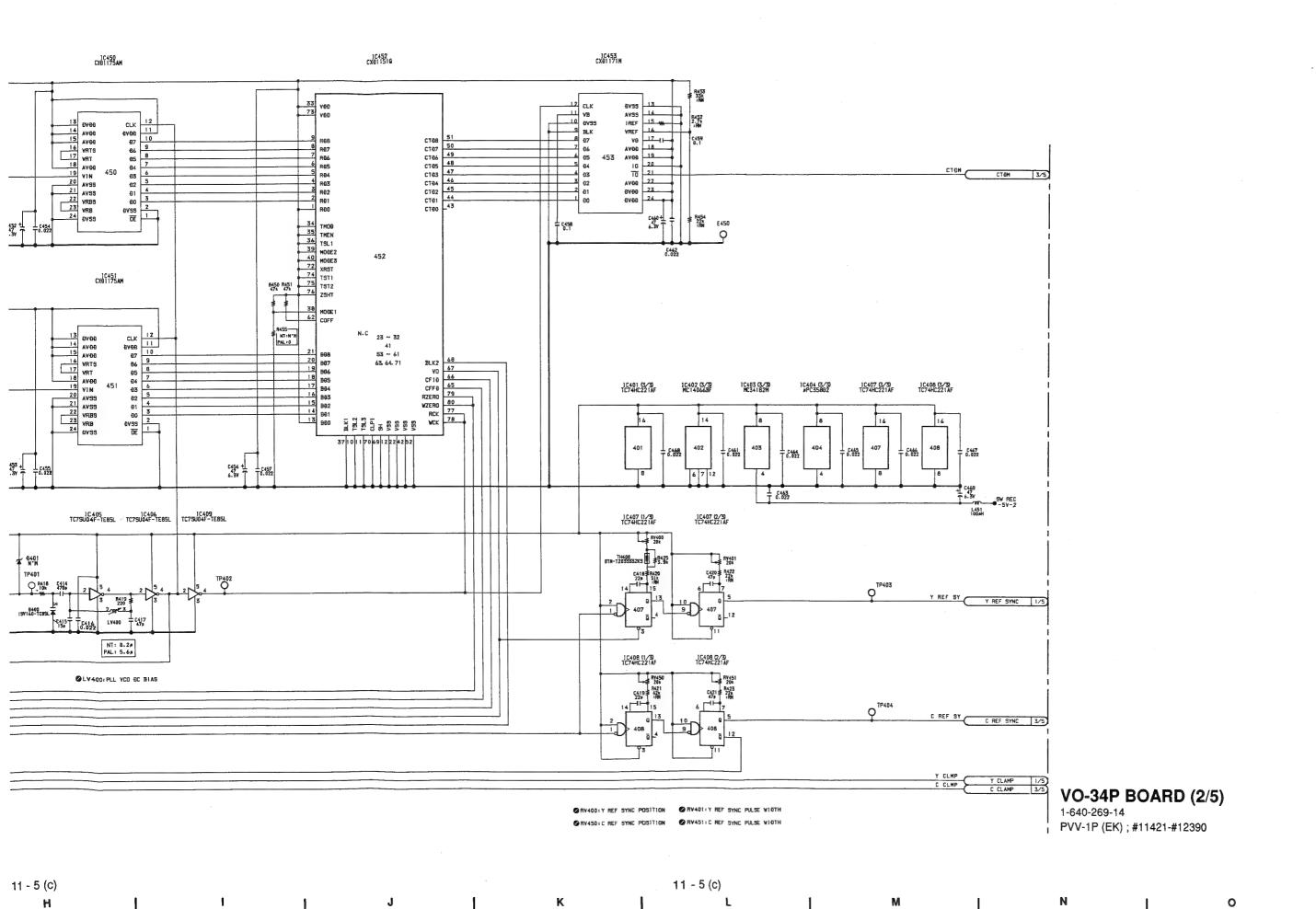
PB mode........Play back the color bars signal portion of the alignment tape CR5-1B PS.

VO-34P BOARD (2/5)

Y Modulator Y REC Amplifier

S/N 11421 through 12390





11 - 5 (0)

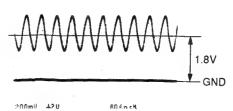
V0-34P (2/5)

S/N 12391 and higher

CN1-1 pin R-Y 700mVp-p REC mode



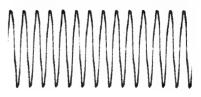
■ TP401 PLL VCO REC mode



CN1-3 pin B-Y 700mVp-p REC mode



■ TP402 R-CK 6Vp-p REC mode



■ TP300 R-Y 1.45Vp-p REC mode



TP403 YREF SYNC 5Vp-p REC mode

<b>-</b>		-	
-		 -	

■ TP350 B-Y 1.45Vp-p REC mode



■ TP404 C REF SYNC 5Vp-p REC mode

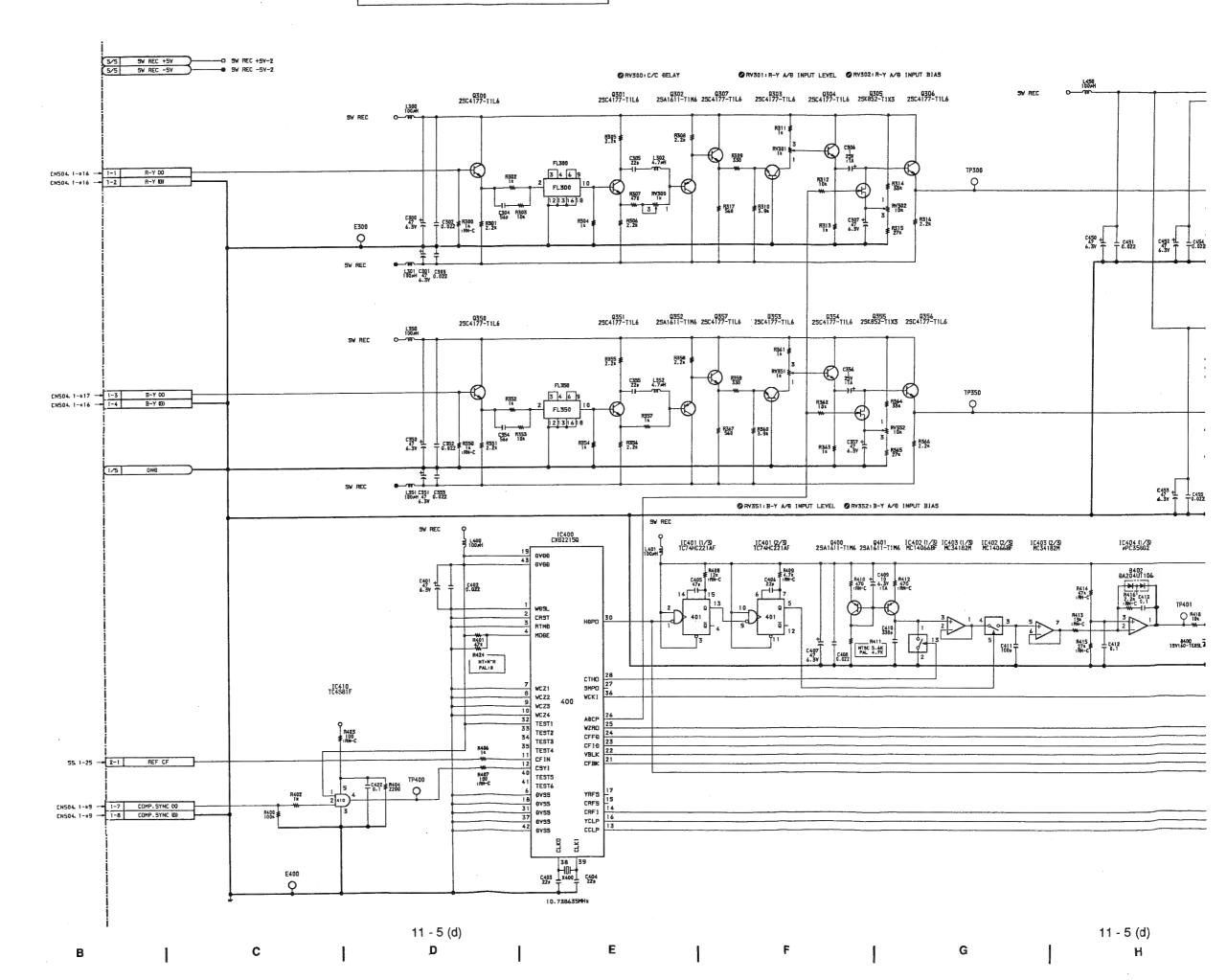
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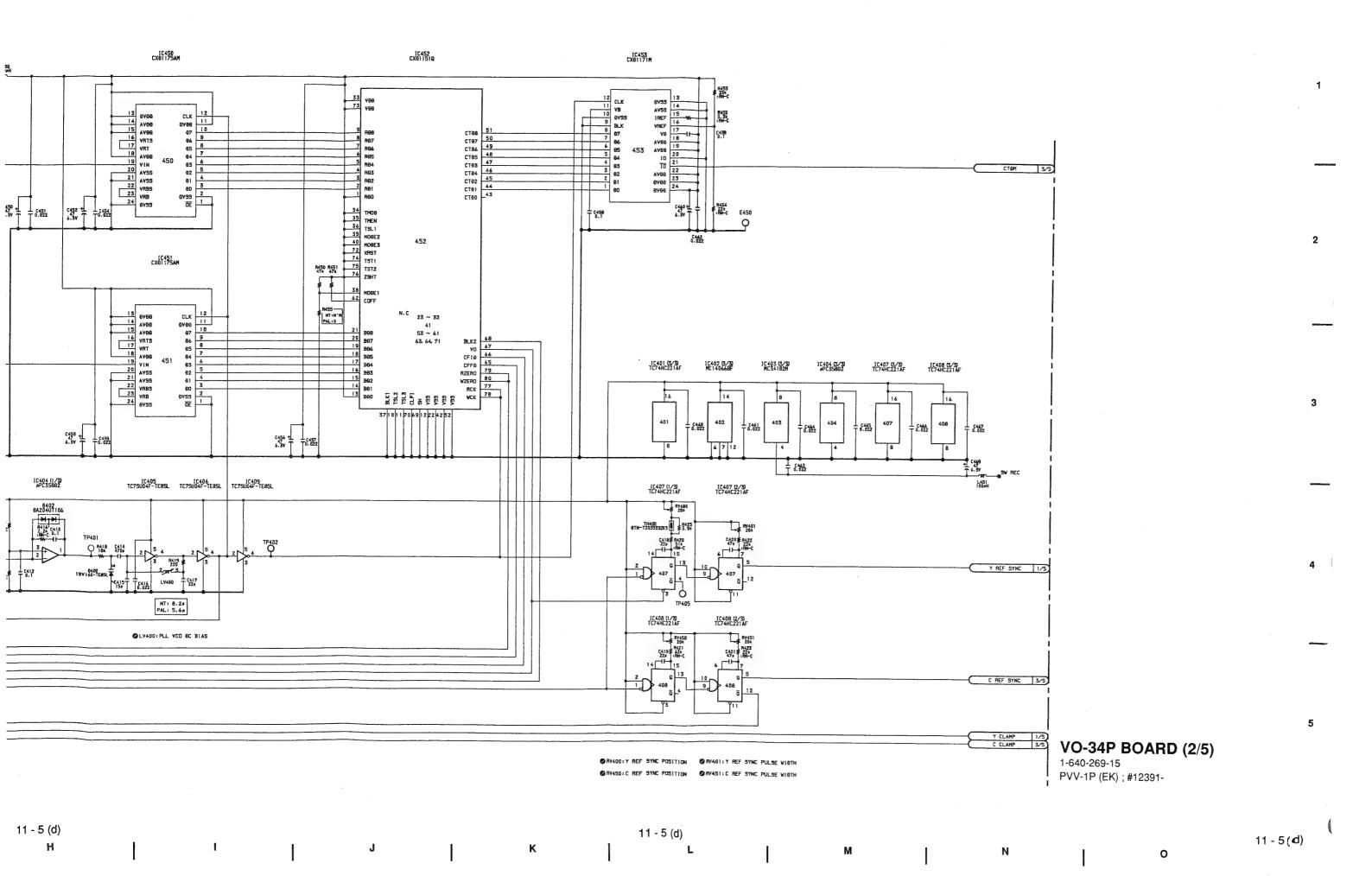
PB mode.......Play back the color bars signal portion of the alignment tape CR5-1B PS.

#### VO-34P BOARD (2/5)

Y Modulator
Y REC Amplifier

S/N 12391 and higher





## VO-34P (3/5)

### S/N 10001 through 10100

① ■ TP505 CTDM 1.45Vp-p REC mode





② ■ TP500 CTDM 715mVp-p REC mode



⑤ ■ TP503 45mVp-p REC mode

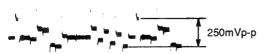


3 IC500-2 pin CTDM REC mode





⑦ ■ TP502 REC mode



■ TP600 C-FM 440mVp-p REC mode



1 IC561-4 pin AFM PILOT 5Vp-p REC mode



REC mode

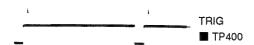
	3.8Vp-p
i de anno esta de la companya del companya de la companya de la companya del companya de la companya del la companya de la com	■ TP652 3.8Vp-p
-	TRIG

**■** TP602

10 IC560-4 pin AFM PILOT 5Vp-p REC mode



(3) REC mode IC500-29pin 930mVp-p

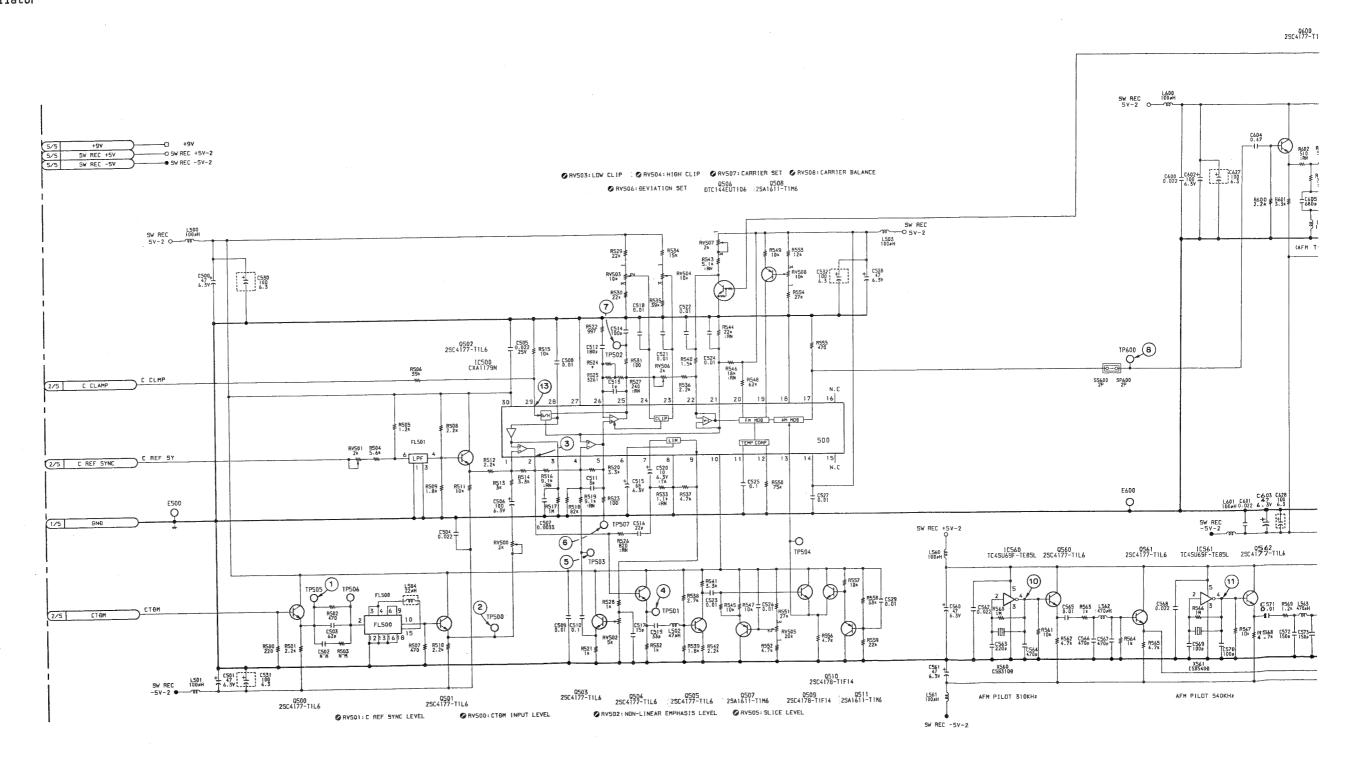


REC mode .......Record the 100 % color bars signal.

PB mode ........Play back the color bars signal portion of the alignment tape CR5-1B PS.

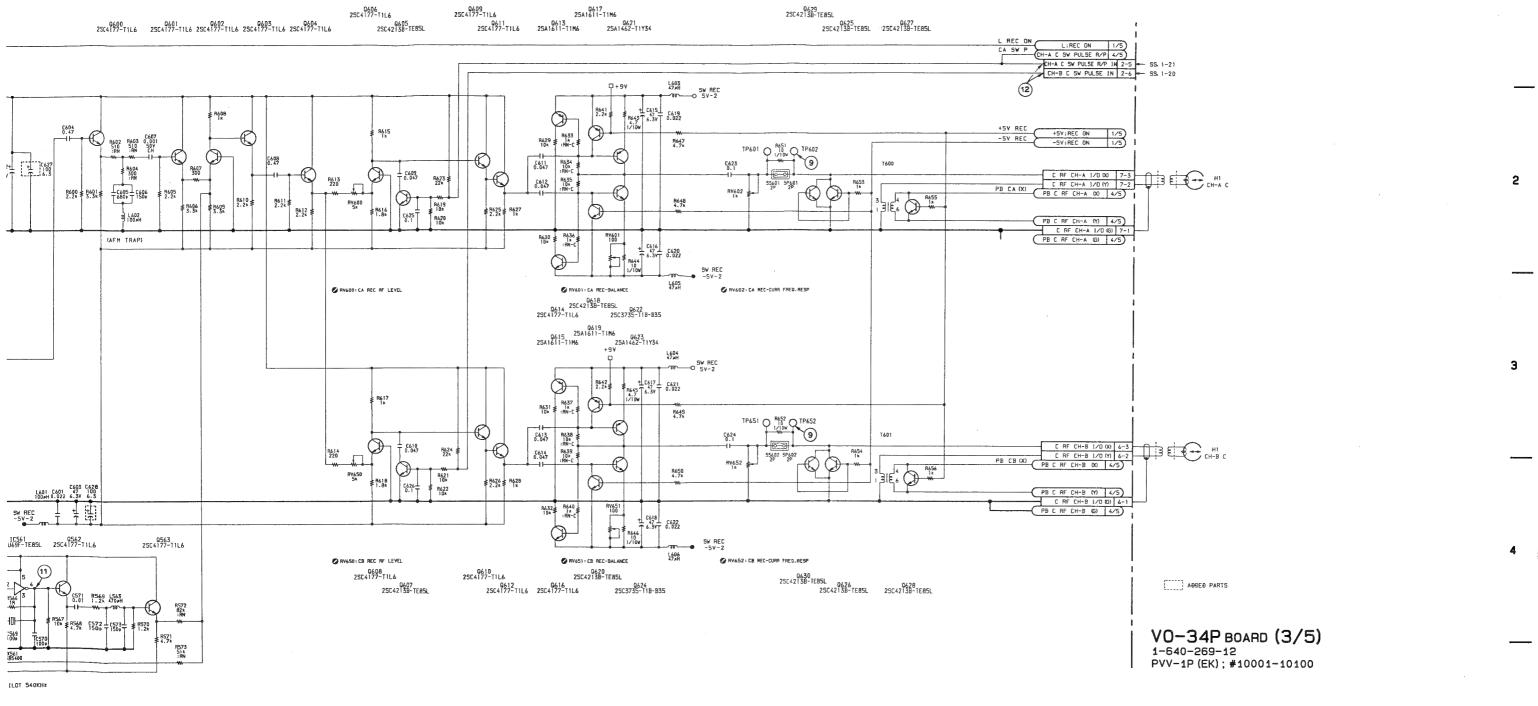
VO-34P BOARD (3/5)

C Modulator C REC Amplifier AFM Pilot Oscillator S/N 10001 through 10100



11-7 (a) D E F G F

A



1-7 (a) 11-7 (a) 11-7 (a)

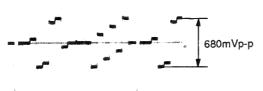
# VO-34P (3/5)

## S/N 10101 through 11420

① ■ TP505 CTDM 1.45Vp-p REC mode



④ ■ TP501 REC mode



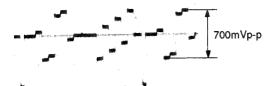
② ■ TP500 CTDM 715mVp-p REC mode



⑤ ■ TP503 45mVp-p REC mode

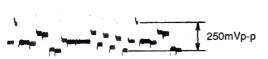


3 IC500-2 pin CTDM REC mode

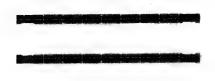




⑦ ■ TP502 REC mode



■ TP600 C-FM 440mVp-p REC mode



1 IC561-4 pin AFM PILOT 5Vp-p REC mode



® REC mode

1988年 - 1988		ene g , moneron a Brig. F 2, g , consumeron se se se se se	■ TP602 3.8Vp-p
	Magagiorgico, colorestaturo, colores de la colorestaturo del colorestaturo de la colorestaturo de la colorestaturo del colorestaturo de la colorestaturo del colorestaturo de la colorestaturo de la colorestaturo del colorestaturo de la colorestaturo del colorestaturo	-	■ TP652 3.8Vp-p
			TRIG ■ TP406/SS-46P

12 REC mode

	 TRIG ■ TP6/SS-4	6P
	CN2-5 pin	
 -	 CHA C SW 5Vp-p	PULS
	 CN2-6 pin CHB C SW	PÜLSI
	5Vp-p	

IC500-29pin

10 IC560-4 pin AFM PILOT 5Vp-p REC mode



® REC mode

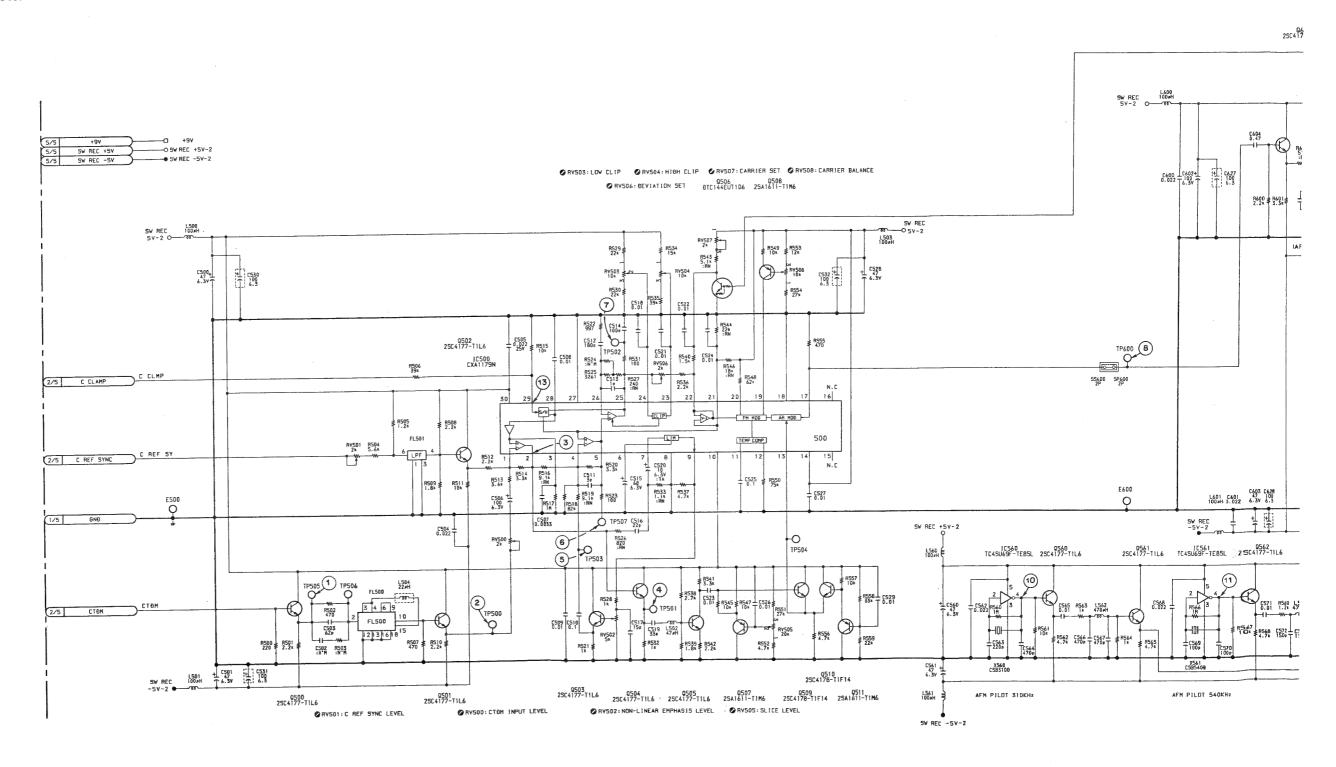
	930mvp-p
1	 TRIG ■ TP400

REC mode.......Record the 100 % color bars signal.

PB mode......Play back the color bars signal portion of the alignment tape CR5-1B PS.

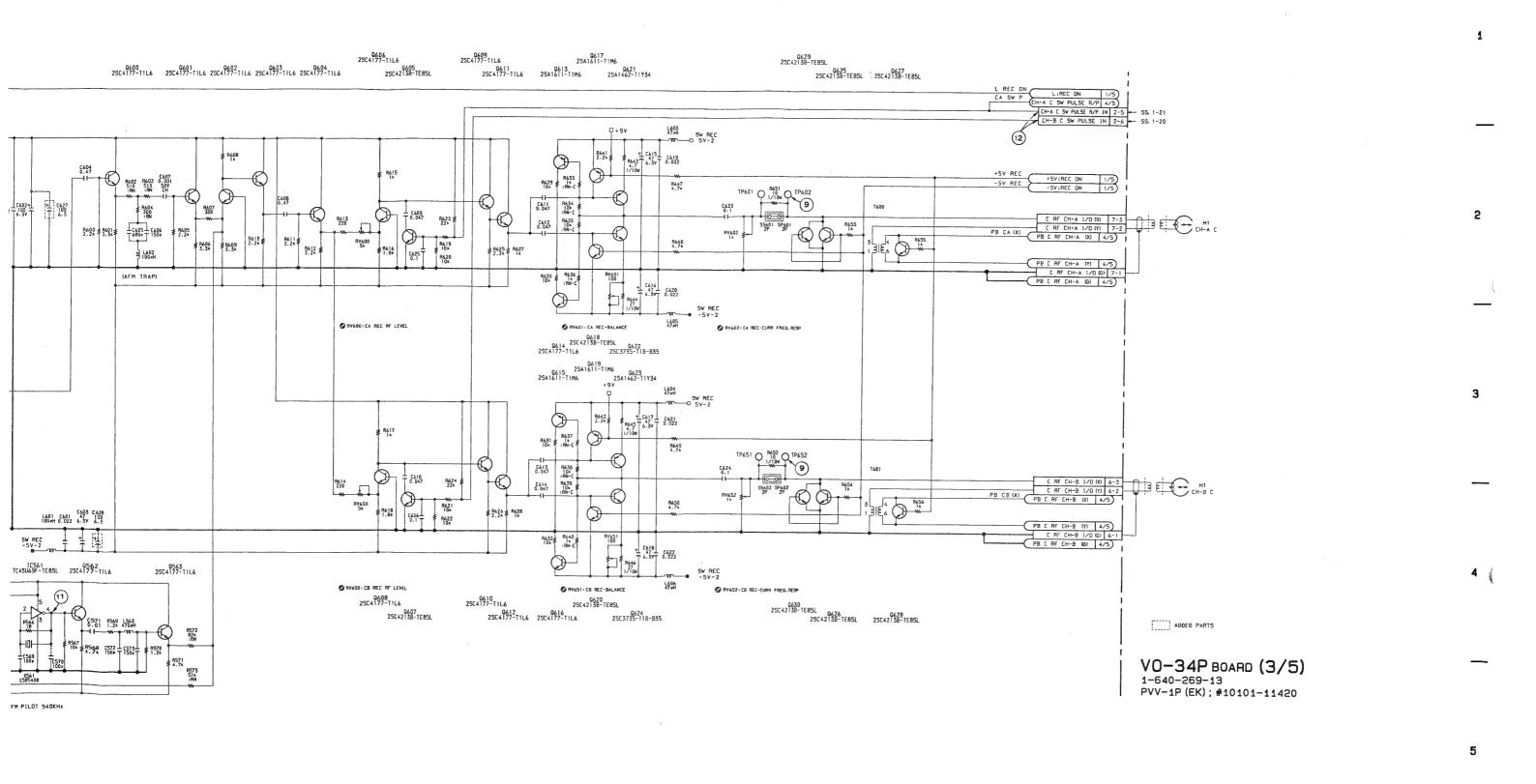
VO-34P BOARD (3/5)

C Modulator C REC Amplifier AFM Pilot Oscillator S/N 10101 through 11420



11-7 (b)

11-7 (b)



11-76)

# VO-34P (3/5)

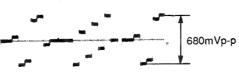
S/N 11421 and higher

■ TP505 CTDM 1.45Vp-p REC mode



■ TP501 REC mode





■ TP600 C-FM 440mVp-p REC mode



IC561-4 pin AFM PILOT 5Vp-p REC mode



■ TP500 CTDM 715mVp-p REC mode



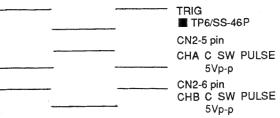
■ TP503 45mVp-p REC mode



REC mode



REC mode



IC500-2 pin CTDM REC mode



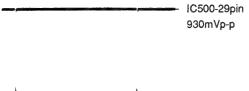
■ TP507 REC mode



IC560-4 pin AFM PILOT 5Vp-p REC mode



REC mode



TRIG ■ TP400

■ TP502 REC mode

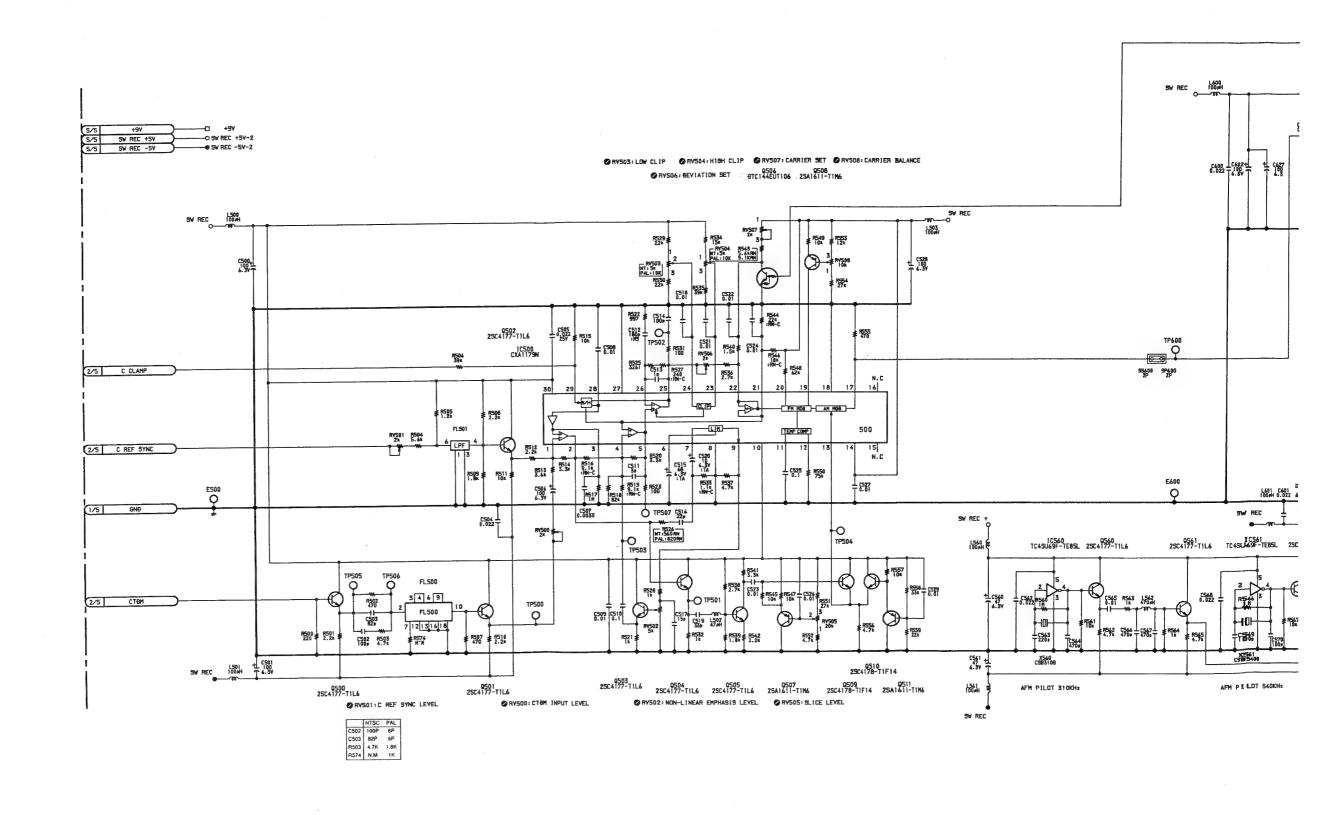


REC mode......Record the 100 % color bars signal. PB mode.....Play back the color bars signal portion of the alignment tape CR5-1B PS.

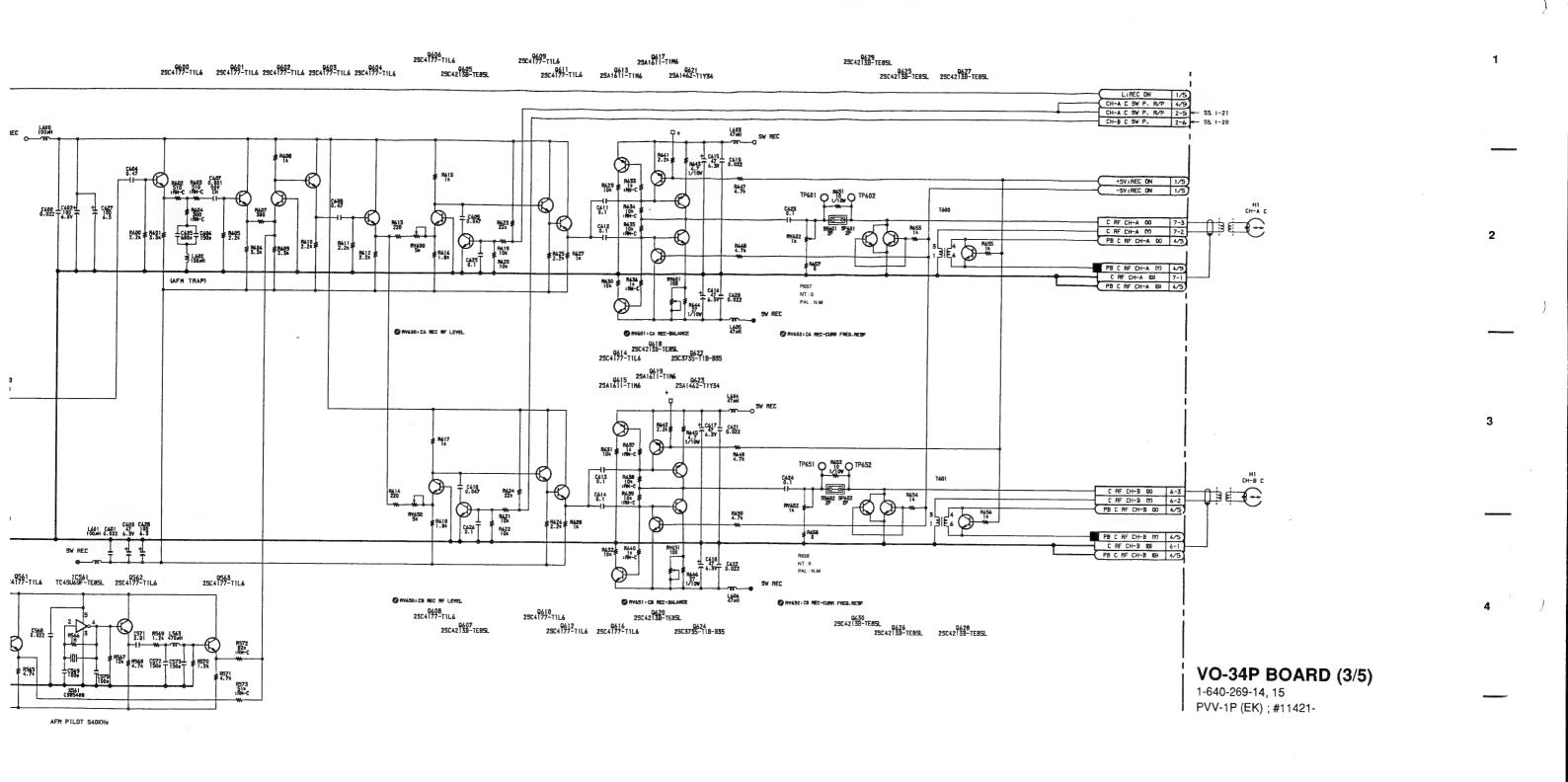
VO-34P BOARD (3/5)

S/N 11421 and higher

Y Modulator Y REC Amplifier



11 - 7 (c)
D F G H



11 - 7 (c)

11 - 7 (c)

11 - 7 (c)

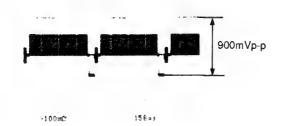
## V0-34P (4/5)

### S/N 10001 through 10100

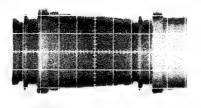
① PB mode



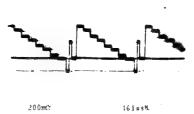
CN2-3 pin CHARACTER VIDEO DiAG mode



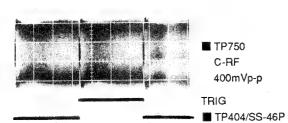
⑦ IC801-48 pin PB RF 150mVp-p PB mode



(1) IC801-37 pin 500mVp-p PB mode



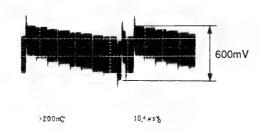
② PB mode



⑤ ■ TP851 680mVp-p DIAG mode



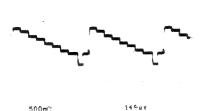
® IC801-12 pin DEMOD OUTPUT PB mode



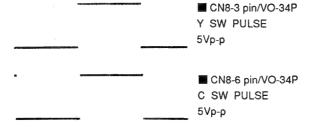
12 IC801-5 pin CLAMP PULSE 2Vp-p PB mode



③ ■ TP800 PB VIDEO 1Vp-p PB mode



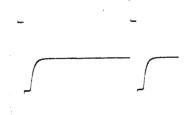
6 CN8-3 pin and CN8-6 pin PB mode



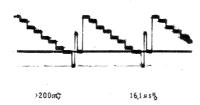
9 IC801-40 pin 700mVp-p PB mode



(3) IC801-6 pin 5.5Vp-p PB mode



10 IC801-35 pin 750mVp-p PB mode



REC mode.......Record the 100 % color bars signal.

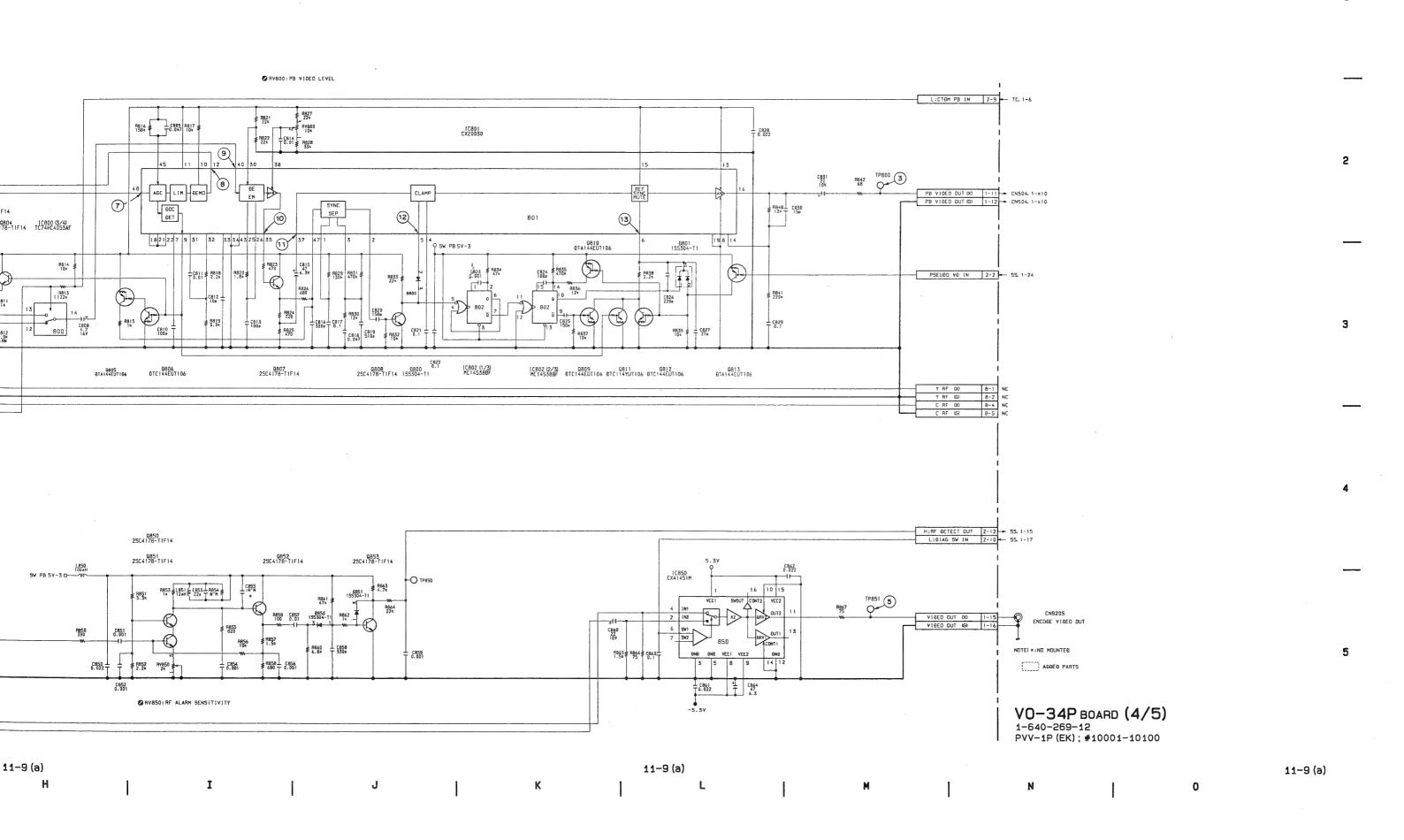
PB mode........Play back the color bars signal portion of the alignment tape CR5-1B PS.

Y/C PB Amplifier Y/CTDM Demodulator

RF Detect

5¥ +9V 10702 (4/4) T074HC4053AF 10752 (4/4) TC74HC4053AF 1C800 (4/4) TC74HC4053AF IC802 (3/3) MC14538BF SW PB 5V-3 O-702 752 800 802 T 0.022 ⊥ c765 T 0.022 ⊥ C833 ⊤ 0.022 # C725 | 47 47 | 6.39 | T Q803 2SC4178-T1F14 9700 25C4178-T1F14 Q707 25C4178-T1F14 Q802 Q804 1C800 (3/4) 25C4178-T1F14 25C4178-T1F14 TC74HC4053AF Q800 2SC4178-T1F14 Q801 25C4178-T1F14 R814 3 R719 10⊭ R813 L803 C806 270#H 22 10V C710 0.01 R809 2.2⊨ C807 R810 1/5 PB Y RF CH-B (X)
1/5 PB Y RF CH-B (Y)
1/5 PB Y RF CH-B (G) R720 22* L800 100#H R718 22≥ DTA144 R722 220 ₹ R724 ≱ T 0.022 Q703 25C4178-T1F14 25C4178-T1F14 10800 (1/4) 1074HC4053AF 800 YB SW P C SW PULSE 9754 2SC4178-TIF14 10800 (2/4) TC74HC4053AF 9750 J 25C4178-T1F14 € L750 € 1003H 9752 2SC4178~T1F14 R768 22k R769 10751 RPP-1 0.01 R772 470 752 R858 330 C762 R775 0.1 68 R770 # 8771 470 ⊥ C761 T 0.022 R774 ≢ 2.2k Q753 E L751 Q753 100#H 25C4178-T1F14 10752 (1/4) TC74HC4053AF Q756 Q757 25C4178-T1F14 25C4178-T1F14 CN504, 1-a12 - 1-10 VBS IN (9)
CN504, 1-b12 - 1-9 VBS IN 00
SS. 1-23 - 2-3 CHAR VIDEO 00
SS. 1-22 - 2-4 CHAR VIDEO (6) 11-9 (a) 11-9 (a)

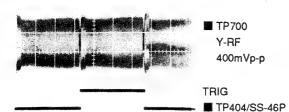
E



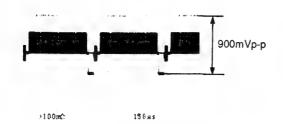
# V0-34P (4/5)

# S/N 10101 through 11420

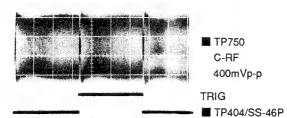
① PB mode



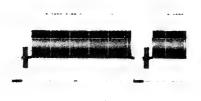
CN2-3 pin CHARACTER VIDEO DiAG mode



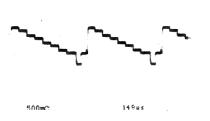
② PB mode



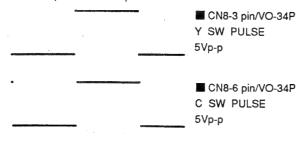
⑤ ■ TP851 680mVp-p DIAG mode



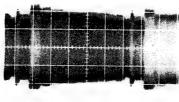
③ ■ TP800 PB VIDEO 1Vp-p PB mode

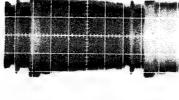


6 CN8-3 pin and CN8-6 pin PB mode

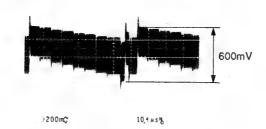


⑦ IC801-48 pin PB RF 150mVp-p PB mode





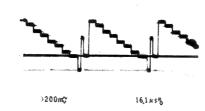
® IC801-12 pin DEMOD OUTPUT PB mode



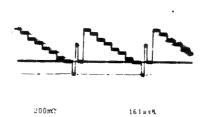
9 IC801-40 pin 700mVp-p PB mode



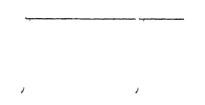
@ IC801-35 pin 750mVp-p PB mode



10 IC801-37 pin 500mVp-p PB mode



12 IC801-5 pin CLAMP PULSE 2Vp-p PB mode



(3) IC801-6 pin 5.5Vp-p PB mode

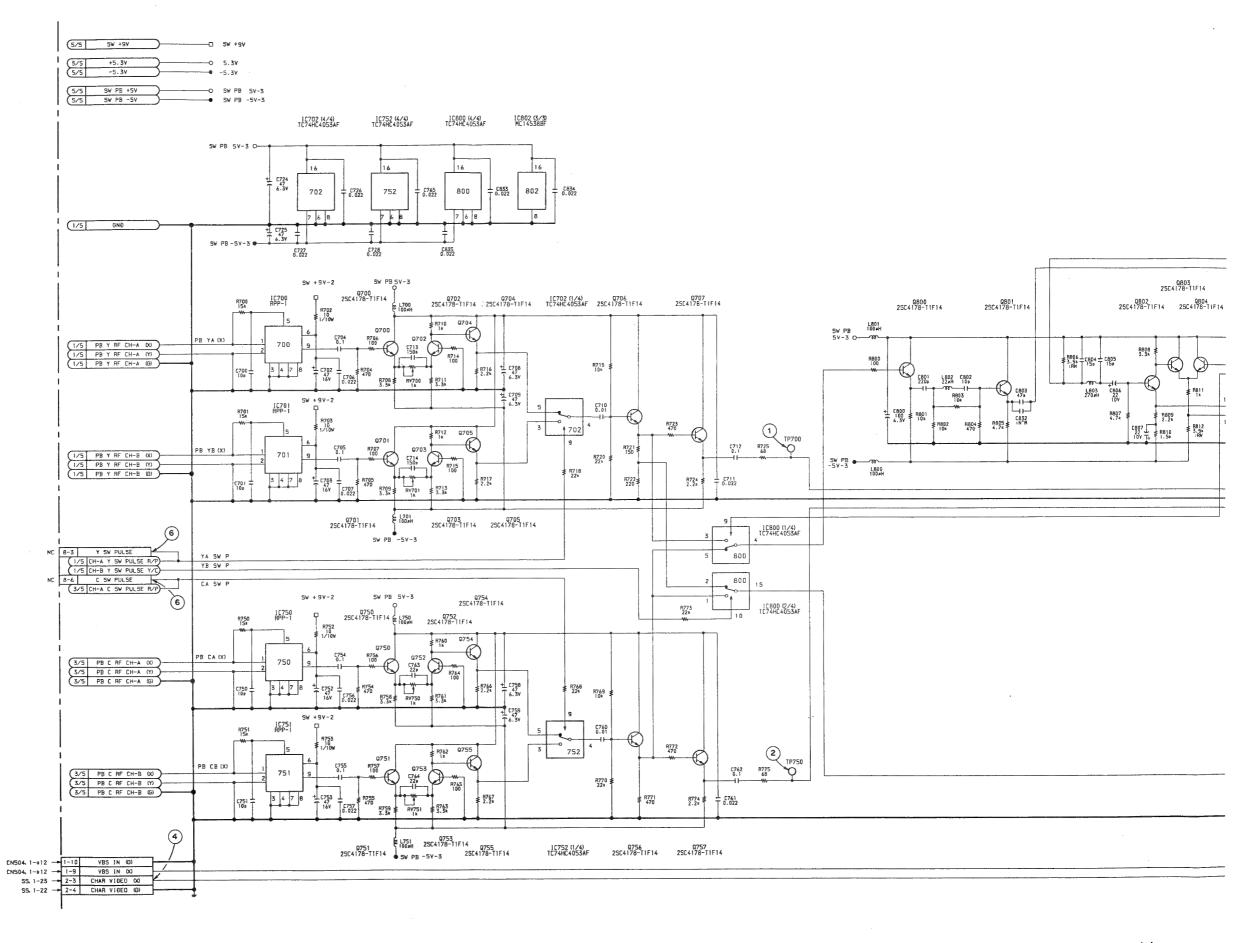


REC mode......Record the 100 % color bars signal. PB mode.....Play back the color bars signal portion of the alignment tape CR5-1B PS.

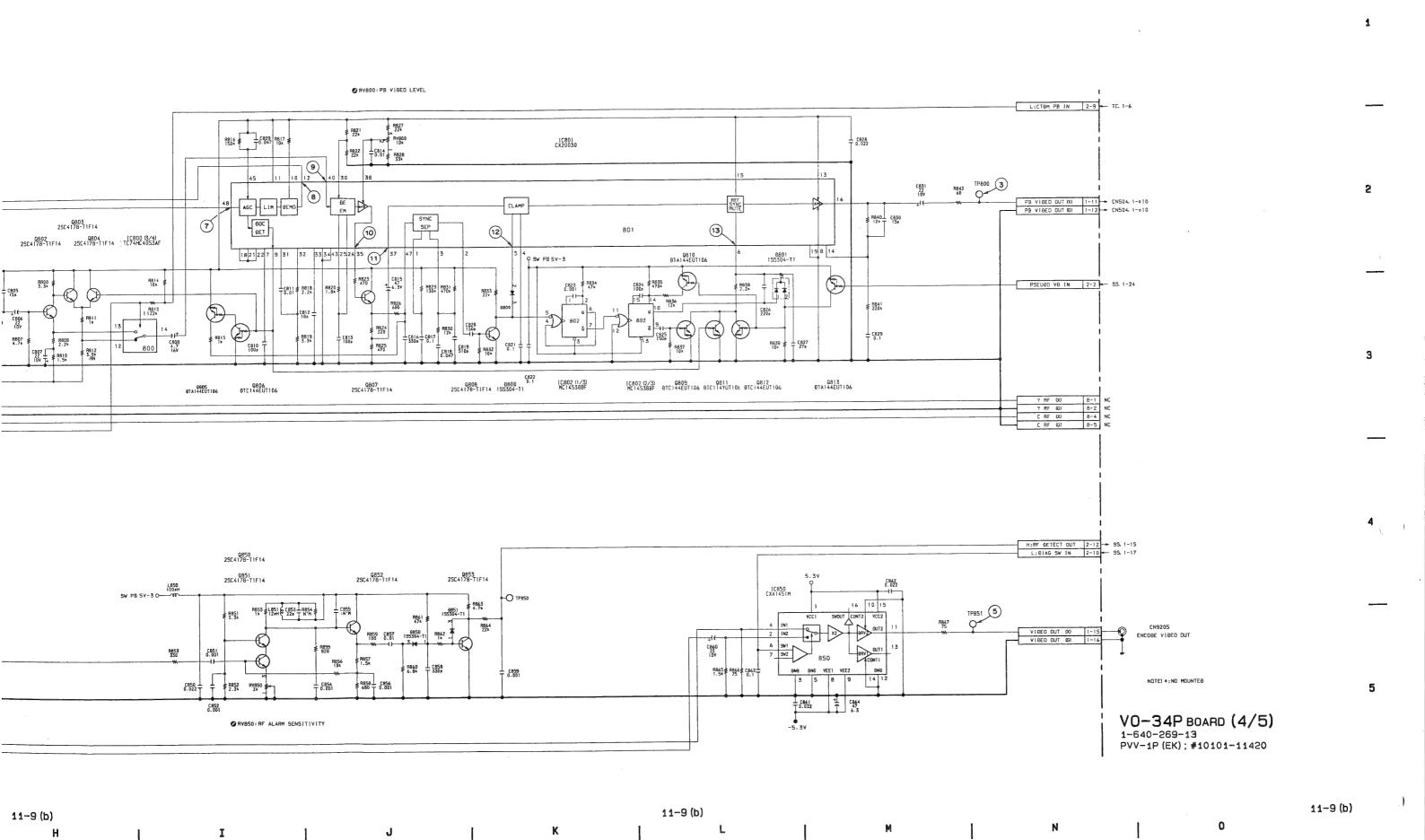
V0-34P (4/5)

V0-34P (4/5)

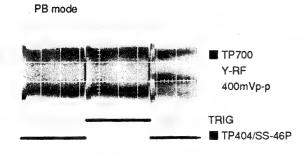
VO-34P BOARD (4/5) Y/C PB Amplifier Y/CTDM Demodulator RF Detect

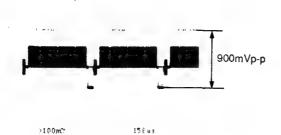


11-9 (b) 11-9 (b) Ε G

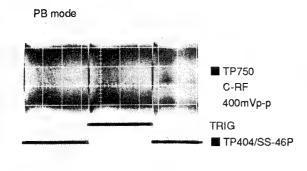


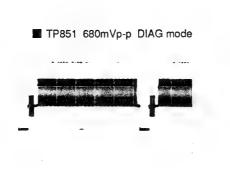
# VO-34P (4/5) S/N 11421 and higher

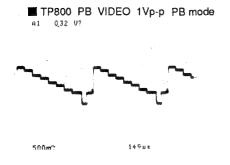


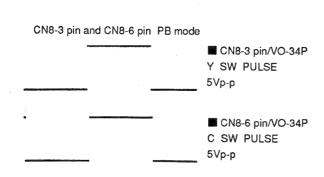


CN2-3 pin CHARACTER VIDEO DiAG mode



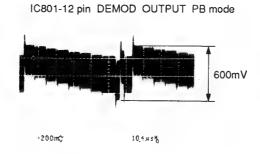


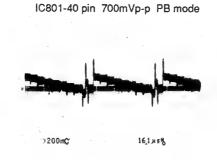


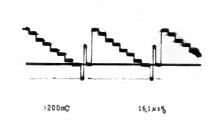




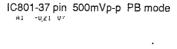
IC801-48 pin PB RF 150mVp-p PB mode

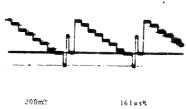


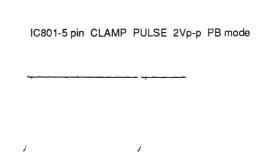


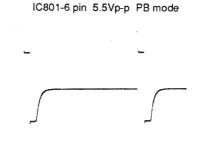


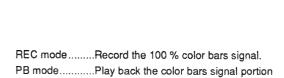
IC801-35 pin 750mVp-p PB mode









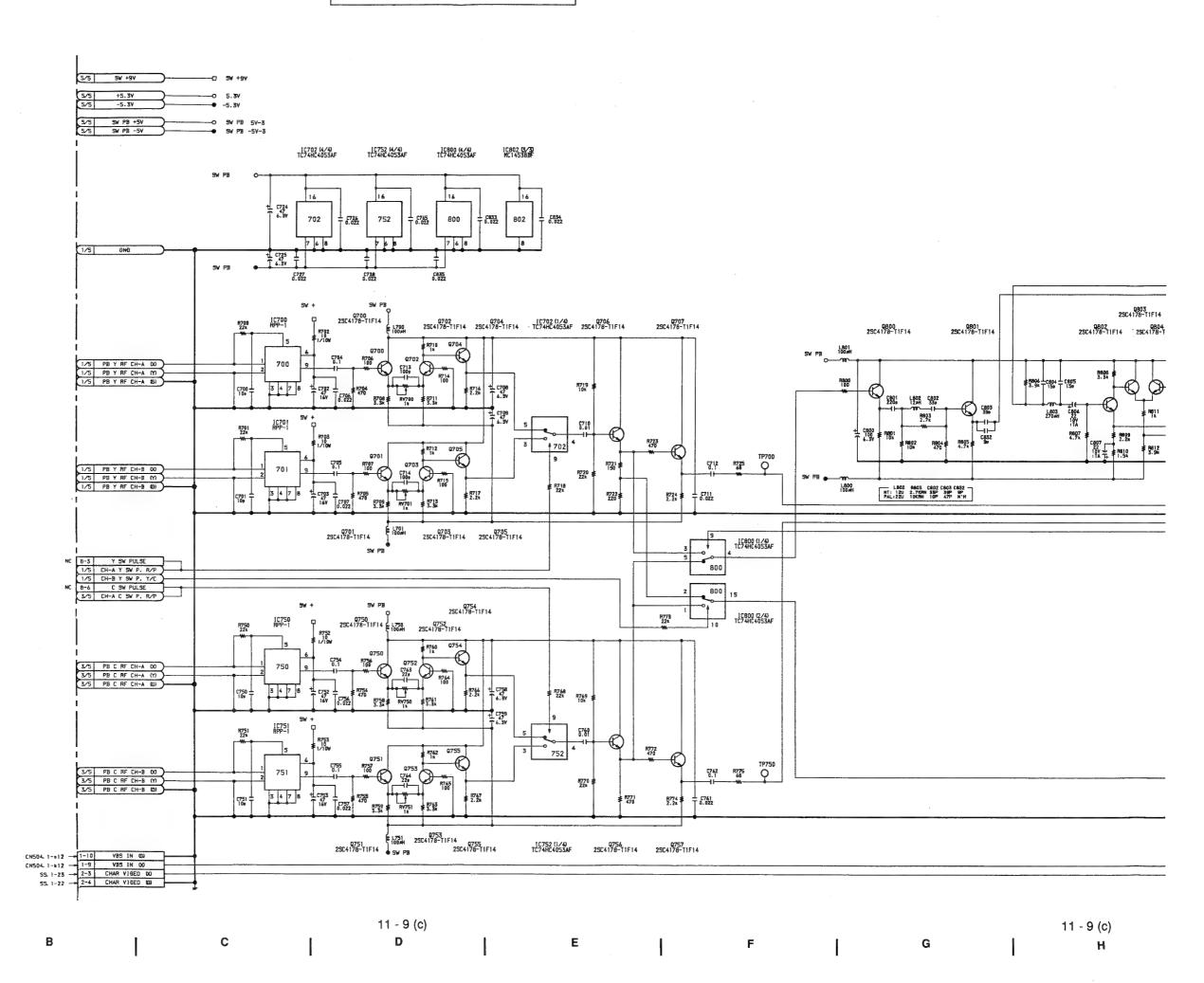


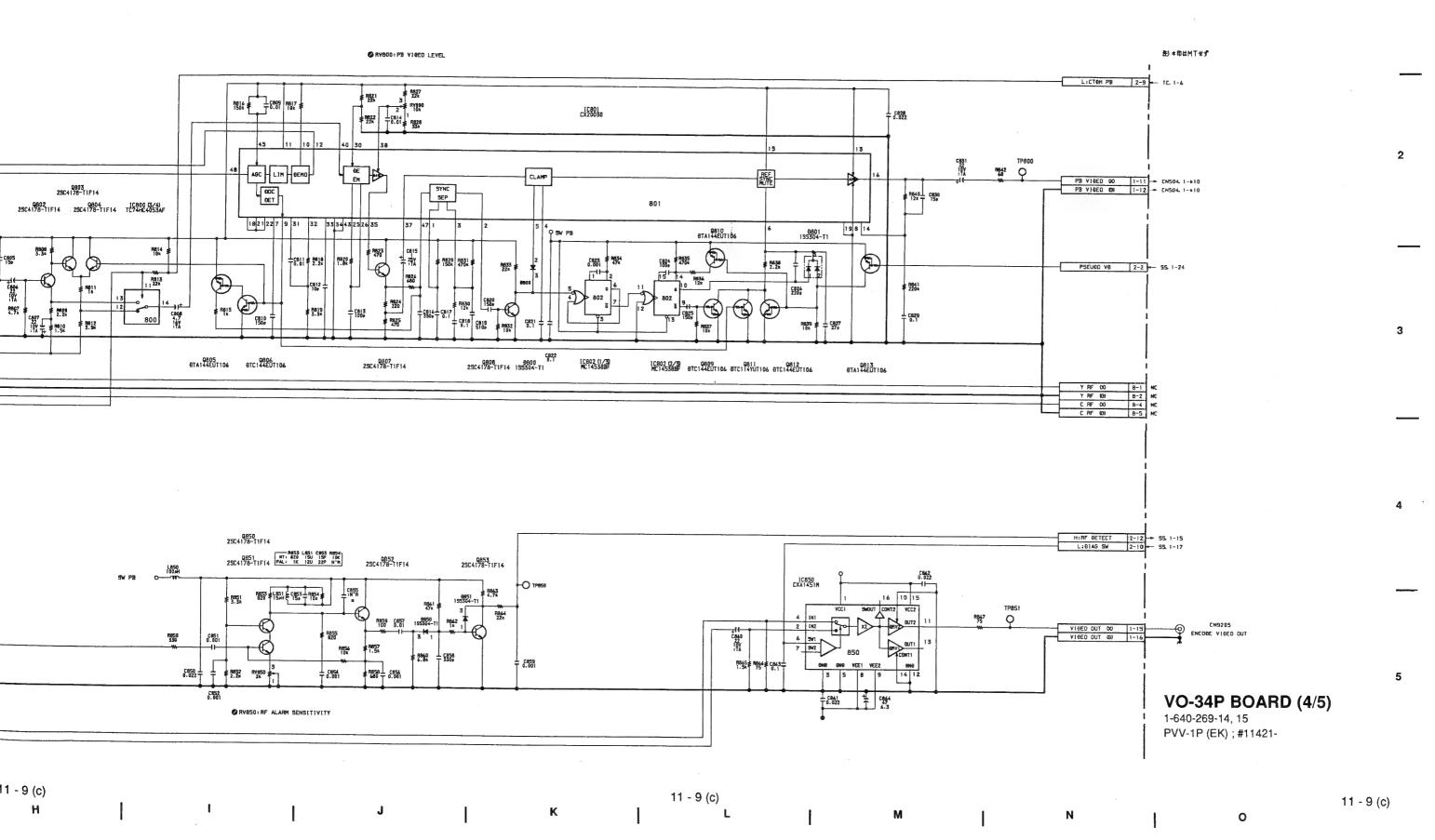
of the alignment tape CR5-1B PS.

#### VO-34P BOARD (4/5)

Y Modulator Y REC Amplifier

S/N 11421 and higher





1

VO-34P BOARD (5/5) Video REC/PB SW S/N 10001 through 10100

0904 2SB1115A-T1YP MB362. 106-20 -- 2-20 +9V IN 1C904 (1/4) MC14053BF 0 904 MB362, 106-18 - 2-18 +5.3V IN L901 47#H R905 47k R987 47k R908 680 R909 680 +1 C902 100 6.3V 0900 2541611-T1M6 0901 25A1611-T1M6 8901 (1/2) 8901 (2/2) 155303-T1 155303-T1 MB362, 106-19 -5.3V IN L902 47≱H 10901 (4/4) MC14053BF IC904 (4/4) MC14053BF IC902 TC4S71F-TE85L D902 (2/2) 155304-T1 VO-34P BOARD (5/5) 1-640-269-12 PVV-1P (EK); #10001-10100 TC4SU69F-TE85L 10903 TC4S71F-TE85L

11-11 (a) 11-11 (a) Ε

1

2

3

5

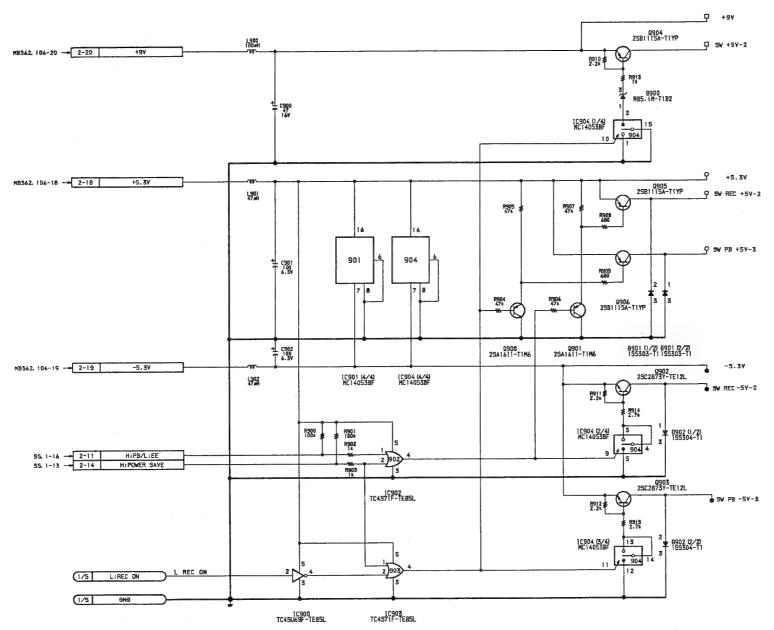
VO-34P BOARD (5/5) Video REC/PB SW S/N 10101 through 11420

Q904 25B1115A-T1YP MB362, 106-20 - 2-20 +9V IN IC904 (1/4) MC14053BF +5.3V MB362. 106-18 -- 2-18 +5.3V IN L901 47≠H R905 47k R907 47x R908 680 9 SW PB +5V-3 R909 680 + C902 100 6.3V 0900 2SA1611-T1M6 0901 25A1611-TIM6 8901 (1/2) 8901 (2/2) 155303-T1 155303-T1 MB362. 106-19 -- 2-19 -5.3V IN IC901 (4/4) MC14053BF 1.902 47#H R900 100× ≢ R901 100k R902 1C902 TC4S71F-TE85L VO-34P BOARD (5/5) 1-640-269-13 1C903 TC4S71F-TE85L PVV-1P (EK); #10101-11420 1C900 TC4SU69F-TE8**5**L

11-11 (b) 11-11 (b)

**VO-34P BOARD (5/5)** 

Y Modulator Y REC Amplifier S/N 11421 and higher



VO-34P BOARD (5/5)

1-640-269-14, 15 PVV-1P (EK) ; #11421-

5

3

11 - 11 (c)

11 - 11 (c)

..

1

...

G-1 (B) G-2 (B) G-2 (B) G-1 (B) G-1 (B) B-1 (B) C-1 D-1 (B) B-1 C-1 (B)

E-1 F-1 G-2 (B)

F-1 G-2 (B) F-2 B-1 (B) E-1 (B) D-1 (B) D-1 (B) D-1 (B)

D-1 (B)

D-1 (B)

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

Q402 Q405 Q406

Q407

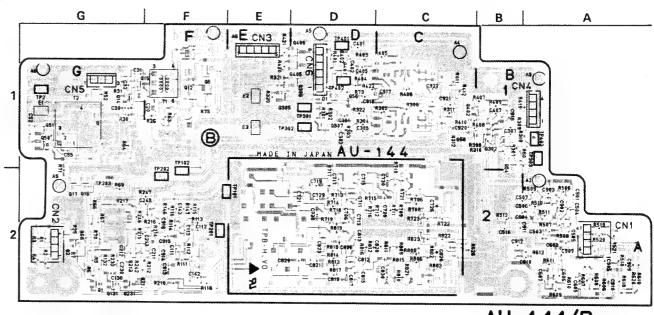


AU-144P BOARD

S/N 10001 through 10500

Audio REC/PB

AU-144/P (1-640-271-11) A Side RV101 B-2 RV111 F-2 RV112 F-2 RV113 F-2 RV201 B-2 RV211 F-2 RV212 G-2 RV302 C-1 RV303 C-1 RV402 C-1 RV403 C-1 CN1 CN2 CN3 CN4 CN5 CN6 A-2 G-2 E-1 B-1 G-1 D-1 CV131 F-1 CV231 F-1 D1 D-1 (B) E1 E2 E3 G-1 E-1 E-1 S1 B-2 TP2 G-1 E-2 F-2 E-2 F-1 D-1 TP101 IC1 IC2 IC111 IC112 IC301 IC302 G-2 TP102 C-2 F-2 F-2 C-1 C-1 B-1 A-2 A-2 B-2 TP201 TP202 TP301 TP302 TP303 A-1 IC303 IC501 IC502 IC503 TP401 D-1 TP402 D-1 TP403 A-1 IC504 IC602 IC603 A-2 A-2 A-2 T1 T2 G-1 AU-144/P -A SIDE-1-640-271-11 PVV-1-----AU-144 PVV-1P-----AU-144P LV111 LV131 F-2 F-1 G-2 LV211 LV231 G-1 Q1 Q2 Q3 Q4 Q5 Q12 Q14 Q15 Q16 Q17 Q50 Q51 Q54 Q55 Q56 Q57 Q58 Q59 Q60 Q131 Q132 Q231 Q231 Q232 Q302 Q305 Q307 G-2 (B) B Side G-2 (B) D-1 E-1 F-1 (B) F-1 (B) G-1 (B) G В

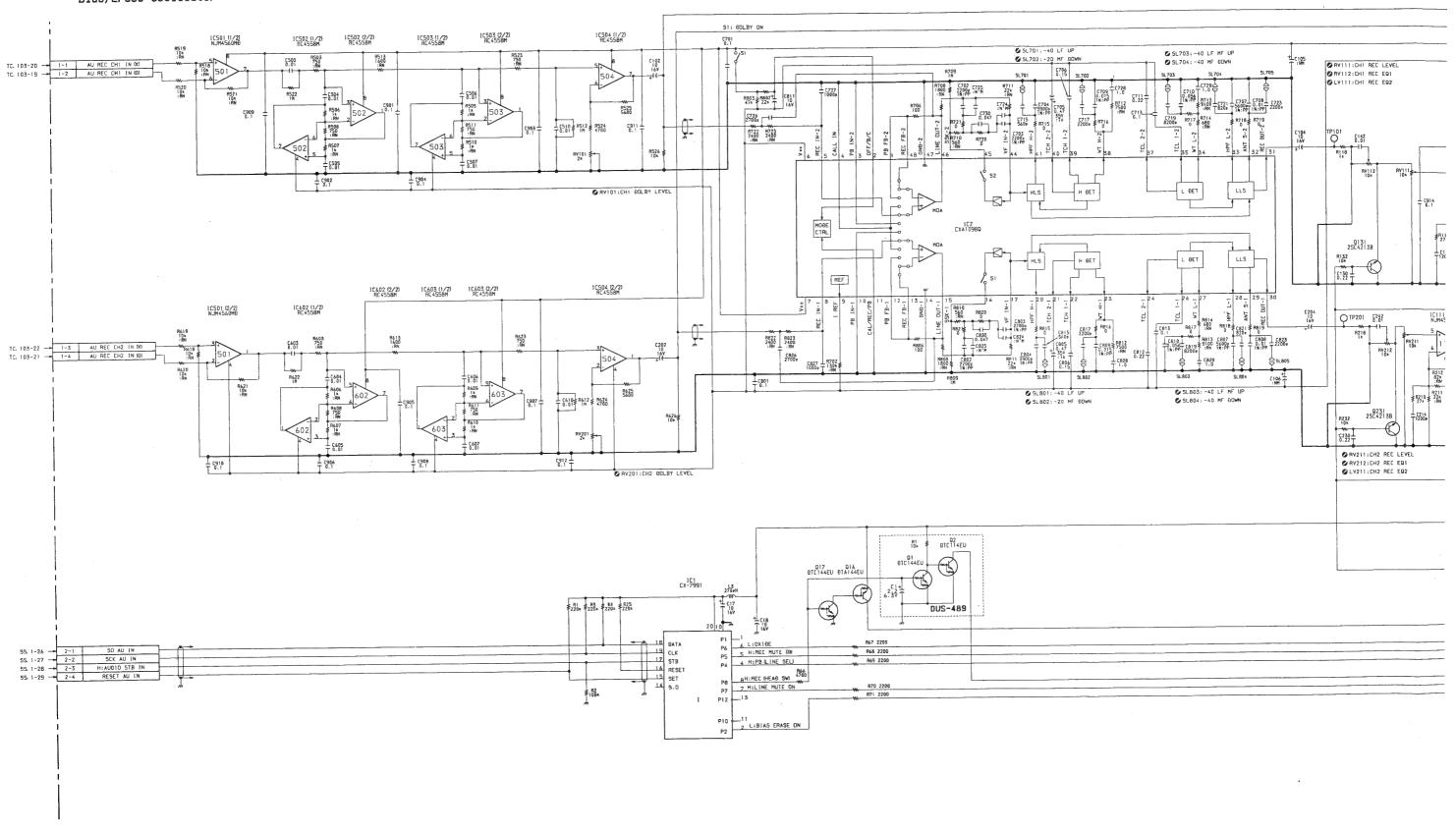


AU-144/P -B SIDE-

1-640-271-11 PVV-1-----AU-144 PVV-1P-----AU-144P

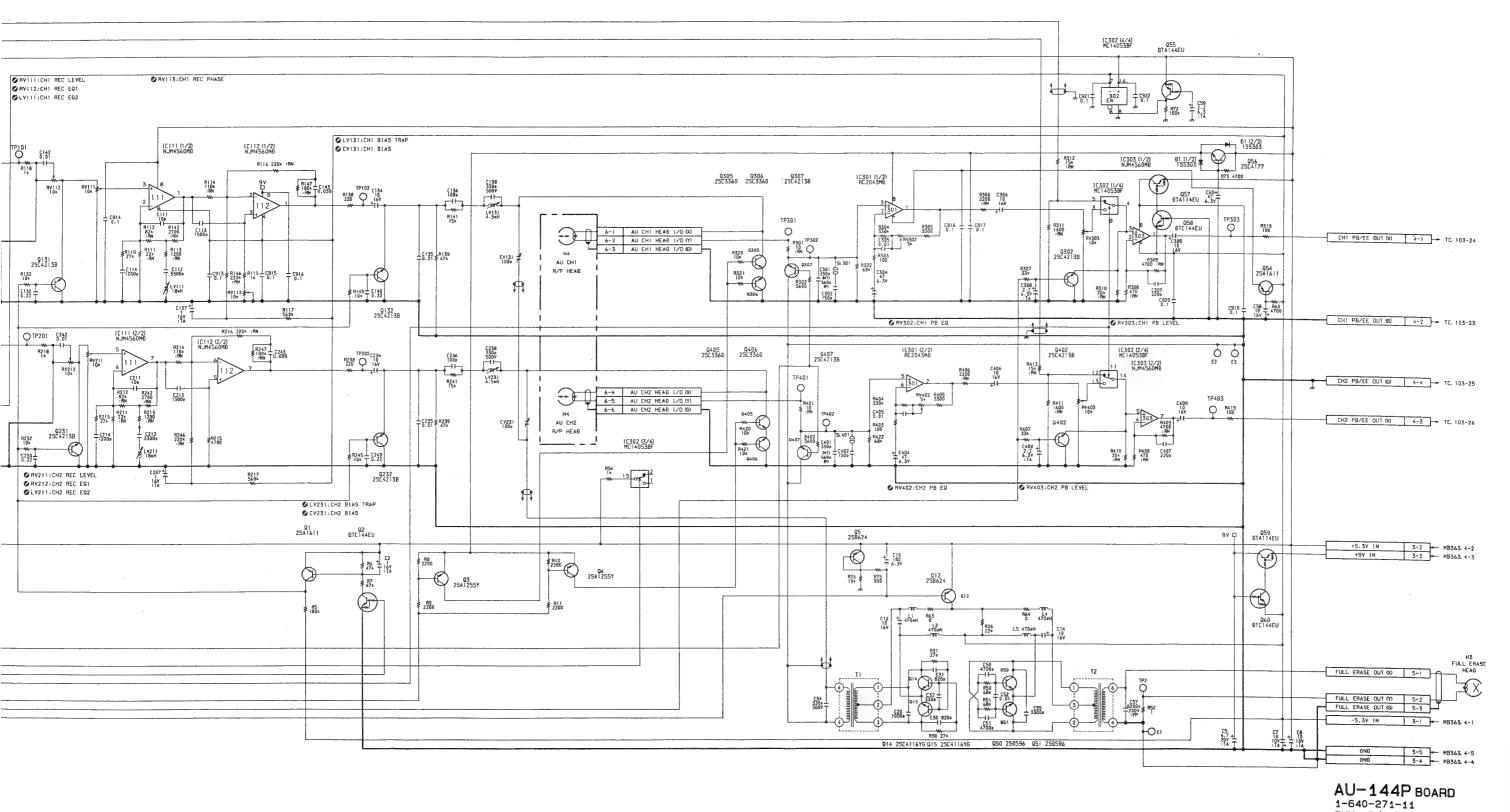
S/N 10001 through 10500

Audio REC/PB Amplifier Bias/Erase Oscillator



11-13 (a) 11-13 (a)

В



PVV-1P (EK); #10001-10500

11-13 (a) 11-13 (a) 11-13 (a) 0

5

2

3

#### DUS-489 BOARD

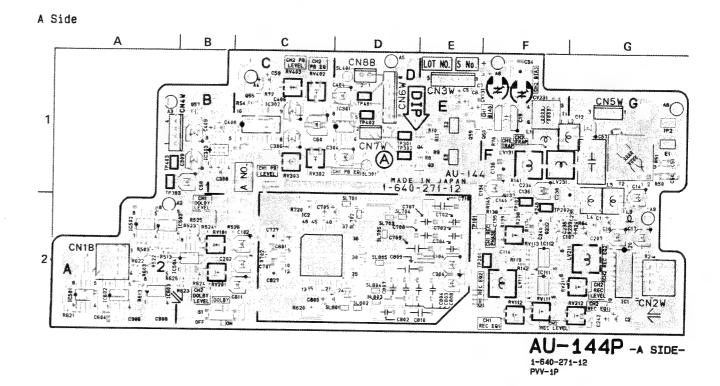
B Side

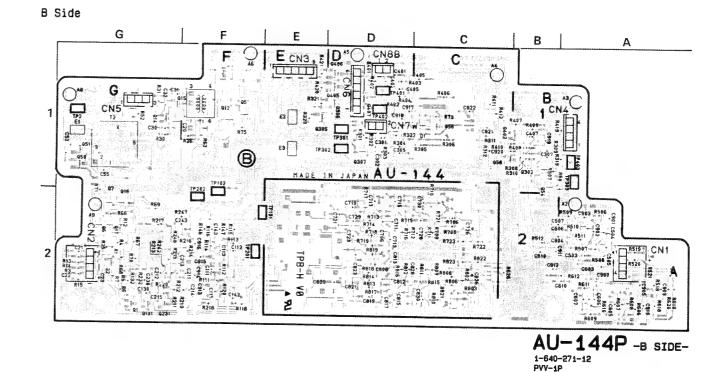


-B SIDE-1-641-894-11 PVV-1 PVV-1P AU-144P BOARD

S/N 10501 through 11420

Audio REC/PB

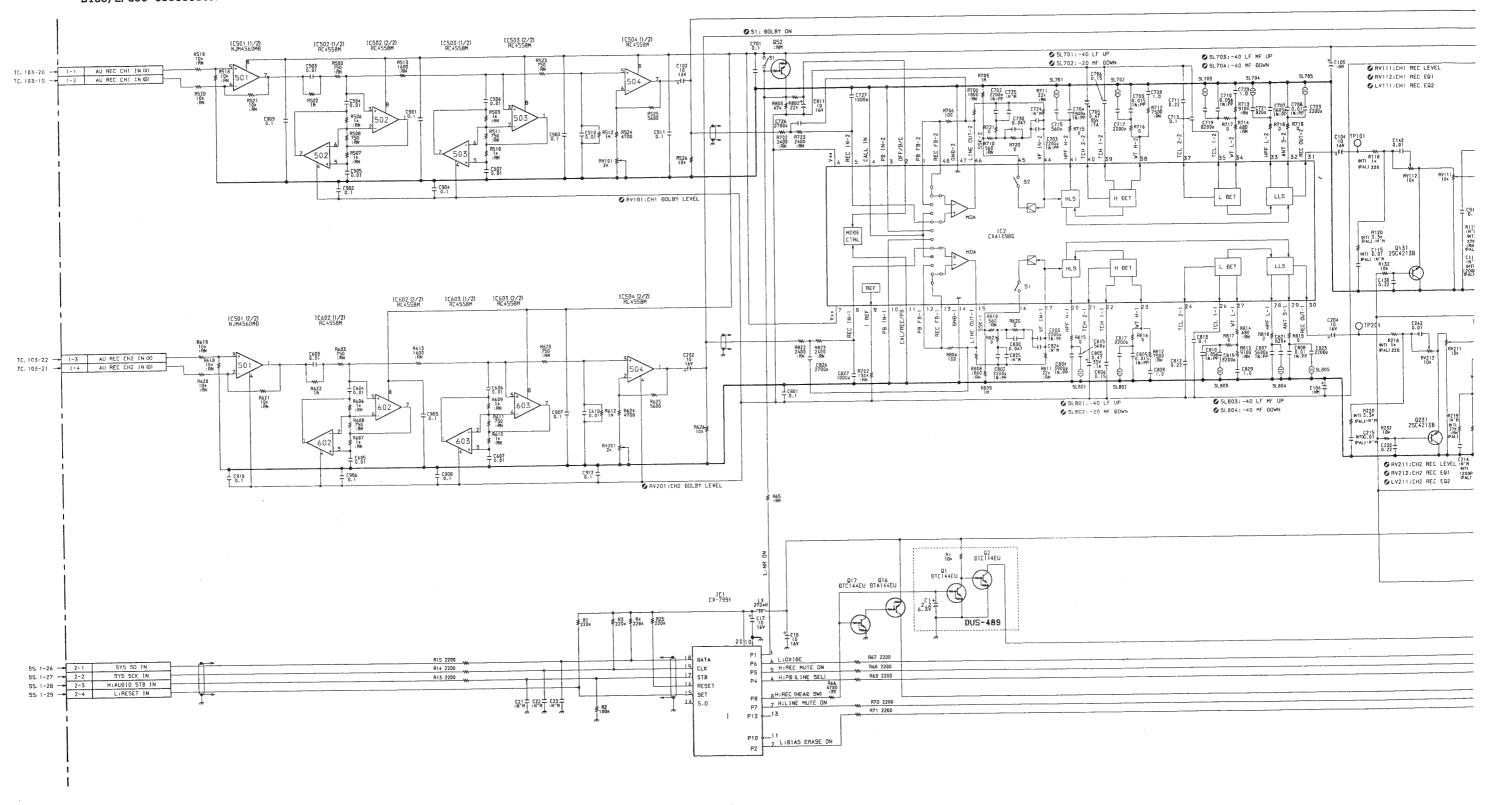




AU-144P (1-640-271-12) Q402 Q405 Q406 Q407 C-1 (B) D-1 (B) CN1 CN2 CN3 CN4 CN5 CN6 CN7 CN8 G-2 E-1 D-1 (B) B-1 D-1 (B) G-1 RV101 B-2 RV111 F-2 RV112 F-2 RV113 F-2 RV201 B-2 RV211 F-2 RV212 G-2 RV302 C-1 RV303 C-1 RV402 C-1 D-1 D-1 D-1 CV131 F-1 CV231 F-1 D1 C-1 (B) E1 G-1 E2 E3 E-1 E-1 RV403 C-1 S1 B-2 IC1 IC2 IC111 C-2 F-2 D-1 C-1 B-1 A-2 A-2 B-2 A-2 A-2 TP2 G-1 E-2 F-2 TP101 TP102 IC112 IC112 IC301 IC302 IC303 IC501 IC502 IC503 IC504 IC602 IC603 F-2 F-2 TP201 TP202 D-1 D-1 TP301 TP302 TP303 A-2 TP401 D-1 TP402 D-1 TP403 A-1 LV111 F-2 LV131 F-1 LV211 G-2 LV231 F-1 G-1 T2 G-2 (B) G-2 (B) E-1 Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q12 Q14 Q15 Q16 Q51 Q54 Q55 Q56 Q57 Q58 Q59 Q60 Q131 D-1 F-1 (B) G-2 (B) G-2 (B) F-1 (B) G-1 (B) F-1 (B) G-2 (B) G-1 (B) G-1 (B) B-2 (B) C-1 C-1 (B) B-1 C-1 (B) E-1 F-1 G-2 (B) F-1 G-2 (B) Q132 Q231 F-2 B-1 (B) D-1 (B) D-1 (B) D-1 (B) Q232 Q302 Q305 Q306 Q307 NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

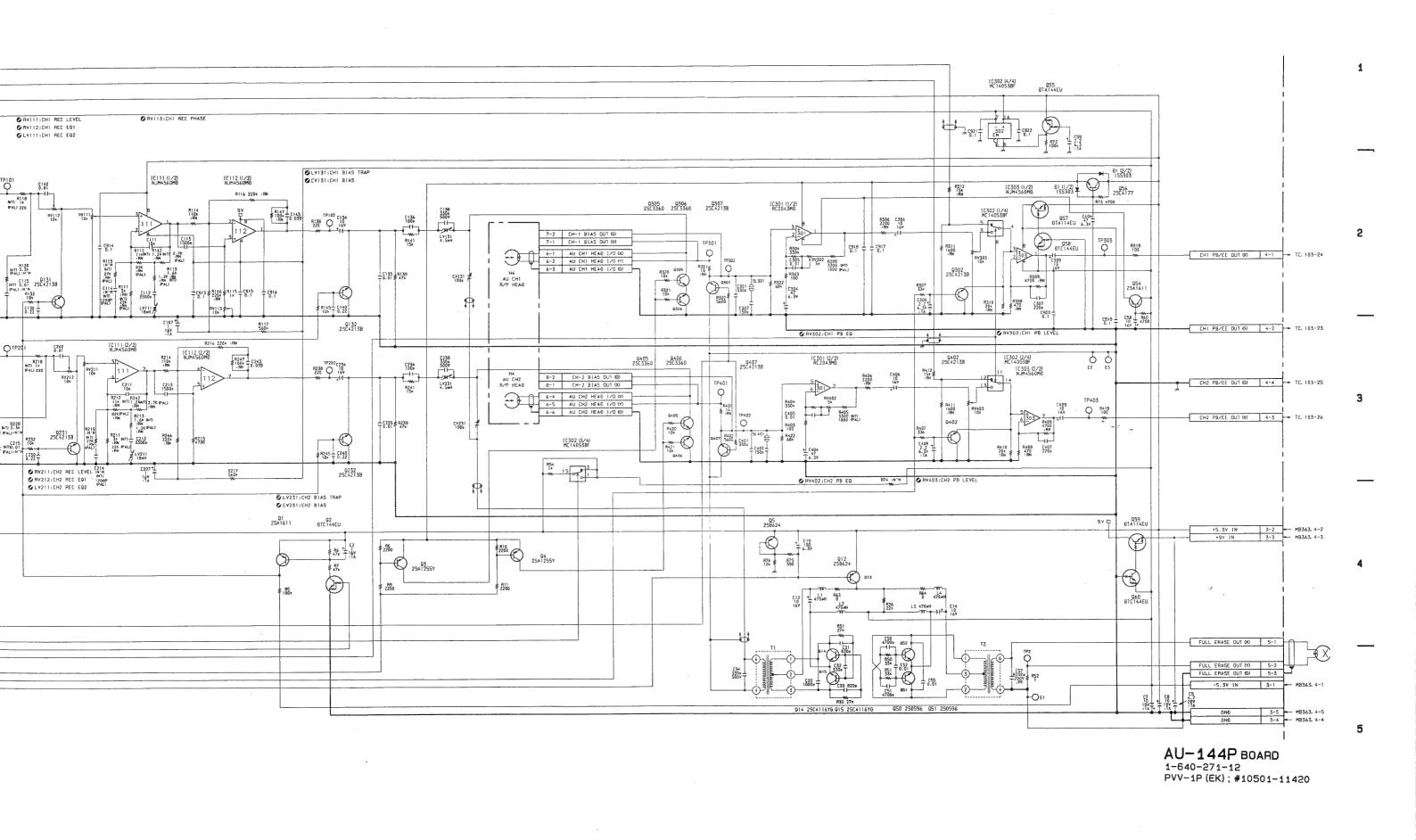
S/N 10501 through 11420

Audio REC/PB Amplifier Bias/Erase Oscillator



11-13 (b)

A | B | C | D | E | F | G | H



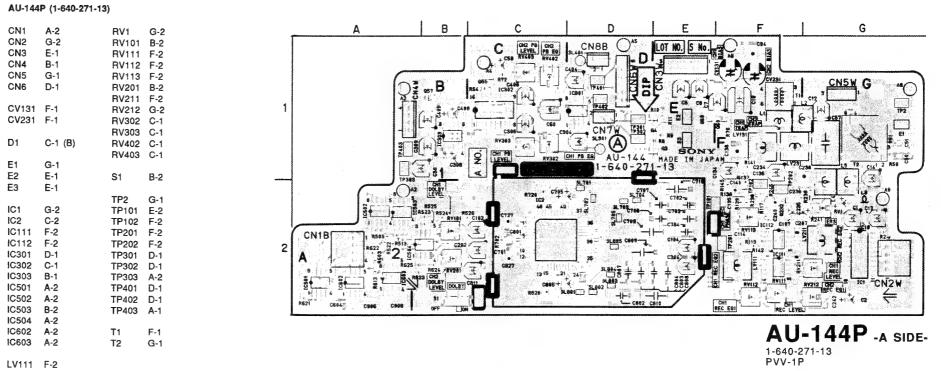
11-13 (b)

H | I | J | K | L | M | N | 0

Audio REC/PB

S/N 11421 through 11740

A Side



B Side

LV111 F-2 LV131 F-1 LV211 G-2 LV231 F-1

Q2

Q3 Q4 Q5 Q12

Q14 Q15 Q16 Q17

Q50 Q51 Q54 Q55 Q56 Q57 Q58 Q59 Q60 Q131 G-2 (B) G-1 (B) E-1

D-1 F-1 (B)

F-1 (B) G-1 (B) F-1 (B)

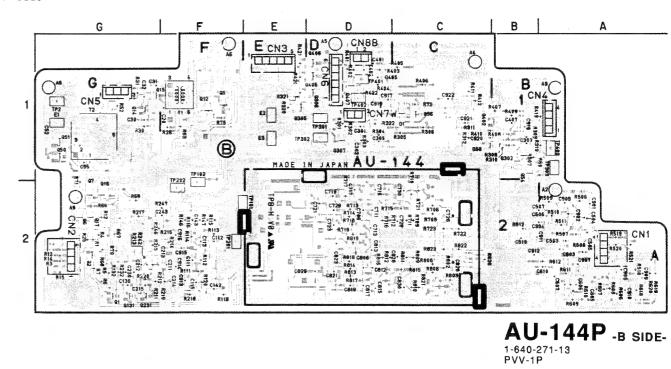
G-2 (B) G-2 (B) G-1 (B)

G-1 (B) B-2 (B)

C-1 (B) B-1 C-1 (B)

E-1 F-1 G-2 (B)

Q131 G-2 (B)
Q132 F-1
Q231 G-2 (B)
Q232 F-2
Q302 B-1 (B)
Q305 D-1 (B)
Q306 D-1 (B)
Q307 D-1 (B)
Q402 C-1 (B)
Q405 D-1 (B)
Q405 D-1 (B)
Q407 D-1 (B)



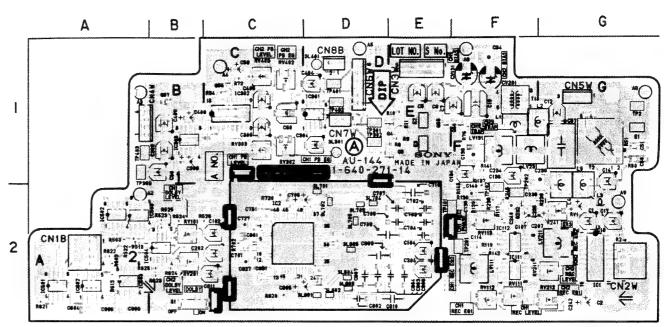
NOTE
*-* ; *-* A SIDE
*-* (B); *-* B SIDE

Audio REC/PB

S/N 11741 and higher

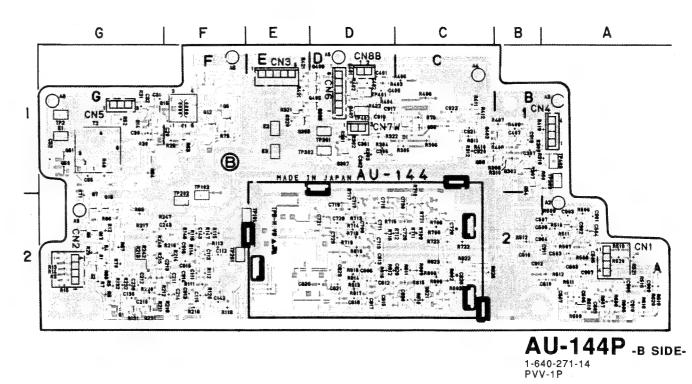
A Side

<b>A</b> U-144	P (1-640-271-14	)				
CN1	A-2	RV101	B-2			
CN2	G-2	RV111	F-2			Γ
CN3	E-1	RV112	F-2			- 1
CN4	B-1	RV113	F-2		,	- 1
CN5	G-1	RV201	B-2			- 1
CN6	D-1	RV211	F-2			- 1
		RV212	G-2		-	. 1
CV131	F-1	RV302	C-1		1	- 1
CV231	F-1	RV303	C-1			
		RV402	Ç-1			
D1	C-1 (B)	RV403	C-1			
E1	G-1	S1	B-2			
E2	E-1					
E3	E-1	TP2	G-1			
		TP101	E-2			ı
IC1	G-2	TP102	F-2			- 1
IC2	C-2	TP201	F-2			
IC111	F-2	TP202	F-2			7
IC112	F-2	TP301	D-1		4.5	2
IC301	D-1	TP302	D-1			_
IC302	C-1	TP303	A-2			1
IC303	B-1	TP401	D-1			- 1
IC501	A-2	TP402	D-1			-
IC502	A-2	TP403	A-1			1
IC503	B-2	-4	- 4			ı
IC504	A-2	T1	F-1			•
IC602 IC603	A-2 A-2	T2	G-1			
10003	A-6					



AU-144P -A SIDE-1-640-271-14 PVV-1P

B Side



Q405 D-1 (B)
Q406 D-1 (B)
Q407 D-1 (B)

NOTE
*-* ; *--* A SIDE
*-* (B); *--* B SIDE

LV111 F-2 LV131 F-1 LV211 G-2 LV231 F-1

Q1 Q2 Q3 Q4 Q5 Q12 Q14 Q15 Q16 Q17 Q50 Q51 Q54 Q55 Q56 Q57 Q58 Q59 Q60 Q131 Q132

Q231 Q232 Q302 Q305 Q306 Q307

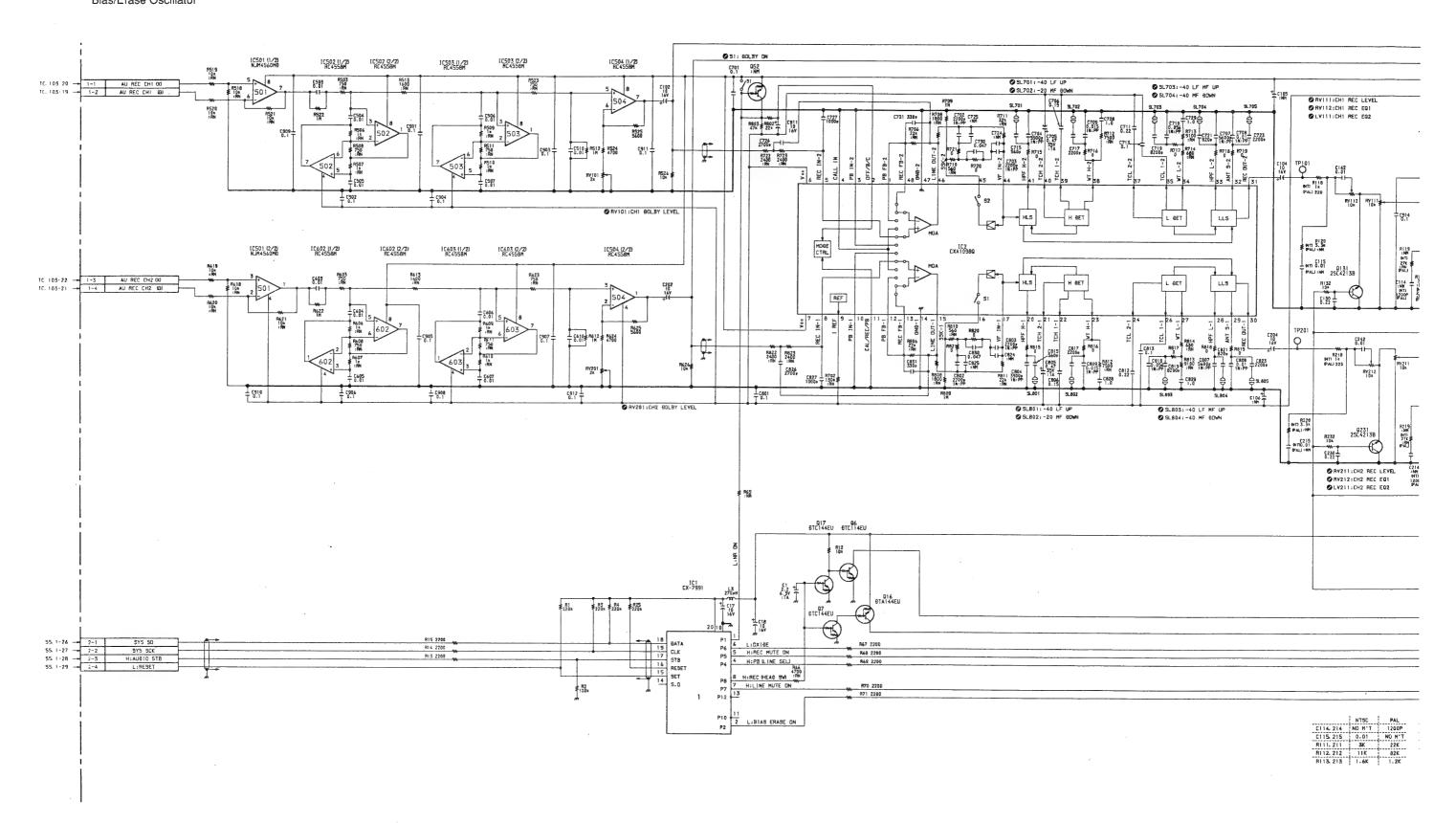
G-2 (B)
G-1 (B)
E-1
P-1 (B)
F-1 (B)
G-1 (B)
G-2 (B)
G-2 (B)
G-1 (B)
G-2 (B)
G-1 (B)
B-2 (B)
C-1
C-1 (B)
B-1
G-2 (B)
F-1
G-2 (B)
C-1 (B)
C-1 (B)
C-1 (B)
C-1 (B)
C-1 (B)
C-1 (B)

11-12 (c)

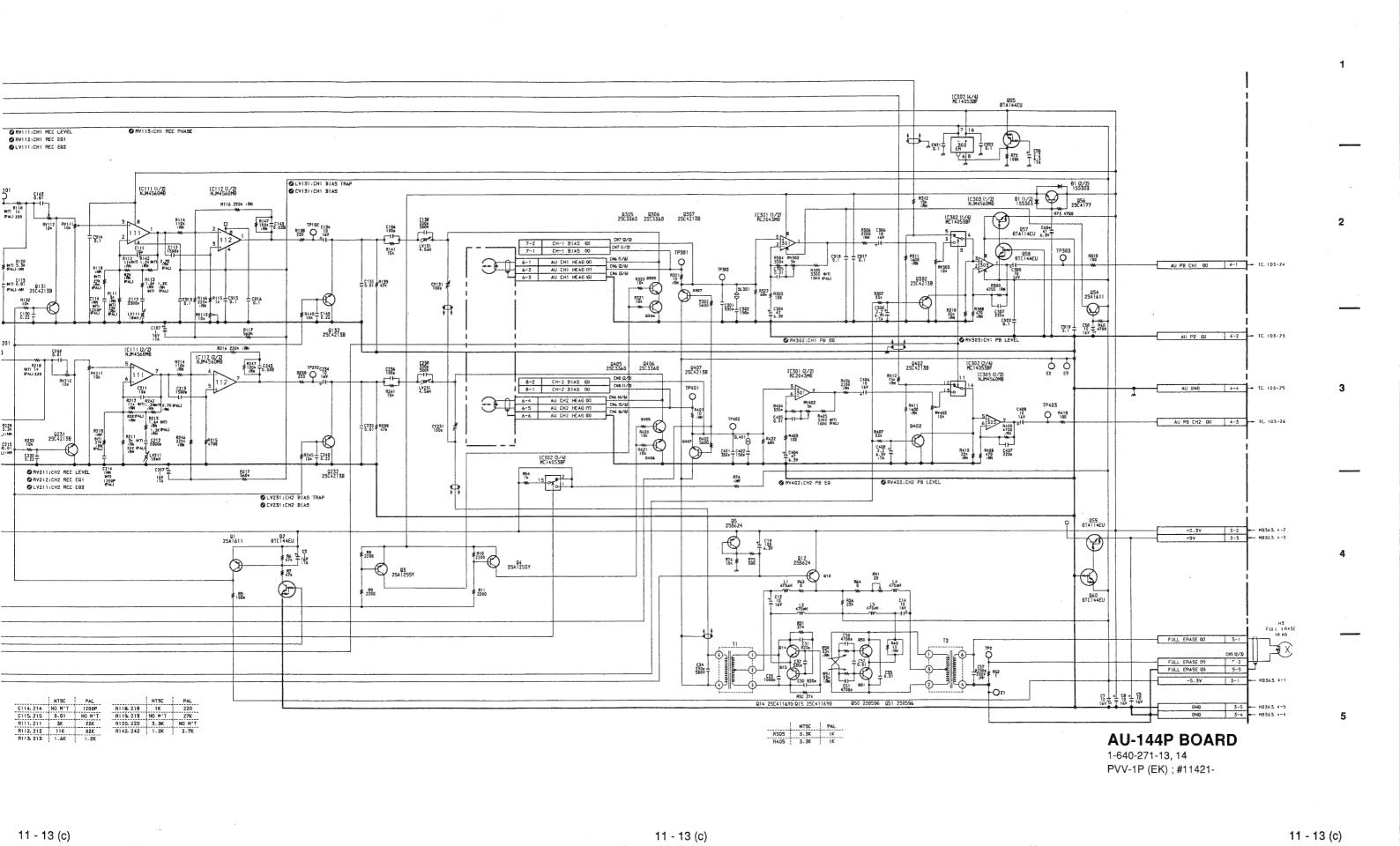
)E-

S/N 11421 and higher

Audio REC/PB Amplifier Bias/Erase Oscillator



11 - 13 (c)
A B C D E F G H

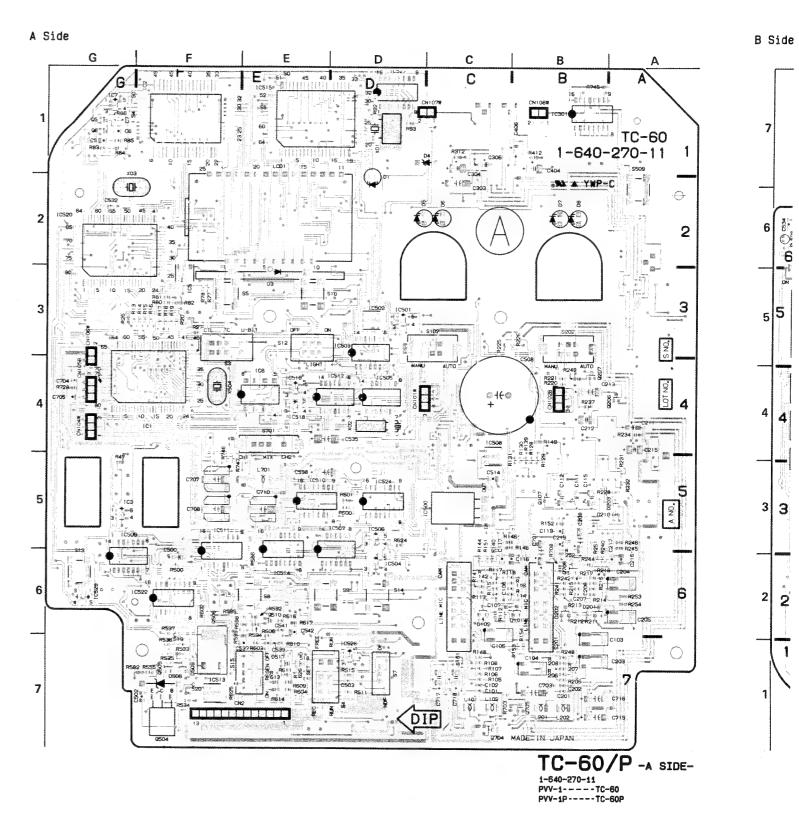


S/N 10001 through 10100

Audio Line/Meter Amp Time Code

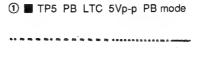
TC-60/I	TC-60/P (1-640-270-11)							
CN1 CN2 CN101	C-7 (B) E-7 (B) C-4 (B)	IC202 IC205 IC301	A-6 (B) A-5 (B) B-1	Q506 Q507 Q508	F-6 F-7 (B) D-4 (B)			
CN102 CN103	B-4 (B)	IC303	A-3 (B)	Q510	E-6			
CN103	B-7 (B) G-4 (B)	IC304 IC500	C-2 (B) C-5	Q511 Q512	D-5 (B)			
CN105	G-4 (B)	IC500	D-3	Q702	C-5 (B) F-5 (B)			
CN106	G-3 (B)	IC502	D-3	Q702	B-7 (B)			
CN107	C-1 (B)	IC503	D-3	Q704	C-7			
CN108	B-1 (B)	IC504	D-6	Q705	B-7			
	. ,	IC505	D-4 -	Q706	B-6			
D1	D-2	IC506	D-5					
D2	E-5 (B)	IC507	D-5	RV1	F-7 (B)			
D3	E-3	IC508	C-4	RV302	C-1 (B)			
D4	C-1	IC509	G-6	RV402	B-1 (B)			
D5 D6	D-2 C-2	IC510 IC511	E-5 F-5	RV700 RV701	F-3 (B)			
D7	B-2	IC511	F-7 (B)	RV701	E-5 (B) A-2 (B)			
D8	B-2	IC513	F-7	111704	A-2 (b)			
D101	B-6	IC514	E-6	S3	F-4			
D102	C-6	IC515	E-1	S4	D-7			
D103	B-4 (B)	IC516	E-4	S5	E-3			
D201	B-6	IC517	D-4	S7	D-7			
D202 D203	B-6 A-5	IC518 IC519	E-4 E-2 (B)	S8 S9	E-6 D-6			
D301	C-2 (B)	IC520	G-2	S10	D-3			
D501	D-3 (B)	IC521	E-5 (B)	S12	E-3			
D502	C-5 (B)	IC522	F-6	S13	G-6			
D503	C-5 (B)	IC523	E-7 (B)	S14	D-6			
D504	C-5 (B)	IC524	D-5	S15	E-7			
D505	C-5 (B)	IC525	E-7 (B)	S16	G-6 (B)			
D506 D507	F-5 (B) D-4 (B)	IC526 IC527	D-5 (B) D-1	S17	G-6 (B)			
D508	F-7	IC528	D-7	S101 S102	C-7 C-3			
D509	F-7	IC529	G-6	S102	B-5 (B)			
D510	F-6 (B)	IC702	F-5 (B)	S201	B-7			
D511	F-6 (B)	IC703	E-5 (B)	S202	B-3			
D512	F-7 (B)		_	S203	A-5 (B)			
D513	D-4 (B)	LCD1	E-2	S509	A-2			
D514 D515	D-4 (B) D-4 (B)	Q2	D-5 (B)	S701	E-4			
D515	D-5 (B)	Q3	D-3 (B) D-2 (B)	TP1	C-5 (B)			
D517	E-7	Q4	C-2 (B)	TP2	C-4 (B)			
D518	E-7	Q5	G-1	TP3	F-6 (B)			
D701	B-7 (B)	Q6	G-1	TP4	D-4 (B)			
D702	B-5 (B)	Q101	B-7 (B)	TP5	F-6 (B)			
D704	C-7 (B)	Q102	C-3 (B)	TP6	F-6 (B)			
E1	F-6 (B)	Q103 Q104	B-4 (B) B-4 (B)	TP7 TP8	C-4 (B)			
E201	A-5 (B)	Q105	B-5 (B)	TP9	G-5 (B) F-3 (B)			
E401	B-1 (B)	Q106	B-4 (B)	TP10	G-5 (B)			
E501	E-7 (B)	Q107	B-5 `	TP11	G-5 (B)			
	_	Q201	A-7 (B)	TP12	D-7 (B)			
IC1	F-4	Q202	B-4 (B)	TP101	C-4 (B)			
IC2 IC3	F-1 G-5	Q203 Q204	A-5 (B) A-5 (B)	TP201 TP301	B-4 (B)			
IC4	F-3 (B)	Q205	A-4 (B)	TP401	A-3 (B) A-3 (B)			
IC5	F-3	Q206	A-4 (B)	11 401	H-0 (0)			
IC6	E-4	Q207	B-4	<b>X</b> 1	D-1			
IC7	G-1	Q301	C-2 (B)	X2	D-4			
IC101	B-6 (B)	Q401	B-2 (B)	ХЗ	G-2			
IC102	B-6 (B)	Q501	C-5 (B)	X504	F-4			
IC103	B-5 (B)	Q502	C-4 (B)					
IC104 IC105	C-4 (B) B-5 (B)	Q503 Q504	C-4 (B) F-7					
IC201	B-6 (B)	Q505	F-7					
	(-/	4000						

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE



11-14 (a)

#### TC-60P (1/3)

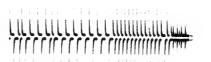


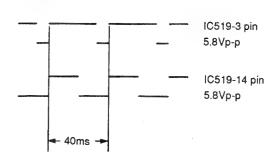
3 IC519-4 pin 6Vp-p REC mode

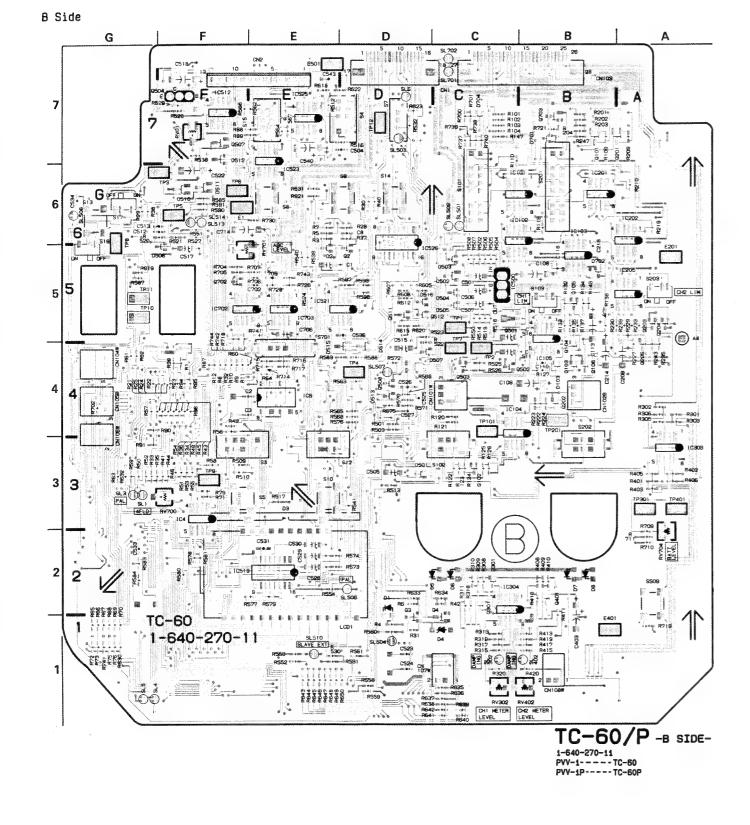


2 CN1-16 pin REC LTC 16Vp-p REC mode

REC mode



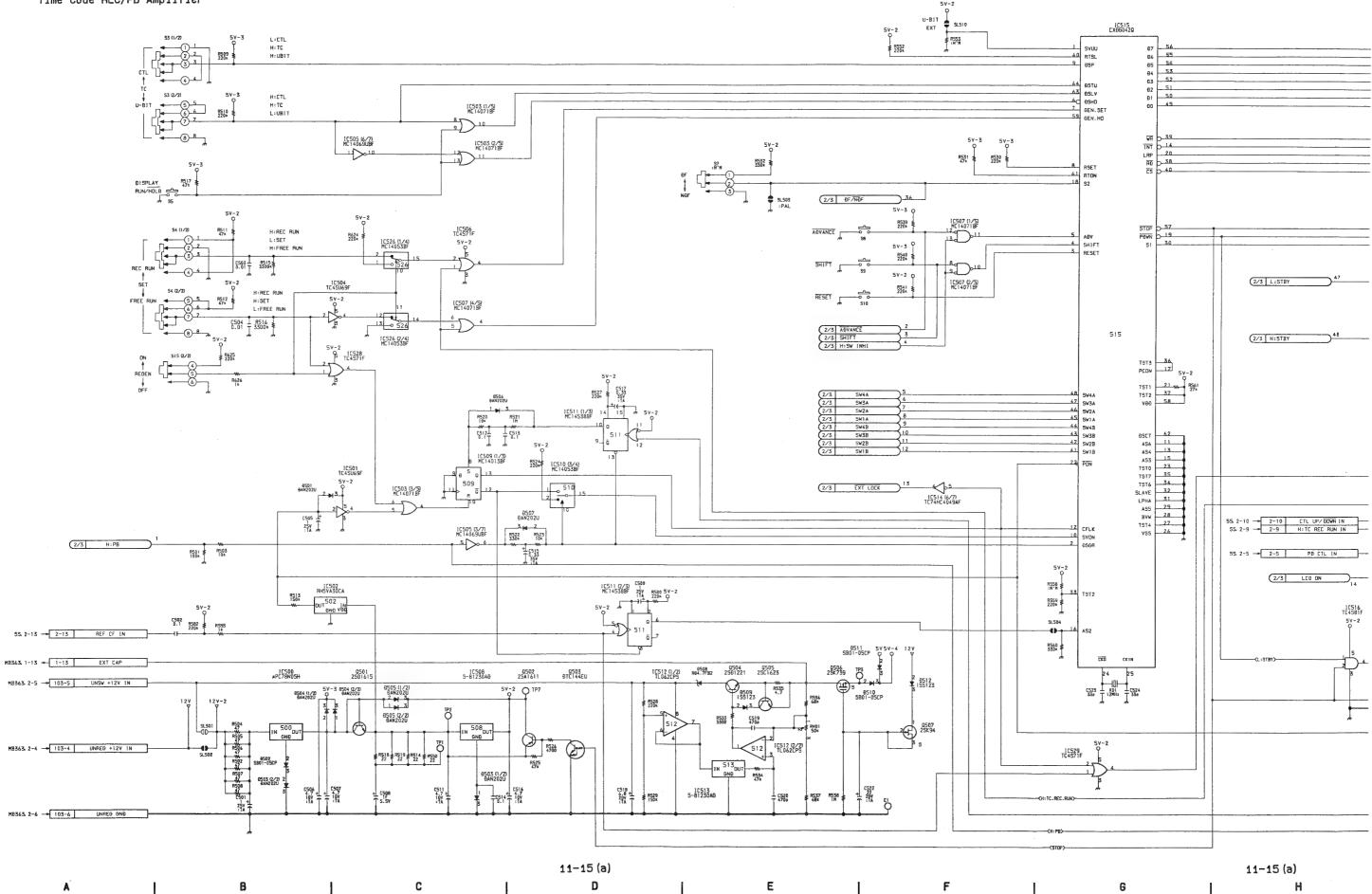


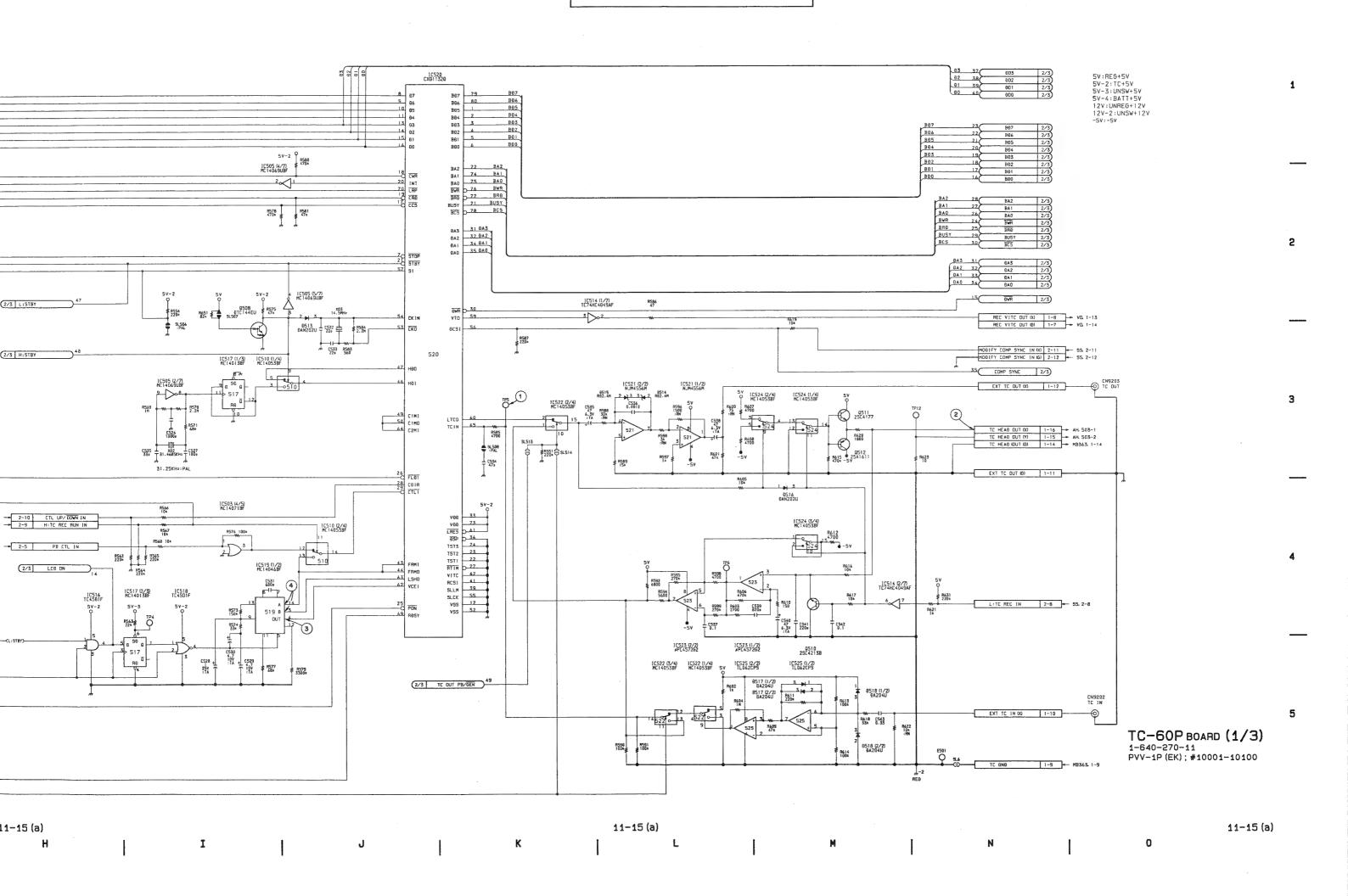


TC-60P BOARD (1/3)

S/N 10001 through 10100

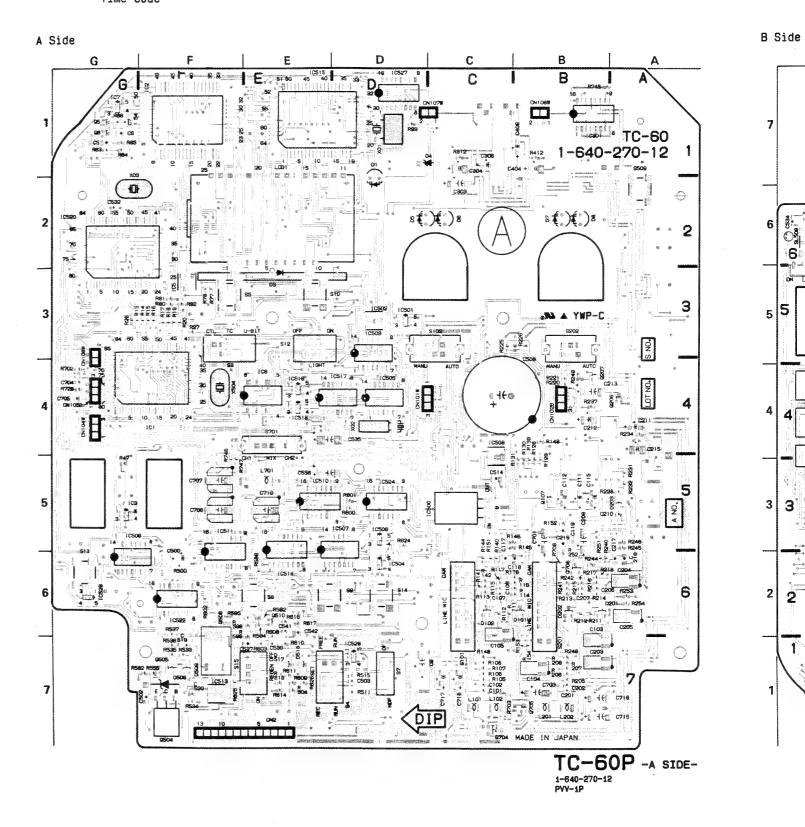
Time Code SW Time Code Generator Time Code REC/PB Amplifier





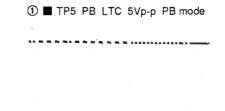
Audio Line/Meter Amp Time Code

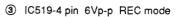
TC-60P	(1-640-270-12)				
CN1 CN2 CN101 CN102 CN103 CN104 CN105 CN106 CN107 CN108	D-7 (B) E-7 (B) C-4 (B) B-4 (B) B-7 (B) G-4 (B) G-4 (B) G-3 (B) C-1 (B) B-1 (B)	IC202 IC205 IC301 IC303 IC304 IC500 IC501 IC502 IC503 IC504 IC505	A-6 (B) A-5 (B) B-1 A-3 (B) B-2 (B) C-5 C-3 D-3 D-4 D-6 D-4	Q506 Q507 Q508 Q510 Q511 Q512 Q702 Q703 Q704 Q705 Q706	F-7 F-7 (B) D-4 (B) E-6 D-5 (B) C-5 (B) E-5 (B) B-7 (B) C-7 B-6
D1 D2 D3 D4 D5 D6 D7 D8	D-1 D-5 (B) E-3 C-1 C-2 C-2 B-2 B-2	IC506 IC507 IC508 IC509 IC510 IC511 IC512 IC513	D-5 D-6 C-5 G-6 E-5 F-6 F-7 (B)	RV1 RV302 RV402 RV700 RV701 RV704	F-7 (B) C-1 B-1 F-3 (B) E-5 (B) A-1
D101 D102 D103 D201 D202 D203 D301 D501 D503 D503 D504 D505 D506 D507 D508 D509 D510	B-6 C-6 B-4 (B) A-6 B-6 A-5 C-2 (B) C-3 (B) C-5 (B) C-5 (B) C-5 (B) C-5 (B) C-5 (B) C-4 (B) F-7 F-7 F-6 (B) F-6 (B)	IC514 IC515 IC516 IC517 IC518 IC519 IC520 IC521 IC522 IC523 IC524 IC525 IC526 IC526 IC527 IC528 IC529 IC529 IC529 IC702	E-6 D-1 E-4 D-4 E-4 E-2 (B) G-2 D-5 (B) F-6 E-7 (B) D-6 (B) D-1 D-7 G-6 E-5 (B) E-5 (B)	S3 S4 S5 S7 S8 S9 S10 S12 S13 S14 S15 S16 S17 S101 S102 S103 S201 S202	E-3 D-7 E-3 D-7 E-6 D-6 D-3 D-3 G-6 D-6 E-7 G-5 (B) G-6 (B) C-6 C-3 B-5 (B) B-6
D512 D513 D514 D515 D516 D517 D518 D701 D702 D704	F-7 (B) D-4 (B) D-4 (B) D-5 (B) C-5 (B) E-7 E-7 B-7 (B) C-7 (B)	Q2 Q3 Q4 Q5 Q6 Q101 Q102	E-2 D-5 (B) D-1 (B) C-1 (B) G-1 G-1 B-7 (B) C-3 (B)	S203 S509 S701 TP1 TP2 TP3 TP4 TP5 TP6	A-5 (B) A-2 E-4 C-5 (B) C-4 (B) F-6 (B) D-4 (B) F-6 (B) E-6 (B)
E1 E201 E401 E501	E-6 (B) A-5 (B) A-2 (B) E-7 (B)	Q103 Q104 Q105 Q106 Q107 Q201	B-4 (B) B-4 (B) B-5 (B) B-4 (B) B-5	TP7 TP8 TP9 TP10 TP11 TP12	C-4 (B) G-5 (B) F-3 (B) G-5 (B) G-5 (B) C-6 (B)
IC1 IC2 IC3 IC4 IC5 IC6 IC7 IC101	F-4 F-1 G-5 F-3 (B) F-3 E-4 G-1 B-6 (B)	Q202 Q203 Q204 Q205 Q206 Q207 Q301 Q401	A-7 (B) B-4 (B) A-5 (B) A-5 (B) A-4 (B) A-4 B-4 C-2 (B) B-2 (B)	TP13 TP14 TP15 TP16 TP101 TP201 TP301 TP401	E-1 (B) A-2 (B) E-1 (B) A-2 (B) C-4 (B) B-4 (B) A-3 (B) A-3 (B)
IC102 IC103 IC104 IC105 IC201	B-6 (B) B-5 (B) B-4 (B) B-5 (B) B-6 (B)	Q501 Q502 Q503 Q504 Q505	B-5 (B) C-4 (B) C-4 (B) F-7 F-7	X1 X2 X3 X504	D-1 D-4 F-2 F-4

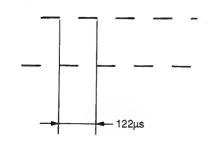


NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

### TC-60P (1/3)



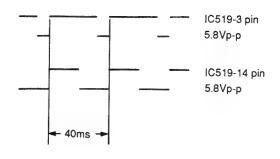


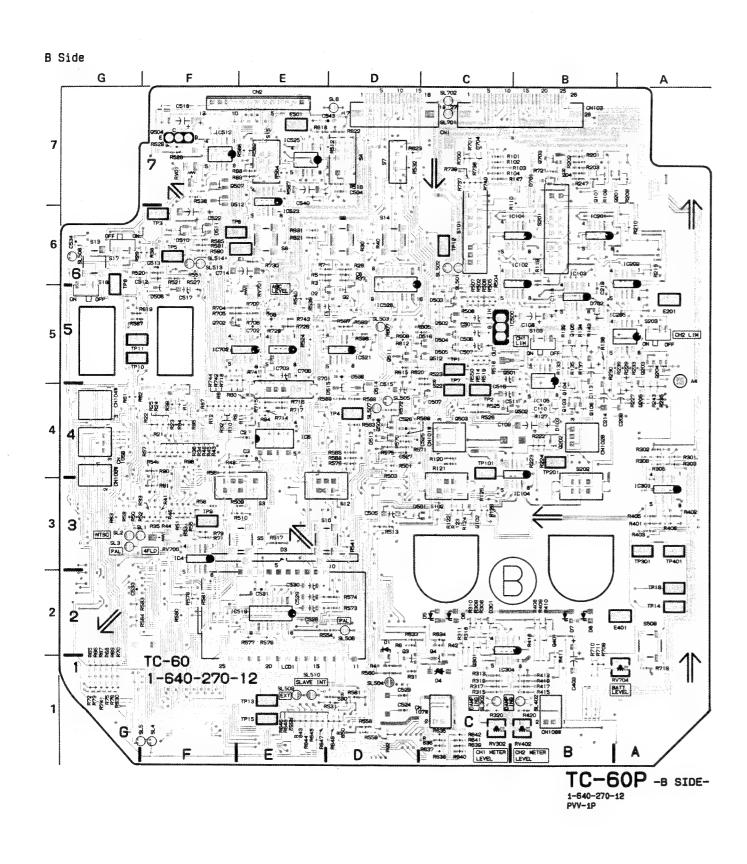






REC mode





TC-60P (1/3) TC-60P (1/3) S/N 10101 through 11420 TC-60P BOARD (1/3) Time Code SW Time Code Generator Time Code REC/PB Amplifier SLAVE SL510 10515 0x880420 L:CTL H:TC H:UBIT EXT \$ SL509 63 DSLV

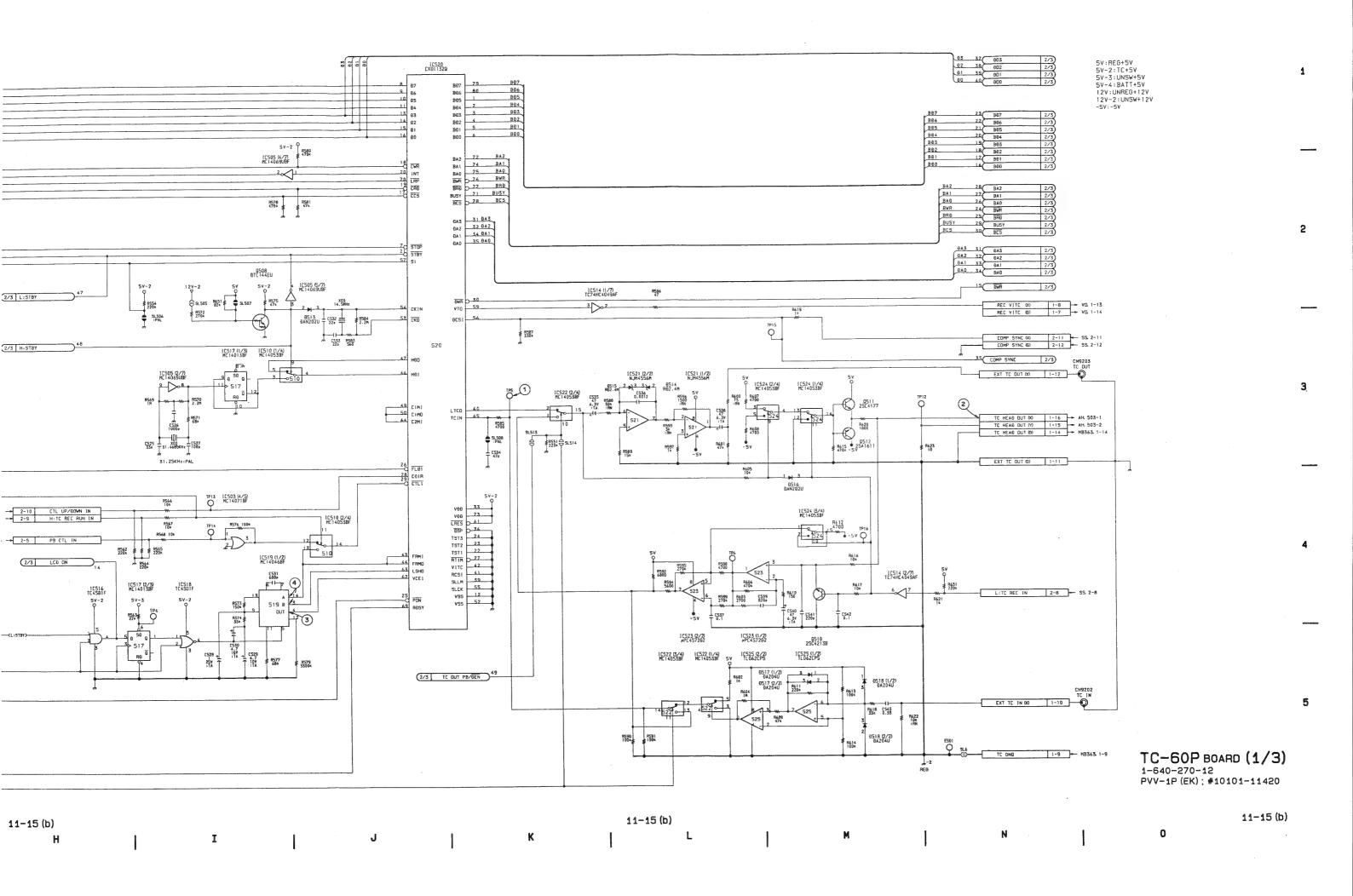
60 DSH0

7 GEN. SET H:CTŁ H:TĈ L:UBIT 10503 (1/5) MC1407 (BF 10505 (6/7) MC14069UBF 10503 (2/5) MC14071BF R531 47k R530 220x H:REC RUN R624 220a L:SET H:FREE RUN 10526 (1/4) MC14053BF 2/3 L:STBY 1C507 (2/5) MC14071BF R541 220k 10507 (4/5) MC14071BF C504 | R516 0.01 | R516 515 2/3 H:51BY 10526 (2/4) MC14053BF 5V-2 Q 1C528 P TC4571F 515 (2/2) TST3 36 PCON 17 5V-2 TST1 21 w R561 TST2 32 271 VDD 58 48 SW4A 47 SW3A 46 SW2A 45 SW1A 44 SW4B 43 SW3B 42 SW2B 41 SW1B R520 10* R521 10* 11# C512 C513 0.1 7 70.1 0SCT 62 A56 11 A54 13 A53 15 TST0 23 TST7 35 SLAVE 32 LPHA 31 A55 25 BVW 7ST4 VSS 26 1C509 (1/3) HC14013BF R524 2204 ■ IC510 (3/4) MC14053BF 10514 (6/7) 1074HC4049AF 3 → 2 R522 R523 330k 10k 2/3 H:PB SS. 2-5 → 2-5 PB CTL IN 8501 ₹ R503 100x 10x T 0.33 2/3 LCD ON 10511 (2/3) 0500 MC14538BF 25V R559 220k ≢ IC516 TC45B1F 5V-2 0.1 R582 2204 5V-2 55. 2-13 REF CF IN H560 3301 ₹ 0511 5V5V-4 12V SB01-05CP 0 0 9 0504 2501221 0506 25K739 050S 2501623 9508 R94.7FB2 Ö, 10508 S-81230AG 9503 DTC 144EU 1C512 (1/2) TL062CP5 10500 #PC78N05H 0502 2541611 0505 (1/2) 0AN202U 2 1 3 0505 (2/2) 0AN202U 5V-3 8504 12/20 Q BAN202U 5V-2 O TP7 Q501 2501615 C519 470s 25K94 MB363, 2-4 - 103-4 UNREG +12V IN 0503 (1/2) DAN202U ₹ R529 150k C520 R537 R538 € 68k 1M

11-15 (b)

A | B | C | D | E | F | G | F

MB363, 2-6 - 103-6 UNREG GNO



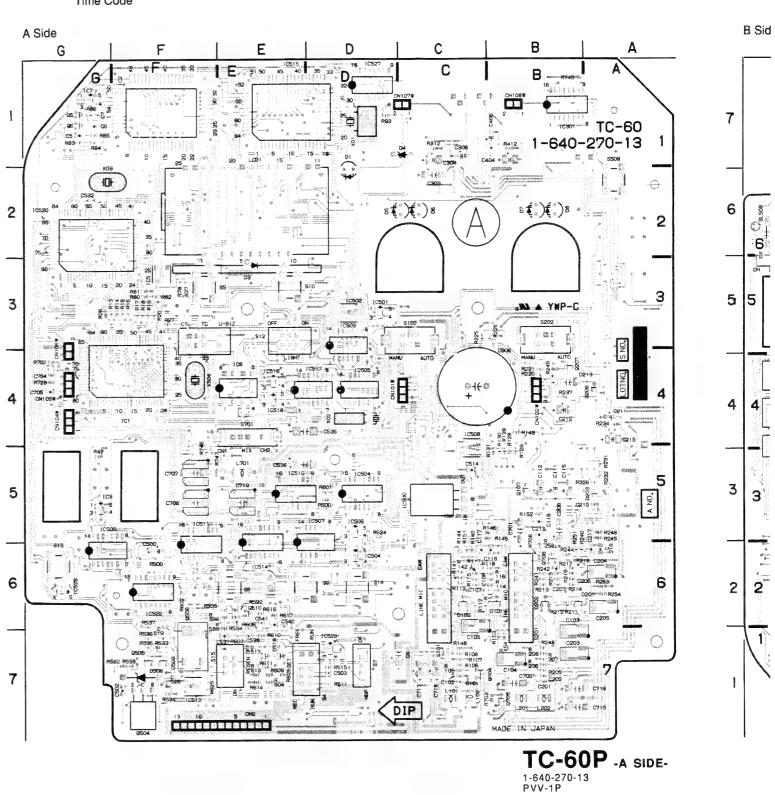
### TC-60P BOARD

S/N 11421 and higher

Audio Line/Meter Amp Time Code

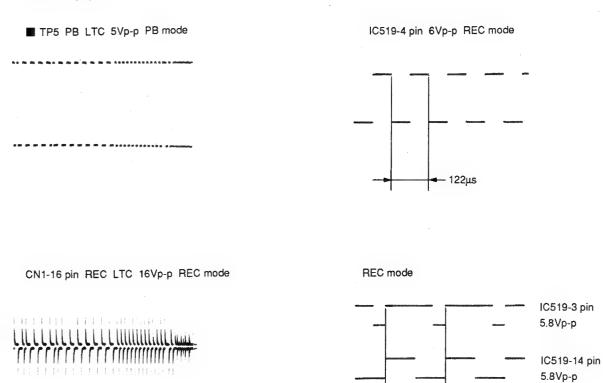
TC-60P	(1-640-270-13)				
CN1 CN2 CN101 CN102 CN103 CN104 CN105 CN106 CN107 CN108	G-4 (B) G-3 (B)	IC202 IC205 IC301 IC303 IC304 IC500 IC501 IC502 IC503 IC504 IC505	A-6 (B) A-5 (B) B-1 A-3 (B) C-2 (B) C-5 D-3 D-3 D-4 D-6	Q506 Q507 Q508 Q510 Q511 Q512 Q702 Q703 Q704 Q705 Q706	F-7 F-7 (B) D-4 (B) E-6 D-5 (B) C-5 (B) F-5 (B) B-7 (B) B-7 B-6
D1 D2 D3 D4 D5 D6 D7 D8	D-1 E-5 (B) E-3 C-1 C-2 C-2 B-2 B-2	IC506 IC507 IC508 IC509 IC510 IC511 IC512 IC513	D-5 D-6 C-5 G-6 E-5 F-6 F-7 (B)	RV1 RV302 RV402 RV700 RV701 RV704	F-7 (B) C-1 (B) B-1 (B) F-3 (B) E-5 (B) A-1 (B)
D101 D102 D103 D201 D202 D203 D301 D501 D502 D503 D504 D505 D506 D507 D508 D509 D510 D511 D512 D513 D514 D515	B-2 C-6 B-4 (B) B-6 B-6 B-7 B-6 B-6 B-6 B-6 B-6 B-6 B-6 B-6	IC514 IC515 IC516 IC517 IC518 IC519 IC520 IC521 IC522 IC523 IC524 IC525 IC526 IC527 IC526 IC527 IC529 IC702 IC702	E-6 E-1 E-4 D-4 E-2 (B) G-2 D-5 (B) F-6 E-7 (B) D-5 E-7 (B) D-6 (B) D-1 G-6 E-5 (B)	\$3 \$4 \$5 \$7 \$8 \$9 \$10 \$12 \$13 \$14 \$15 \$16 \$17 \$101 \$102 \$103 \$201 \$202 \$203 \$509 \$701	F-3 D-7 F-3 D-7 F-6 D-6 E-3 E-3 G-6 D-6 E-7 G-5 (B) G-6 (B) C-6 C-3 B-5 (B) B-6 B-3 A-5 (B) A-2 E-4
D516 D517 D518 D701 D702 D704 E1 E201	D-5 (B) E-7 E-7 B-7 (B) B-5 (B) C-7 (B) F-6 (B) A-5 (B) A-2 (B) E-7 (B)	Q3 Q4 Q5 Q6 Q101 Q102 Q103 Q104 Q105 Q106 Q107	D-1 (B) C-1 (B) G-1 B-7 (B) C-3 (B) B-4 (B) B-4 (B) B-5 (B) B-4 (B) B-5 (B)	TP1 TP2 TP3 TP4 TP5 TP6 TP7 TP8 TP9 TP10 TP11	C-5 (B) C-4 (B) F-6 (B) D-4 (B) F-6 (B) F-6 (B) C-4 (B) G-5 (B) G-5 (B) G-5 (B)
IC1 IC2 IC3 IC4 IC5 IC6 IC7 IC101 IC102 IC103 IC104 IC105 IC201	F-4 F-1 G-5 F-3 (B) F-3 E-4 G-1 B-6 (B) B-5 (B) B-5 (B) B-5 (B) B-6 (B)	Q201 Q202 Q203 Q204 Q205 Q206 Q207 Q301 Q401 Q501 Q502 Q503 Q504 Q505	B-7 (B) B-4 (B) A-5 (B) A-5 (B) A-4 (B) A-4 B-2 (B) B-2 (B) C-5 (B) C-4 (B) F-7	TP12 TP101 TP201 TP301 TP401 X1 X2 X3 X504	D-6 (B) C-4 (B) B-4 (B) A-3 (B) A-3 (B) D-1 D-4 F-2 F-4

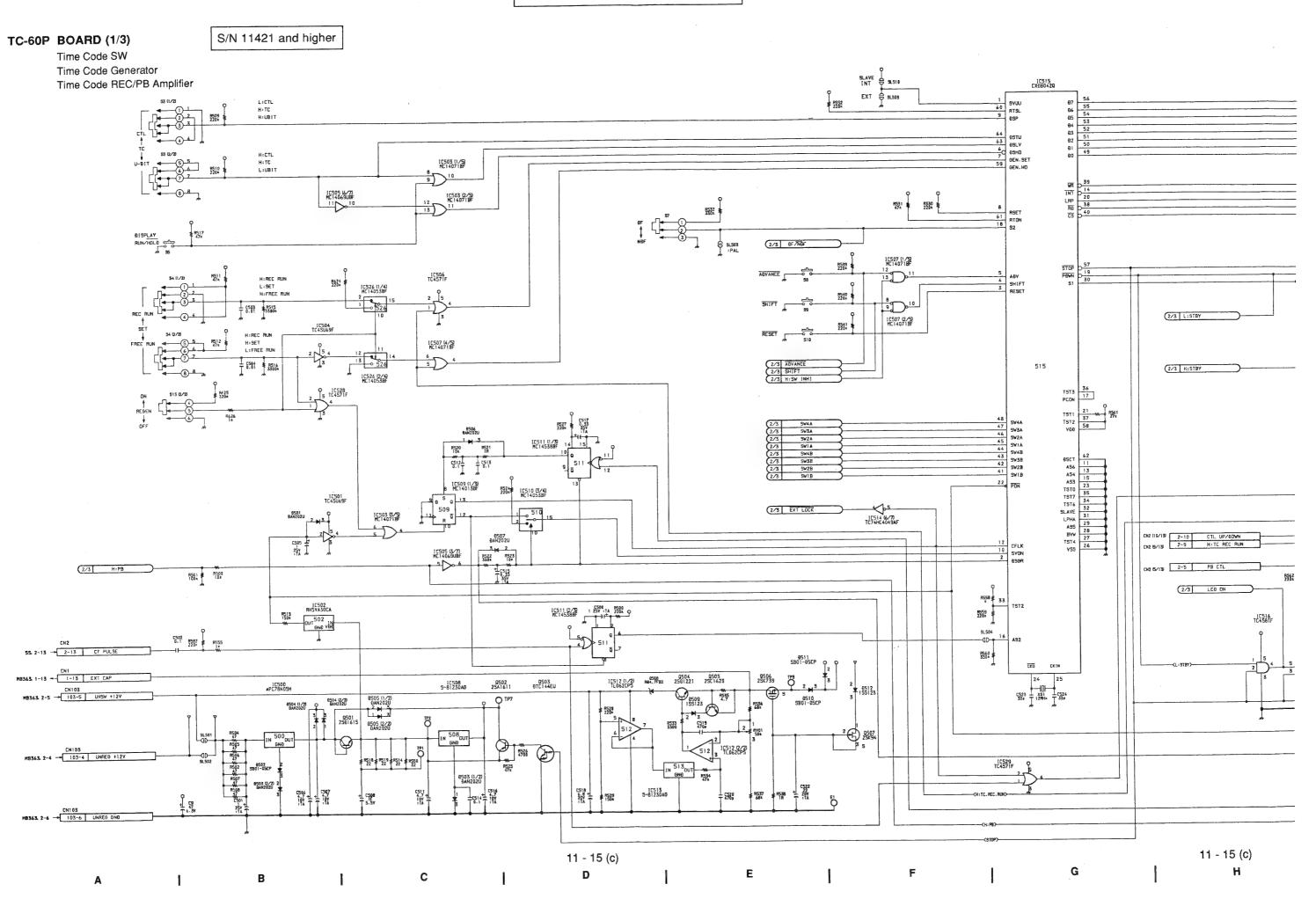
NOTE *-* ; *-* A SIDE *-* (B); *-* B SIDE

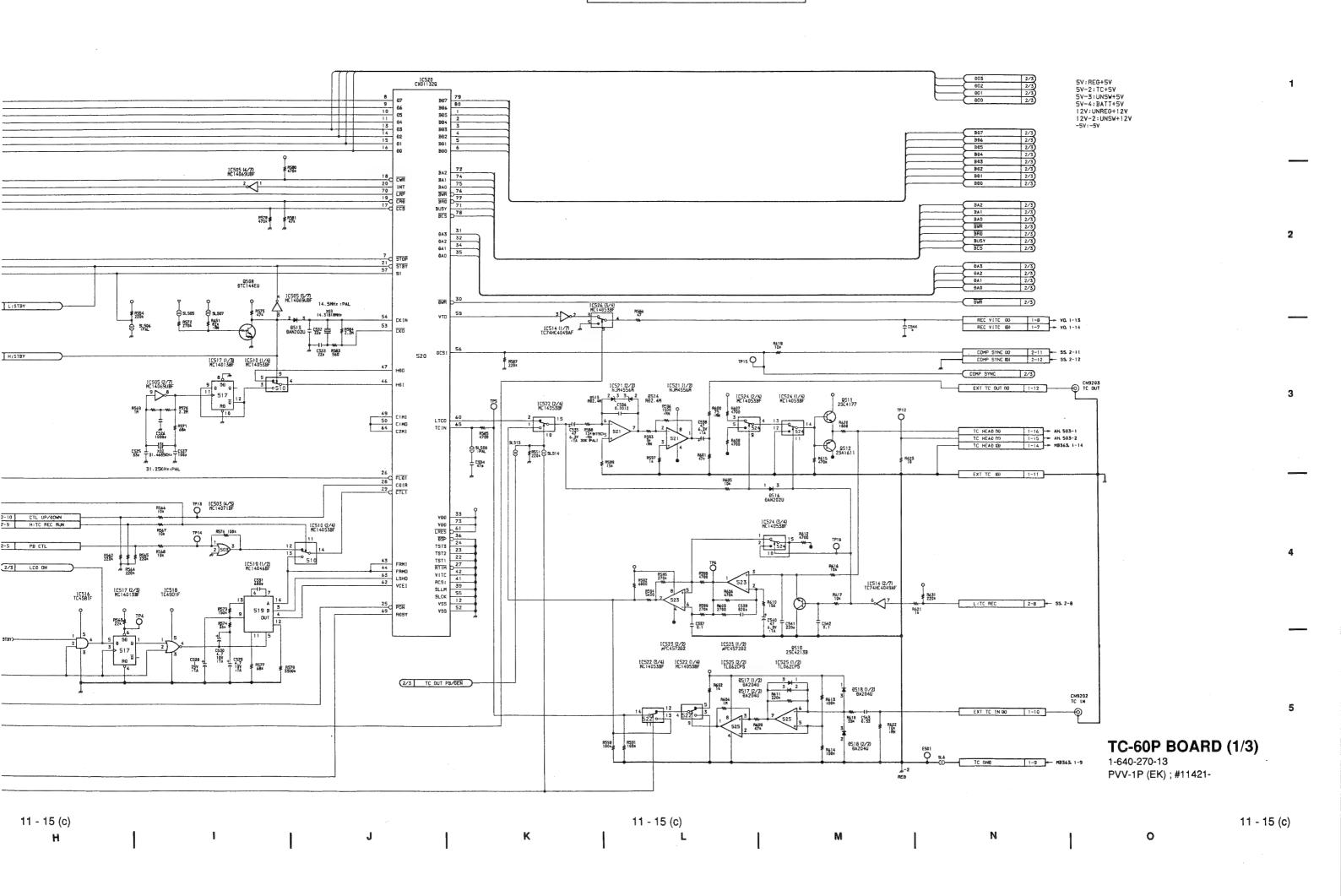


# B Side 5 5 TC-60P -B SIDE-1-640-270-13 PVV-1P

TC-60P (1/3)







TC-60P BOARD (2/3)

LCD Display VITC Insert Line Generator

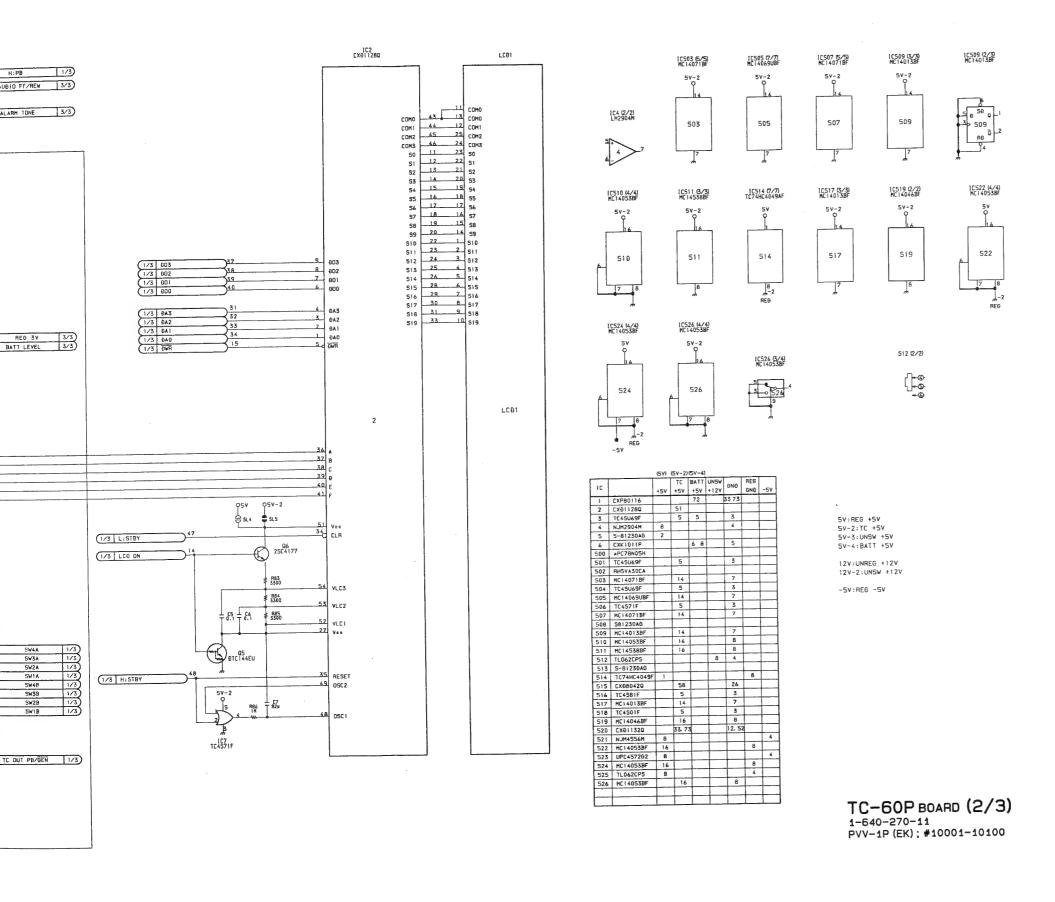
Battery Level Detect

S/N 10001 through 10100

В

TC-60P (2/3) TC-60P (2/3)

IC1 CXP80116 ₹ R32 220¥ SS, 2-6 - 2-6 SS, 2-2 - 2-2 SS, 2-3 - 2-3 SS, 2-4 - 2-4 SS, 2-1 - 2-1 38 500 37 510 39 5CK0 H:PB 1/3 R9 1k R10 1x 44 (H: AUÐIO FF/REW 3/3) R12 (0k 45 ALARM TONE 3/3 R15 1s R16_1x R17_1x R18 1k R22 1k W 1C5 5-81230AG R24 1k. R26 1k .... 1C505 (1/7) MC14069UBF 1C514 (3/7) 1C514 (5/7) 1C514 (4/7) 1C74HC4049AFTC74HC4049AF PA2 80 R65 10k w,
PA3 79 R66 10k w,
PA4 7R R67 10k w,
PA5 72 R68 10k w,
PA6 76 R69 10k w,
PA6 78 R69 10k w,
PA7 R69 10k w,
PA7 R69 10k w,
PA7 R70 10k w, ₹ R47 ₹ 220k A72 \$ \$ \$ \$ \$ R630 # R73 R74 R75 R76 IM IH IM IM 1/3 L: VO. 2-9 - 1-6 L:CTOM PB DUT IC6 5V-4 1/3 LC R29 R38 BUSY VCC B R644 10k R645 10k R30 47a 1/3 H; R647 10k R648 10k R649 10k X504 C3 16MHz SL3 PAL R635 R636 R637 R638 R639 R640 R641 R642 220k 220k 220k 220k 1C527 MC14094BF TC OUT PB/GEN 1/3 PA1 2 25C2712G 25C2712G FR92 FR93 SS. 2-7 - 2-7 WARNING LAMP IN B7 GL3HY43 :CH-2 METER 11-17 (a) 11-17 (a) E D



11-17 (a)

11-17 (a)

I

K

11-17 (a) L

N

0

11-17

TC-60P (2/3) TC-60P (2/3) S/N 10101 through 11420 TC-60P BOARD (2/3) LCD Display VITC Insert Line Generator 1C1 CXPB0116 Battery Level Detect | SS, 2-6 | 2-6 | L:TC ES IN |
SS, 2-2	2-2	SI TC OUT
SS, 2-3	2-3	SO TC IN
SS, 2-4	2-4	SER TC IN
SS, 2-1	2-1	L:TC REABY OUT

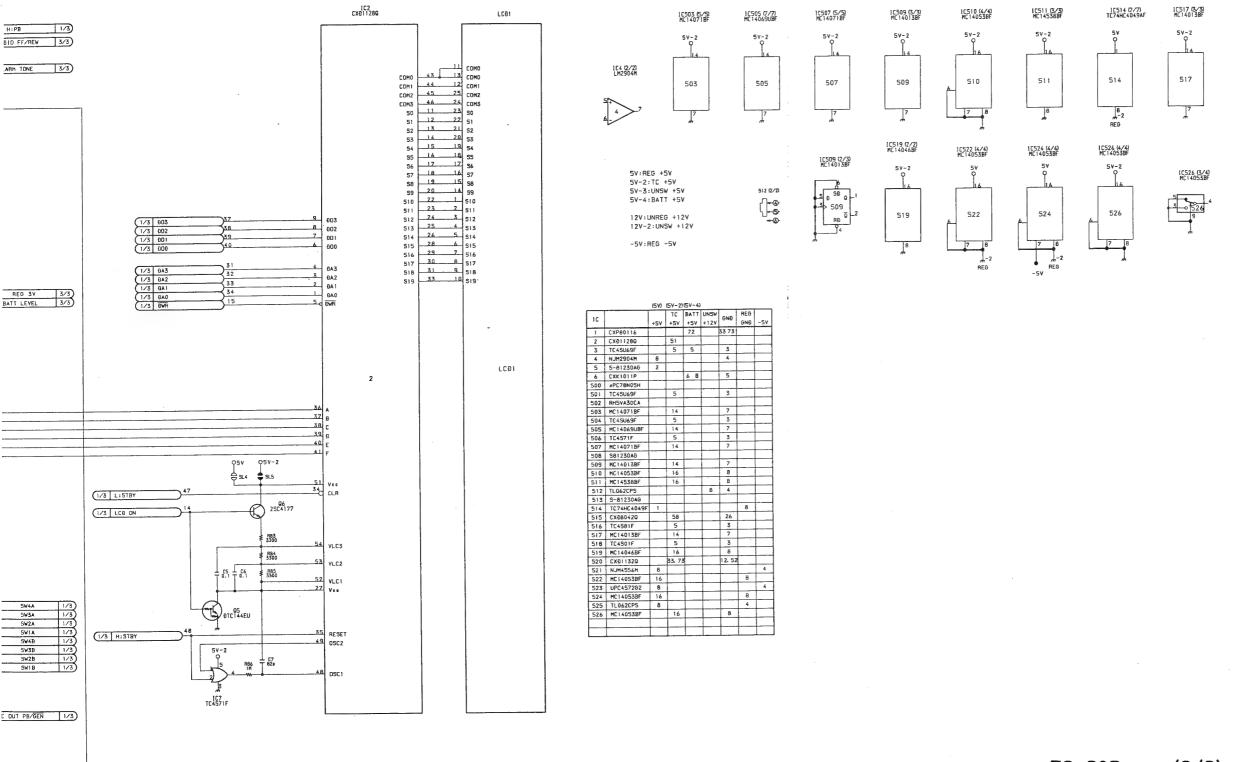
÷ 4FL€ 0 5V-4 ₹830 47k 1/3 H:5T R647 10k X504 C3 16MHz R635\$ R636\$ R637\$ R638\$ R639\$R640 \$ R641\$ R642 220x\$ 220x\$ 220x\$ 220x\$ 220x\$ 220x\$ 220x\$ 220x 1C527 MC14094BF TC DUT PB/GEN 1/3 PC7 11 PC6 12 PC5 13 Q3 25027126 1.2 R92 ₹ R93 100k ₹ 100k SS. 2-7 → 2-7 WARNING LAMP IN :CH-1 METER 96.3HY43 :CH-1 METER 97. GL3HY43 :CH-2 METER 98. GL3HY43 :CH-2 METER

11-17 (b)

D

Ε

11-17 (b)



TC-60P BOARD (2/3) 1-640-270-12 PVV-1P (EK); #10101-11420

11-17 (b) H

I

J

11-17 (b)

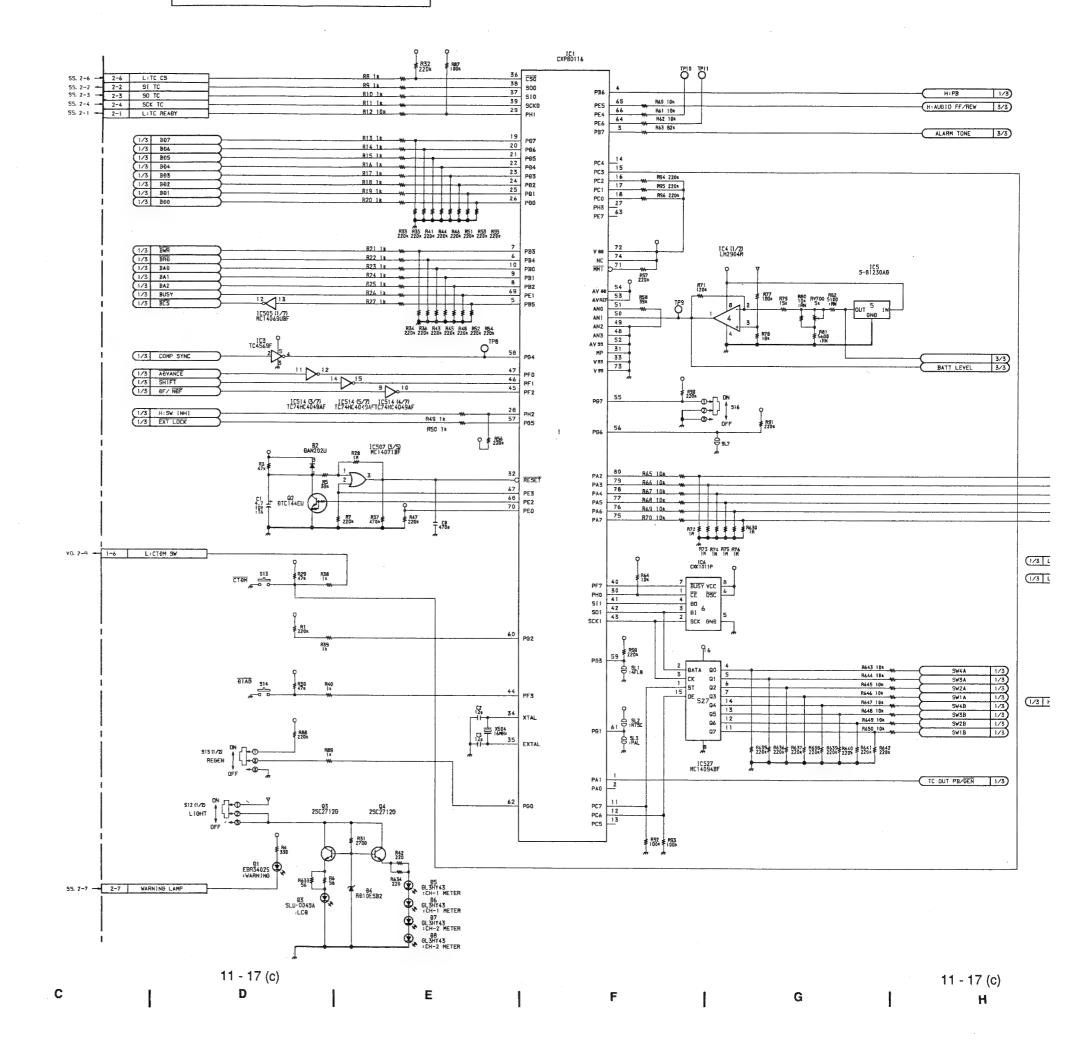
L

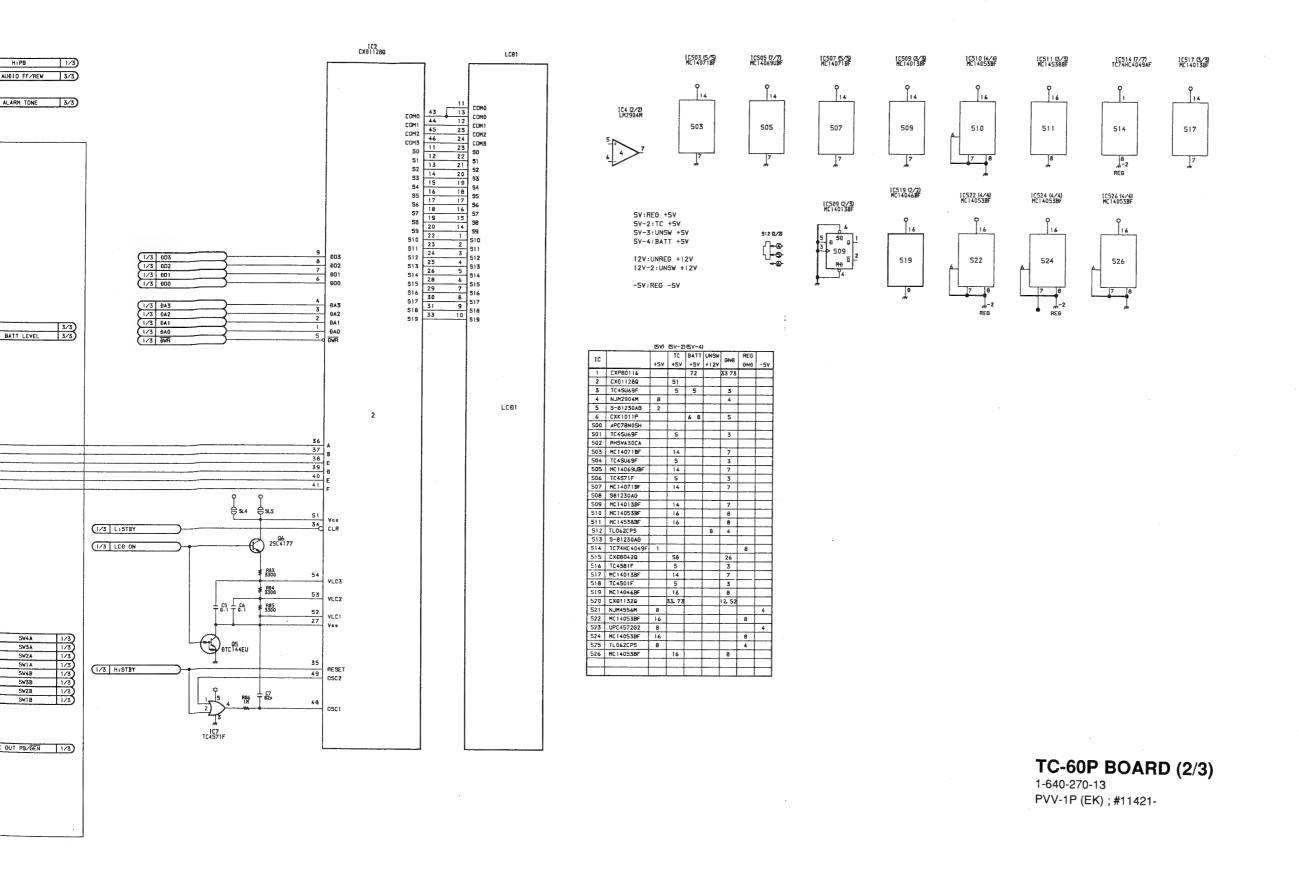
11-17 (b)

## TC-60P BOARD (2/3)

S/N 11421 and higher

Time Code SW
Time Code Generator
Time Code REC/PB Amplifier





11 - 17 (c)

K

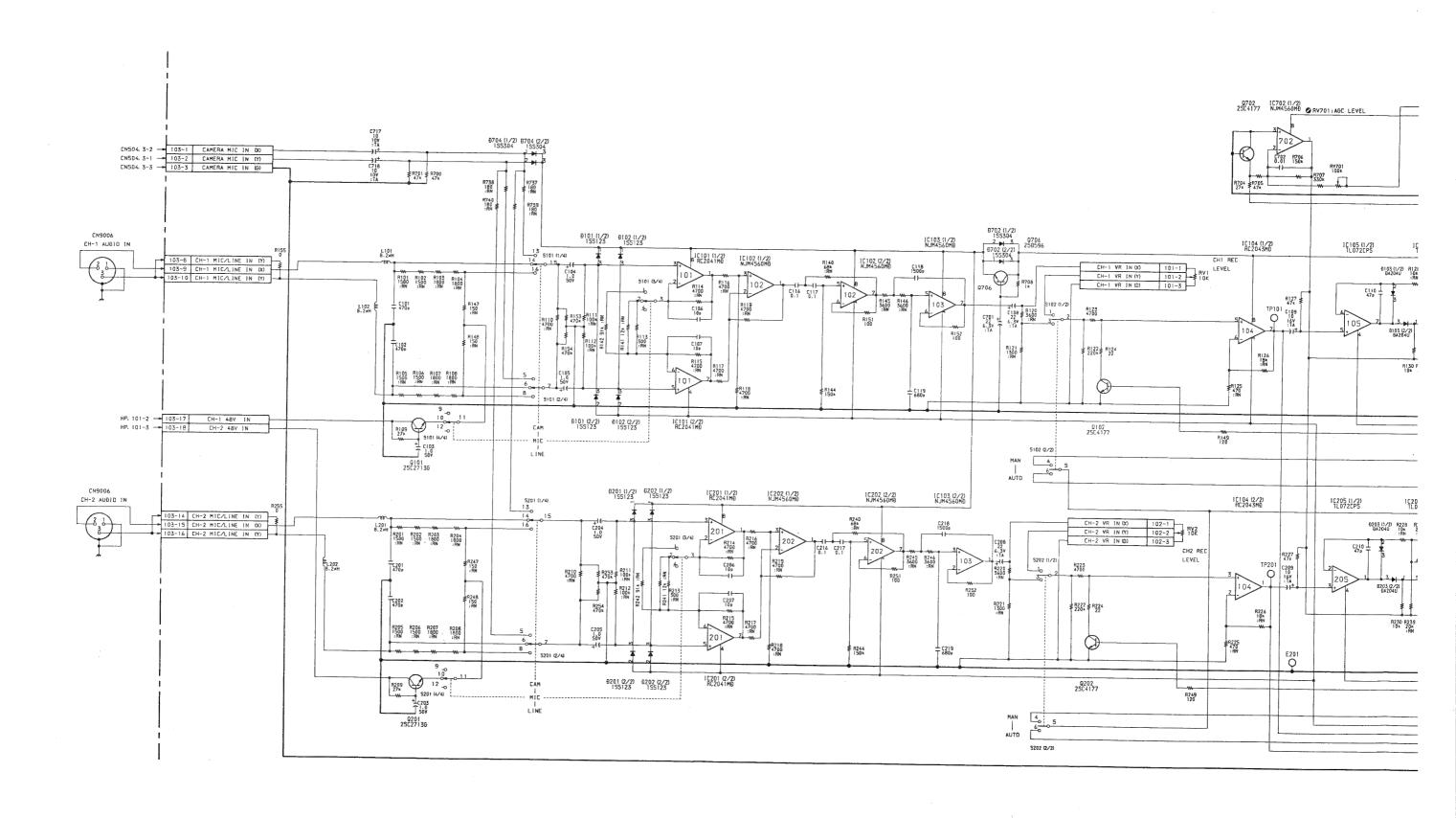
11 - 17 (c)

11 - 17 (c)

TC-60P BOARD (3/3)

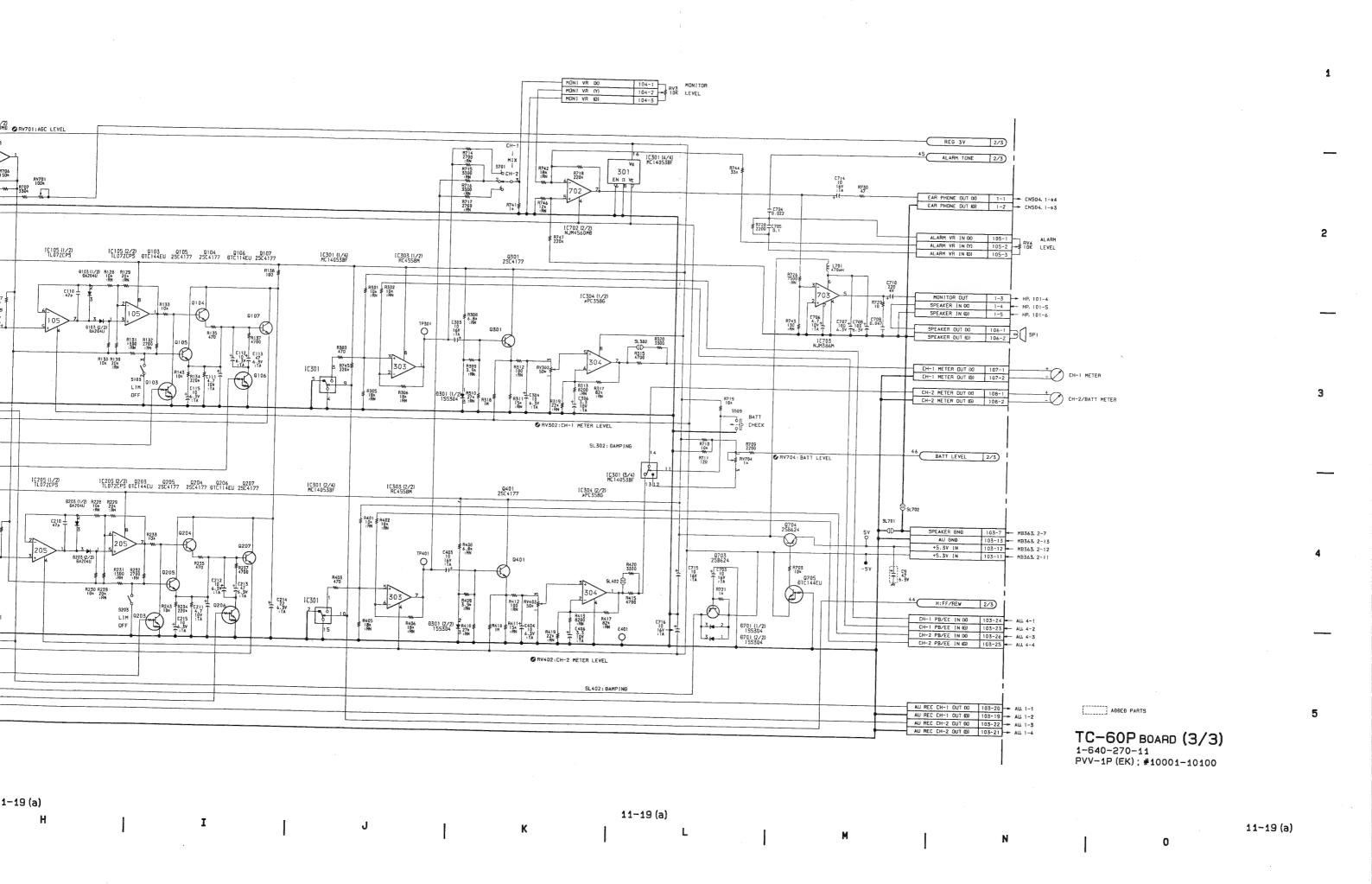
Audio Line/Meter Amplifier

S/N 10001 through 10100



11-19 (a)

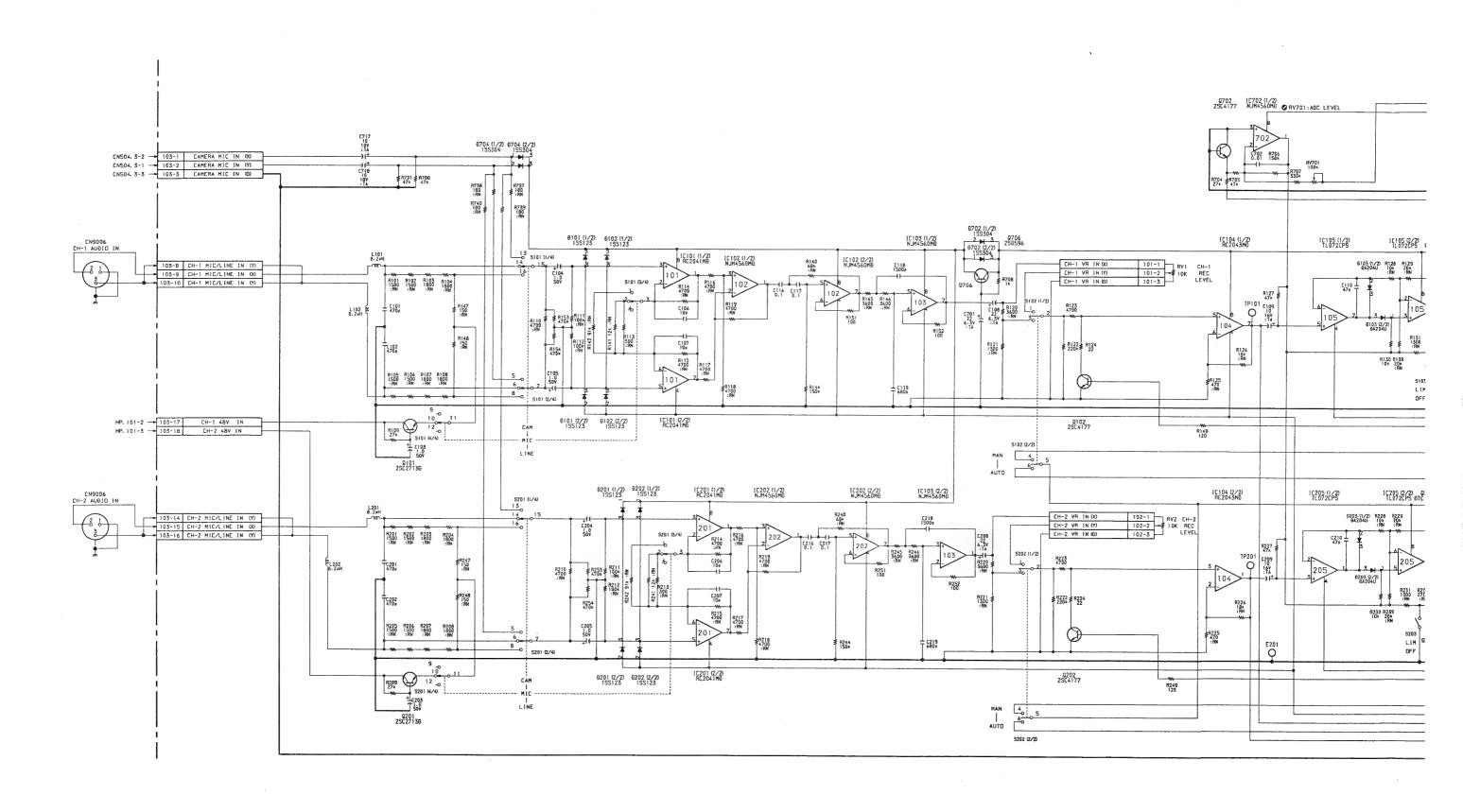
C D E F G H



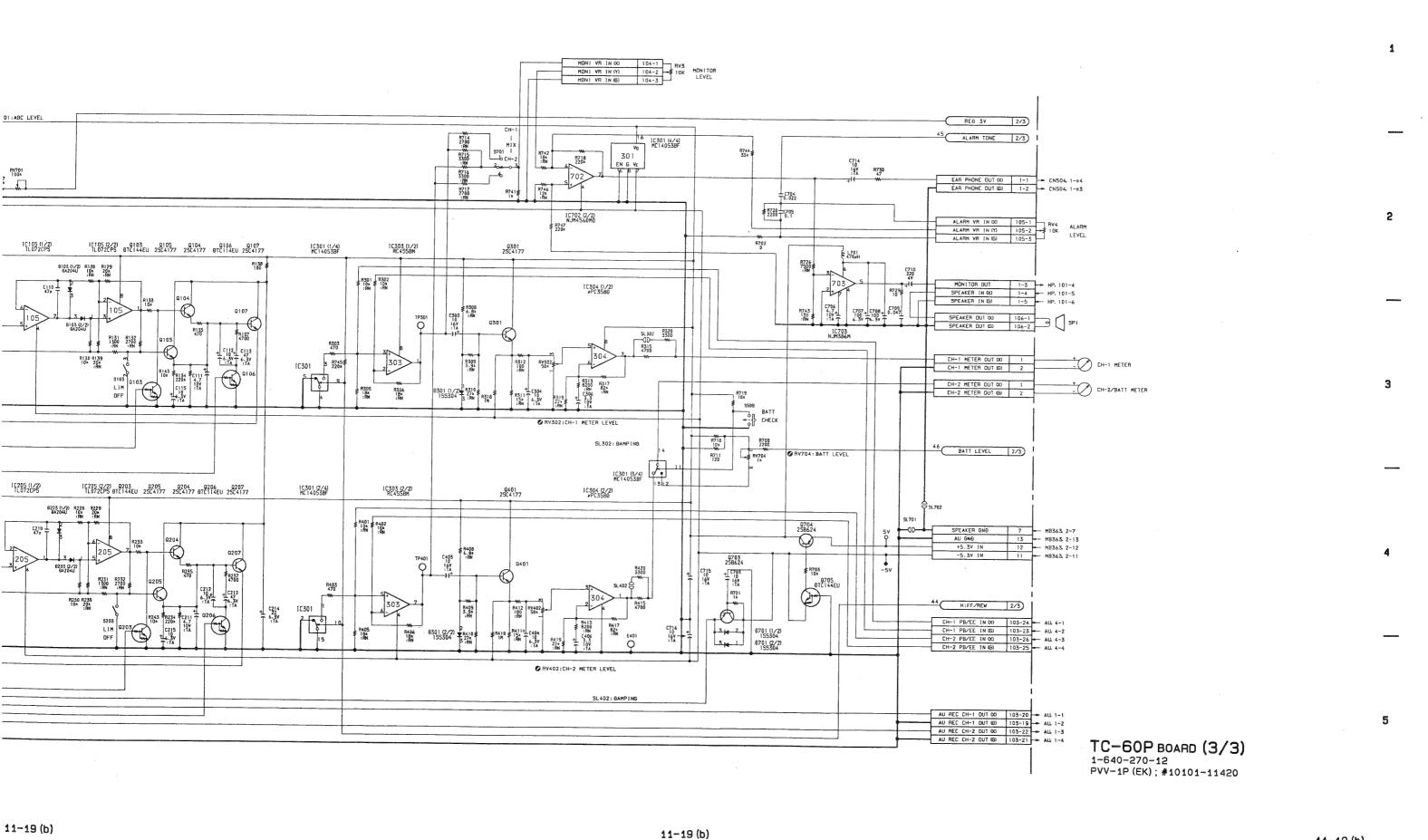
TC-60P BOARD (3/3)

Audio Line/Meter Amplifier

S/N 10101 through 11420



11-19 (b)
A B C D E F G H



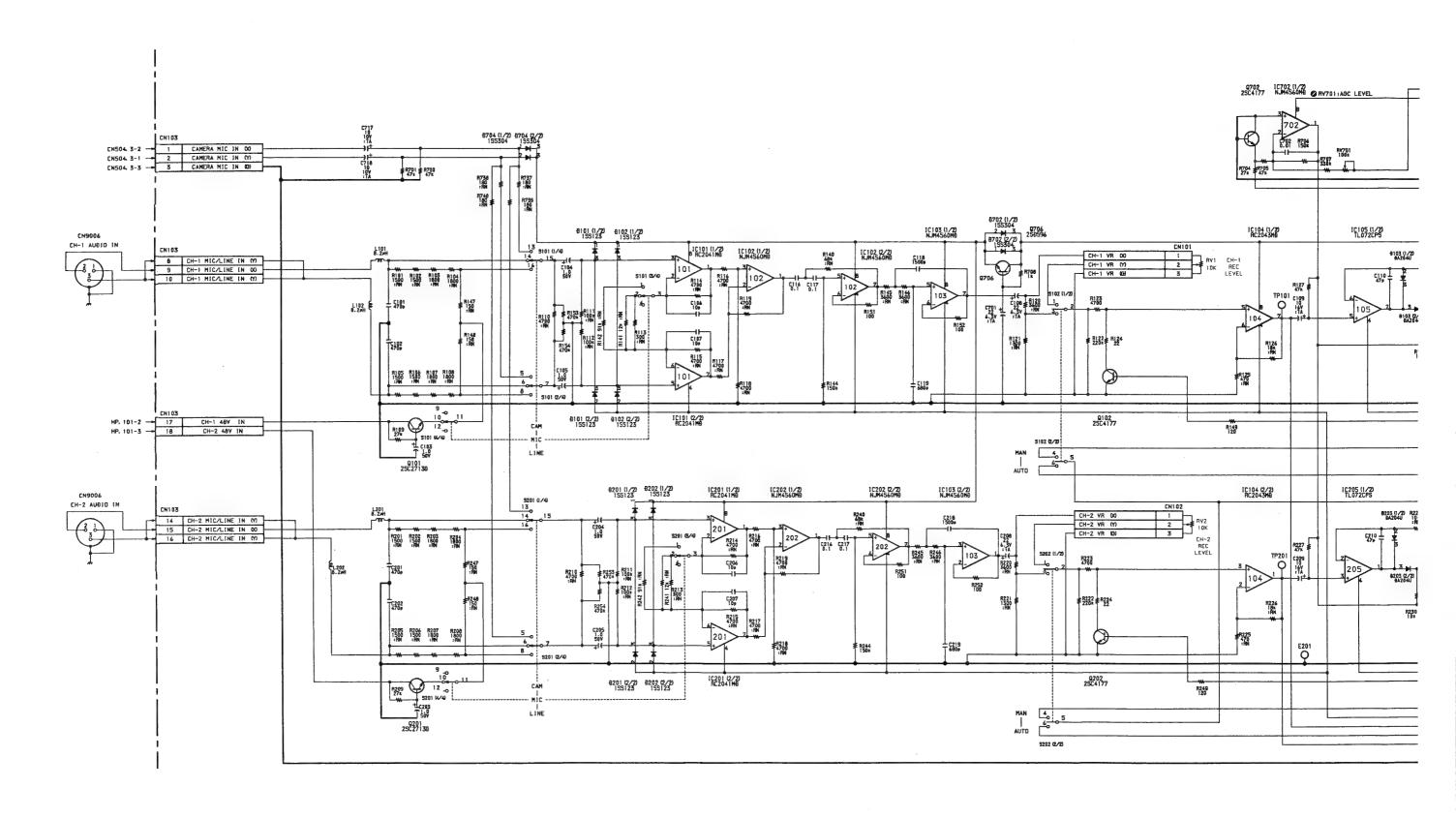
I

11-19 (b)

TC-60P BOARD (3/3)

S/N 11421 and higher

Time Code SW
Time Code Generator
Time Code REC/PB Amplifier



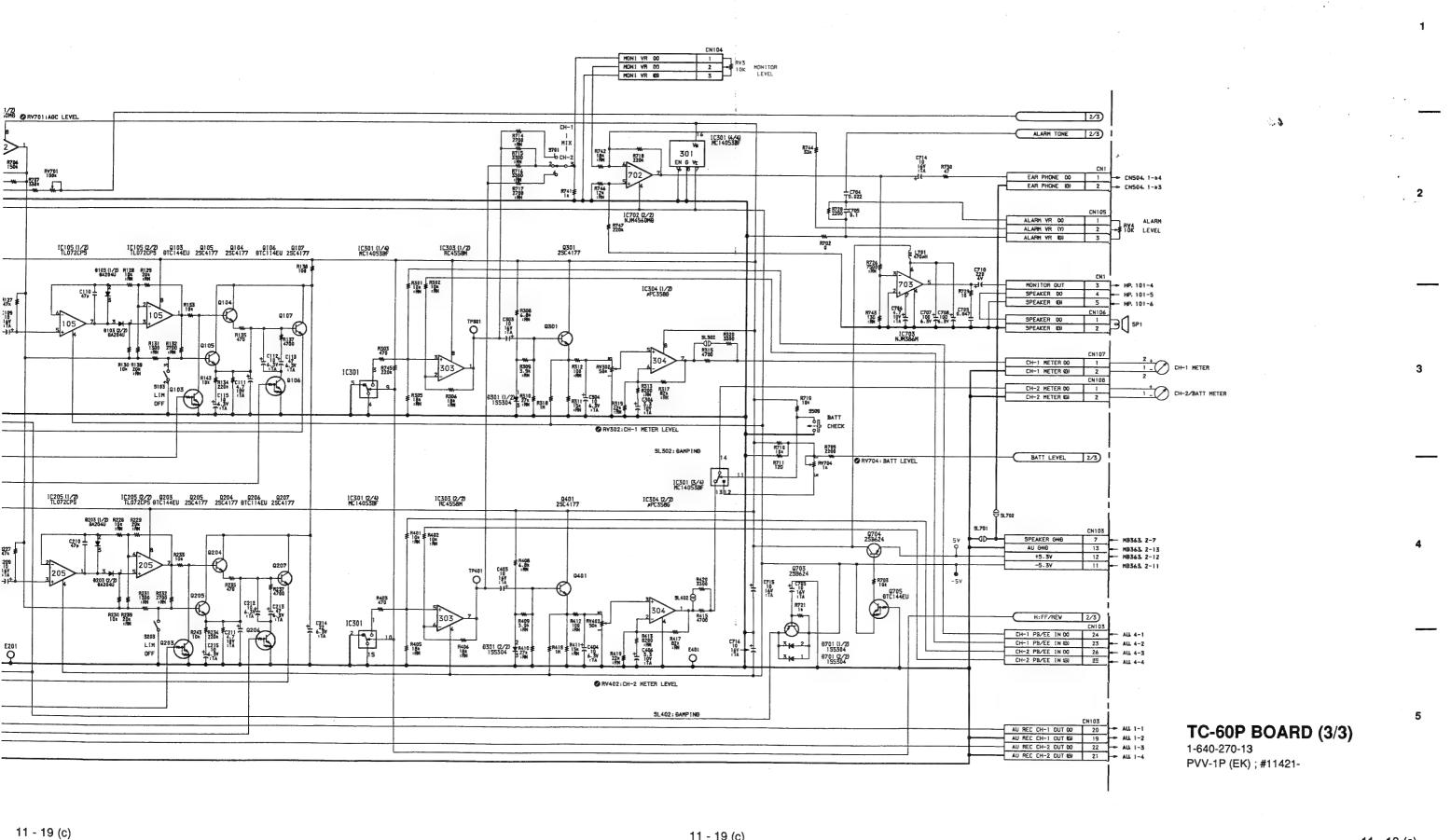
Ε

11 - 19 (c)

Н

11 - 19 (c)

D



11 - 19 (c)

11 - 19 (c)

S/N 10001 through 10500

Mic Amp Camera 50P Connector

CN504 (1-640-273-11)

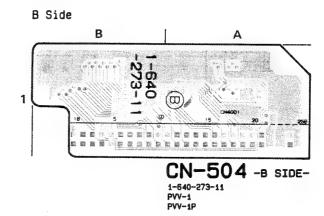
CN4001 B-1 (B) CN4002 B-1 CN4003 A-1

D1 D2 B-1 A-1

IC1 A-1

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

A Side CN-504 -A SIDE-1-640-273-11 PVV-1P



4

S/N 10001 through 10500

Mic Amp Camera 50P Connector

> CHASSIS GND MICI IN (X) e3 MIC1 IN (G)
> b3 EAR PHONE OUT (G) 04 REC/TALLY INDICATION
> 04 EAR PHONE OUT 00 05 VTR TRIGGER IN C.: YTR START/STOP IND 55 REC STATUS OUT GREC RESET OUT) SPARE SPARE 06 SPARE SPARE b7 SPARE
>
> •8 GEN LOCK VIĐEO DUT (G) 01 (1/2) 02 (1/2) 1C1 (1/2) 155123 155123 RC2043MD --- 5.3V R5 4700 10p 012 VBS IN 00 013 L:VTR SAVE IN R1 3300 :RN R6 4700 :RN 」 c2 T 470。 P2 0.47 T RB 81 (2/2) 82 (2/2) IC1 (2/2) 155123 155123 RC2043MB a 18 BATT ALARM OUT BATT IND OUTS
> b 18 REC REVIEW IN LIRETURN CONTROL IN
> a 19 SERIAL BATA 00 CAMERA SOI s20 b20 12¥ 921 GNB 922 POWER +12V BC DUT 022 POWER +12V DC DUT 023 POWER GND CN9204 GEN LOCK VIĐEO IN POWER GND SPARE SPARE CHASSIS GND CAMERA UNREG +12V IN 9 - MB362, 102-9
>
> CAMERA UNREG +12V IN 10 - MB362, 102-10 MB362, 102-10 CAMERA UNREG +12V IN 11 MB362, 102-11 | NC | 12 | HB562. 102-11 | HB562. 102-11 | HB562. 102-13 | HB562. 102-13 | HB562. 102-14 | HB562. 102-14 | HB562. 102-15 | HB b25 CHASSIS GND CN-504 BOARD 1-640-273-11 PVV-1 (J) ; #10001-10460 PVV-1 (UC) ; #10001-10840 PVV-1P (EK); #10001-10500

> > 11-21 (a)

11-21 (a)

3

В

D

E

1

6

Н

S/N 10501 and higher

Mic Amp Camera 50P Connector

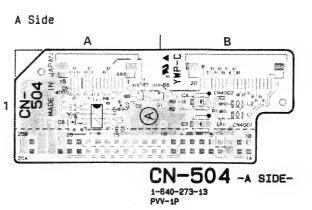
CN504 (1-640-273-13)

CN4001 B-1 (B) CN4002 B-1 CN4003 A-1

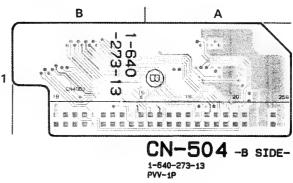
D1 B-1 D2 A-1

IC1 A-1

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE



B Side



S/N 10501 and higher

Mic Amp Camera 50P Connector

> CN002
>
> REC/TALLY IN 1 - SS. 1-2
>
> L:VTR START/STOP OUT 2 - SS. 1-3
>
> REC RESET IN 3 - SS. 1-5
>
> SYNC.CF. BLK6 DUT (6) 4 - SS. 1-5/V0, 1-8
>
> COMP. SYNC DUT 00 5 - SS. 1-6/V0, 1-7
>
> PB V19E0 IN (6) 6 - V0, 1-12
>
> PB V19E0 IN 00 7 - V0, 1-11
>
> CF PULSE DUT 8 - SS. 1-7
>
> VF H:CAM/L:PB DUT 9 - SS. 1-8
>
> VBS DUT (6) 10 - V0, 1-10
>
> VBS DUT (6) 10 - V0, 1-10
>
> VBS DUT (6) 10 - V0, 1-10
>
> VBS DUT (6) 10 - V0, 1-10
>
> VBS DUT (6) 10 - V0, 1-10
>
> PB V10T D0 11 - V0, 1-9
>
> L:VTR SAVE DUT 12 - SS. 1-9
>
> YR-Y/B-Y OUT 60 13 - V0, 1-2, 4, 6
>
> R-Y DUT D0 14 - V0, 1-3
>
> BATT IND IN 17 - SS. 1-10
>
> L:RETURN CONTROL OUT 18 - SS. 1-11
>
> CAMERA SO IN 19 - SS. 1-12
>
> -5.3V IN 20 - MB362, 101-20 61 CHASSIS GND MICT IN (Y) b2 MIC1 IN 00 03 MIC1 IN (9)
> 03 EAR PHONE OUT (0) a4 REC/TALLY INDICATION
> b4 EAR PHONE OUT XX a5 YTR TRIGGER IN LIYTR START/STOP IN 96 96 97 97 SPARE SPARE SPARE SPARE 市 GEN LOCK VIDEO OUT IN
>
>  GEN LOCK VIDEO OUT IX 01 (1/2) 02 (1/2) [C1 (1/2) 1SS123 1SS123 RC2043MD 99 SYNC, CF, BLKG IN (G) 99 CDMP, SYNC IN (X) a 10 PB VI DEO OUT (G) B10 PB VIDEO DUT OX 700 700 10b R1 3300 :RN R6 4790 :RN o14 NC e15 T 470p R2 C7 1 016 Y/R-Y/B-Y (GNĐ) C8 1 R8 b16 a17 b17 R-Y IN (X) Y IN CO 01 (2/2) 02 (2/2) 1C1 (2/2) 155123 155123 RC2043MD B-Y IN DO a 18 BATT ALAM GUT GBATT ING GUTS
> b 18 REC REVIEW IN LIFETUM CONTROL ING
> a 19 SEMIAL BATA GUT GO EAMERA SOI
> b 19 SEMIAL BATA GUT GO CN003
>
> CAMERA MIC OUT 07) 1 TC, 3-2
>
> CAMERA MIC OUT 09) 2 TC, 3-1
>
> CAMERA MIC OUT 09) 3 TC, 3-3
>
> +5, 3V IN 4 MB362, 102-4
>
> EAR PHONE IN 00 6 TC, 1-2
>
> EAR PHONE IN 00 6 TC, 1-1
>
> GEN LOCK VIDEO IN 09) 7
>
> GEN LOCK VIDEO IN 00 8
>
> CAMERA UNREG +12V IN 10 MB362, 102-10
>
> EAMERA UNREG +12V IN 11 MB362, 102-11
>
> NC 12 021 GND 022 POWER +12V DC OUT b22 POWER +12V 9C OUT
>
> c23 POWER 6NB
>
> c24 SPARE SPARE CHASSIS GND NC 12
>
> CAMERA UNREG GND 13 MB362. 102-14
>
> CAMERA UNREG GND 14 MB362. 102-14
>
> CAMERA UNREG GND 15 MB362. 102-15 CHASSIS GND CN-504 BOARD 1-640-273-13 PVV-1 (J) : #10461-PVV-1 (UC) : #10841-PVV-1P (EK); #10501-

> > 11-21 (b) 11-21 (b) G Н

C

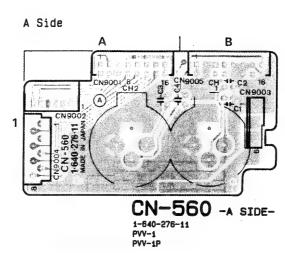
3

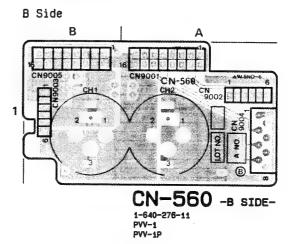
Audio XLR Connector

S/N 10001 through 10100

CN-560 (1-640-276-11)

CN9001 A-1 CN9002 A-1 CN9003 B-1 CN9004 A-1 CN9005 B-1





|S/N 10001 through 10100

Audio XLR Connector

CN001 CN002 CN003 1 → CN505, 1-1 GNĐ 2 -- CNSOS, 1-2
3 -- CNSOS, 1-3
4 -- CNSOS, 1-4
5 -- CNSOS, 1-5 GNÐ UNSW +12V IN UNSW +12V IN BATT AC DUT 6 → CN505, 1-6 BATT DC DUT CN9202 TC IN CN005 CN004 MB363, 11-1 → 1 BATT DC IN

MB363, 11-2 → 2 BATT DC IN

MB363, 11-3 → 3 UNSW +12V DUT 1 - 10, 201-1 EXT TC IN (X) EXT TC OUT (G) 3 MB363. 11-4 - 4 UNSW +12V DUT EXT TC OUT (X) CN9204 GEN LOCK VIĐED IN GEN LOCK VIĐED IN (G) 5 GEN LOCK V1ĐED IN (X) 6 V1ĐEO OUT (G) 7 CN9205 ENCODE VIDEO OUT VIĐED DUT (X) 8 TC. 103-10 9 CH-1 MIC/LINE UUT (17)

MB363. 11-10 10 GND

MB363. 11-11 11 GND

MB363. 11-12 12 GND

MB363. 11-13 13 GND

TC. 103-14 14 CH-2 MIC/LINE OUT (7)

TC. 103-15 15 CH-2 MIC/LINE OUT (7) TC. 103-16 - 16 CH-2 MIC/LINE OUT (Y) CN-560 BOARD 1-640-276-11 PVV-1 (J) ; #10001-10260 PVV-1 (UC) ; #10001-10540 PVV-1P (EK); #10001-10100

11-23 (a)

11-23 (a)

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S/N 10101 and higher

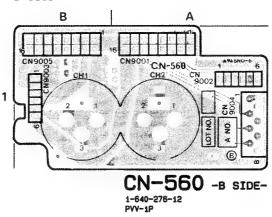
Audio XLR Connector

CN-560 (1-640-276-12)

CN9001 A-1 CN9002 A-1 CN9003 B-1 CN9004 A-1 CN9005 B-1

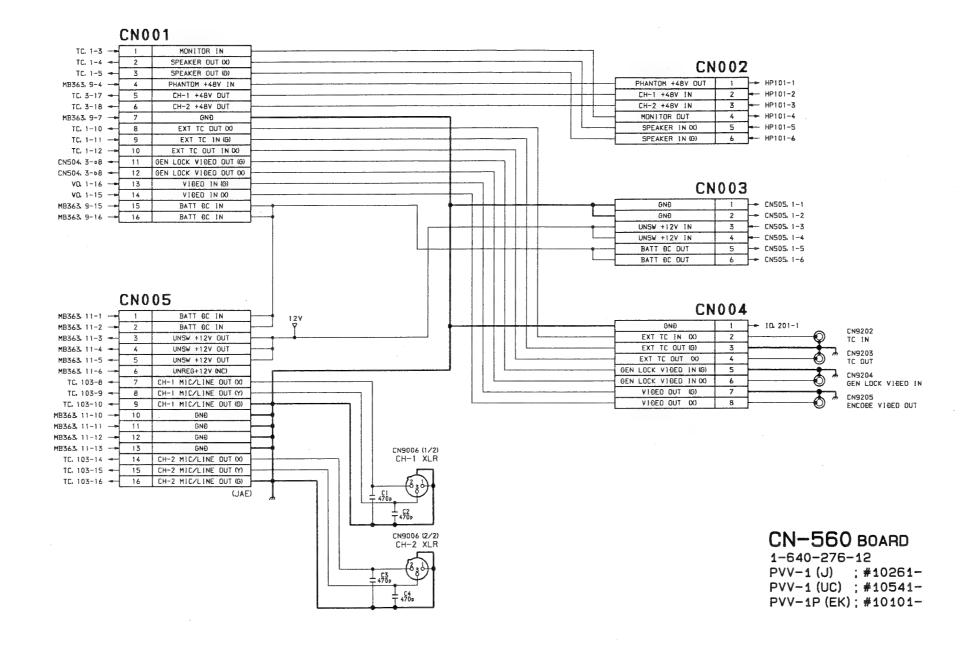
A Side CN-560 -A SIDE-1-640-276-12 PVV-1P

B Side



Audio XLR Connector

S/N 10101 and higher



11-23 (b) 11-23 (b)

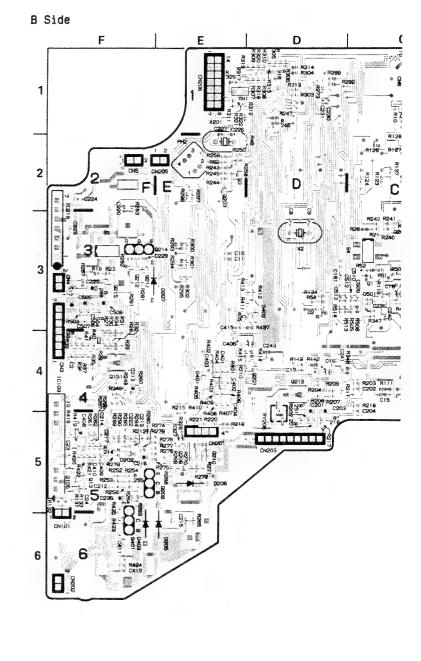
C

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S/N 10001 through 10100

Servo Control System Control

SS-46/P (1-640-272-11) A Side CN1 A-1 (B) IC214 F-5 SP1 C-2 CN1 CN2 CN3 CN4 CN5 CN6 CN7 B-3 F-4 IC216 F-4 F-5 F-3 E-4 D-3 B-2 A-3 F-3 S1 IC217 F-3 (B) F-3 F-2 C-1 A-3 F-6 S2 S3 S4 S5 IC218 A-2 (B) IC401 A-3 (B) IC402 C-3 (B) TP214 IC403 IC501 CN101 CN101 F-6 CN102 A-3 CN103 A-1 CN201 E-5 CN202 F-6 CN203 D-5 CN204 A-3 CN205 E-2 TH1 E-1 (B) TP1 TP2 PH2 E-2 (B) D-3 ت ت ت د TP3 D-3
TP4 A-1
TP5 D-2
TP6 D-4
TP7 A-2
TP14 C-2
TP15 C-2
TP16 A-1
TP17 C-2
TP18 C-2
TP19 C-2
TP19 C-2
TP20 C-2
TP20 C-2
TP20 C-2
TP201 E-4
TP203 E-4
TP204 D-2
TP205 D-2
TP206 A-4
TP207 C-4
TP208 C-4
TP208 C-4
TP209 E-5
TP211 E-2
TP214 C-1 Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 Q11 Q12 Q13 E22 **D** E-2 (B) CN206 E-1 A-2 (B) D1 D2 D105 B-2 D-3 (B) F-5 (B) F-5 (B) E-5 E-6 E-7 E-8 (B) D-3 (B) F-6 (B) A-1 (B) A-1 (B) A-3 A-3 (B) A-2 (B) A-2 (B) A-2 (B) A-3 (B) D202 D204 D205 D206 D207 D401 D402 D403 D501 D502 D503 D504 D505 D506 D507 D508 1P216 1P217 A-3 (B) A-2 (B) A-2 (B) F-5 (B) Q14 Q15 Q151 Q152 Q201 Q202 Q203 A-3 (B) B-3 (B) F-4 (B) A-2 D-4 (B) C-3 (B) E-2 (B) E-5 E-5 E-5 E-5 E-5 (B) Q204 Q205 B-3 (B) Q206 Q208 Q209 B-3 (B) E1 E2 E3 E-5 (B) F-3 (B) TP215 E-3 TP216 E-3 5 Q210 C-2 D-2 Q211 F-3 (B) D-4 (B) F-3 Q212 TP217 E-3 Q213 TP218 C-1 F-3 (B) F-5 (F-6 F-6 A-1 A-1 IC1 IC2 IC3 IC4 IC5 IC6 IC7 IC12 IC13 IC14 IC15 IC16 IC103 B-1 Q214 TP401 E-3 E-3 F-5 IC2 D-3
IC3 F-4
IC4 C-3
IC5 C-3
IC6 C-3
IC7 B-3
IC12 C-4
IC13 C-4
IC14 D-4
IC15 C-3
IC103 F-5
IC201 D-2
IC202 D-4
IC203 C-5
IC205 D-5
IC206 E-4
IC207 F-4
IC209 B-3
IC210 B-3
IC211 B-3
IC212 E-2
IC213 F-5 Q215 TP402 Q401 TP403 Q402 Q403 TP404 TP406 B-3 Q501 X1 X2 X201 Q502 C-1 A-1 A-1 A-1 A-3 (B) A-3 (B) B-3 (B) A-3 A-1 Q503 Q504 Q505 E-2 SS-46/P - 1-640-272-11 PVV-1----SS-46 PVV-1P----SS-46P -A SIDE-Q506 Q507 Q508 Q509 Q510 RV4 A-1



NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

A-1 D-4 D-4 E-4

RV204 C-2 RV205 C-2 RV206 D-5 (B)

RV5 RV201 RV202 RV203

# SS-46P (1/3)

### DUS-505 BOARD

B Side



DUS-505

-B SIDE-1-642-543-11 PVV-1P

### DUS-852 BOARD

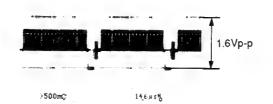
B Side



DUS-852
-B SIDE1-641-735-11
PVV-1
PVV-1P

SS-46/P -B SIDE-1-640-272-11 PVV-1----SS-46 PVV-1P-----SS-46P

① ■ TP2 CHAR VIDEO DIAG mode



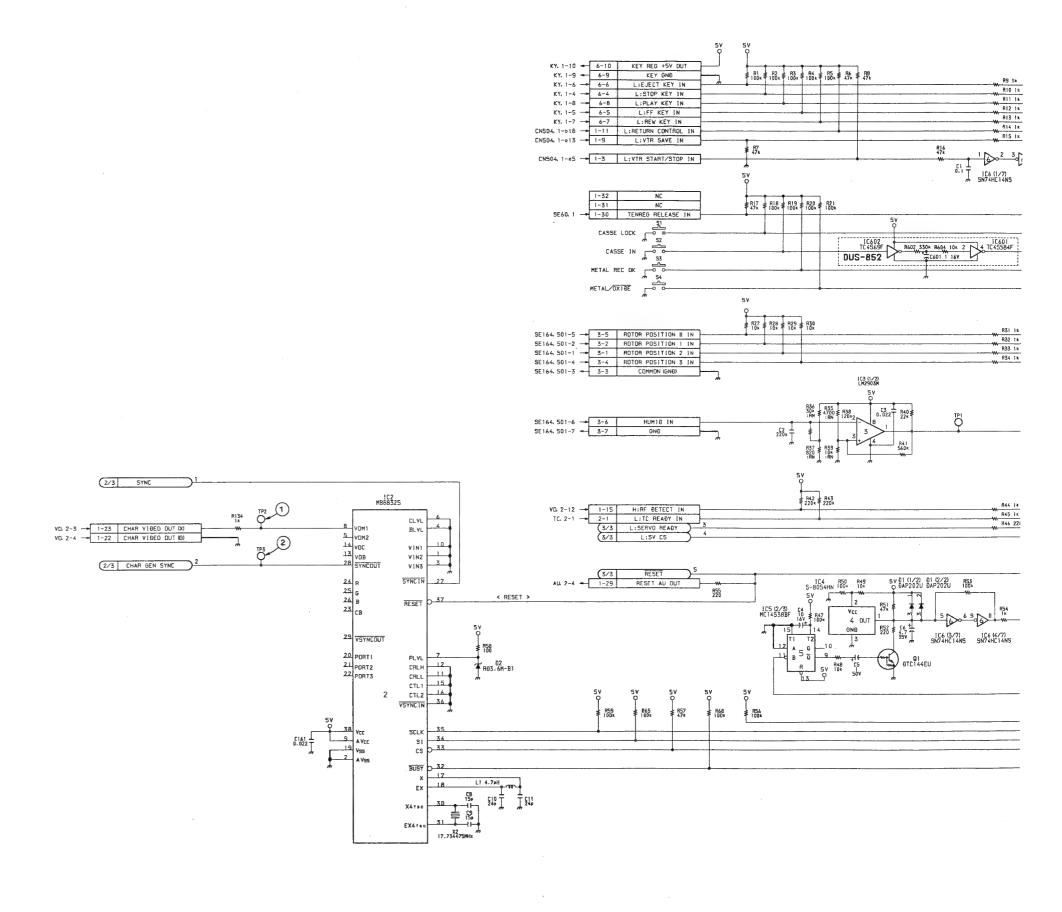
② ■TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode

11-24 (a)

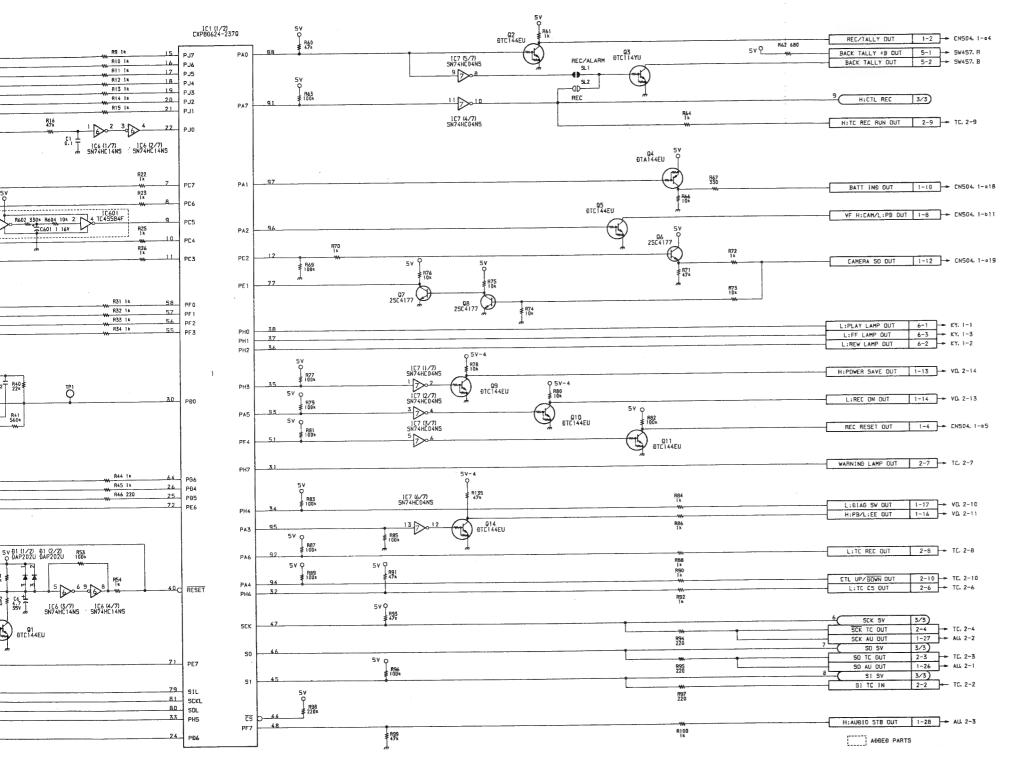
SS-46P BOARD (1/3)

S/N 10001 through 10100

System Control Character Generator



11-25 (a) 11-25 (a) E F G H



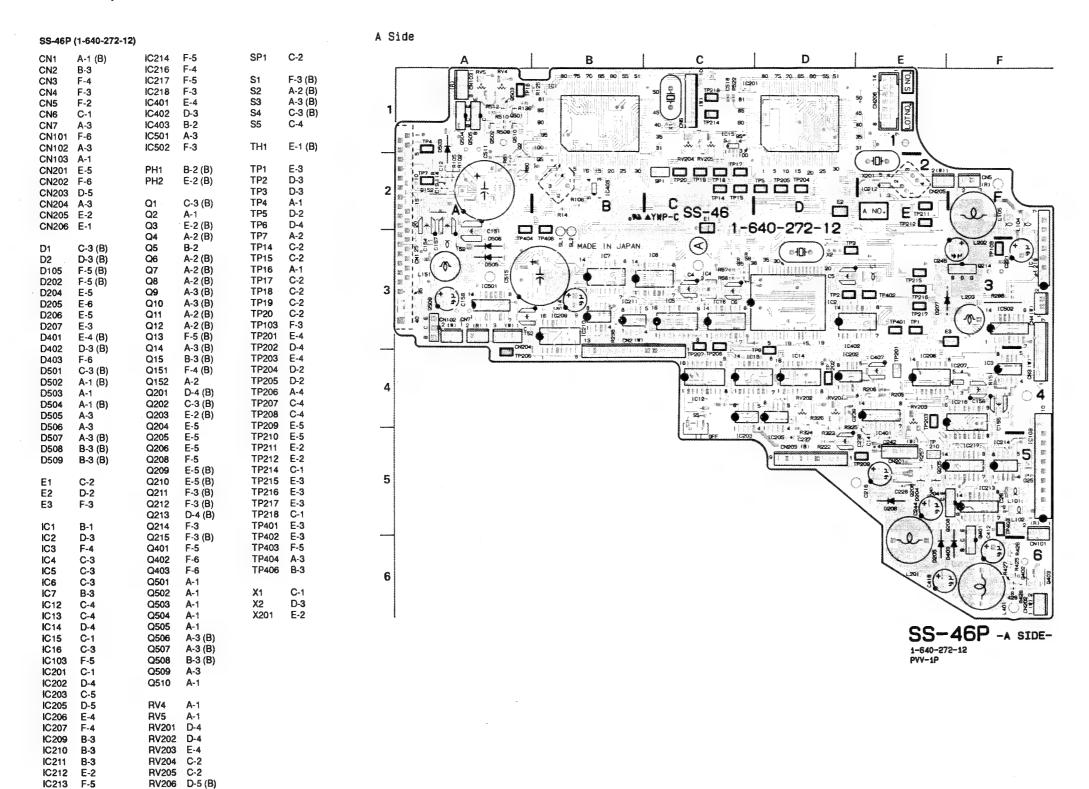
SS-46P BOARD (1/3) 1-640-272-11 PVV-1P (EK); #10001-10100

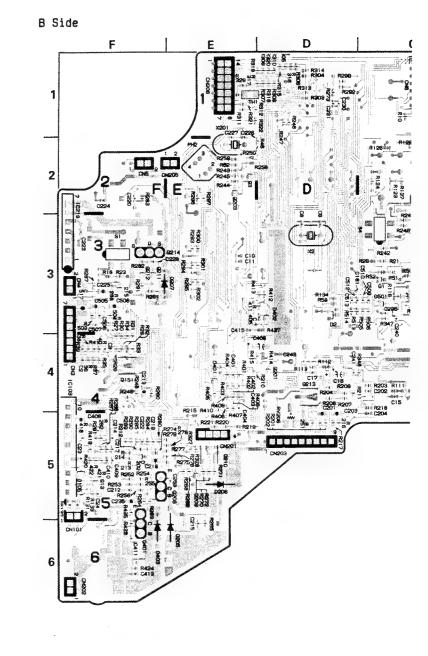
11-25 (a) 11-25 (a) J I

11-25 (a)

S/N 10101 through 10500

Servo Control System Control





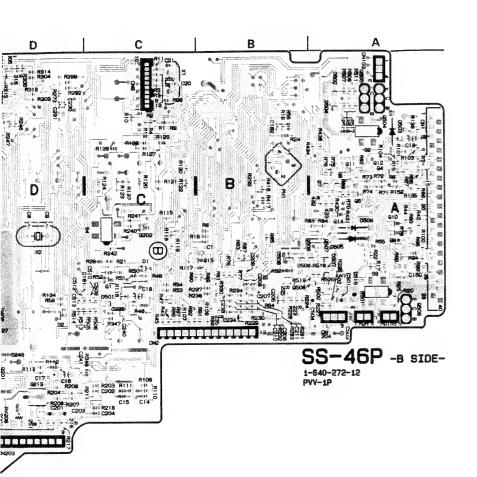
NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

RV206 D-5 (B)

IC209 IC210 IC211 IC212

IC213

# SS-46P (1/3)



DUS-496 BOARD

B Side



DUS-496

-B SIDE-1-642-156-11 PVV-1P

DUS-505 BOARD

B Side



DUS-505
-B SIDE1-642-543-11
PW-1P

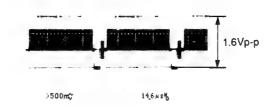
DUS-852 BOARD

B Side



DUS-852 -B SIDE-1-641-735-11 PVV-1 PVV-1P

① ■ TP2 CHAR VIDEO DIAG mode

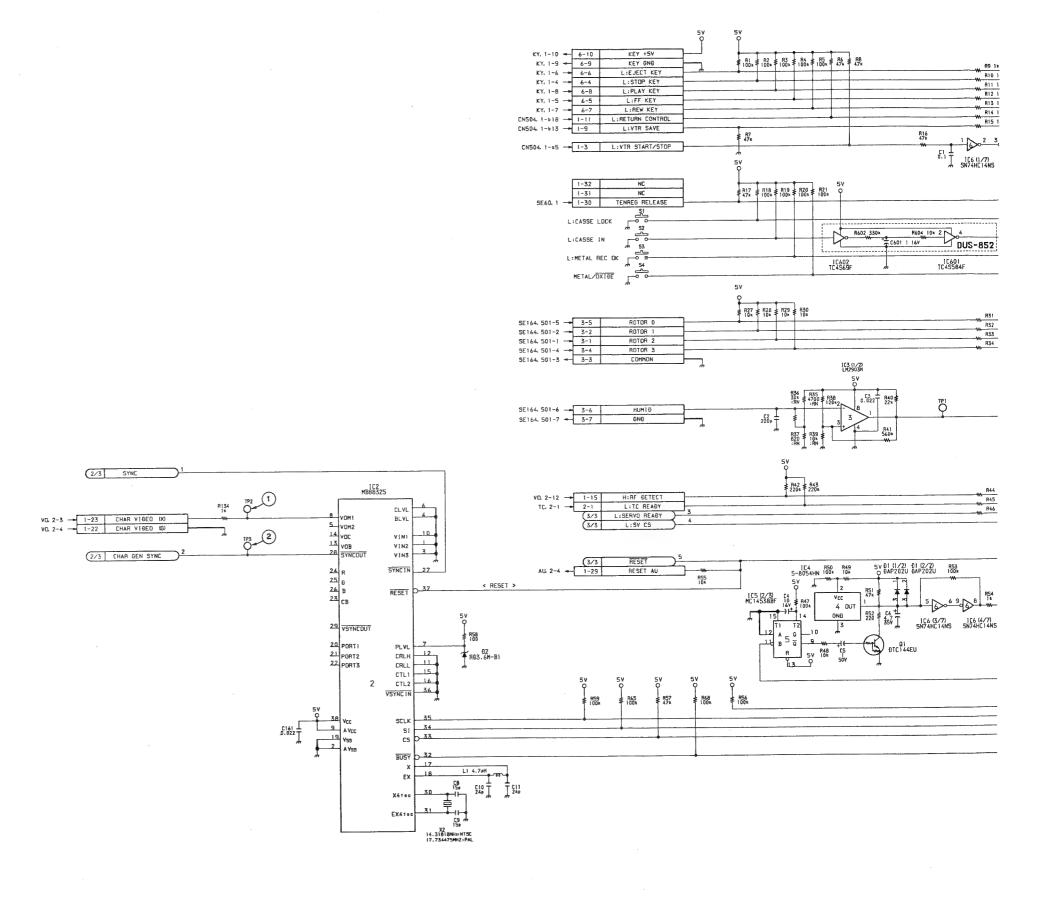


② ■TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode

SS-46P BOARD (1/3)

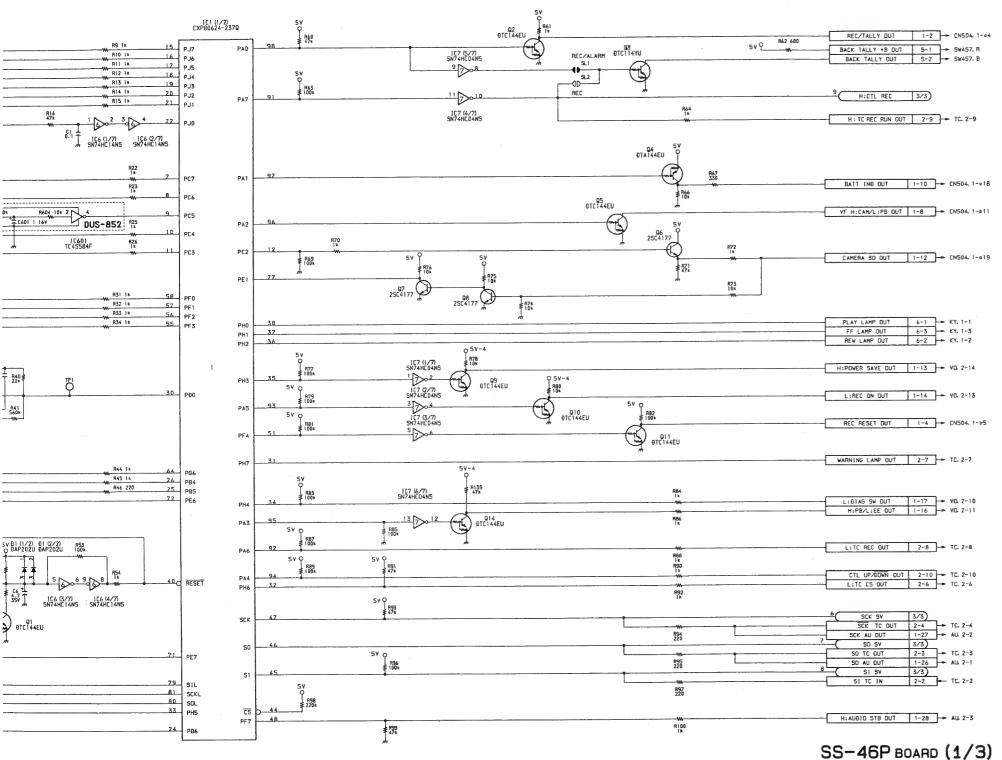
S/N 10101 through 10500

System Control Character Generator



11-25 (b)
D F G F

A



1-640-272-12 PVV-1P (EK); #10101-10500

11-25 (b)

11-25 (b)

11-25 (b)

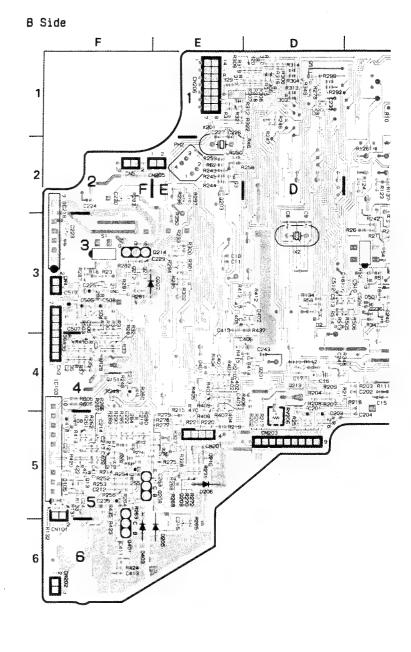
I

# SS-46P BOARD

S/N 10501 through 12390

Servo Control System Control

SS-	46P (	1-640-272-14)					A 5	Side					
CN1 CN2 CN3 CN4 CN5 CN7 CN1 CN1 CN2 CN2 CN2 CN2	1	A-1 (B) 3-3 4 3 2 C-1 A-3 A-1 5 6 A-3 A-1	IC214 IC216 IC217 IC218 IC402 IC403 IC501 IC502 IC601 IC602  PH1 PH2  Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 Q11 Q12 Q13 Q14 Q15 Q201 Q202 Q203 Q204 Q205 Q206 Q208 Q200 Q211 Q212 Q213 Q201 Q202 Q203 Q204 Q205 Q206 Q208 Q200 Q211 Q212 Q213 Q201 Q202 Q203 Q204 Q205 Q206 Q208 Q209 Q210 Q211 Q212 Q213 Q214 Q205 Q206 Q208 Q200 Q210 Q211 Q212 Q213 Q201 Q205 Q206 Q208 Q200 Q210 Q211 Q212 Q213 Q210 Q205 Q206 Q208 Q200 Q210 Q211 Q212 Q213 Q214 Q205 Q206 Q208 Q207 Q207 Q207 Q207 Q207 Q207 Q207 Q207	F-5 F-4 F-5 F-3 B-2 B-2 B-2 B-2 B-2 B-2 B-2 B-2 B-2 B-2	RV203 RV204 RV205 RV206 SP1 S1 S2 S3 S4 S5 TH1 TP1 TP2 TP3 TP4 TP5 TP6 TP7 TP14 TP15 TP16 TP17 TP18 TP19 TP202 TP203 TP204 TP205 TP208 TP207 TP208 TP209 TP211 TP212 TP214 TP215 TP216 TP217 TP218 TP401 TP402 TP403 TP404 TP406 X1 X2 X2 X201	C-1 C-2 D-5 (B) C-2 F-3 (B) A-2 (B) A-3 (B) C-4 E-1 (B) E-3 D-3 A-1 D-2 D-4 A-2 C-2 C-2 C-2 C-2 C-2 C-2 C-2 F-3 E-4 D-4 C-4 C-4 C-5 E-5 E-2 C-2 E-3	1 2 3 4 5 5 6	A (	TO HELD IN JAPAN HE SE SO	1916 19214 19216 1914 1915  YWP-CSS-46  106  106  107  108  108  108  108  108  108  108	40-272-14	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	25 3 3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
IC1 IC1 IC1 IC1 IC1	3 4 5 6 03	D-4 D-4 C-1 C-3 F-5	Q502 Q503 Q504 Q505 Q506	A-1 A-1 A-1 A-1 B-3 (B)	TP406 X1 X2	B-3 C-1 D-3		i e				1-640-	-272-14
IC2 IC2 IC2 IC2 IC2 IC2 IC2	202 203 205 206 207 209 210	D-4 C-5 D-5 E-4 F-4 B-3 B-3	Q508 Q509 Q510 Q511 Q512 RV4 RV5	B-3 (B) A-3 A-1 D-1 (B) F-5 (B) C-1 C-1	A201	L-2							
IC2 IC2	212 213	E-2 F-5	RV201 RV202										



NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

# SS-46P (1/3)

DUS-505 BOARD

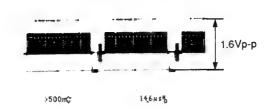
B Side

SS-46P -B SIDE-1-640-272-14 PVV-1P



DUS-505
-B SIDE1-642-543-11
PVV-1P

① ■ TP2 CHAR VIDEO DIAG mode



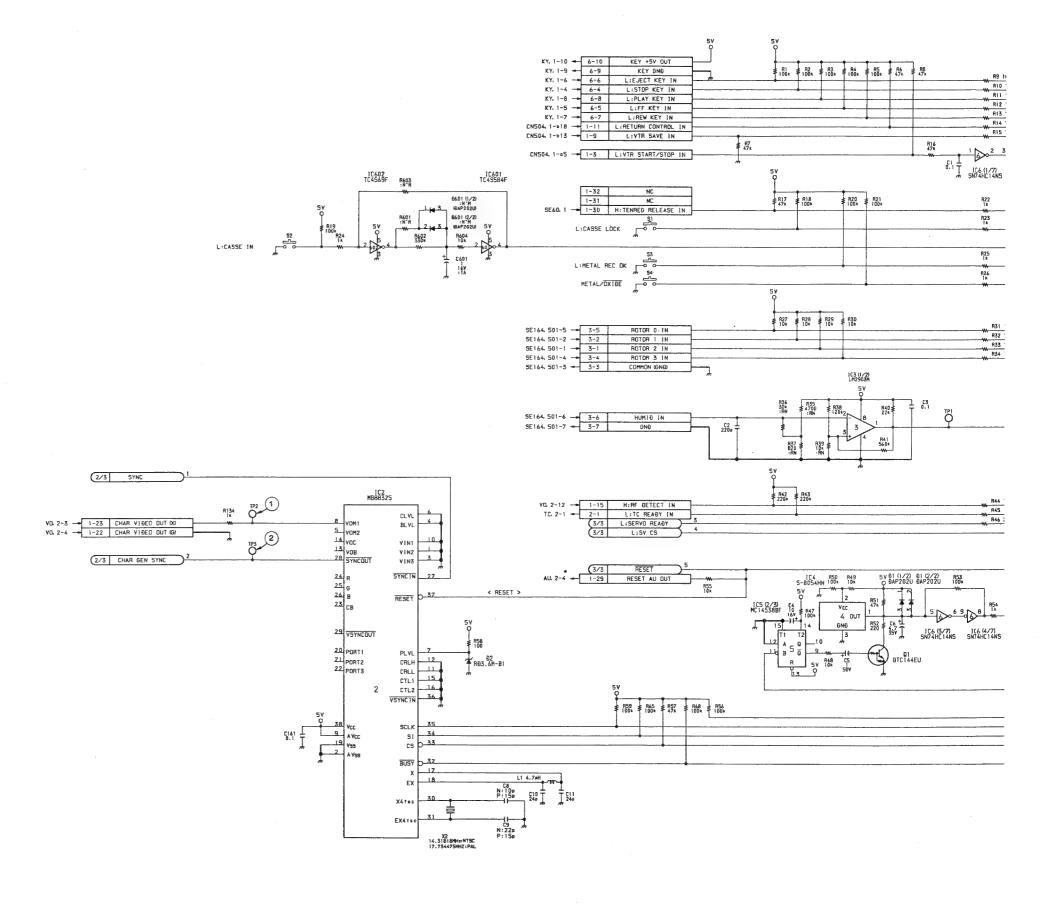
② ■TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode

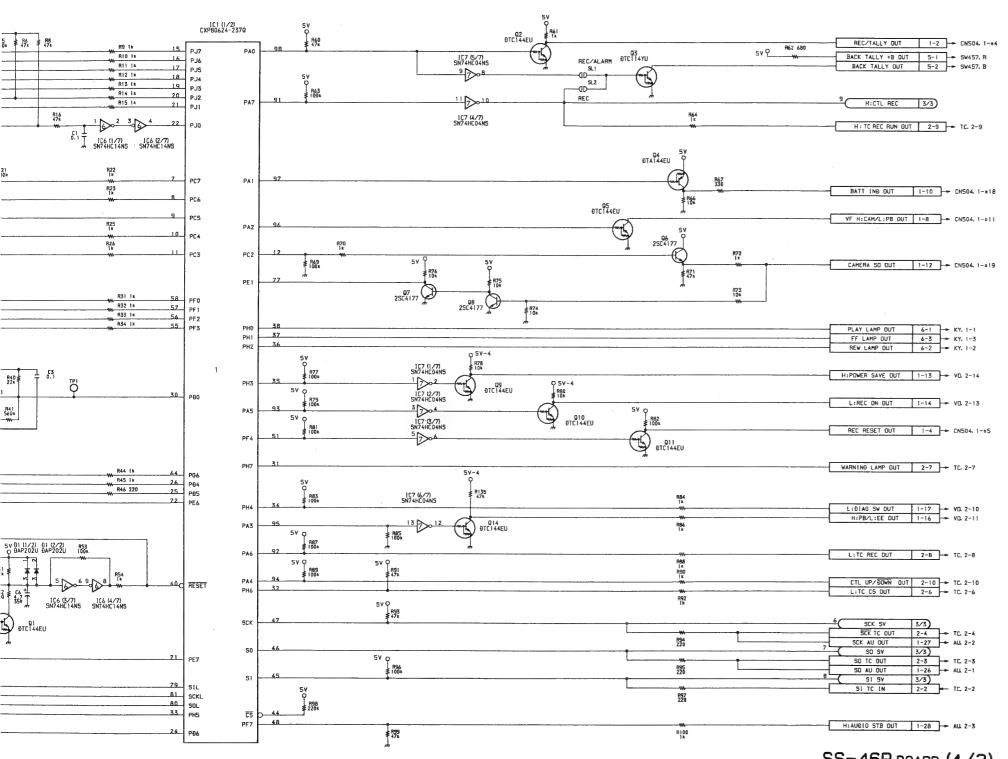
11-24 (c)

SS-46P BOARD (1/3)

S/N 10501 through 12390

System Control Character Generator





SS-46P BOARD (1/3)

PVV-1P (EK); #10501-12390

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SS-46P BOARD

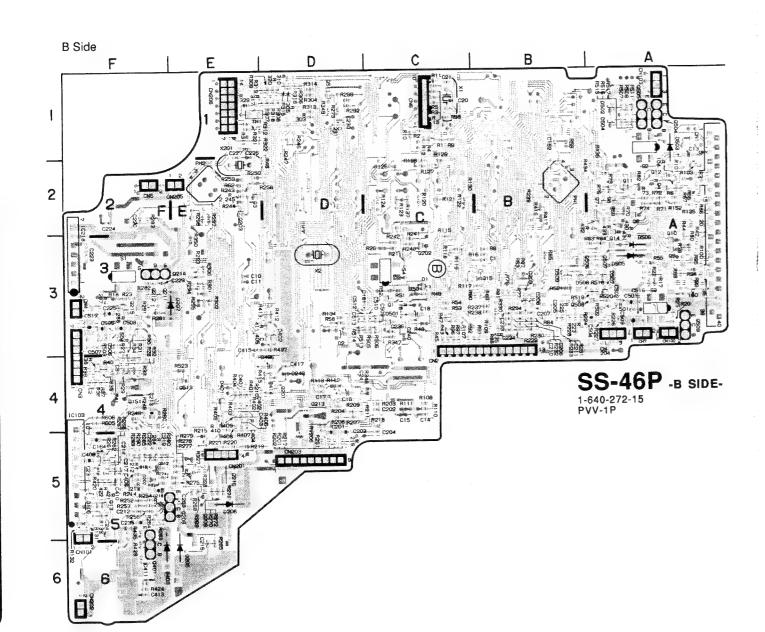
S/N 12391 and higher

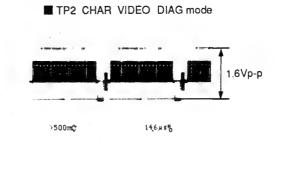
Servo Control System Control

SS-46P (1-640-272-15) A Side B Side IC214 F-5 IC216 E-4 IC217 F-5 IC218 F-3 IC401 E-5 IC402 D-3 IC403 B-2 IC501 A-3 IC502 F-3 D E CN1 A-1 (B) SP1 C-2 CN2 B-3 CN3 F-4 S1 F-3 (B) CN4 F-3 S2 S3 S4 S5 A-2 (B) CN5 F-2 A-3 (B) CN6 C-1 C-3 (B) CN7 A-3 C-4 CN101 F-6 CN102 A-3 TH1 E-1 (B) CN103 A-1 CN201 E-5 PH1 TP1 B-2 (B) TP2 TP3 TP4 TP5 TP6 TP7 CN202 F-6 PH2 E-2 (B) TP5 TP205 TP204 D-3 CN203 D-5 D-3 A-1 D-2 D-4 A-2 C-2 CN204 A-3 D Q1 Q2 Q3 Q4 Q5 Q6 Q7 Q8 Q9 Q10 C-3 (B) 1-640 CN205 E-2 A-1 CN206 E-1 E-2 (B) A-2 (B) D1 TP14 B-2 **ી**}¢ C-2 C-2 C-2 C-2 C-2 C-2 D2 D-3 (B) TP15 TP16 A-2 (B) F-5 (B) A-2 (B) D202 F-5 (B) A-2 (B) A-3 (B) TP17 ₹P18 D204 P2 TP402 D205 E-6 A-3 (B) TP19 TP20 E-5 E-3 D206 Q11 A-2 (B) D207 A-2 (B) F-5 (B) TP103 F-3 TP201 E-4 TP202 D-4 Q12 D401 E-4 (B) Q13 D402 D-3 (B) Q14 A-3 (B) D403 D501 D502 F-6 C-3 (B) Q15 B-3 (B) TP203 E-4 Q151 F-4 (B) TP204 D-2 A-1 (B) A-2 A-1 (B) A-3 A-3 Q152 TP205 D-2 4 D503 Q201 D-4 (B) TP206 A-4 D504 C-3 (B) E-2 (B) Q202 TP207 C-4 D505 TP208 C-4 Q203 D506 Q204 Q205 Q206 Q208 TP209 E-5 E-5 D507 A-3 (B) E-5 TP210 E-5 D508 B-3 (B) E-5 F-5 E-5 (B) E-5 (B) F-3 (B) TP211 E-2 TP212 E-2 B-3 (B) D509 TP214 C-2 TP215 E-3 Q209 5 Q210 E2 D-2 Q211 TP216 E-3 TP218 C-2 E3 F-3 Q212 F-3 (B) D-4 (B) Q213 TP401 E-3 B-1 Q214 F-3 TP402 E-3 IC2 D-3 F-3 (B) Q215 TP403 F-5 F-4 Q401 TP404 A-3 F-5 C-3 Q402 F-6 TP406 B-3 C-3 C-3 B-3 IC5 Q403 F-6 6 6 Q501 A-1 X1 C-1 Q502 A-1 X2 D-3 C-4 C-4 D-4 C-1 C-3 IC12 Q503 A-1 X201 E-2 IC13 Q504 A-1 IC14 Q505 A-1 SS-46P -A SIDE-IC15 A-3 (B) A-3 (B) B-3 (B) A-3 Q506 IC16 Q507 Q508 1-640-272-15 PVV-1P IC103 F-5 C-1 Q509 D-4 C-4 Q510 A-1 IC203 IC205 D-5 RV4 C-1 IC206 E-4 RV5 C-1 IC207 F-4 RV201 D-4 IC209 B-3 RV202 D-4 IC210 B-3 RV203 E-4 IC211 B-3 RV204 C-1 IC212 E-2 RV205 C-2

NOTE *-* ; *-* A SIDE *-* (B); *-* B SIDE RV206 D-5 (B)

IC213 F-5



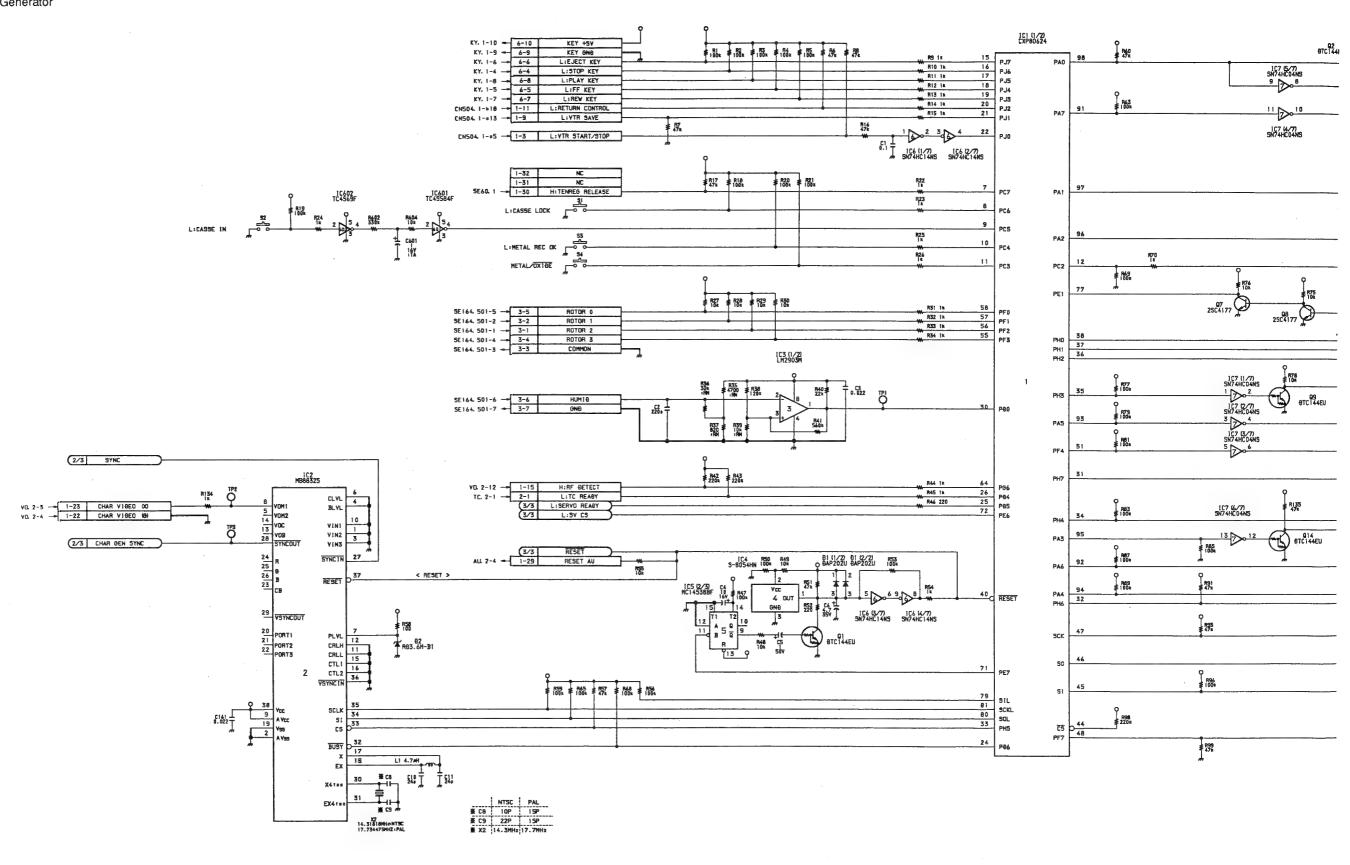


■ TP3 CHAR GEN SYNC 5.5Vp-p STANDBY mode

SS-46P BOARD (1/3)

OARD (1/3) S/N 12391 and higher vistem Control

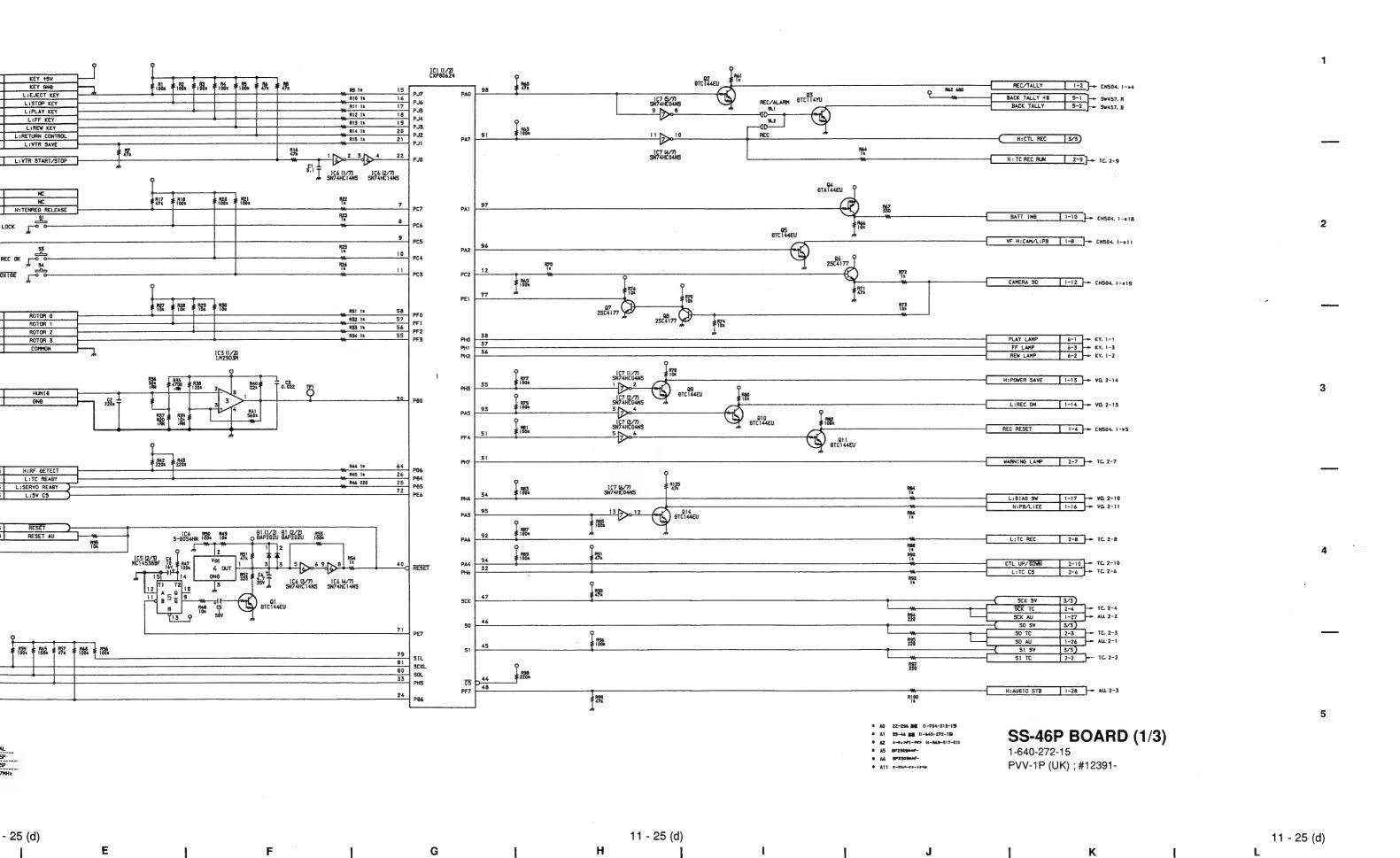
System Control Character Generator



11 - 25 (d)

11 - 25 (d)

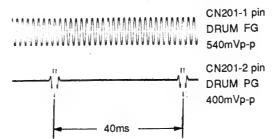
D



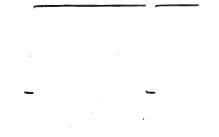
SS-46P (2/3)

S/N 10001 through 10100

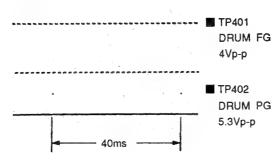
① REC mode



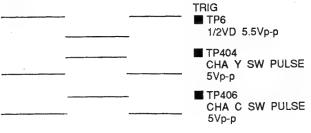
⑤ ■ TP5 REF SYNC 5Vp-p REC mode



② REC mode



REC mode

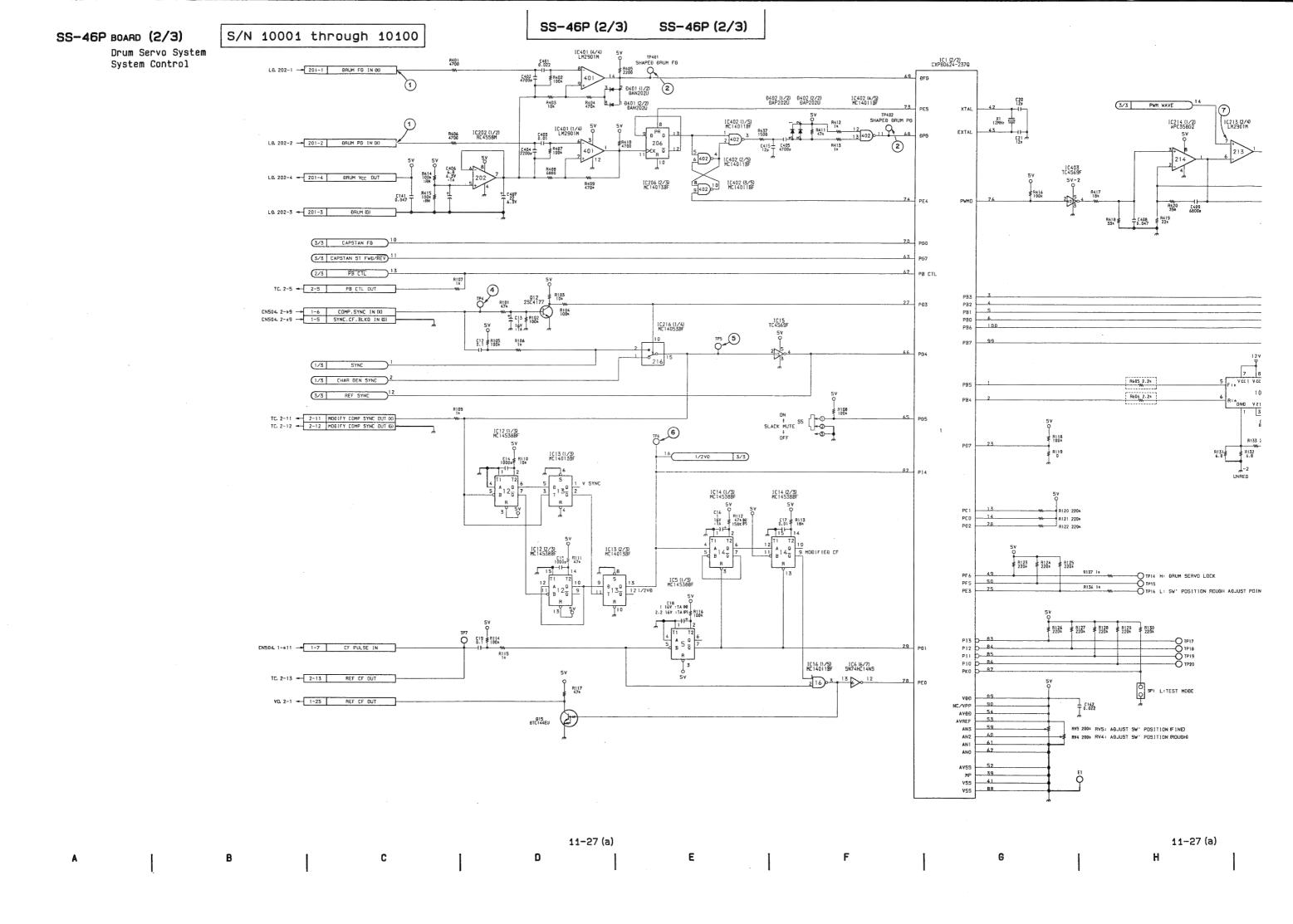


③ ■ TP403 DRUM DRIVE 6.0Vdc REC mode

⑦ IC213-5,7,9 PWM SAW 1.5Vp-p



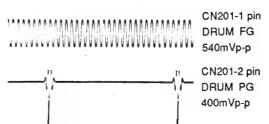
■ TP4 COMP SYNC 5Vp-p REC mode



SS-46P (2/3)

S/N 10101 through 10500

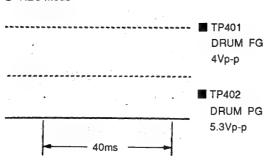
① REC mode



⑤ ■ TP5 REF SYNC 5Vp-p REC mode



② REC mode



③ ■TP403 DRUM DRIVE 6.0Vdc REC mode

 	 <b></b>	- GND
	_	GITD

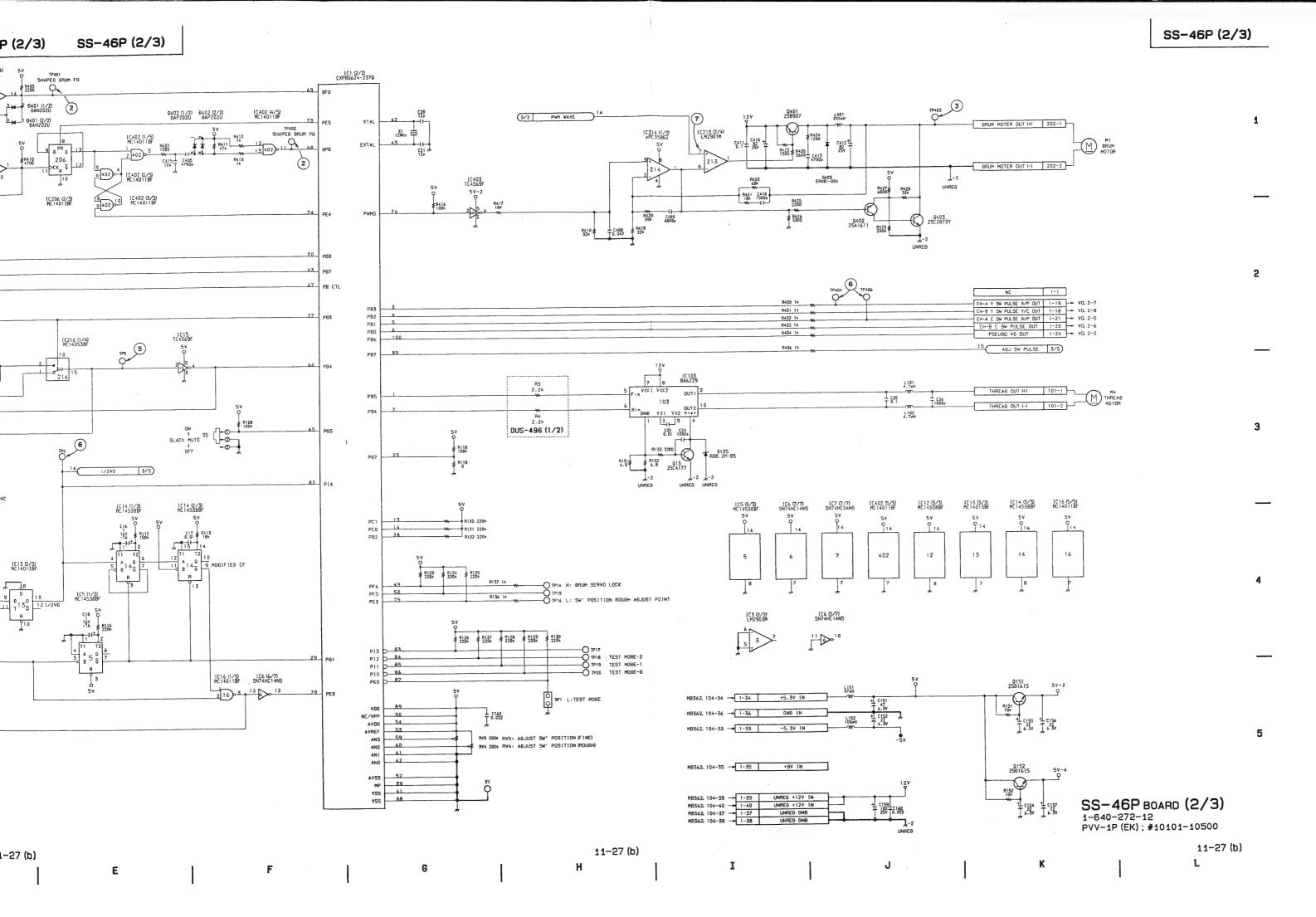
① IC213-5,7,9 PWM SAW 1.5Vp-p



11-27 (b)

A B C D E F G H

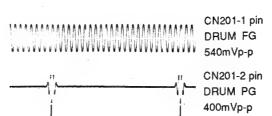
39



SS-46P (2/3)

S/N 10501 through 12390

① REC mode



⑤ ■ TP5 REF SYNC 5Vp-p REC mode



② REC mode

	■ TP401 DRUM FC 4Vp-p
40ms	■ TP402 DRUM PC 5.3Vp-p

® REC mode

TRIG
■ TPE

	■ TP6 1/2VD 5.5Vp-p
	 TP404 CHA Y SW PULSE 5Vp-p
•	TP406 CHA C SW PULSE

③ ■ TP403 DRUM DRIVE 6.0Vdc REC mode

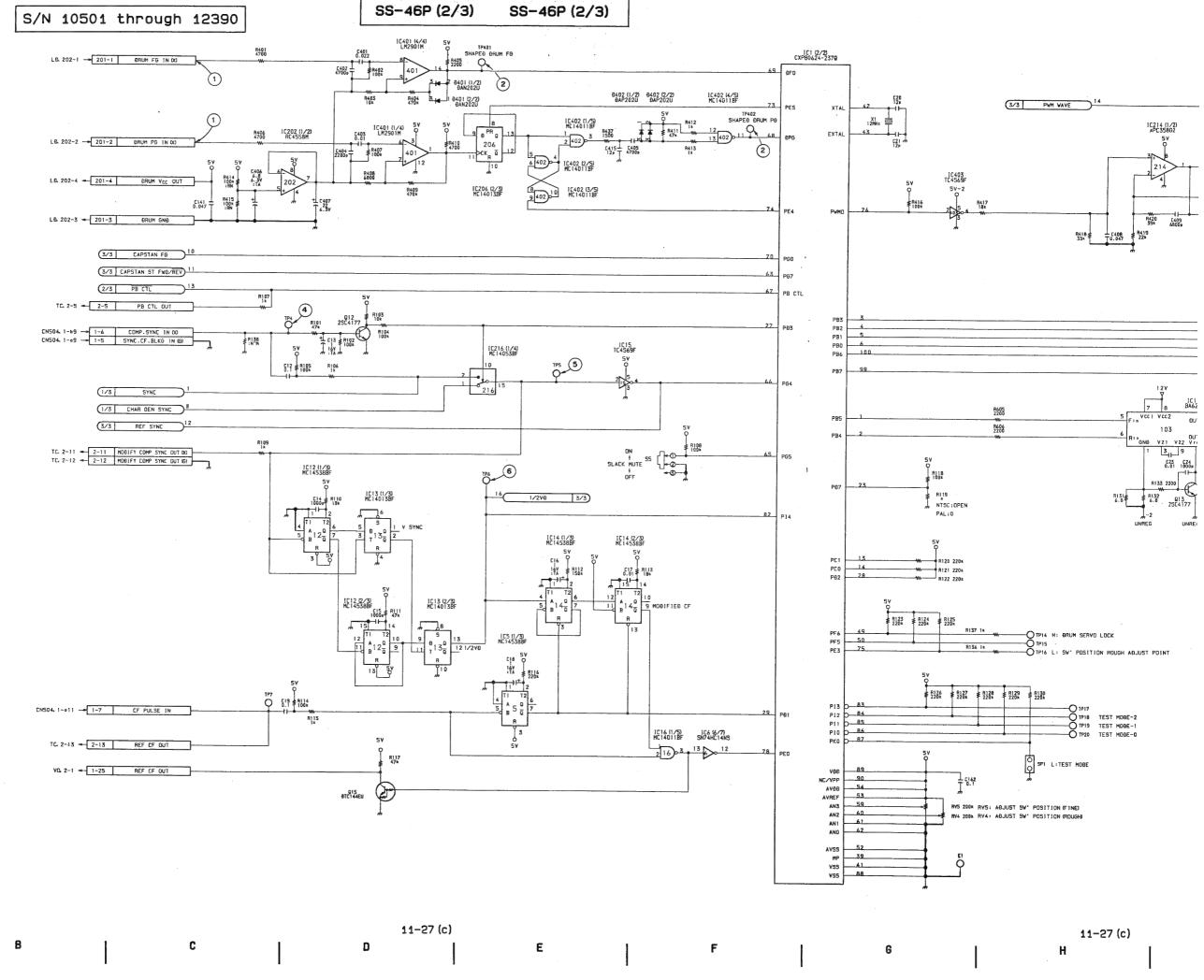
•	 	 	<del></del> -	
			_	CND
				GND

⑦ IC213-5,7,9 PWM SAW 1.5Vp-p



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Drum Servo System System Control

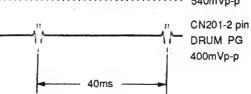


SS-46P (2/3)

S/N 12391 and higher

REC mode

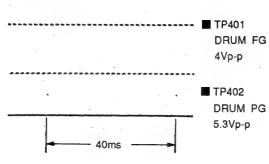
CN201-1 pin DRUM FG 540mVp-p



■ TP5 REF SYNC 5Vp-p REC mode



REC mode



REC mode TRIG ■ TP6 1/2VD 5.5Vp-p ■ TP404 CHA Y SW PULSE 5Vp-p ■ TP406 CHA C SW PULSE 5Vp-p

■ TP403 DRUM DRIVE 6.0Vdc REC mode

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			_	0111

IC213-5,7,9 PWM SAW 1.5Vp-p

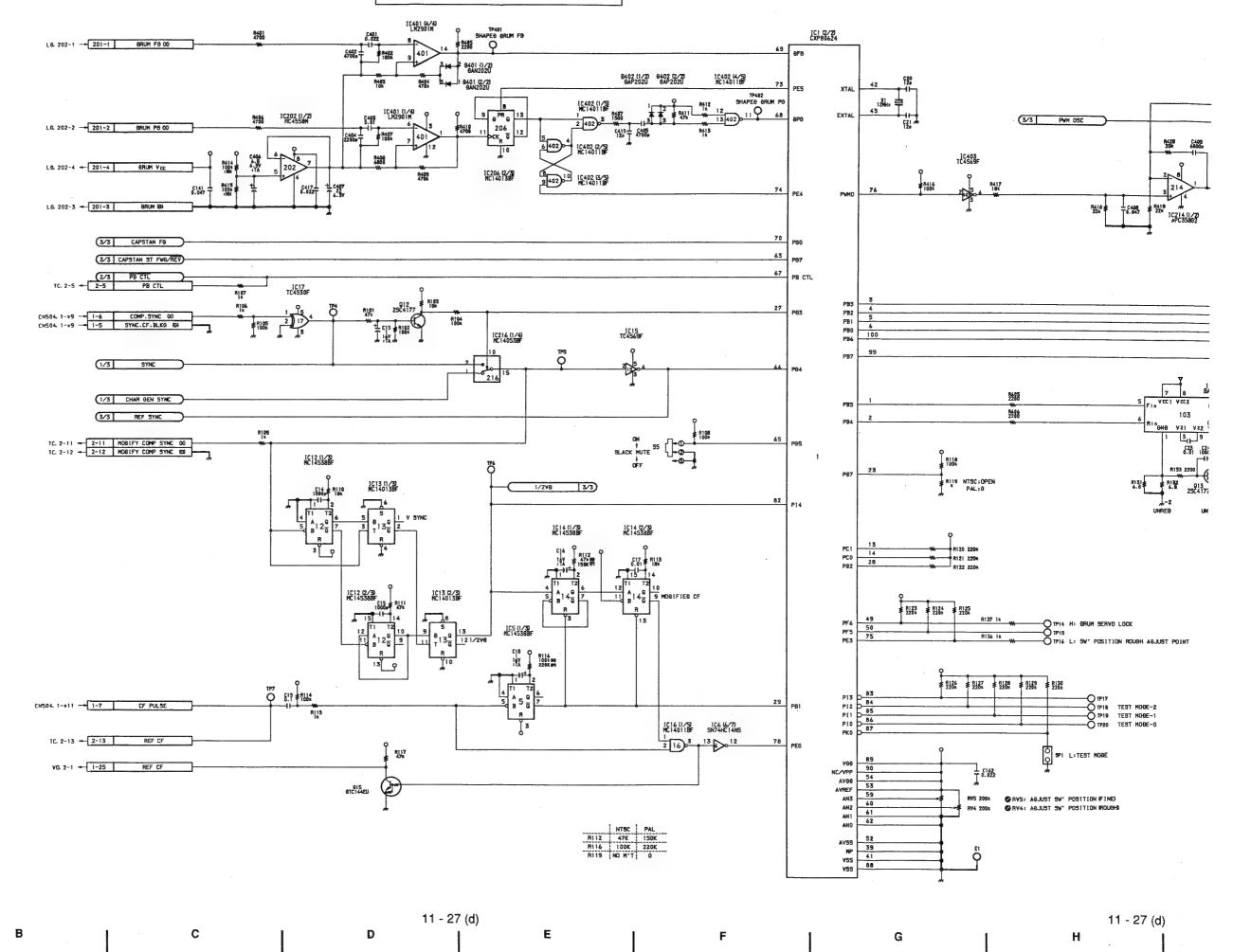


■ TP4 COMP SYNC 5Vp-p REC mode

## SS-46P BOARD (2/3)

System Control
Character Generator

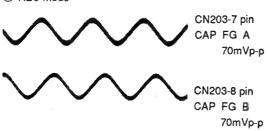
S/N 12391 and higher



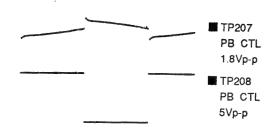
SS-46P (3/3)

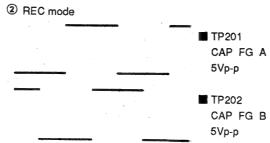
S/N 10001 through 10100

① REC mode



PB mode

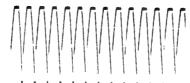




⑦ ■ TP204 S REEL FG 5.3Vp-p FF/REW mode ■ TP205 T REEL FG 5.3Vp-p FF/REW mode

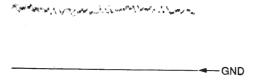
		_	_	-	_	 _	_	
_	-					 	 	<u> </u>

③ ■ TP203 CAP STOP SERVO ERROR REC mode

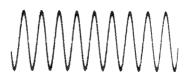


® IC213-5,7,9 PWM SAW 1.5Vp-p





CN4-1 pin/CN7-1 pin 180mVp-p PB mode



⑤ ■TP206 REC CTL 40mVp-p REC mode

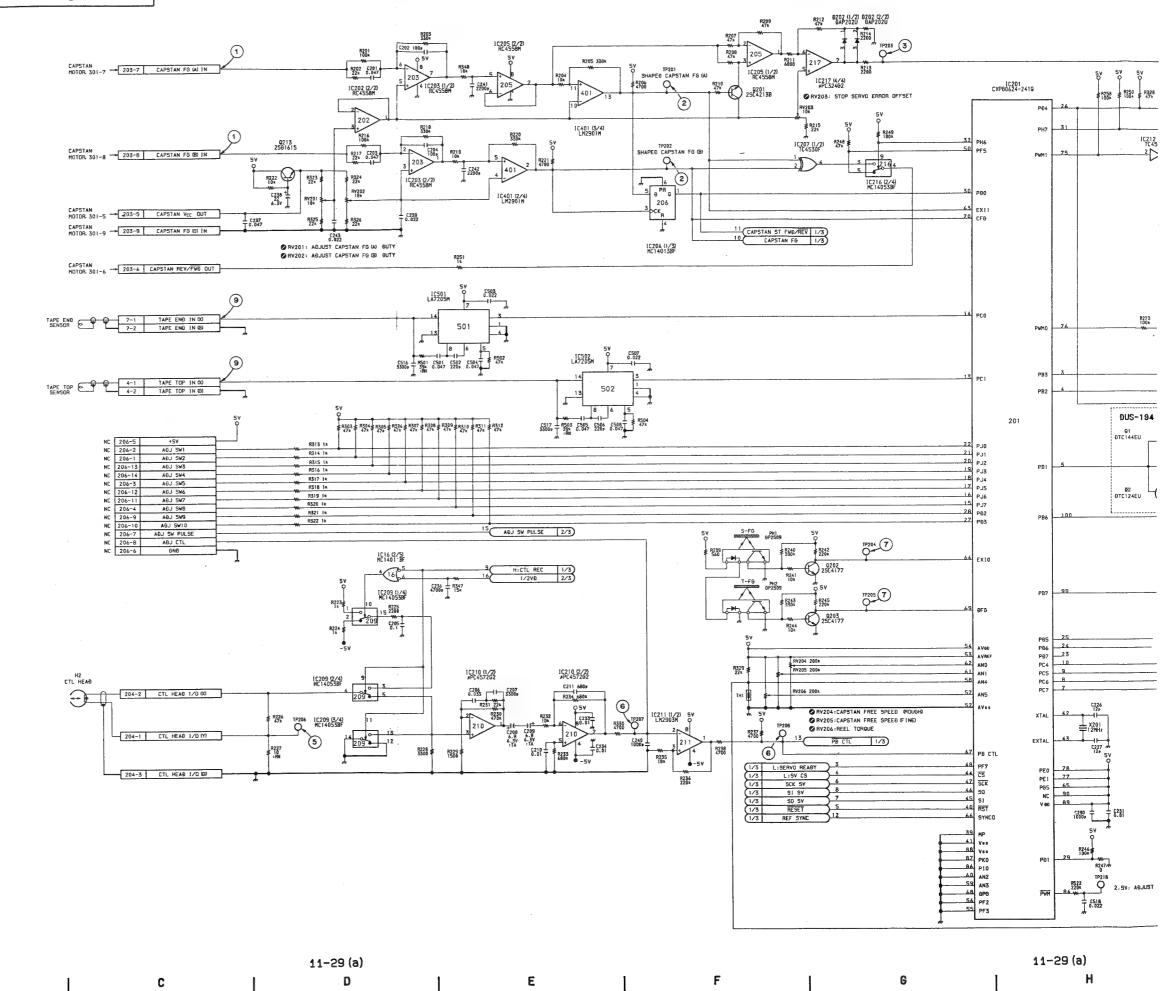


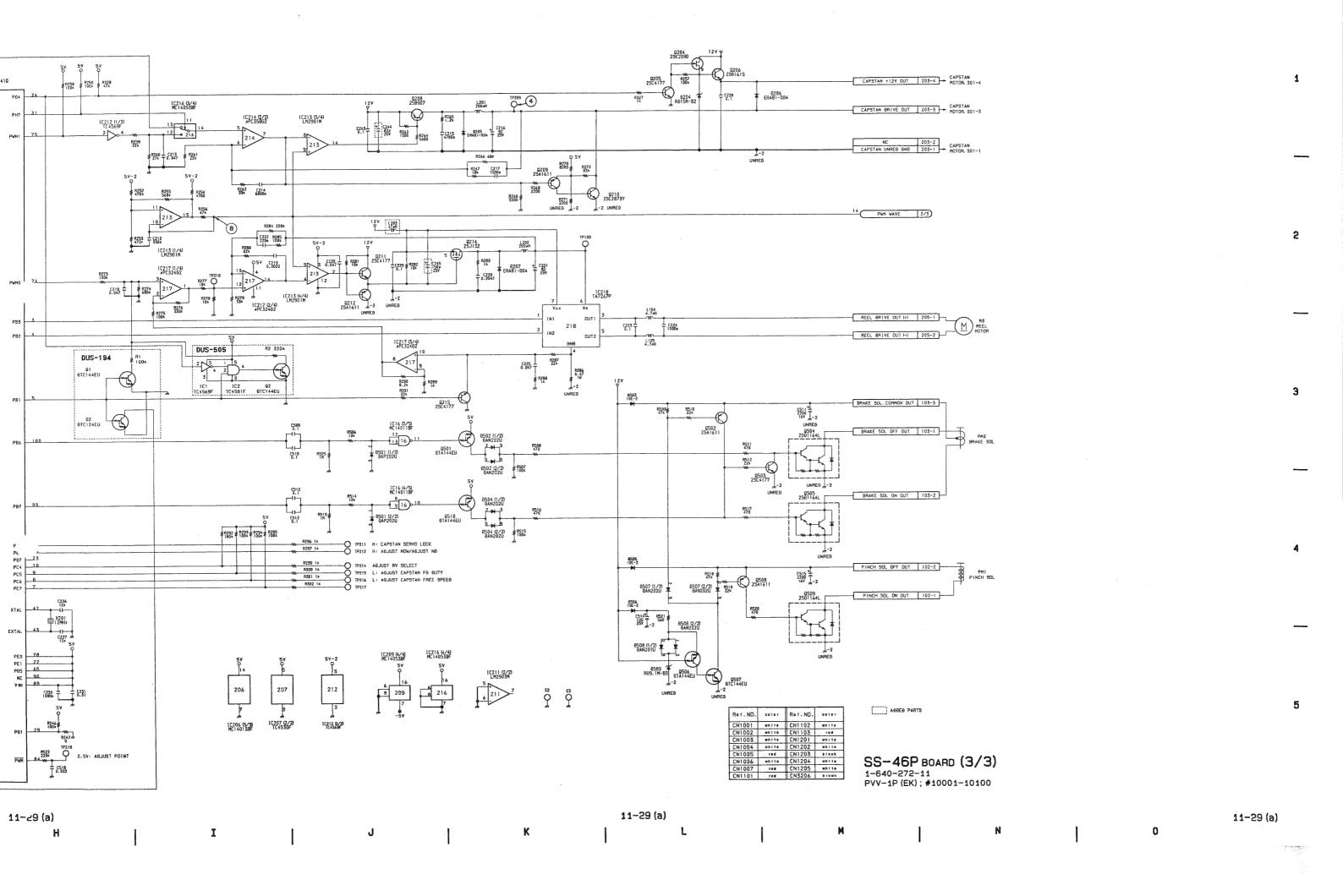
Capstan Servo System

System Control

S/N 10001 through 10100

SS-46P (3/3) SS-46P (3/3)

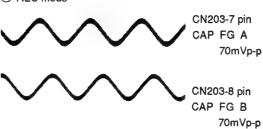




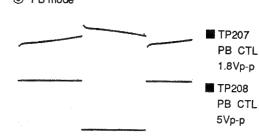
SS-46P (3/3)

S/N 10101 through 10500

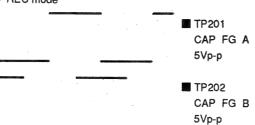
① REC mode



PB mode



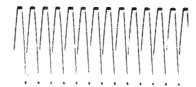
② REC mode



⑦ ■ TP204 S REEL FG 5.3Vp-p FF/REW mode
■ TP205 T REEL FG 5.3Vp-p FF/REW mode

 _	_	_	_	 				-
 				 	_	_		
						_	_	_

③ ■ TP203 CAP STOP SERVO ERROR REC mode



® IC213-5,7,9 PWM SAW 1.5Vp-p



Replaced March and Company Com	
	GND

CN4-1 pin/CN7-1 pin 180mVp-p PB mode



⑤ ■ TP206 REC CTL 40mVp-p REC mode



SS-46P (3/3) SS-46P (3/3) S/N 10101 through 10500 SS-46P BOARD (3/3) Capstan Servo System R212 B202 (1/2) B202 (2/2) 47* BAP202U BAP202U System Control CAPSTAN
MOTOR 301-7

203-7

CAPSTAN FG (A) IN IC205 (1/2) RC4558M 1C217 (4/4) #PC324G2 IC202 (2/2) RC4558M IC201 CXPB0624-241Q RV203: STOP SERVO ERROR OFFSET 2 R215 [C401 (3/4) LM2901H R248 : CAPSTAN
MOTOR 301-8 Z03-8 CAPSTAN FG (B) IN 9 R222 10k 5 PR Q 206 SCK R IC203 (2/2) RC4558H 1C216 (2/4) MC14053BF CAPSTAN # 203-5 CAPSTAN Vec OUT

CAPSTAN # 203-9 CAPSTAN FG (G) IN I C237 203-9 CAPSTAN FG (G) IN C243 0.022 RY201: AÐJUST CAPSTAN FG (A) ÐUTY RY202: AÐJUST CAPSTAN FG (B) ÐUTY IC206 (1/3) MC14D13BF CAPSTAN
MOTOR 301-6 CAPSTAN REV/FWD DUT 0.022 10501 LA7205M S516 → P501 C501 C502 C504 → 47k IC502 LA7205M 502 C517 R503 C505 C506 C508 R504 A7k 201 206-5 15Y 206-2 ABU SWI 206-1 ABU SWI 206-1 ABU SWI 206-13 ABU SWI 206-3 ABU SWI 206-3 ABU SWI 206-12 ABU SWI 206-11 ABU SWI 206-14 ABU SWI 206-4 ABU SWI 206-9 ABU SWI R320 1s R321 1s R322 1s AĐJ SW PULSE 2/3 TP204 7 1016 (2/5) MC14011BF EX10 C236 T R347 4700p T 15s IC209 (1/4) MC14053BF R225 1 5 2200 IC209 (2/4) MC14053BF IC210 (1/2) #PC457262 IC210 (2/2) #PC4572G2 C211 680s 204-2 CTL HEAD 1/0 00 R234 680 E 0 5 V C233 E 0.01 7 1C209 (3/4) MC14053BF 1P206 5 TP208: RV205: CAPSTAN FREE SPEED FINE)

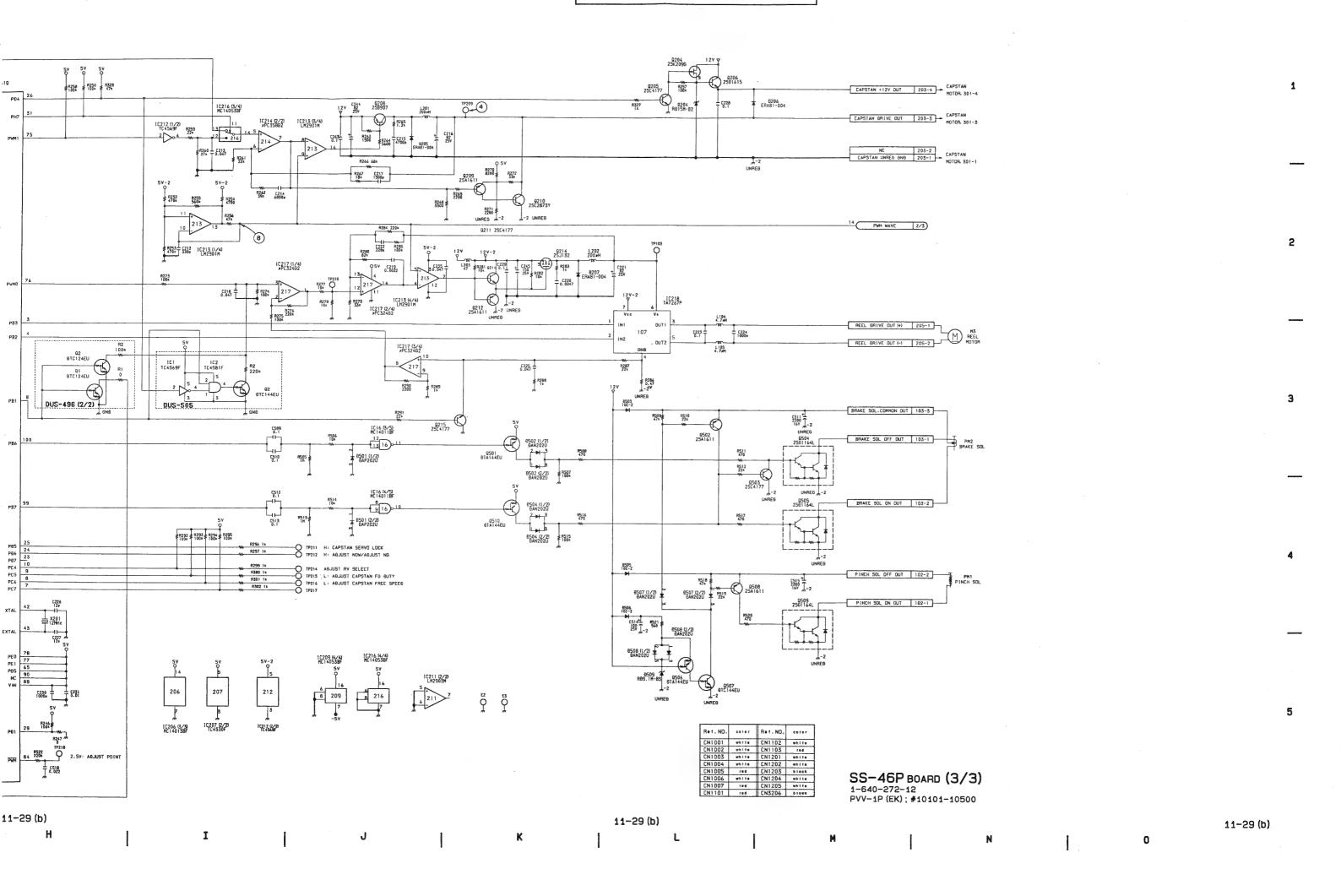
RV205: CAPSTAN FREE SPEED FINE)

RV206: REEL TORQUE 는 XZQI R238 4700 204-3 CTL HEAD 1/0 (G)

11-29 (b)

A | B | C | D | E | F | G |

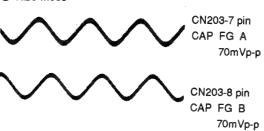
T 0.022



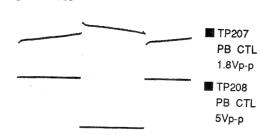
SS-46P (3/3)

S/N 10501 through 12390

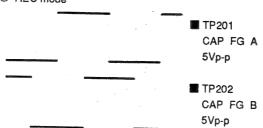
① REC mode

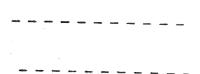


PB mode

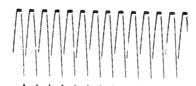


② REC mode





③ ■ TP203 CAP STOP SERVO ERROR REC mode

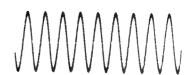


® IC213-5,7,9 PWM SAW 1.5Vp-p





CN4-1 pin/CN7-1 pin 180mVp-p PB mode



⑤ ■ TP206 REC CTL 40mVp-p REC mode

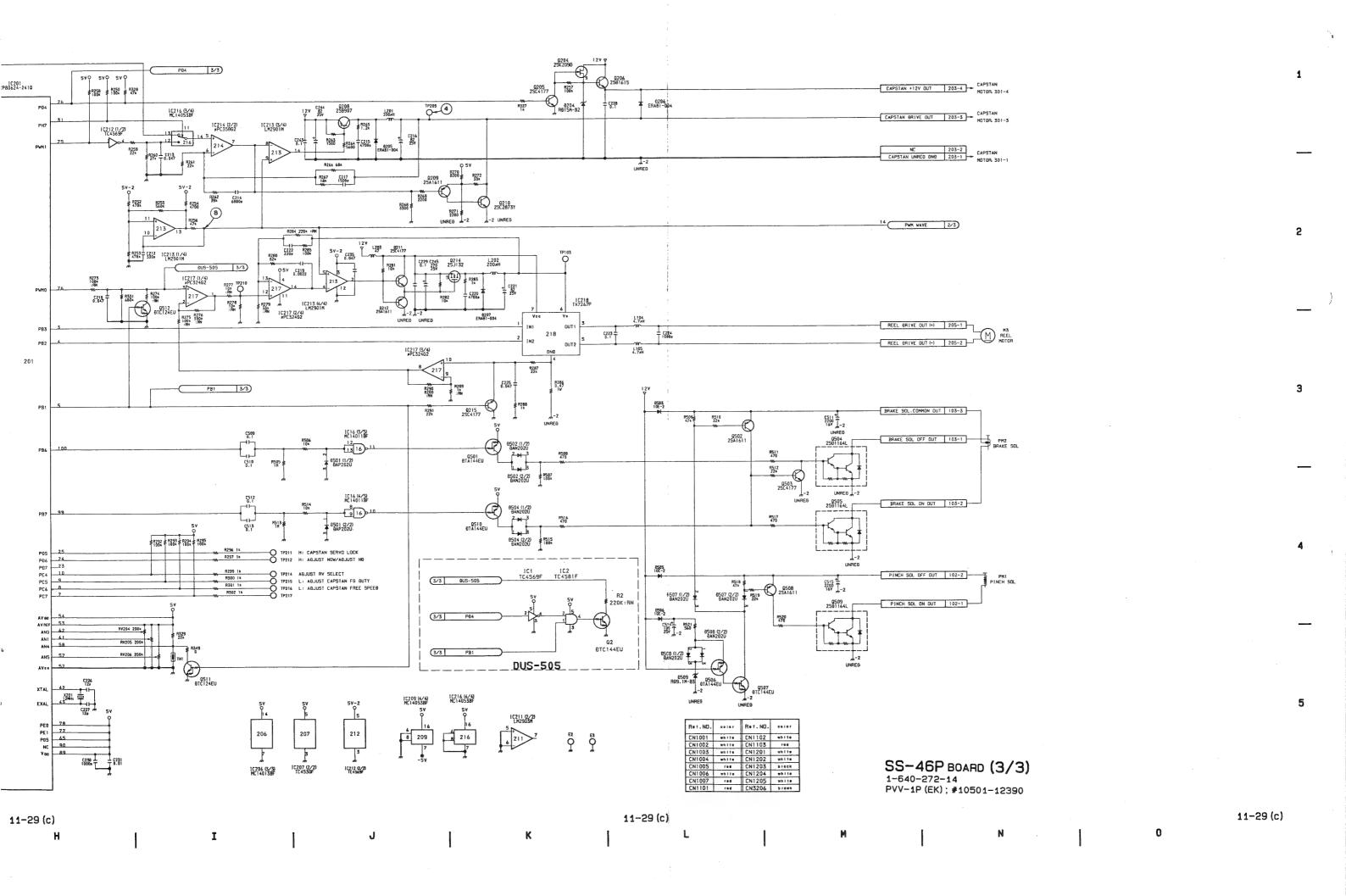


SS-46P (3/3) SS-46P (3/3) S/N 10501 through 12390 SS-46P BOARD (3/3) Capstan Servo System System Control R212 D202 (1/2) D202 (2/2) 47a DAP202U DAP202U 10205 (2/2) R04558M CAPSTAN - 203-7 CAPSTAN FG (A) IN 1C205 (1/2) RC4558M 1C217 (4/4) #PC324G2 IC201 CXP80624-2410 1C202 (2/2) RC4558M R258 ¥ 100 IC401 (3/4) LH2901H IC212 ( IC450 R222 10k 2 1C203 (2/2) RC4558M IC216 (2/4) MC14053BF CAPSTAN
MOTOR, 301-5

CAPSTAN
HOTOR, 301-9

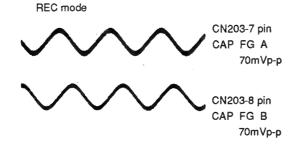
CAPSTAN
HOTOR, 301-9

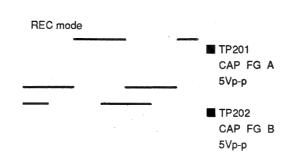
CAPSTAN F6 IGH IN £239 T 0.022 ⊥ C237 T 0.047 RV201: ADJUST CAPSTAN FG (A) BUTY RV202: ADJUST CAPSTAN FG (B) BUTY 10206 (1/3) MC14013BF CAPSTAN CAPSTAN REV/FWD DUT 10501 LA7205M RS01 39k :RN ± C516 → 3300p C501 ⊥ 0.047 ⊤ C505 T 201 R303 = R304 = R305 = R306 = R307 = R306 = R309 = R310 = R311 = R312 478 = 478 = 478 = 478 = 478 = 478 = 478 ABJ SW PULSE 2/3 IC16 (2/5) MC14011BF 4 16 05 [C209 (1/4) MC14053BF R225 15 2200 C205 T ¥ R246 100× RZ47 NTSC: OPEN PAL: 0 10210 (2/2) *PC457262 IC210 (1/2) *PC4572G2 TP218 R522 220k IC209 (2/4) MC14053BF T 0.022 RV204: CAPSTAN FREE SPEED (ROUGH) RV205: CAPSTAN FREE SPEED (F(NE) RV206: REEL TORQUE R226 1P206 1C209 (3/4) MC14053BF 204-3 CTL HEAD 1/0 (G) C230 I 11-29 (c) 11-29 (c) G Ε D

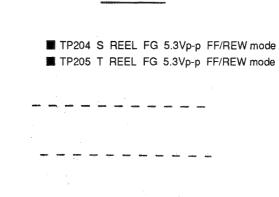


SS-46P (3/3)

S/N 12391 and higher







■ TP207

PB CTL 1.8Vp-p **■** TP208

PB CTL

5Vр-р

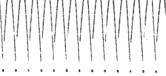
PB mode

■ TP203 CAP STOP SERVO ERROR REC mode





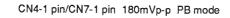
IC213-5,7,9 PWM SAW 1.5Vp-p

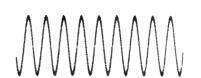




■ TP209 CAP DRIVE 3.5Vdc REC mode







■ TP206 REC CTL 40mVp-p REC mode



11 - 29 (d)

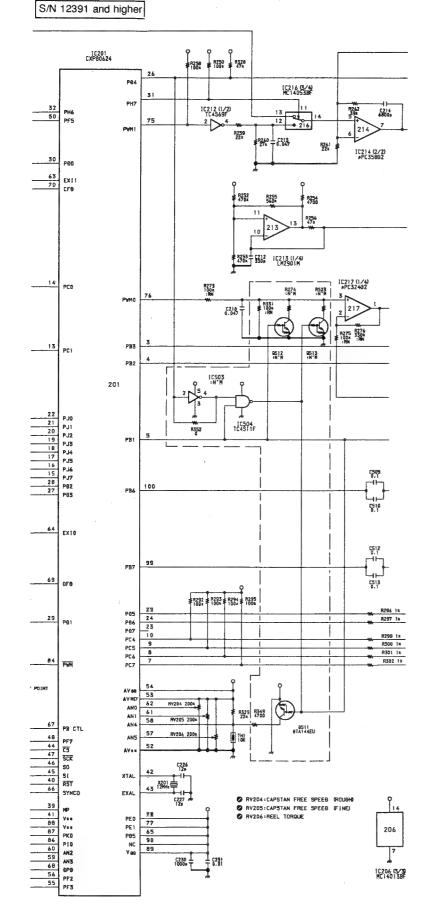
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## SS-46P BOARD (3/3)

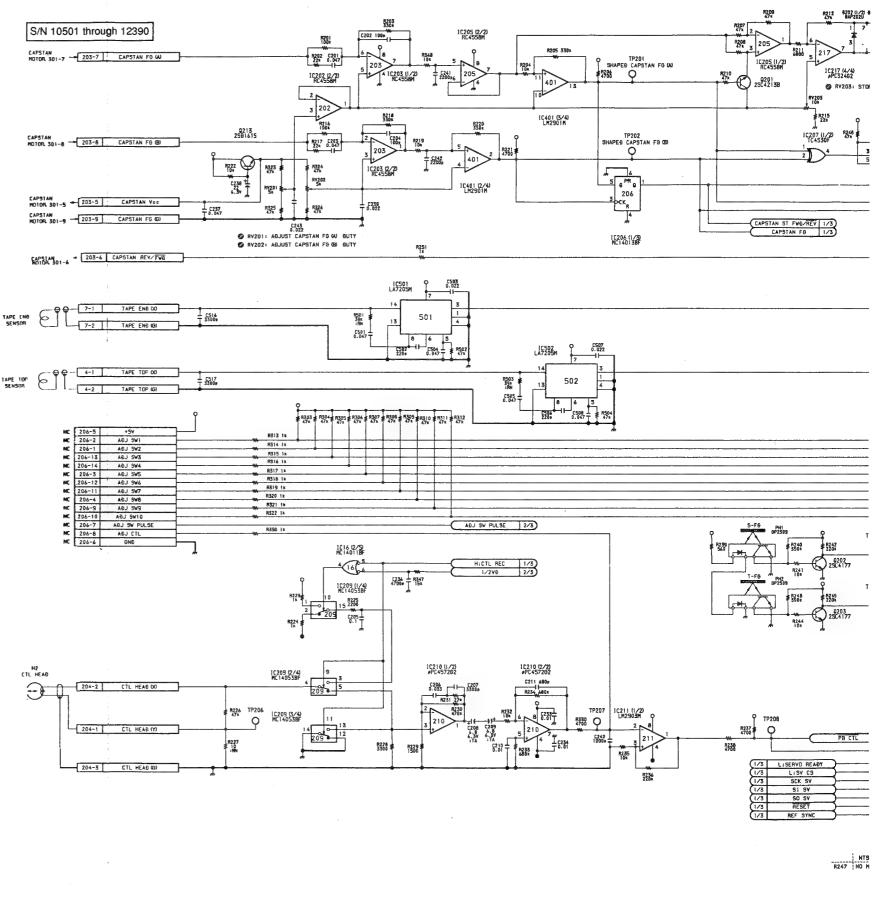
System Control Character Generator

S/N 12391 and higher



C

В



11 - 29 (d)

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G

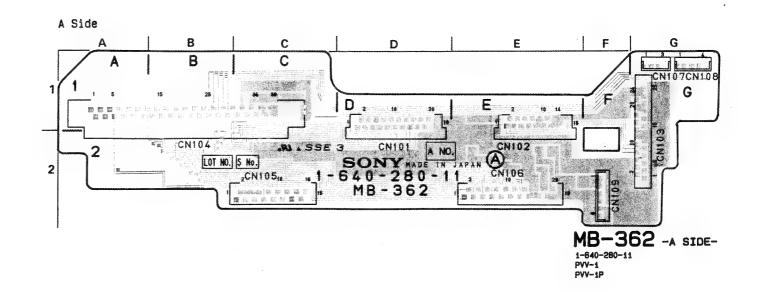
MB-362 BOARD

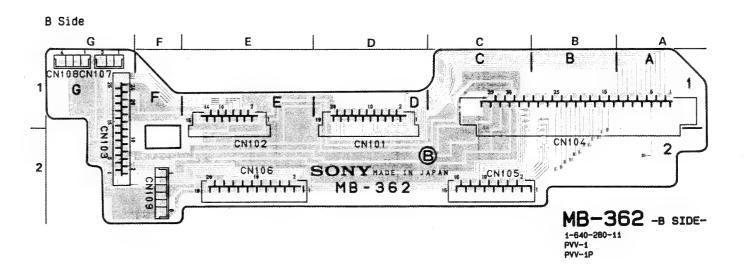
Mother Board

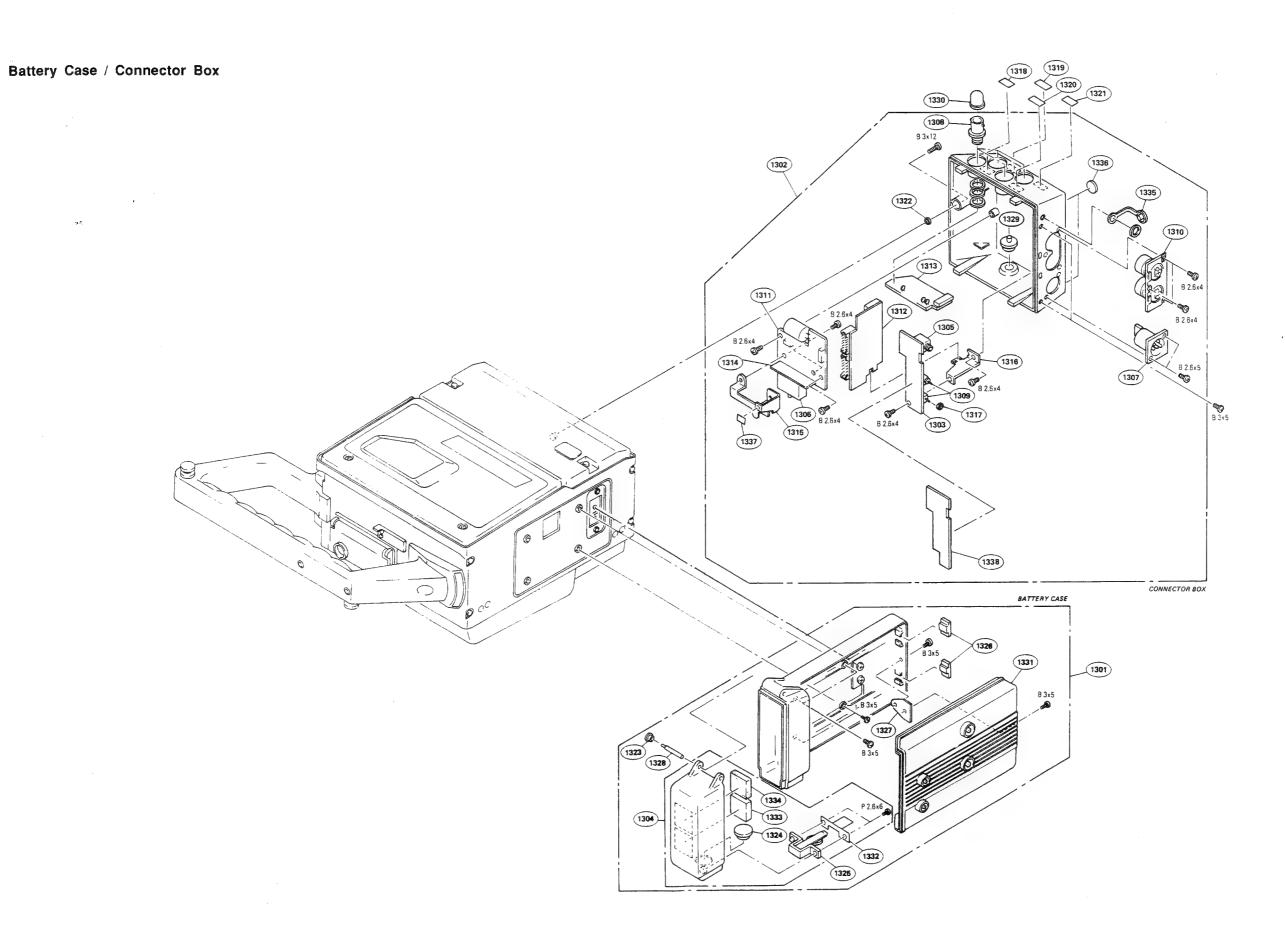
S/N 10001 through 10500

MB-362 (1-640-280-11)

CN101 D-2
CN102 E-2
CN103 G-2
CN104 B-2
CN105 C-2
CN106 E-2
CN107 G-1
CN108 G-1
CN109 F-2

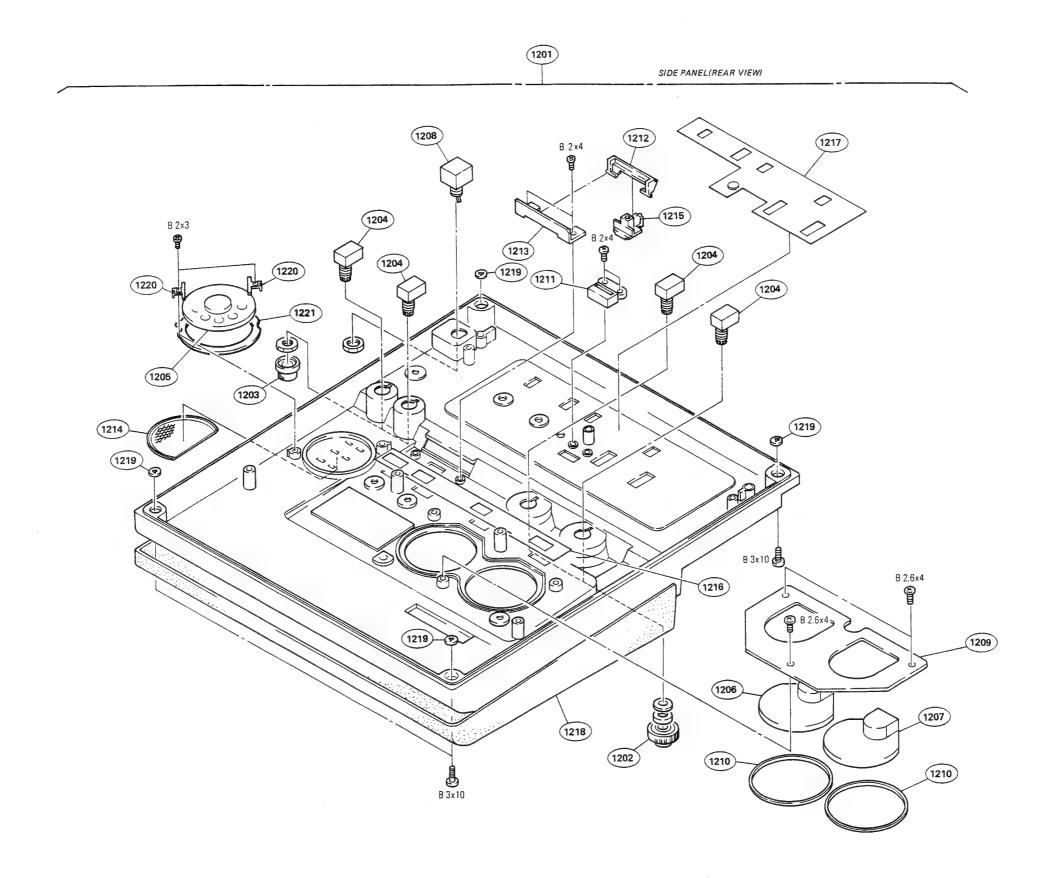






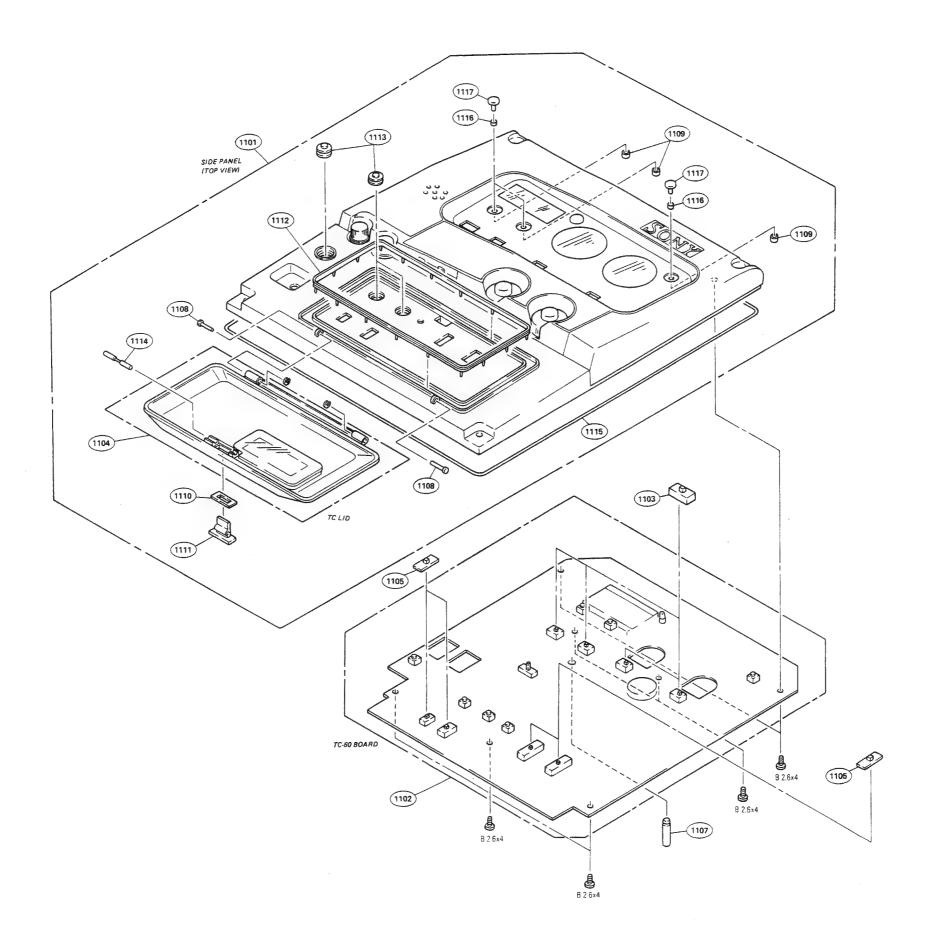
13 - 28

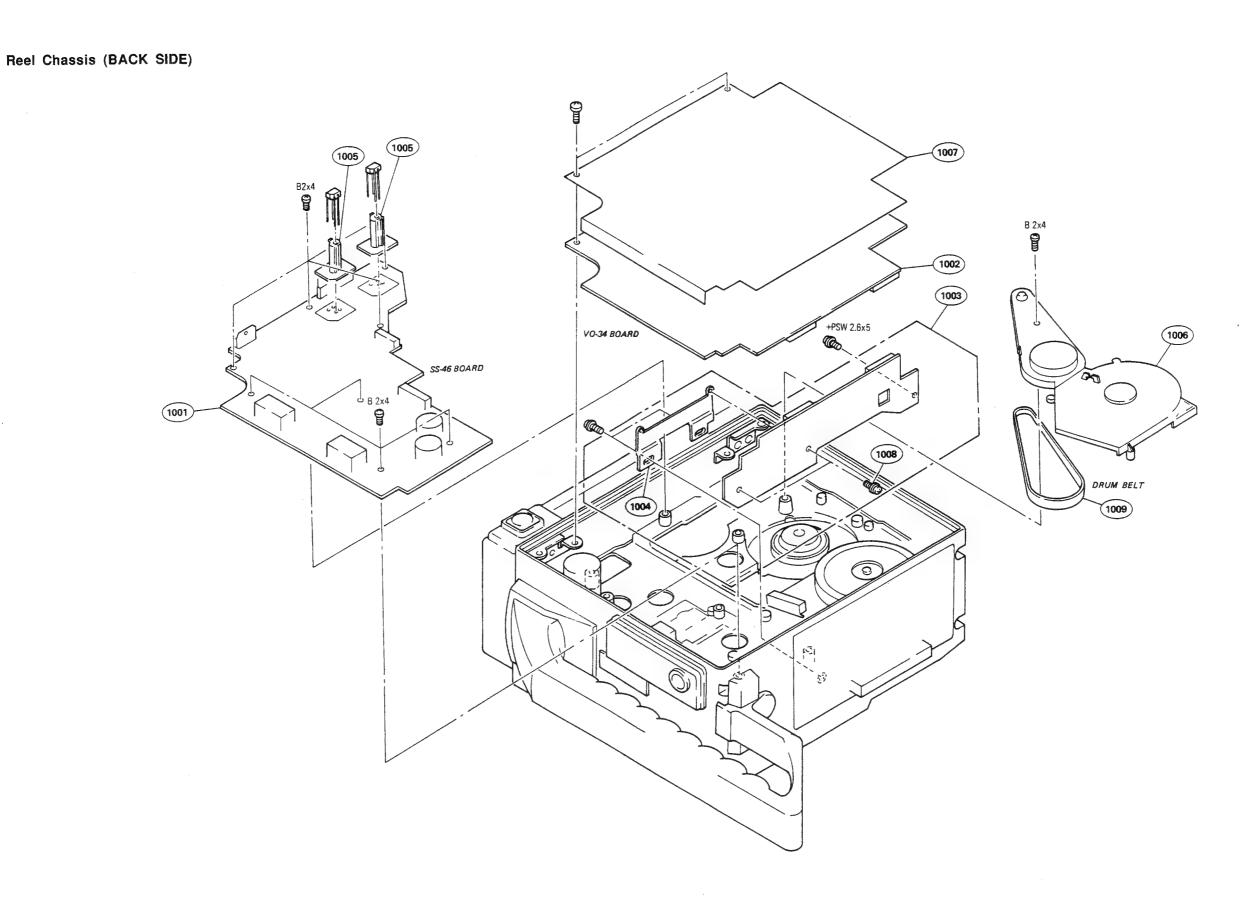
Side Panel (2)



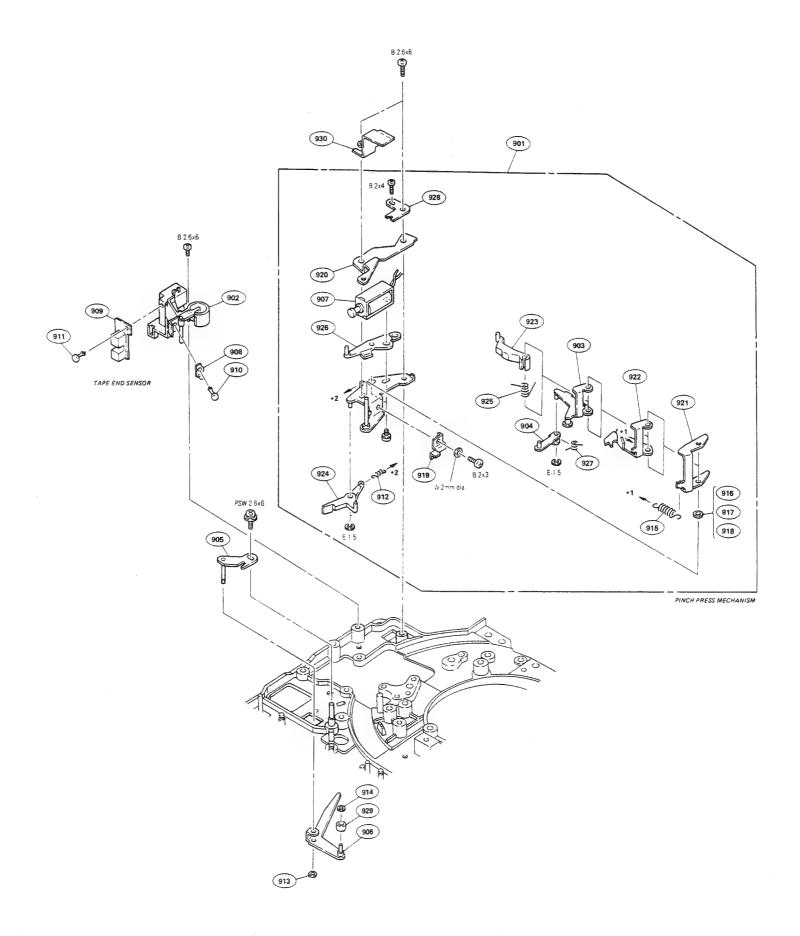
PVV-1P

## Side Panel (1)

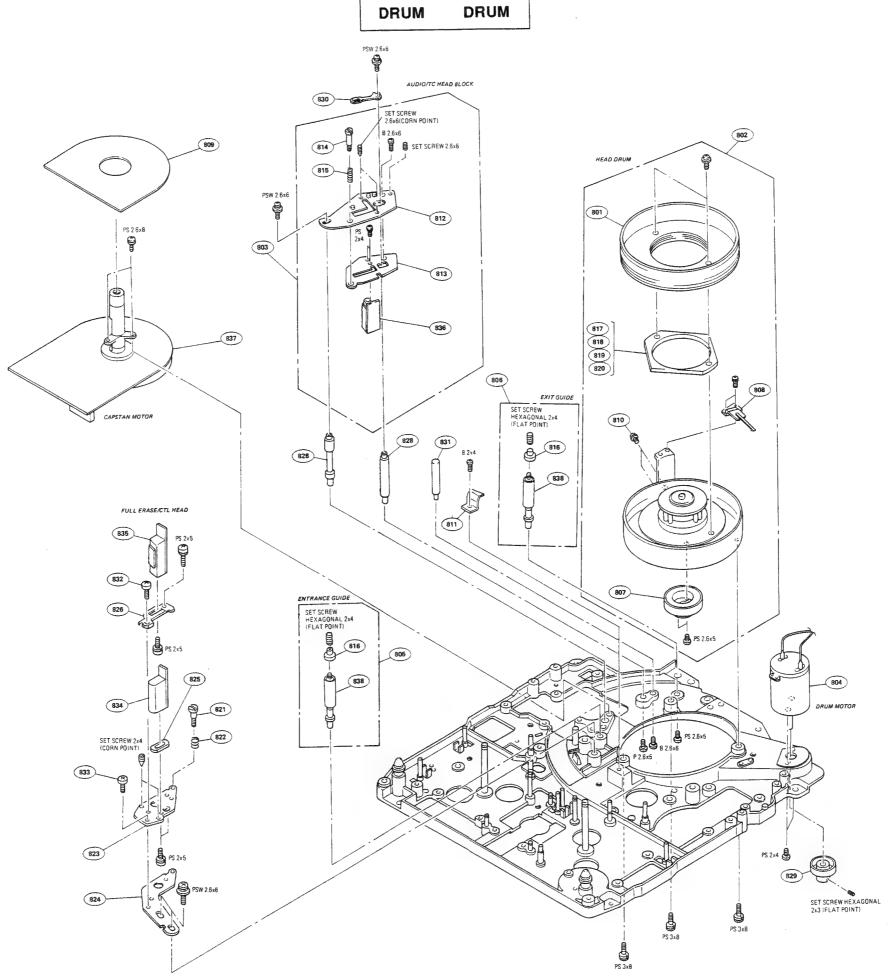




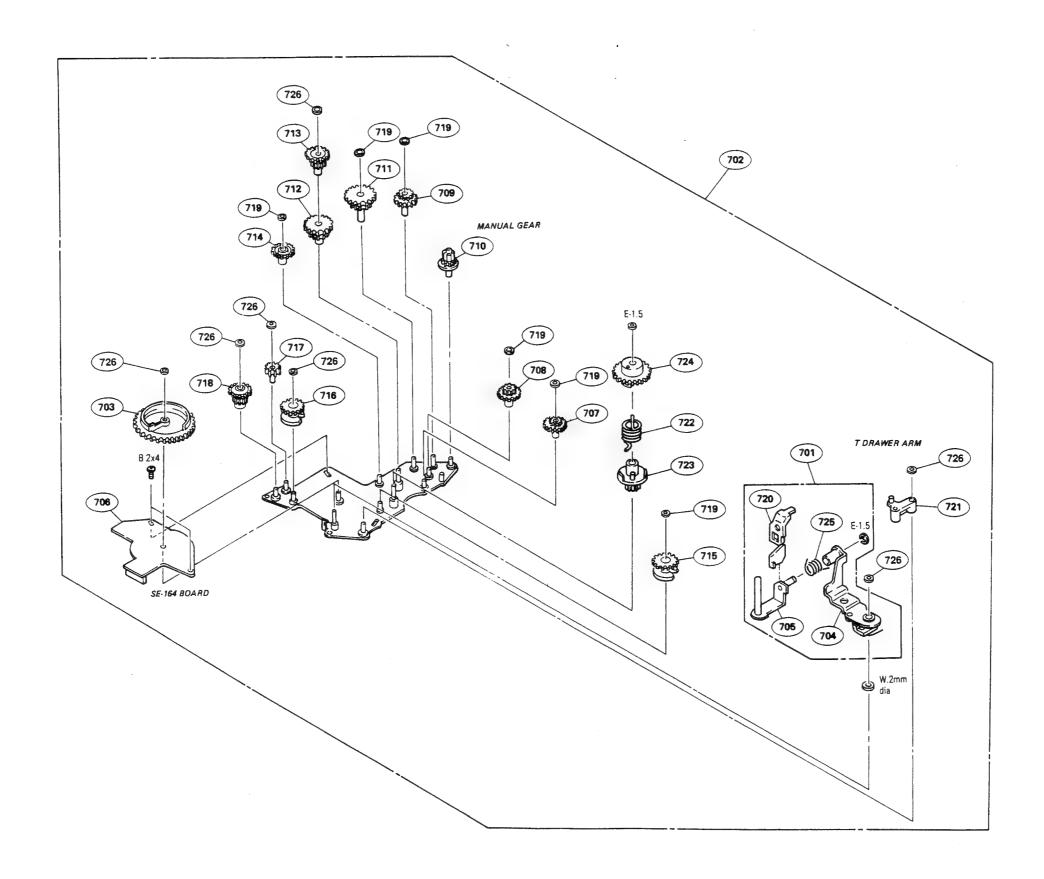
## Pinch Press Mechanism



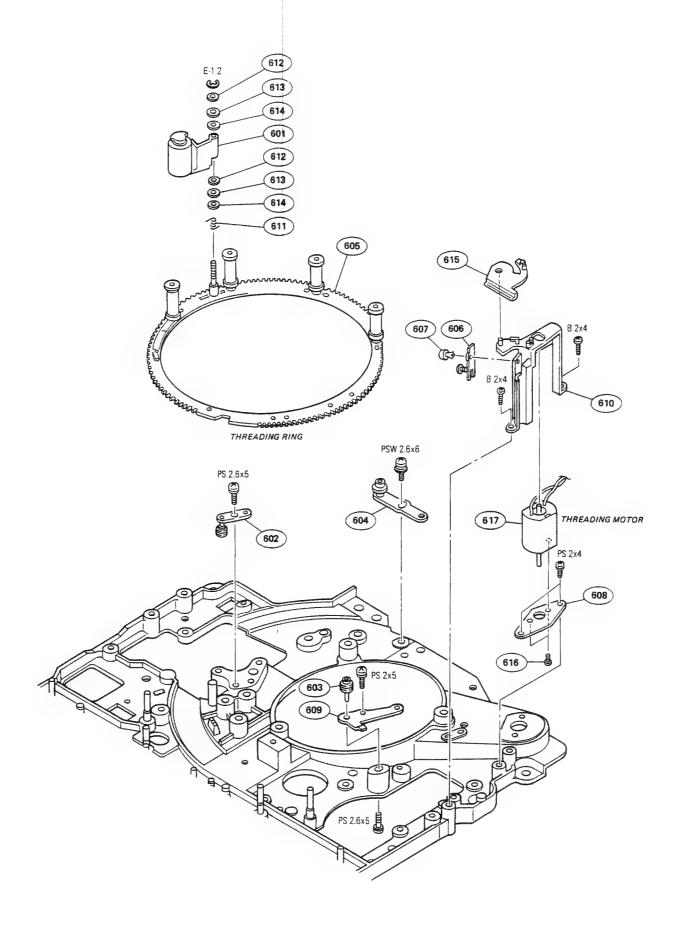
Drum

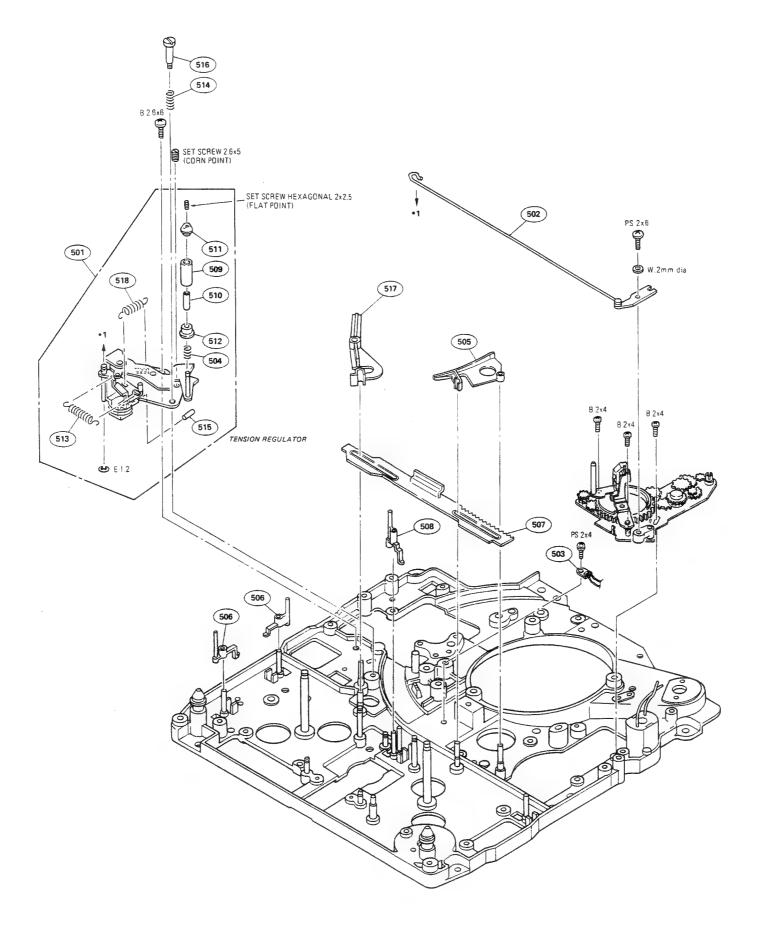


# Gear Block

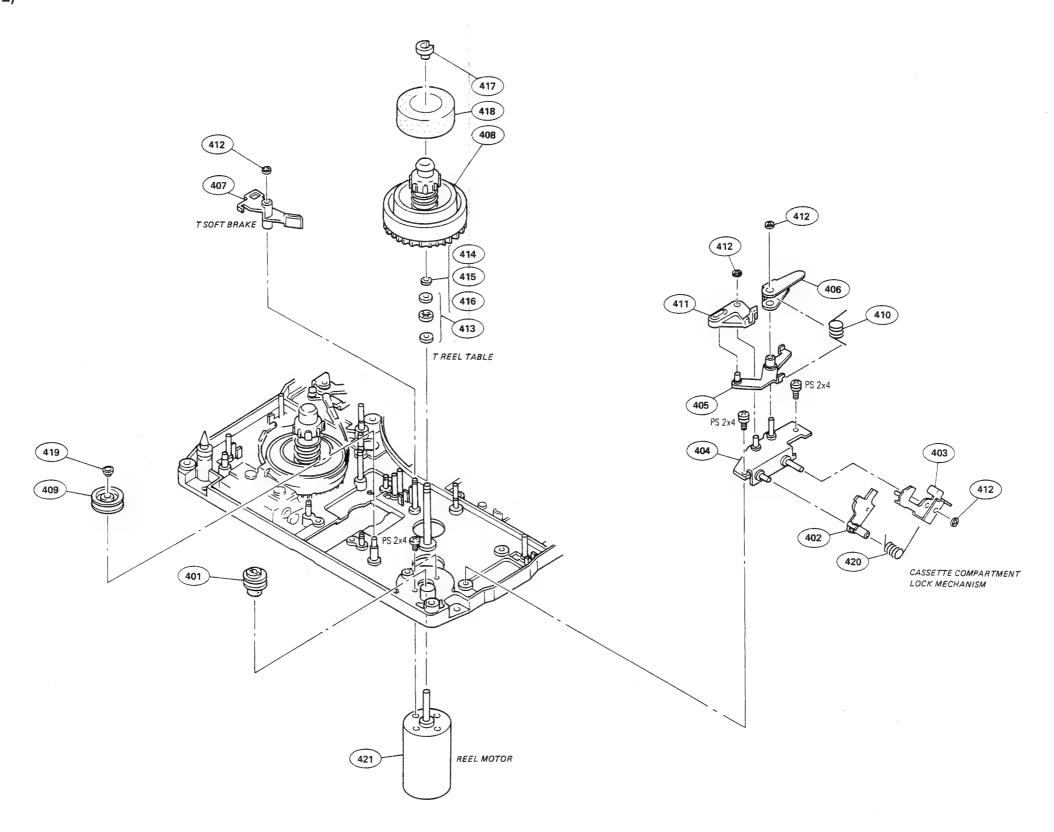


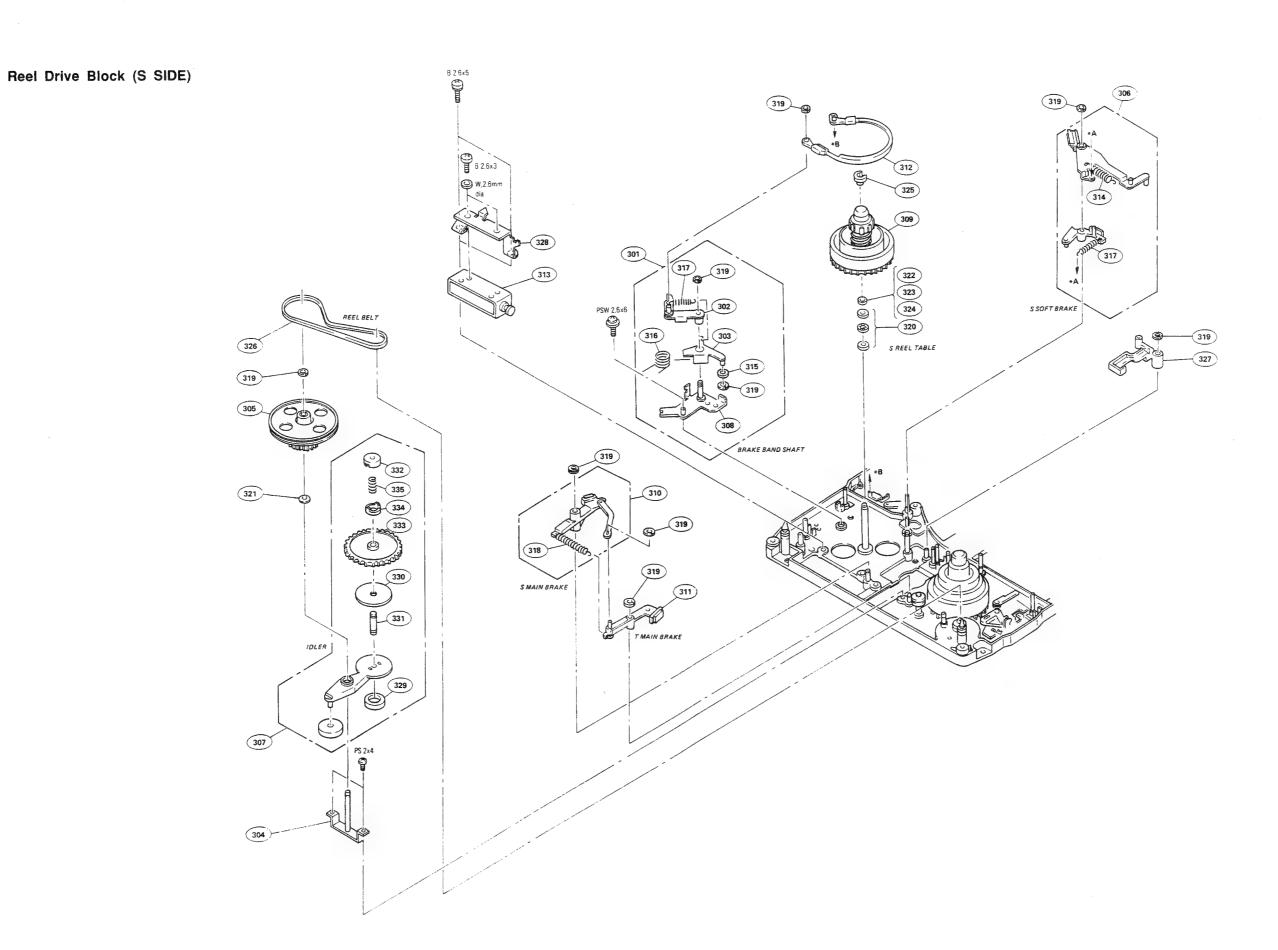
# Threading Ring



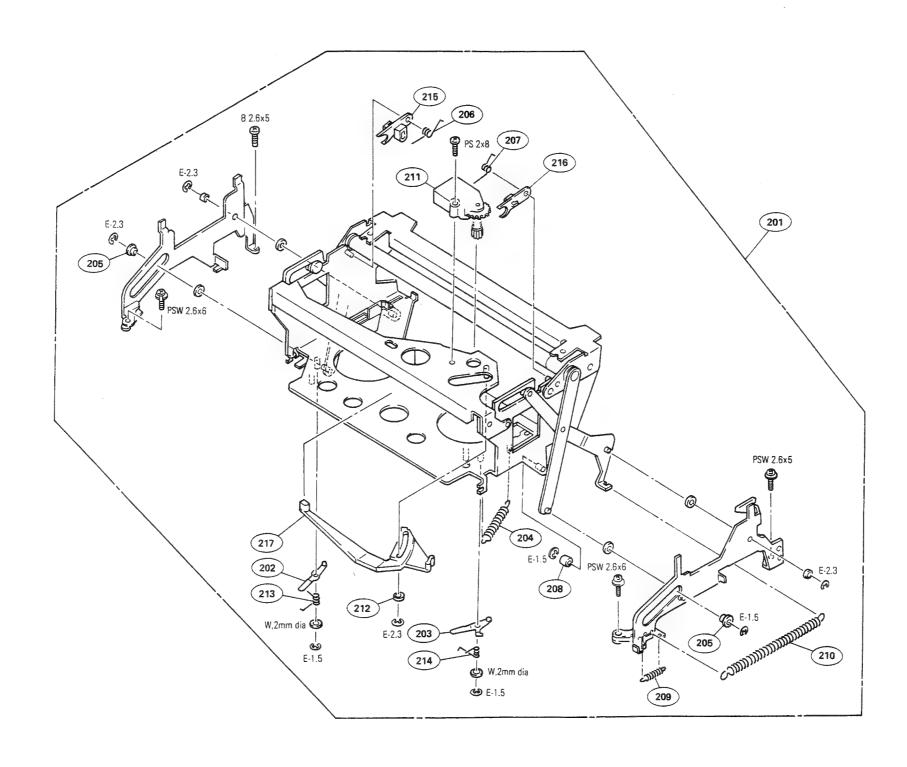


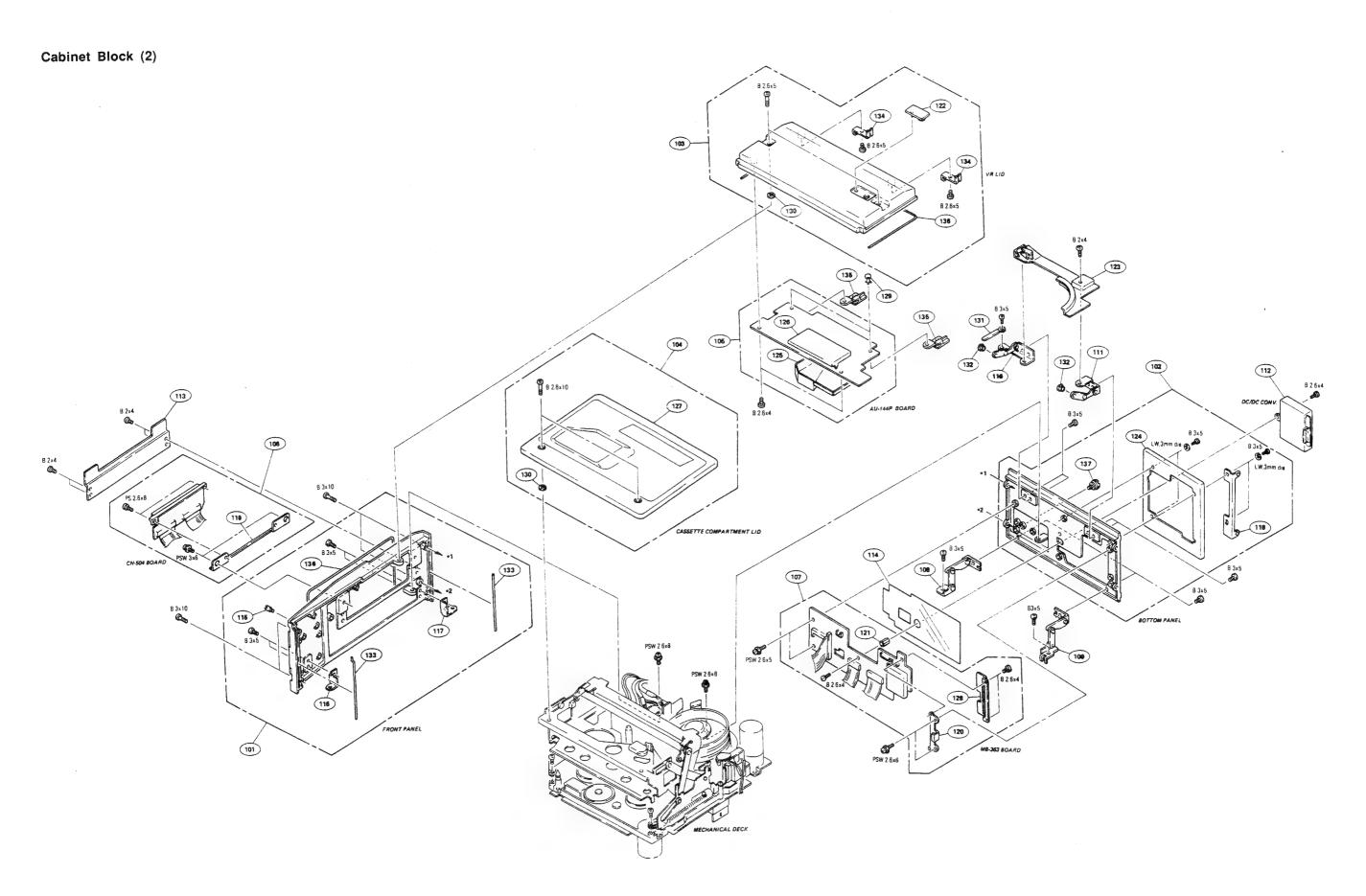
# Reel Drive Block (T SIDE)



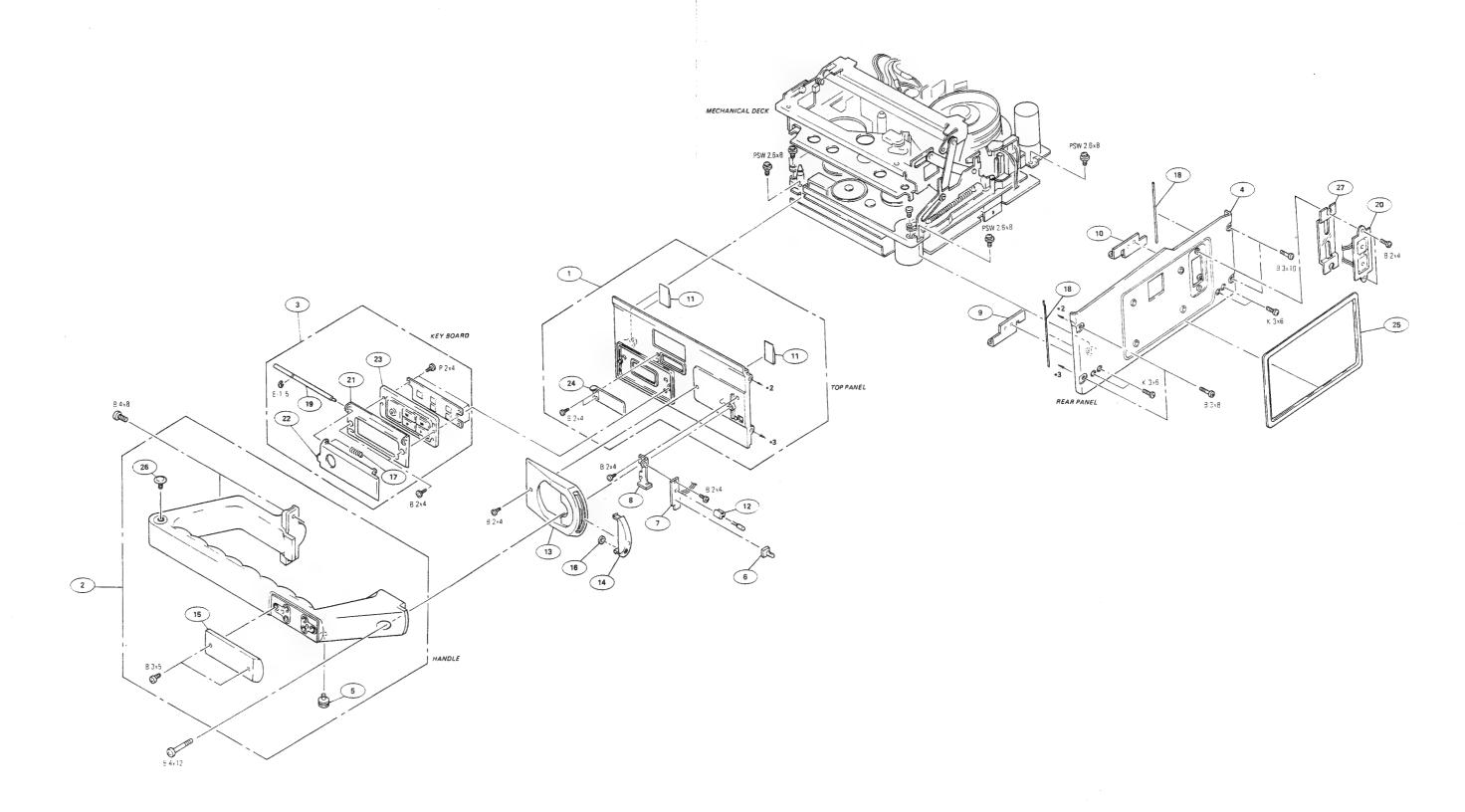


# Cassette-up Compartment



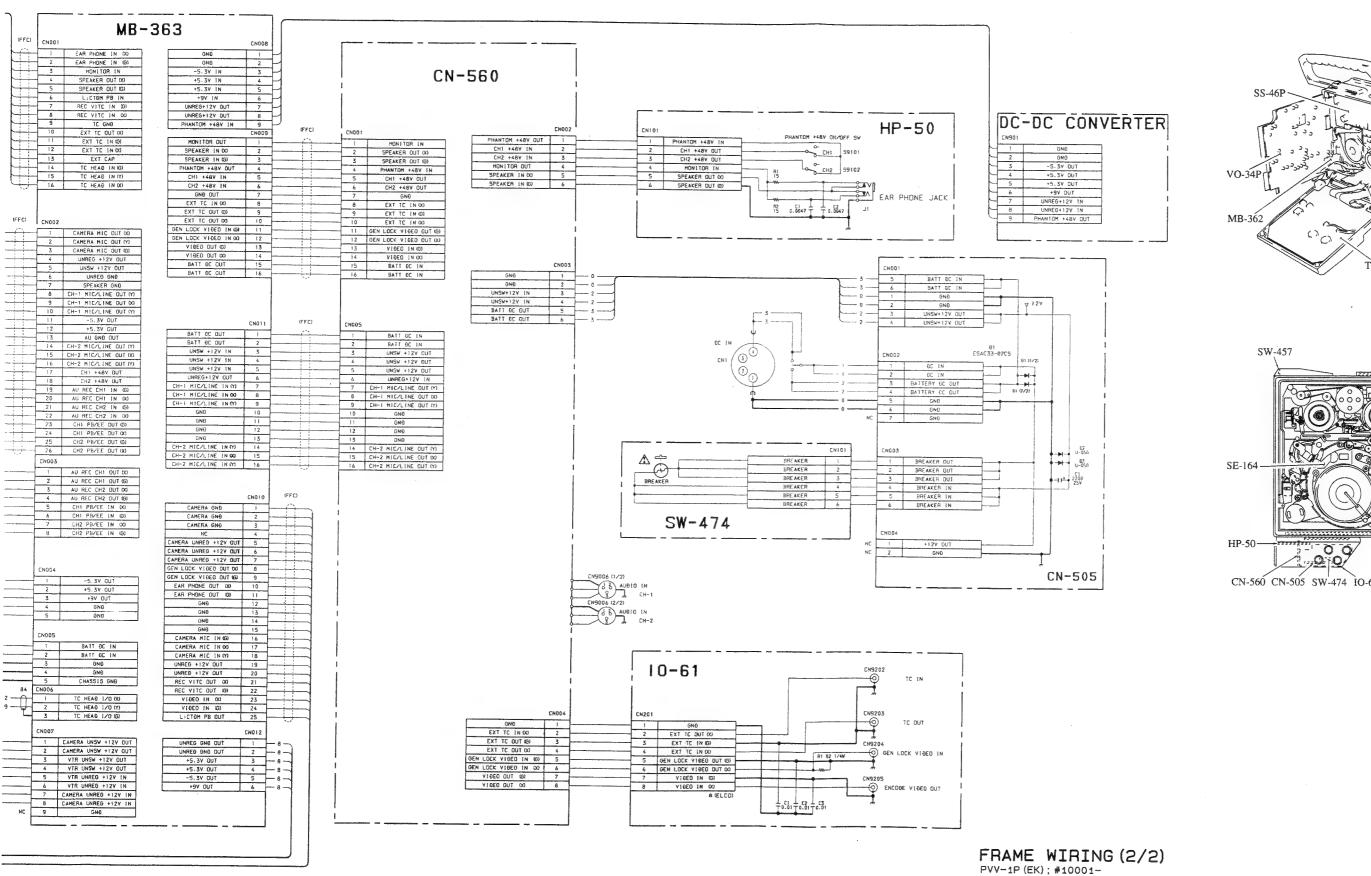


# Cabinet Block (1)

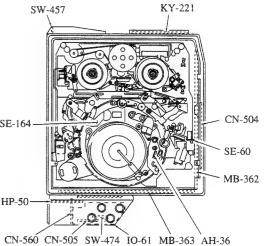


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AU-144P MB-363 TC-60P



11-37

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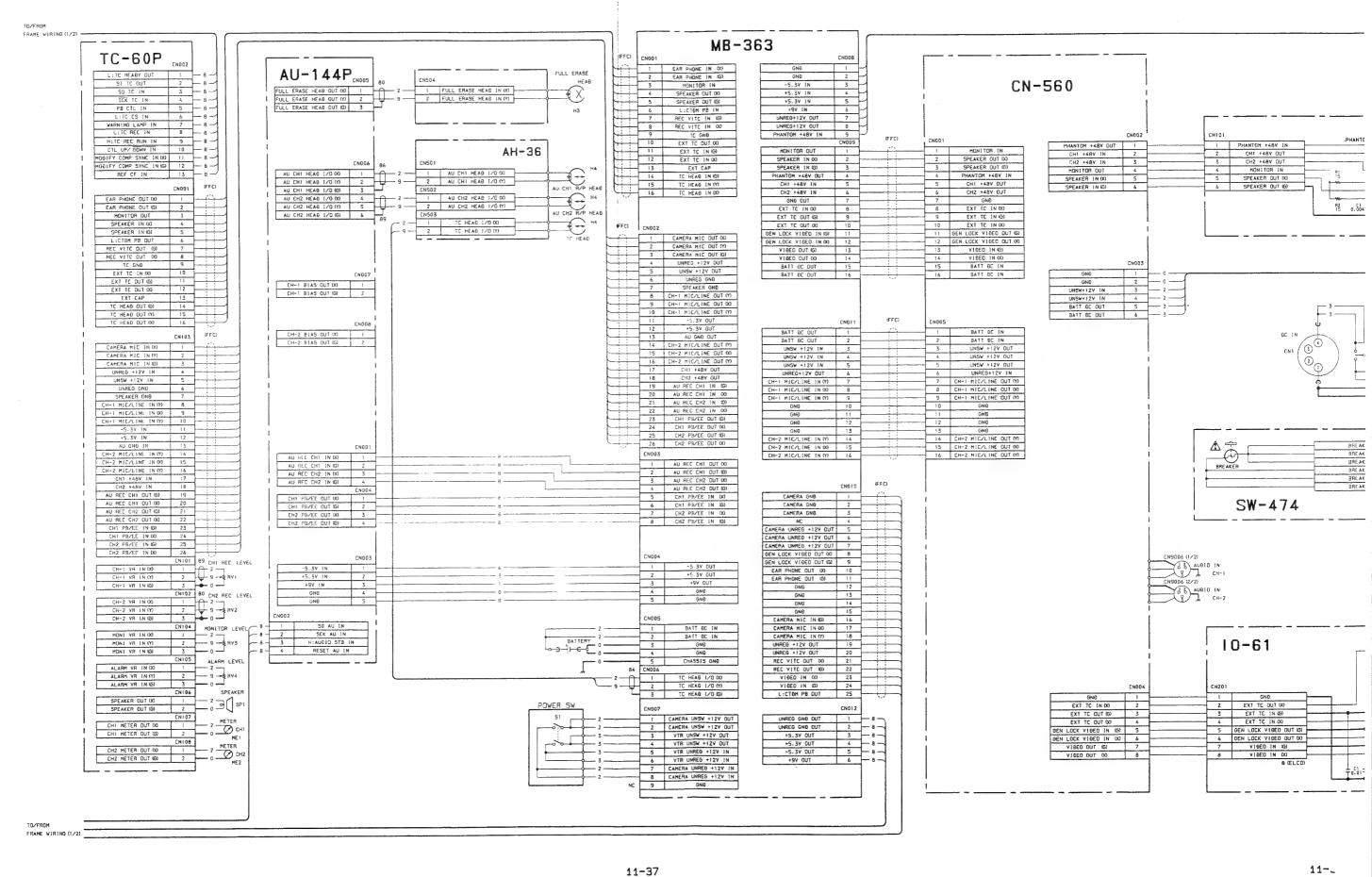
11-37

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11-37

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# FRAME WIRING (2/2)



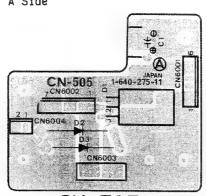
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## CN-505 BOARD

DC Input Power/Breaker Relay

A Side



CN-505 -A SIDE-

1-640-275-11 PVV-1 PVV-1P

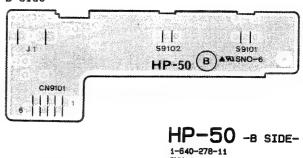
## HP-50 BOARD

Earphone, Phamtom ON/OFF Switch

A Side \$9101 \$9102 MADE IN JAPAN HP = 50 1 = 640 - 278 - 11 LOT NO. S NO. A NO. HP-50 -A SIDE-1-640-278-11 PVV-1 PVV-1P

B Side

B Side



PVV-1 PVV-1P

CN-505 1 CN6002 7 百四 D2 CN6004

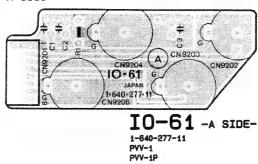
CN-505 -B SIDE-

1-640-275-11 PVV-1 PVV-1P

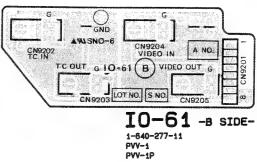
#### IO-61 BOARD

BNC Connector

A Side



B Side



## SW-474 BOARD

Breaker

A Side SW-474 -A SIDE-1-640-279-11 PVV-1 PVV-1P

B Side



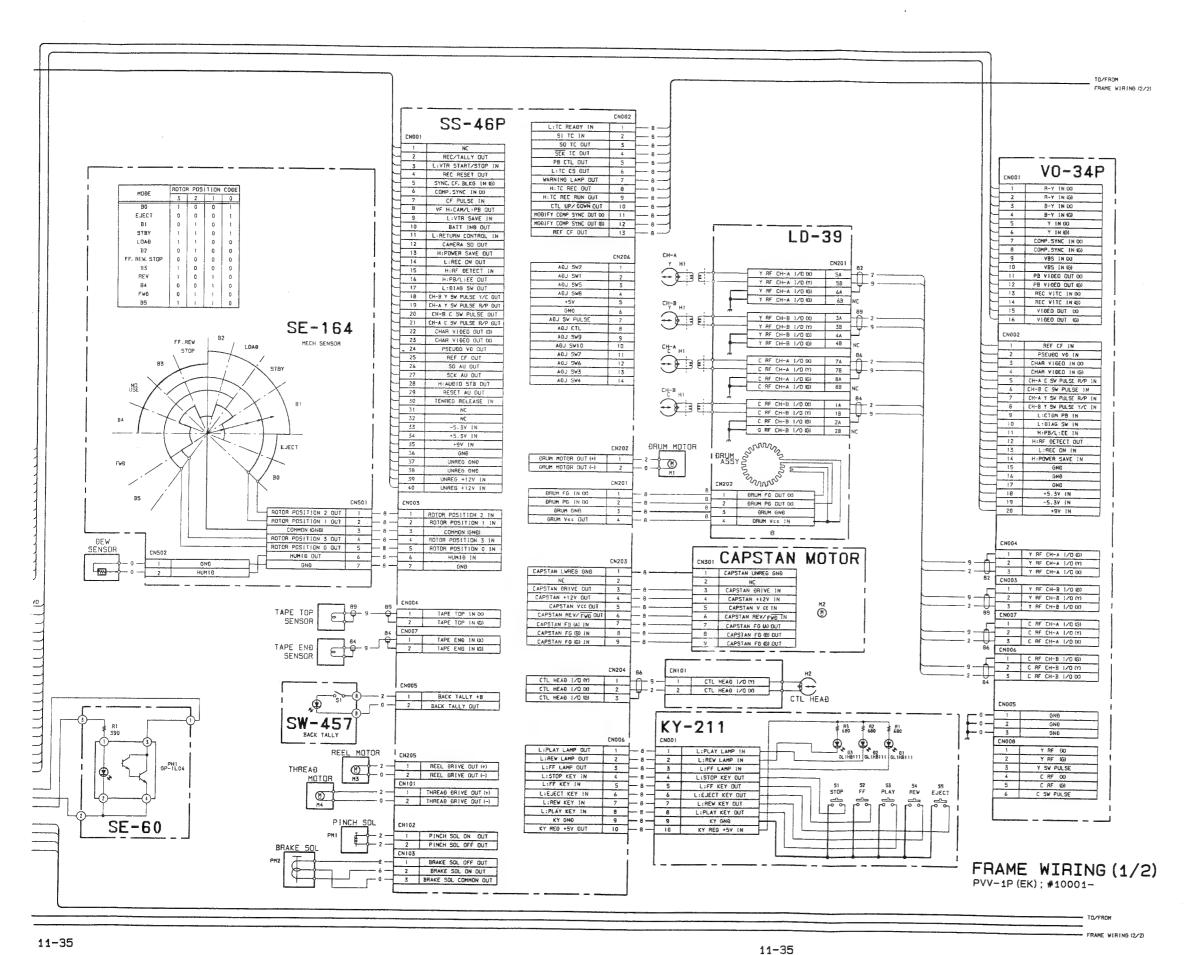
1-640-279-11 PVV-1 PVV-1P

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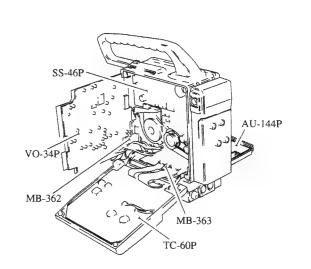
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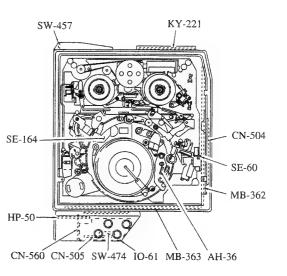
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#### Location of the Printed Circuit Boards

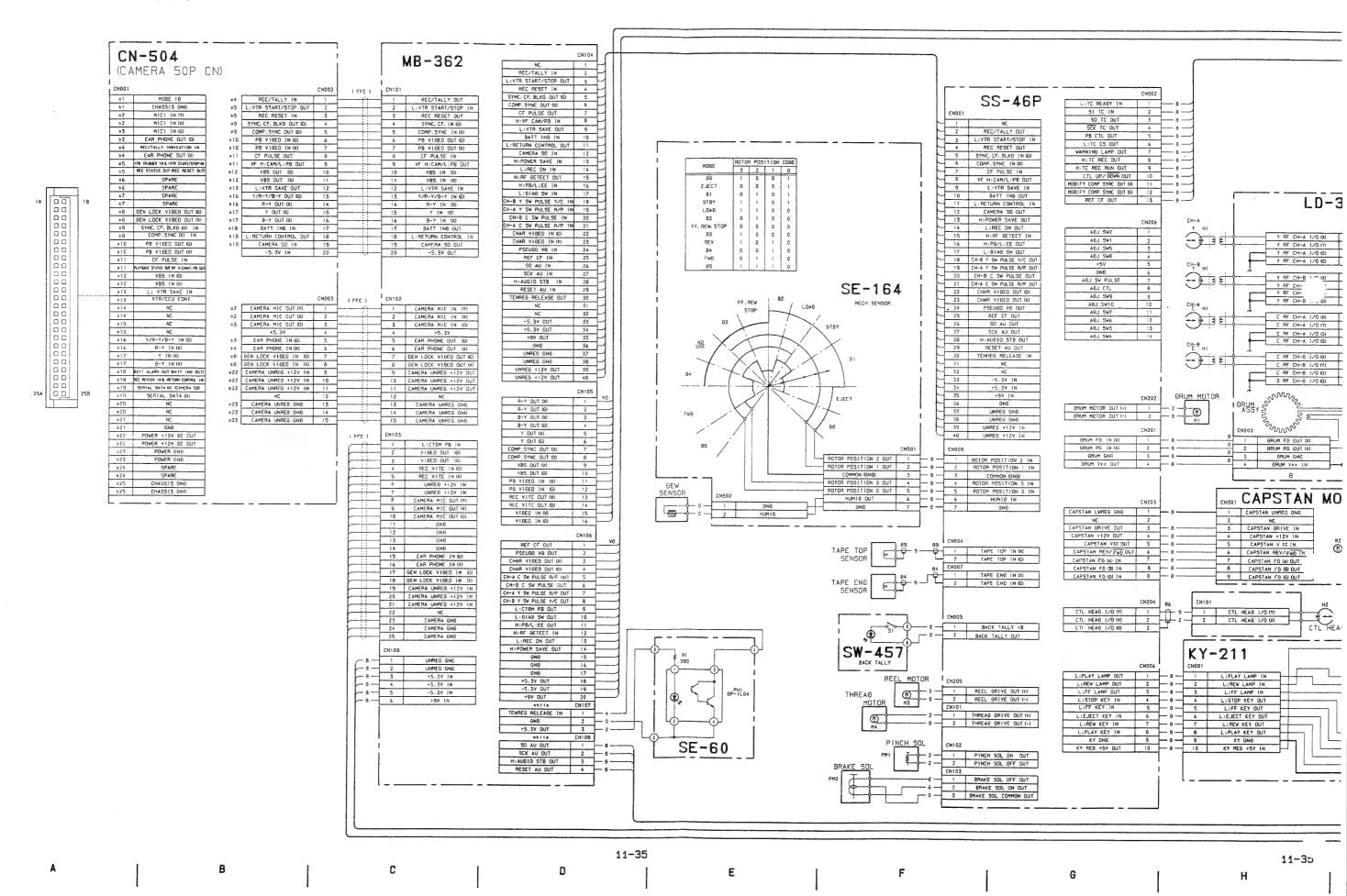




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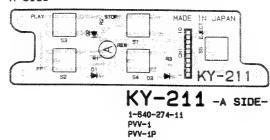
#### FRAME WIRING (1/2)



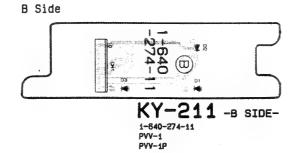
## KY-211 BOARD

Function Key

A Side



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## SE-164 BOARD

Mechanical Sensor DEW Sensor Relay

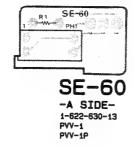
B Side



# SE-60 BOARD

Tension Regulator Sensor

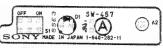
A Side



## SW-457 BOARD

Backtally Switch

A Side

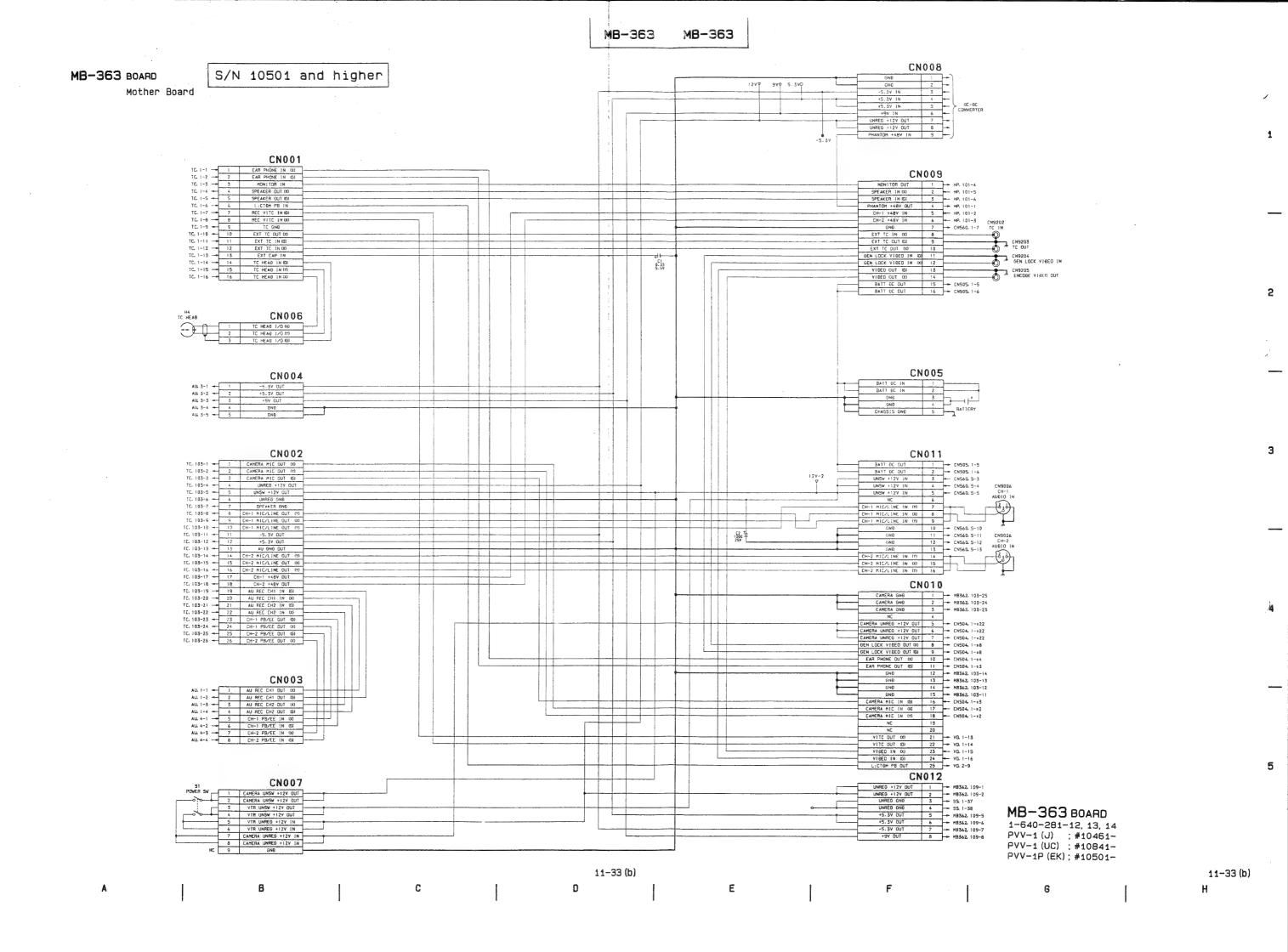


SW-457 -A SIDE-1-640-282-11 PVV-1P

8 Side



SW-457 -B SIDE-1-640-282-11 PVV-1 PVV-1P



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MB-363 BOARD

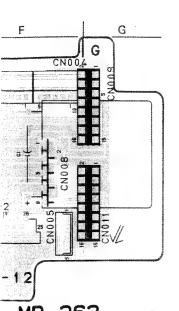
MB-363 (1-640-281-13)

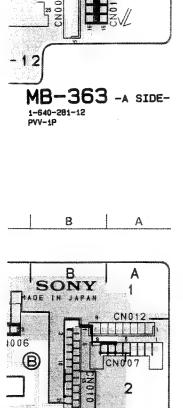
CN1 D-2
CN2 F-2
CN3 F-1
CN4 F-1
CN5 F-3
CN6 C-2
CN7 A-2
CN8 F-2 (B)
CN9 G-1 (B)
CN10 B-2
CN11 G-2 (B)
CN12 A-2

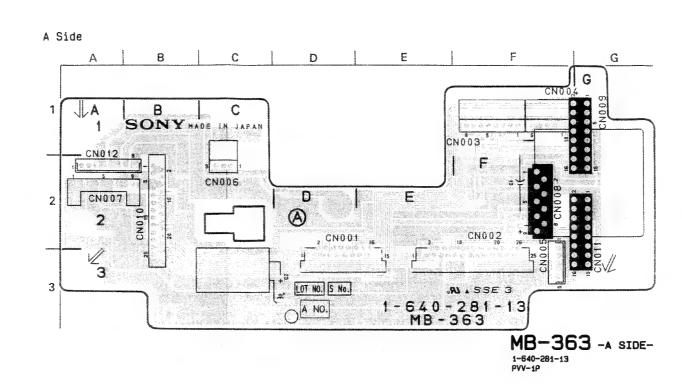
NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

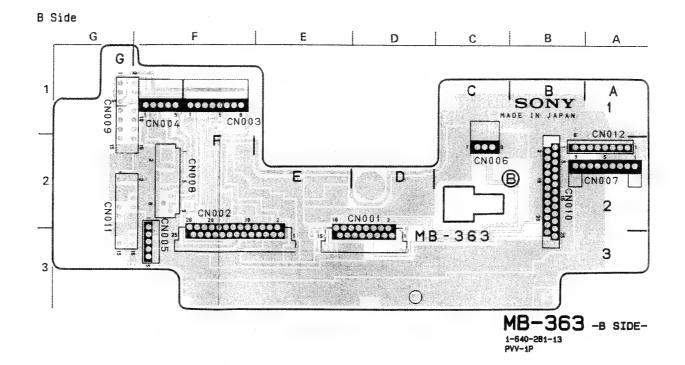
Mother Board

S/N 10801 through 11420









MB-363 -B SIDE-1-640-281-12 PVV-1P

MB-

## MB-363 BOARD

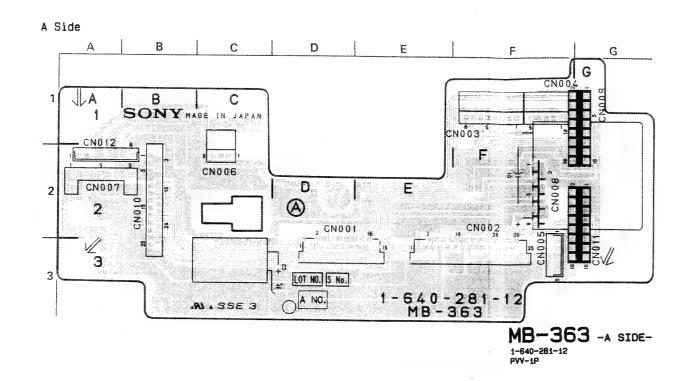
Mother Board

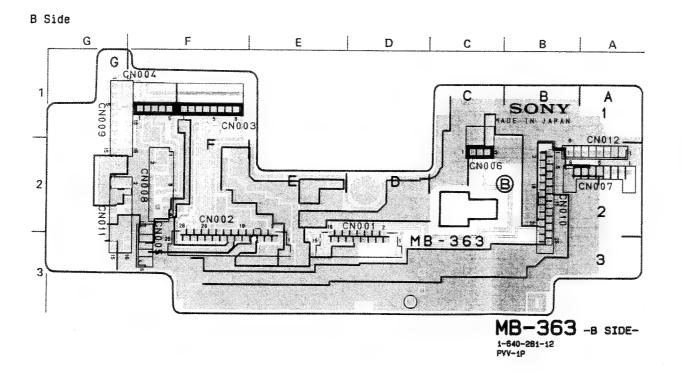
S/N 10501 through 10800

#### MB-363 (1-640-281-12)

CN1 D-2
CN2 F-2
CN3 F-1
CN4 F-1
CN5 F-3
CN6 C-2
CN7 A-2
CN8 F-2 (B)
CN9 G-1 (B)
CN10 B-2
CN11 G-2 (B)
CN12 A-2

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE





MB-363 BOARD

S/N 10801 through 11420

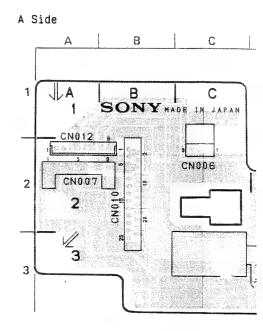
Mother Board

MB-363 (1-640-281-13)

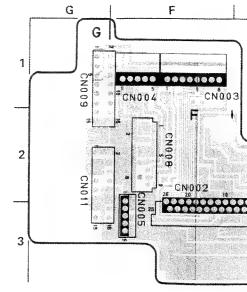
D-2 F-2 F-1 CN1 CN2 CN3 CN4 CN5 CN6 CN7 CN8 CN9 CN10 F-1 F-3 C-2 A-2 F-2 (B) G-1 (B) B-2 CN11 G-2 (B)

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE

CN12 A-2

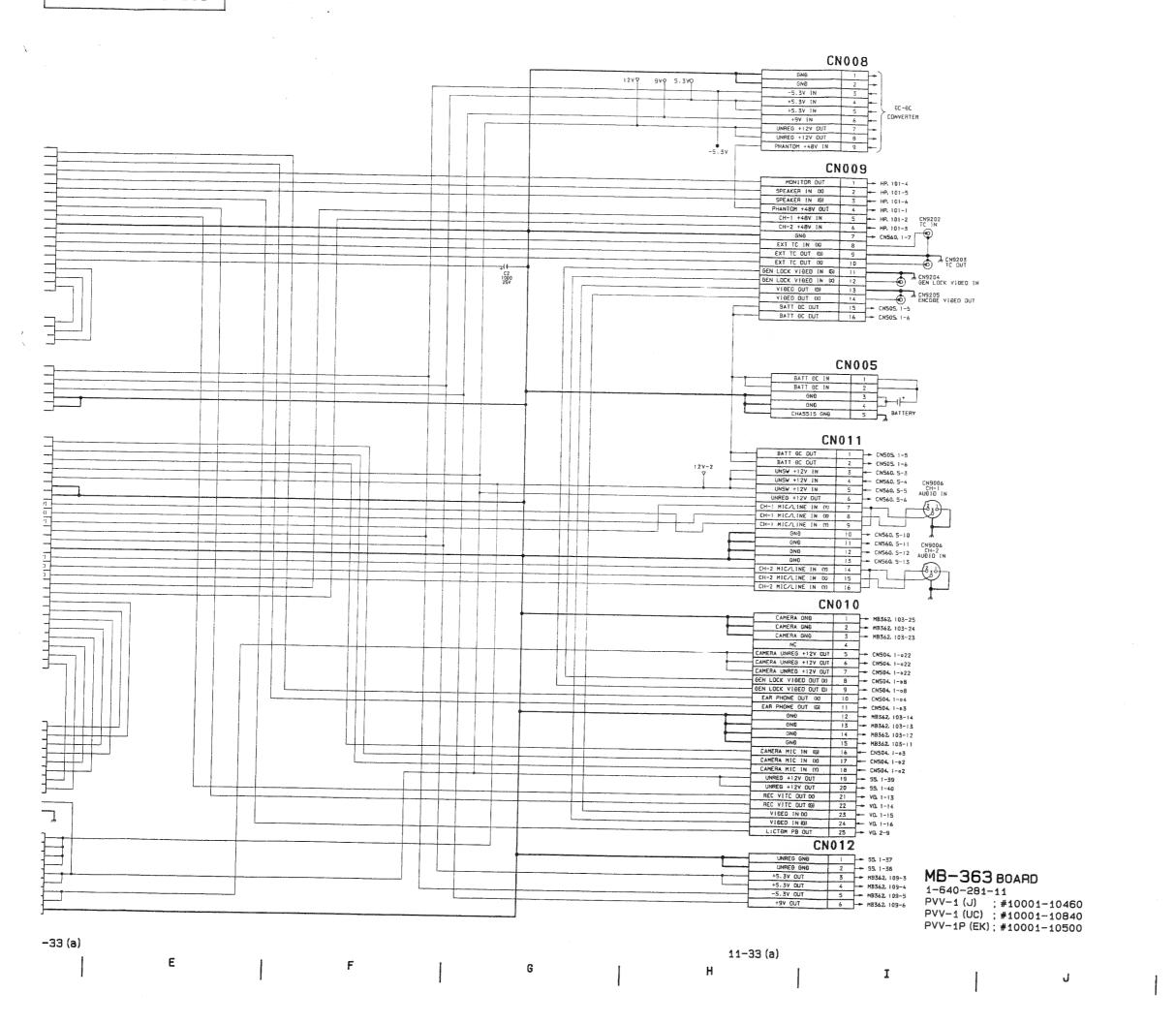






2

3



11-33 (a)

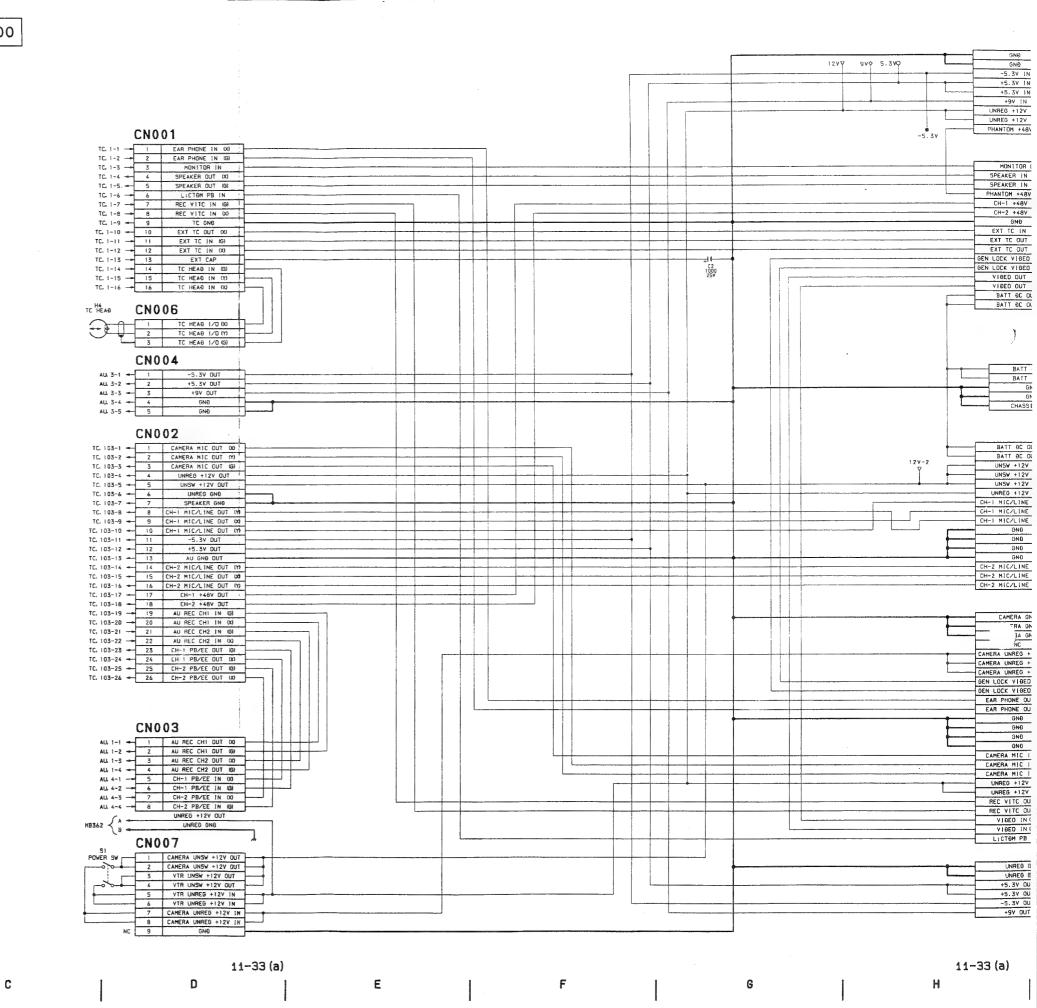
K

MB-363 BOARD

S/N 10001 through 10500

В

Mother Board



MB-363 BOARD

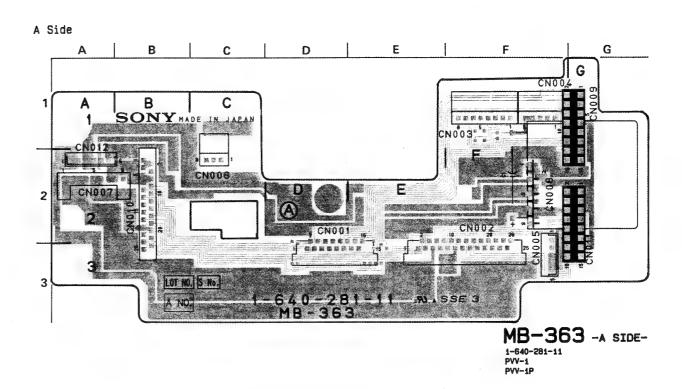
S/N 10001 through 10500

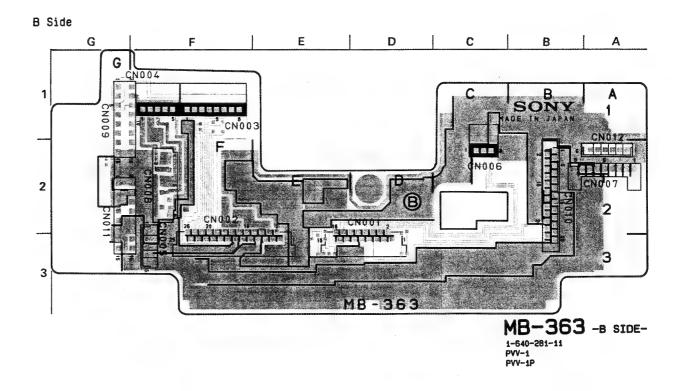
Mother Board

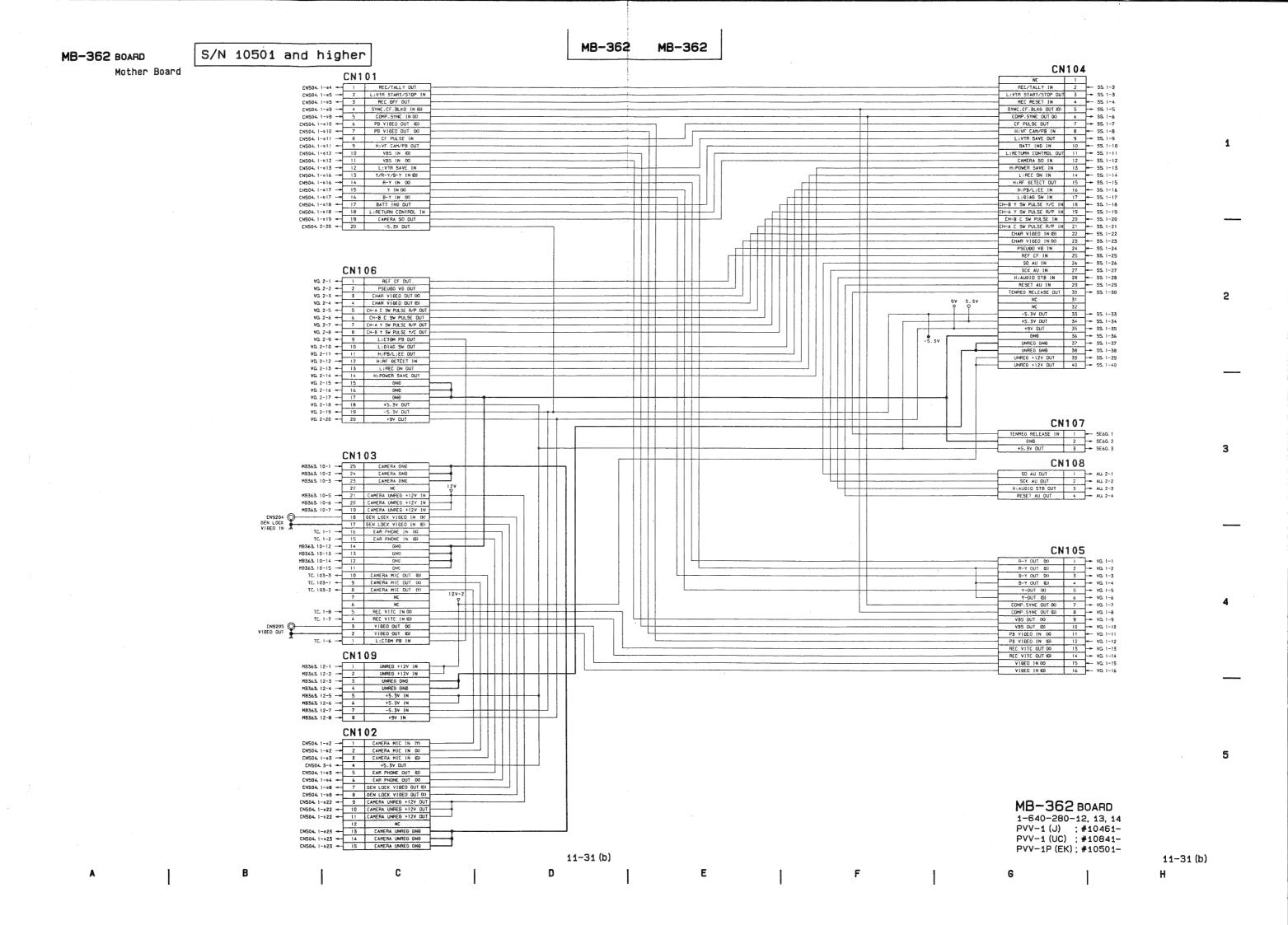
MB-363 (1-640-281-11)

CN1 D-2
CN2 F-2
CN3 F-1
CN4 F-3
CN6 C-2
CN7 A-2
CN8 F-2 (B)
CN9 G-1 (B)
CN10 B-2
CN11 G-2 (B)
CN12 A-2

NOTE *-* ; *-*A SIDE *-*(B); *-*B SIDE







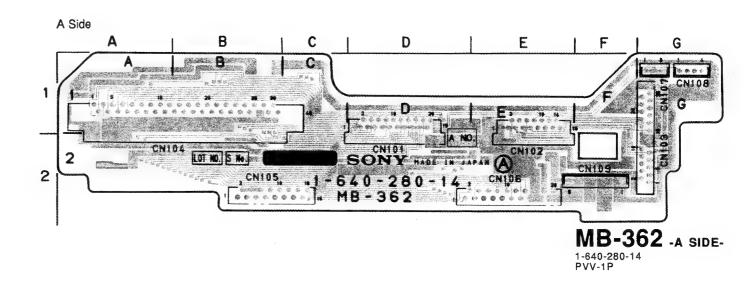
MB-362 BOARD

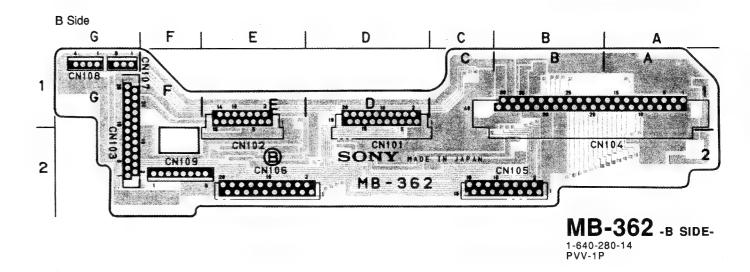
Mother Board

S/N 11421 and higher

MB-362 (1-640-280-14)

CN101 D-2 CN102 E-2 CN103 G-2 CN104 B-2 CN105 C-2 CN106 E-2 CN107 G-1 CN108 G-1 CN109 F-2





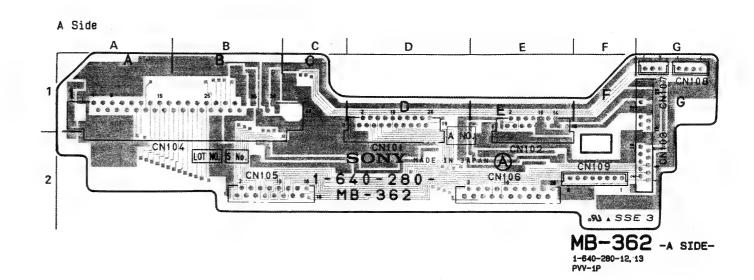
## MB-362 BOARD

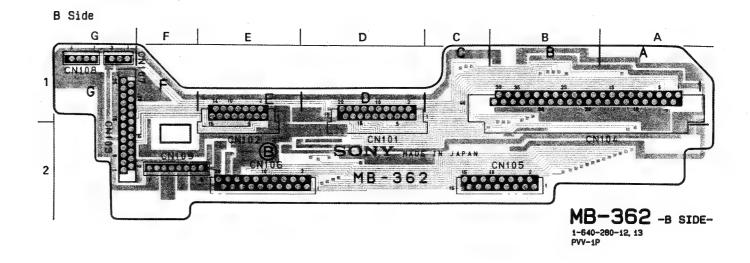
Mother Board

S/N 10501 through 11420

MB-362 (1-640-280-12, 13)

CN101 D-2 CN102 E-2 CN103 G-2 CN104 B-2 CN105 C-2 CN106 E-2 CN107 G-1 CN108 G-1 CN109 F-2





MB-362 MB-362 S/N 10001 through 10500 MB-362 BOARD Mother Board CN104 CN101

CN504, 1-94

CN504, 1-95

2 L:VTR START/STOP IN

CN504, 1-95

3 REC RESET DUT

CN504, 1-99

4 SYNC.CF, BLKG IN (6)

CN504, 1-910

CN504, 1-910

CN504, 1-911

8 CF PULSE IN

CN504, 1-911

9 VF H:CANVL:PB OUT

CN504, 1-912

10 VBS IN (6)

CN504, 1-912

11 VBS IN (6)

CN504, 1-913

12 L:VTR SAVE IN

CN504, 1-914

CN504, 1-915

CN504, 1-916

13 Y/R-Y/B-Y IN (6)

CN504, 1-916

CN504, 1-916

14 R-Y IN (6)

CN504, 1-916

CN504, 1-916

CN504, 1-917

CN504, 1-918

18 L:RETURN CONTROL IN

CN504, 1-918

19 CAMERA SO (OUT

CN504, 1-918

11 BATT IND OUT

CN504, 1-918

11 BATT IND OUT

CN504, 1-918

11 BATT IND OUT

CN504, 1-918

11 CN504, 1-918

12 CN504, 1-918

CN504, 1-918

13 YR-Y/B-Y IN (9)

CN504, 1-918

14 R-Y IN (9)

CN504, 1-918

15 Y-IN (9)

CN504, 1-918

16 L:RETURN CONTROL IN

CN504, 1-919

CMERA SO (OUT

CN504, 2-20

-5.3V (OUT) CN101 1 CH-B C SW PULSE IN 20 → SS. 1-20
CH-A C SW PULSE R/P IN 21
CHAR VISEO IN 60 22 → SS. 1-21
CHAR VISEO IN 60 23 → SS. 1-22
CHAR VISEO IN 60 23 → SS. 1-23
PSEUDO VB IN 24 → SS. 1-24
REF CF IN 25 → SS. 1-25
SO AU IN 25 → SS. 1-26
SCK AU IN 27 → SS. 1-26
H: AUÐIO STB IN 28 → SS. 1-29
RESET AU IN 29 → SS. 1-29
TENREG RELEASE OUT 30 → SS. 1-30
NC 31
NC 32 CN106 2 NC 51

NC 32

-5.3V DUT 33 + 55.1-35

+5.3V DUT 34 + 55.1-35

49V DUT 35 + 55.1-35

GNE DUT 36 + 55.1-35

UNREG 6ND 37 + 55.1-35

UNREG 6ND 38 + 55.1-39

UNREG +12V DUT 40 + 55.1-39 -5.3V UNREG +12V IN > MR363 CN107 TENREG RELEASE IN 1 5E60. 1

GND 2 5E60. 2

+5.3V OUT 3 5E60. 3 3 CN103

MB363. 10-1

Z5 CAMERA GNB

MB363. 10-2

Z2 NC

MB363. 10-5

MB363. 10-6

MB363. 10-7

MB363. 10-7

MB363. 10-1

TC. 1-1

MB363. 10-6

TC. 1-2

MB363. 10-12

MB363. 10-13

TC. 10-3

MB363. 10-14

MB363. 10-15

TC. 103-3

TC. 103-1

TC. 103-1

TC. 103-2

MB363. 10-19

TC. 103-3

TC. 103-1

MB363. 10-19

MB363. 10-19

TC. 103-1

MB363. 10-10

TC. 103-1

TC. 103-CN103 CN108 SO AU OUT 1 ALL 2-1

SCK AU OUT 2 ALL 2-2

H; AUDIO STB OUT 3 ALL 2-3

RESET AU OUT 4 ALL 2-4 CN9204 GEN LOCK VIĐED IN CN105 PB V10EC IN 65) 12 - VC. 1-12

REC V1TC OUT 60) 13 - VC. 1-13

REC V1TC OUT 60) 14 - VC. 1-14

V10EC IN 60) 15 - VC. 1-15

V10EC IN 60) 16 - VC. 1-16 CN109 CN102 CN102

CN504, 1-62 

CN504, 1-63 

CN504, 1-63 

CN504, 1-63 

CN504, 1-63 

CN504, 1-63 

CN504, 1-63 

CN504, 1-64 

CN504, 1-64 

CN504, 1-64 

CN504, 1-64 

CN504, 1-64 

CN504, 1-68 

CN504, 1-68 

CN504, 1-68 

CN504, 1-62 

CN504, 1-62 MB-362 BOARD 1-640-280-11 PVV-1 (J) ; #10001-10460 PVV-1 (UC) ; #10001-10840 PVV-1P (EK); #10001-10500 11-31 (a) 11-31 (a) F G E C D

# SECTION 12 SEMICONDUCTOR PIN ASSIGNMENT

この章の図の中には互換性のないダイオード、トランジスタ、ICが併記されていることがあります。 部品を交換するときには必ず部品表を参照してください。

等価回路はICメーカーのData Bookに従いました。

The chart in this section may sometimes show diodes, transistors, and ICs that are not interchangeable. When replacing a component, be sure to refer to the parts list.

The circuit diagram of each IC is obtained from the IC data book published by the manufacturer.

DIODE	PAGE	TRANSISTOR	PAGE	IC	PAGE	IC PAGE
		2SA1255Y	12.2	BA6229	12-4	NJM4556M-A12-17
10E-2 1SS123		2SA1462		CX20030		NJM4560MD12-17
1SS303		2SA1611		CX7991		RC2041MD 12-17
1SS304		2SB1115A		CXA1098Q		RC2043MD 12-17
1SV160		2\$B624		CXA1179N		RC4558M 12-17
15 v 160	12-2	230024	12-3	O333117711		
DA204U	12-2	2SB907		CXA1451M		RH5VA30CA 12-17
DAN202U		2SC1623	12-3	CXA1480Q		S-8054HN-CB12-17
DAP202U		2SC2712G	12-3	CXD1128Q		S-81230AG-RB12-17
EBR3402S		2SC2713G	12-3	CXD1132Q		SN74HC04ANS 12-17
ERA81-004		2SC2873Y	12-3	CXD1151Q	12-8	SN74HC14ANS 12-17
			10.0	CXD1171M	12.0	TA7267P 12-17
ESAC33-02CS		2SC3360		CXD1171M		TC4S01F 12-18
GP-2S09-B		2SC3735				TC4S11F 12-18
RD??ESB?		2SC4116-YG		CXD8042Q CXK1011P		TC4S30F 12-18
RD??FB?		2SC4177		CXP80116-845Q	12-13	TC4S584F 12-18
SB01-05CP	12-2	2SC4178	12-3	CXP80116-845Q	12-10	1C4S364F 12°16
U05G	12-2	2SC4213B	12-3	LA7205M	12-13	TC4S69F 12-18
0030		2SD1164	12-3	LM2901M	12-13	TC4S71F 12-18
		2SD1221		LM2903M	12-13	TC4S81F 12-18
		2SD1615		LM2904M	12-13	TC4SU69F 12-18
		2SD596		MB88325PF	12-14	TC7SU04F 12-18
		2SJ132	12-3	MC14011BF	12-15	TC74HC221AF 12-18
		2SK209G	12-3	MC14013BF		TC74HC4049AF 12-18
		2SK613-3	12-3	MC14046BF	12-15	TC74HC4053AF 12-19
		2SK739-Z	12-3	MC14053BF	12-15	TL062CPS 12-19
		DTA114EU	12-3	MC14066BF	12-15	TL072CPS 12-19
		DTA144PH	10.0	MC14069UBF	12.15	UPC324G2 12-19
		DTA144EU		MC140070BF		UPC358G2 12-19
		DTC114EU		MC14071BF		UPC4572G2 12-19
		DTC114YU		MC14094BF MC14538BF		UPC78L05T 12-19
		DTC144EU	12-3	MC34182M		UPC78N05H 12-19
				WIC34102M1	12-10	OI C/0110311
				NJM386M		
				NJM2041M-D	12-16	
				NJM2043M-D		
				NJM2903M	12-16	
				NJM2904M	12-17	

# DIODE ISCALE 4/11 TOP VIEW EBR3402S; RED 10E-2 1SS123 DA204U ERA81-004 <del>- N</del>-ISCALE 4/11 TOP VIEW ESAC33-02CS 188303 TOP VIEW (SCALE 4/1) ISCALE 4/11 TOP VIEW GP-2509 1SS304 DAN202U 1SV160 RD ? ?ESB ? RD ? ?FB ? TOP VIEW ISCALE 4/1) SB01-05CP DAP202U U05G

# TRANSISTOR



2SA1255Y 2SA1462 2SA1611 2SB624



2SB1115A



2SB907



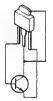
2SC1623 2SC2712G 2SC2713G 2SC3360 2SC3735 2SC4116-YG 2SC4177 2SC4178 2SD596 2SC4213B



2SC2873Y 2SD1615



2SD1164



2SD1221



2SJ132



2SK739-Z





2\$K209G 2\$K94 2\$K613-3

TOP VIEW (SCALE 4/1)



.DTA114EU (R1 = 10K, R2 = 10K) DTA144EU (R1 = 47K, R2 = 47K)

TOP VIEW (SCALE 4/1)

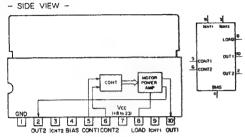


DTC114EU (R1 = 10K, R2 = 10K) DTC114YU (R1 = 10K, R2 = 47K) DTC144EU (R1 = 47K, R2 = 47K)

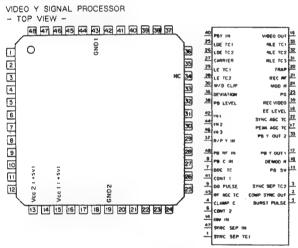


#### BA6229 (ROHM)

BI-DIRECTIONAL MOTOR DRIVER



#### CX20030 (SONY) FLAT PACKAGE



								(V ₀₀ = + 5V)
PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	NO.	SYMBOL.
- 1	- 1	SYNC SEP TC1	17	1	PEAK AGC TC	33	1	NLE TC1
2	0	COMF SYNC	18	1	EE LEVEL	34	-	NC
3	ī	SYNC SEP TC2	19	-	GND2	35	0	PB Y OUT2
4	- 1	CLAMP C	20		TRAP	36	1	DEVIATION
5	-1	BURST PULSE	21	0	REC RF	37	1	R/P Y IN
6		CONT2	22	1	SYNC AGC TC	38	i	PB LEVEL
7	-	DOC TC	23	- 1	PG	39	0	REC VIDEO
8		PB C	24	- 1	MODR	40		PBYIN
9	0	DO PULSE	25	-	LDE TC1	41	1	CONT1
10	1	DEMOD ■	26	1	LDE TC2	42	1	391
11	1	PB 5V	27	1	CARRIER	43	-	GND1
12	0	PB Y OUT:	28	E	LE TC2	44	1	IN2
13	-	Vcc2	29	- 1	LE TC1	45	1	RF AGC TC
14	1	INV IN	30	-	W/D CLIP	46	1	IN3
15	-	Vcc1	31	. 1	NLE TC3	47	T	SYNC SEP IN
16	0	VIDEO OUT	32	1	NLE TC2	48	1	PERF IN

BURST PULSE INPUT

FM MODULATOR CARRIER CONTROL INPUT

FM MODULATOR CARRIER CONTROL INPUT

EXTERNAL CAPACITOR FOR CLAMPING INPUT

INTERNAL SISTOR FOR FM DEMODULATOR INPUT

DEVIATION CONTROL INPUT

EXTERNAL CAPACITOR FOR FM DEMODULATOR INPUT

EXTERNAL CAPACITOR FOR PROPOUT DETECTION INPUT

SYNC AGC CONTROL INPUT

RECORDING VIDEO SIGNAL INPUTS

HEVERTING INPUT FOR VIDEO CIRCUIT

EXTERNAL CR FOR LINEAR EMPHASIS INPUTS

EXTERNAL CR FOR LINEAR EMPHASIS INPUTS

EXTERNAL CR FOR THE AREA EMPHASIS INPUTS

EXTERNAL CR FOR LINEAR EMPHASIS INPUTS

EXTERNAL CR FOR LINEAR EMPHASIS INPUT

TC3

EXTERNAL CR FOR LINEAR EMPHASIS INPUT

PB CHROMAN INPUT AND M/C CONTROL INPUT

PB Y SIGNAL GROUP CEMPHASIS INPUT

EXTERNAL CR INPUT FOR PACK AGC

PG (30HT) SIGNAL IMPUT

EXTERNAL CR INPUT FOR PACK AGC

TY SIGNAL FOR DEEMPHASIS INPUT

EXTERNAL CR INPUT FOR SYNC AGC

SYNC SEPARATION SERVAL INPUT

TC2

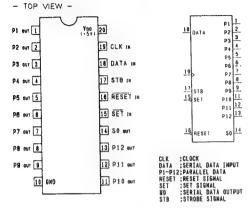
SYNC SEPARATION SERVAL INPUT

TC2

EXTERNAL CR INPUT FOR SYNC SEPARATION BAPUT BURST PULSE CARRIER CLAMP C CONT 1 CONT 2 DEMOD R DEVIATION DOC TC EE LEVEL N 1 - W 3 HV W 10 LE TCI.TC2 LE TCI.TC2 MOD R NLE TCI - NLE PB SV
PB C
PB LEVEL
PB RF IN
PB Y IN
PB Y IN
PEAK AGC TC
R/P Y IN
SYNIC AGC TC
SYNIC SEP IN
SYNIC SEP IN CZERNAL CR INPUT FOR SYNC SEPARATION
TRAP INPUT
LINEAR EMPHASIS AND W/O CLIP CONTROL INPUT TRAP W/D CLIP COMP SYNC COMP SYNC DO PULSE PB Y OUT! PB Y OUT2 REC RF REC VIDEO VIDEO OUT COMPOSITE SYNC OUTPUT DROPOUT PULSE OUTPUT FREQUENCY DEMODULATOR OUTPUT "M Y OUTPUT Y-FM SIGNAL OUTPUT AMPLIFED Y SIGNAL OUTPUT VIDEO OUTPUT MLE TC3 32 MLE TC2 33 MLE TC1 33 #11 115 113 PBSV VCC1 VCC2 29 LETG: 29 LETG: 27 CARRIER 23 PG 24 MOD PR SHINATION W/D CLIP LBE 103 25 LBE 102 28 PR V SR 40 MAIN 30 DE-EMPHASS B/W 21 REC RF 20 TRAP 35 PB T OUT2 4 CLAMP C 6 CONT 2 HHS MOD mc = B/F T IN 37 CL AMP 16 VIDEO OUT 14 INVER SYNC 47' 18 EE LEE VEL SYNC AGETE 3 WITCH 39 REC VIDEO 10 DEMOD A RF AGC DEMOD 9 - DO # WLSE DETECT GND1 GND2 |43 | 19

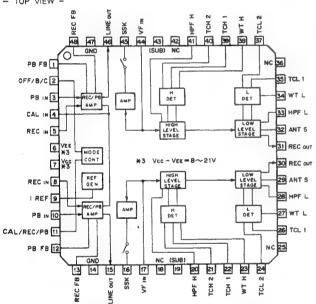
#### CX7991 (SONY)

C-MOS 12-BIT SERIAL TO PARALLEL CONVERTER



#### CXA1098Q (SONY) FLAT PACKAGE

2 CHANNELS DOLBY TYPE-B/C NOISE REDUCTION - TOP VIEW -

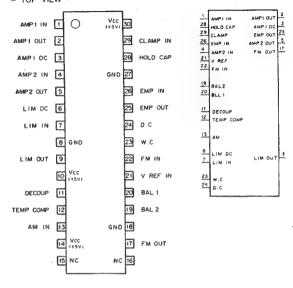


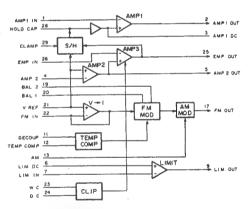
ANT S ; ANTI-SATURATION
CAL IN ; CALIBRATION INPUT
CAL/REC/PB ; CALIBRATION INPUT
BY HE CALIBRATION CRC/PB SELECT
HPF L ; HPF FOR HIGH-LEVEL-STAGE
HPF L ; HPF FOR LOW-LEVEL-STAGE
IREF ; REFERENT CURRENT SOURCE
OFF/B/C ; DOLBY OFF/DOLBY
TYPE-B/C SELECT
PB FB ; PEEDBACK INPUT
REC FB ; REC FEEDBACK INPUT
SSK ; SPECTRAL SKEWING SWITCH

TCH 1; TIME CONSTANT-1 FOR HLS*1
TCH 2; TIME CONSTANT-2 FOR HLS
TCL 1; TIME CONSTANT-1 FOR LLS*2
TCL 2; TIME CONSTANT-2 FOR LLS*2
VF IN; ENCODER INPUT
WT B; WEIGHTING FOR HLS
WT L; WEIGHTING FOR LLS
*1: HIGH-LEVEL-STAGE
*2: LOW-LEVEL-STAGE

CXA1179N (SONY)

VIDEO Y/C REC FM MODULATOR FOR BETACAM - TOP VIEW -





INPUT

AM :AM SIGNAL IN

AMP1 IN :VIDEO SIGNAL AMP1 IN

AMP2 IN :VIDEO SIGNAL AMP2 IN

CLAMP : CLAMP PULSE IN

EMP IN : EMPHASIS AMP IN

FM IN :FM MODULATOR IN

LIMI IN :LIMITER IN

V REF : VOLTAGE REFERENCE IN

OUTPUT

AMP1 OUT : VIDEO SIGNAL AMP1 OUT

AMP2 OUT : VIDEO SIGNAL AMP2 OUT

EMP OUT : EMPHASIS AMP OUT

FM OUT : FM MODULATOR OUT

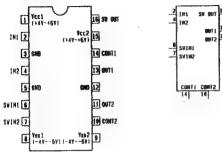
LIM OUT : LIMITER OUT

OTHER
BALL, BALL : MODULATOR BALANCE ADJUSTMENT
D.C. DARK CLIP ADJUSTMENT
DECOUP : DECOUPLING CAPACITOR
HOLD CAPA | HOLD CAPACITOR
LIM DE : LIMITER DECOUPLING CAPACITOR
TEMP COMP : TEMPERATURE COMPENSATION
W.C. , WHITE CLIP ADJUSTMENT
AMP1 D.C. , AMP1 CLAMP D.C.

#### CXA1451M (SONY)

WIDEBAND VIDEO SWITCH - TOP VIEW -

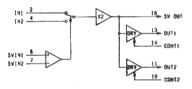




INPUT CONT1, 2: POWER SAVE CONTROL PIN OF DRV.1 AND DRV.2 INT1, 2: 1./2CHANNEL IMPUT PIN SWIN1, 2: IN1/IN2 PINS SWITCH CONTROL PIN

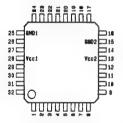
OUTPUT OUT1. E SWOUT

OUTPUT PIN OF DRY.1/2 OUTPUTS IN1 PIN OR IN2 PIN WHICH HAS BEEN SELECTED BY SWITCH.



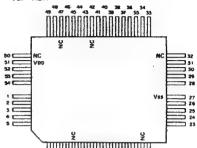
#### CXA1480Q (SONY)

THROUGH RATE LIMITER - TOP VIEW -



PIN No.	1/0	SIGNAL	PIN No.	1/0	SIGNAL
1	I	TH IN	17	0	SRL OUT
2	- 1	SRL CONT	18	1	SRL IN
3	1	SRL C	19	1	SRRIN
4	i	SRL REF	20	0	SR R OUT
5	1	LIM H	21	0	VCA OUT
6	í	LIM L	22	1	RG1 IN
7	1	SW IN2	23	0	RG1 OUT
8	T	SH IN	24	0	AMP OUT
9	0	SH C	25	-	GND1
10	0	SH OUT	26	1	AMP IN
11	1	SH PLS	27	1	AMP REF
12	1	SW PLS	28	-	Vcc1
13	-	Vcc2	29	1	RG2 IN
14	0	SW OUT	30	1	VCA CONT
15	-	GND2	31	0	COMP OUT
16	1	SW IN1	32	0	COMP SIG

# CXD11280 (SONY) FLAT PACKAGE C-MOS LCD CONTROLLER/DRIVER - TOP VIEW --



90	S.	NC	昌	32 51 30 29 28
	ν o	Vss		27 26 25 24 23
7	2 2 2 2 3 3 3 4 4 4 4 8 8 8 8 8 8 8 8 8 8 8 8 8		J	

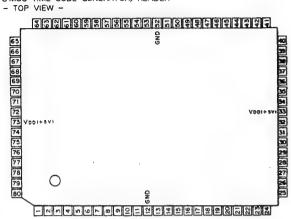
-24	A		so	۳.
37			51	12
.38	c		52	13
39	D		\$3	14
N 20 20 21 21 21 21 21 21 21 21 21 21 21 21 21	ε		54	15
41	F		55	16
			96	17
9	003		57	18
	002		58	19
7	001		59	20
	003 002 001 000		\$10	22
1	1		\$0 \$1 \$2 \$3 \$4 \$5 \$6 \$7 \$8 \$9 \$10 \$11 \$15 \$15 \$16 \$17 \$18 \$17 \$18 \$19 \$19 \$19 \$10 \$10 \$10 \$10 \$10 \$10 \$10 \$10 \$10 \$10	53
4	DA3		512	24
3	DA2		\$13	25
2	DAS DAS DAS DAS		\$14	26
1	DAG		\$15	28
9	DWN		516	275
			817	30
48	05(1		SIM	31
49	OSCZ		519	35
52	VLC1		COM O	43
53	VL.C2		COM 1	44
54	0501 0502 VLC1 VLC3		COM 2	45
			COM 3	46
		RESET		
		35		ı
		122		

PINNO.	1/0	SYMBOL	PINIO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL
1		DAO	19	0	\$8	37	1	9
- 2		DA1	20	0	\$9	38	I	С
3		DA2	21	-	NC	39	ŧ	D
4	1	DA3	22	0	\$10	40	1	E
5		DWRB	23	0	511	41	1	F
6	1	000	24	0	S12	42	-	NC
7	1	001	25	0	513	43	0	COMO-
8	-1	002	26	0	\$14	44	0	COM1
9		003	27		Vss	45	0	COM2
10	-	NC	28	0	\$15	46	0	COM3
. 11	0	90	29	0	516	47	-	NC
12	0	SI	30	0	S17	48	Т	0501
13	0	\$2	31	0	S18	49	0	0502
14	0	\$3	32		MC	50	=	NC
15	0	\$4	33	0	\$19	51	-	Voo
16	0	<b>S</b> 5	34	E	CLEARD	52	1	VLCI
17	0	S6	35	T	RESET	53	T	VLC2
18	0	57	36	П	A	54	1	VLC3

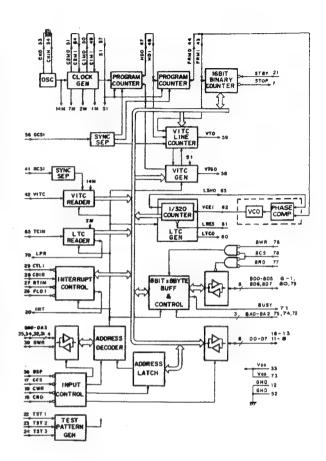
A-F; STATUS INPUT
COM3-0; LCD CORMON OUTPUTS
CLEARB;
DA3-0; ADRRESS IMPUTS
D03-0; DATA IMPUTS
DMMB; MRITE PULSE IMPUT
OSC1,2; CR ELDMENT
RESET; RESET PULSE IMPUT
S19-0; LCD SEGMENT OUTPUTS
VLC3-1; ; ADRRESS INPUTS; DATA IMPUTS; DATA IMPUTS; WRITE PULSE IMPUT; CR ELEMENT; RESET PULSE IMPUT; LCD SEGMENT OUTPUTS

LCD 41 ADDRESS DECODER CLOCK GEN

CXD1132Q (SONY) FLAT PACKAGE
C-MOS TIME CODE GENERATOR/READER



PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL	PIN NO.	1/0	SYMBOL
1	1/0	DB5	17	ī	CCS	33	-	Voc	49	1	CIMI	65		TCIN
2	1/0	D84	18	1	CWR	34	1/0	DA1	50	0	C1MO	66	0	DCLK
3	1/0	D83	19	1	CRD	35	1/0	DA0	51	0	C2MO	67	0	DATA
4	1/0	DB2	20	0	INT	36	T	DSP	52	-	GND	68	0	MFLD
5	1/0	DB1	21	1	STBY	37	0	DTSE	53	0	CKO	69	0	RIDSY
6	1/0	D80	22	1	TSTI	38	0	VACK	54	1	CKIN	70	0	LRP
7	0	STOP	23	1	TST2	39	1	SLLM	55	1	SLCK	71	0	BUSY
8	1/0	57	24	1	TST3	40	0	RVDO	56	1	GCSI	72	1	BAZ
9	1/0	D6	25	1	PON	41	1	RCSI	57	1	\$1	73	-	V _m
10	1/0	D5	26	F	FLD1	42	1	VITC	58	0	VTGO	74	1	BAI
11	11/0	D4	27	1	RTIM	43	1	FRMI	59	0	VTO	75	1	BAG
12		GND	28	1	CDIR	44	0	FRMO	60	0	LTCO	76	1	(WR
13	1/0	D3	29	T	CTLI	45	0	GLSY	61	1	LRES	17	-	BRO
14	1/0	D2	30	1/0	DWR	48	1	HDI	62	1	VCEI	78	ı	BCS
15	1/0	DI	31	1/0	DA3	47	0	HDO	63	0	LSHO	79	1/0	807
16	1/0	D0	32	1/0	DA2	48	0	VDO	64	1	C2MI	80	1/0	BD6



BAO-BA2

B ADDRESS INPUTS
BCS B CHIP ENABLE INPUT ("L":ENABLE)

BDO-BD7

BRD B DATA I/O

BRD B READ INPUT ("L":READ)

BUSY B BUSY OUTPUT ("L":HRITE)

BUSY B BUSY OUTPUT ("L":HRITE)

BUSY BY WITE INPUT ("L":HRITE)

CIMI SYSTEM CLOCK INPUT

CIMO CLOCK 1 OUTPUT (CKIN X 1/16)

CZMO CLOCK 2 OUTPUT (CKIN X 1/8)

CCS C CHIP ENABLE INPUT ("L":ENABLE) (when DSP is low)

ADDRESS LATCH ENABLE INPUT ("L":ENABLE) (when DSP is high)

CDIR CTL DIRECTION INPUT

CKIN SYSTEM CLOCK INPUT

VIDEO SIGNAL FORMAT CKIN

SMPTE 29.97HZ 525LIME 14.318MHZ

END 25HZ 625LIME 14.500MHZ

CCO CLOCK OUTPUT

CMC C READ INPUT ("L":READ)

CTLI CTL SIGNAL INPUT

CMC C READ INPUT ("L":WRITE)

DO-D7 DATA I/O (when DSP is low)

ADDRESS INPUTS

DATA DADRESS INPUTS (when DSP is low)

DATA DEMODULATED SERIAL DATA OUTPUT

DCLK DEMODULATED SERIAL DATA OUTPUT

DCLK DEMODULATED SERIAL DATA OUTPUT

DCSE VITC DATA SEARCH PLAG OUTPUT

PMO WRITE ENABLE OUTPUT ("L":ENABLE) (when DSP is low)

B ADDRESS B INPUTS

ADDRESS B INPUT ("L":ENABLE) (when DSP is low)

PADDRESS B SINPUT ("L":ENABLE) (when DSP is low)

B ADDRESS B STRUCT (when DSP is high)

B ADDRESS B STRUCT (WHEN DSP IS high)

ADDRESS B STRUCT (WHEN DSP IS high)

B ADDRESS B STRUCT (WHEN DSP IS high)

ADDRESS B STRUCT (WHEN DSP IS high)

B ADDRESS B STRUCT (WHEN DSP IS high)

B ADDRESS B STRUCT (WHEN DSP IS high)

B ADDRESS B STRUCT (WHEN DSP IS high)

ADDRESS B B STRUCT (WHEN DSP IS high)

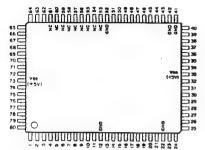
ADDRESS B STRUCT (WHEN DSP IS high)

ADDRESS B STRUCT (WHEN DSP IS high)

ADDRESS B B STRUCT (WHEN DSP IS high

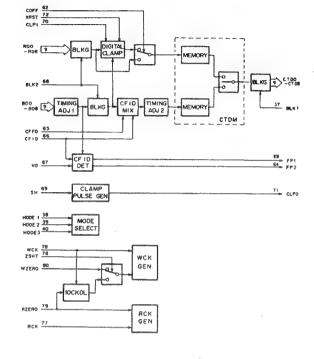
#### CXD1151Q (SONY)

C-MOS VIDEO SIGNAL PROCESSOR FOR BETACAM -- TOP VIEW --

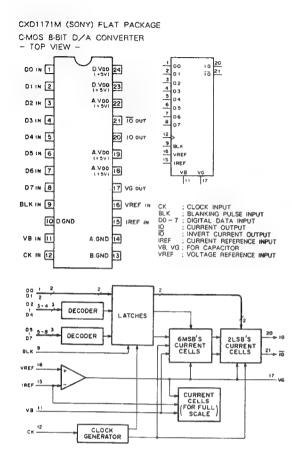


#### PIN ASSIGNMENT

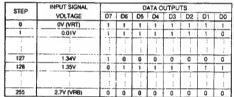
Pin NO.	1/0	SIGNAL	Pin NO.	1/0	SIGNAL	Pin NQ.	1/0	SIGNAL	Pin NO.	1/0	SIGNAL
. 1	1	RDO	21		808	41		N C	61		NC
2	1	RD1	22	-	Vas (GND)	42	-	Vas (GNO)	62	1	COFF
3	- 1	RD2	23	0	TMO	43	0	CTBO	63	1	FP1
4	1	R03	24	0	TM1	44	0	CTD1	64	1	FP2
5	1	RD4	25	0	TM2	45	0	CTD2	65	7	CFFD
6	1	RD5	26	0	TM3	46	0	CTD3	66	1	CFID
7	- 1	RD6	27	0	TM4	47	0	CTD4	67	$\overline{}$	VO
8	- 1	R07	28	0	TMS	48	0	CTD5	68	1	BLKZ
9	1	RDB	29	0	TM6	49	0	CTD6	69	1	SH
10		TSL2	30	0	TM7	50	0	CTD7	70	1	CLPI
11	1	TSL3	31	0	TM8	51	0	CTDB	71	0	CLPO
12	-	Vsa (SNO)	32	0	TM9	52	-	Vss (GND)	72	. 1	XRST
13	1	800	33	- 1	Voo (+5V)	53		NC	73	1	<b>You (</b> +5V)
14	- I	BD1	34		TMOD	54		NC	74	1	TST+
15	1	BD2	35	1	TMEN	55		NC	75	- 3	TST 2
16	I	803	36	1	T\$L I	56		MC	76	-	ZSHT
17	- 1	BD4	37	1	BLK!	57		HC -	77	1	RCK
18	ı	805	38	1	MODE1	56		NC	78	1	WCK
19	- 1	B06	39	.1	MODES	59		NC	79	7	RZERO
20	- 1	807	40	, è	MODE3	60		NC	80	9	WZERO



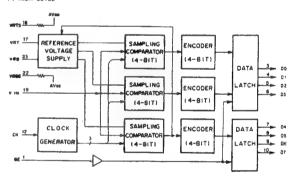
1	RDO	CTDO	43	ADO-RDII	; A-Y DATA INPUTS
2	RDI	ETDI	44	800-804	; B-Y DATA INPUTS
3	RD2	CTB2	45	COFF	DIGTAL CLAMP CIRCUIT CONTROL IMPUT
4	RD3		46	XRST	DIGTAL CLAMP CIRCUIT RESET PULSE INPUT
5		CTD3	47	CLPI	CLAMP PULSE INPUT FOR DIGITAL CLAMP
6	RD4	CTD4	48	CFFD	FIELD SIGNAL INPUT FOR COLOR FRAMING ID MIX
7	PD5	CTOS	49	CFID	; PULSE INPUT FOR COLOR FRAMING ID MIX
8	AD8	CYDS	50	VO	COLOR FRAMING DETECT CIRCUIT RESET PULSE INPU
9	PD7	CTQ 7	51	SH	; TRIGGER INPUT FOR CLPG OUTPUT
-	BGR	C708	-	BLK1, BLK2 TSL1	BLKG PULSE INPUTS
13	I		63	TSL2, TSL3	: MEMORY SELECT INPUT IN TEST MODE : TEST IMPUTS
	7 800	FPI	_	TMOO	
14	100.	FP2	71	TMEN	TEST MODE CONTROL INPUT
15		CLPG	μ.	TST1, TST2	MEMORY ADD CONTROL IMPUT IN TEST MODE
16	803			WCK	DIGITAL CLAMP CIRCUIT TEST CONTROL INPUTS
17	BC4	TMO	23	RCK	: WRITE CLOCK INPUT _F" : READ CLOCK INPUT _F"
16	805	TMI	24	WZERO	
19		7M2	25	RZERO	: WRITE ZERO INPUT "3
\$0		TM3	26	ZSHT	
21	808	TM4	27	CTDs-CTDs	: INTERNAL/EXTERNAL WZERD SELECT IMPUT : CTOM DATA OUTPUTS
	Ι΄	TMS	28	FP1, FP2	
62	COFF	TME	29	CLPO	COLOR FRAMING DETECT PULSE OUTPUTS CLAMP PULSE OUTPUT
72	XRST	TM7	30	TMO-TM9	
70	CLPI	THE	31		: DIGITAL CLAMP CIRCUIT TEST SIGNAL OUTPUTS E3: MODE SELECT INPUTS
65	CFFD	EMT	32	MODE! MODE	ES. HOUR SELECT INPUIS
66					
67	vo				
69	SH			MODE 1	1 1
37	BLK!			MODE 2	1 0 1 0
68	BLK?			MODE 3	1 0 1 0 1 0 10
	BLAZ		Į .	ntn 9	Ю/н 958m 909/н X 908/н 96-40x (1356) TCLR
38				A	
39	MODE !				O-LOW LEVEL / 1: HIGH LEVEL
40	MODE 2				
	MODE 3				
36					
10	TSLI				
- 10	TSL 2				
_	TSL 3				
34	TMOO				
35	THEN	- 1			
74	TST1	ı			
75	7512	- 1			
		- 1			
78	wcĸ	- 1			
77	RCK	- [			
60	WZERO	- 1			
79	RZERO	- 1			
76	ZSHT	- 1			



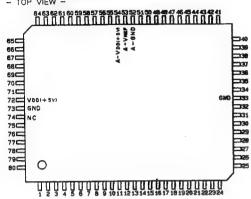
#### CXD1175AM (SONY) FLAT PACKAGE C-MOS 8-BIT 20MSPS VIDEO A/D CONVERTER - TOP VIEW -0E ps [] 2 DVSS 23 VRB IN VR85 m DOOUT 3 AVSS 21 D1 out 4 AVSS 20 **92 e**u 7 5 D3 out 6 9 VEN IN ANALOG POWER SUPPLY ANALOG GROUND CLOCK INPUT DIGITAL DATA OUTPUTS (LSB to MSB) DIGITAL POWER SUPPLY DIGITAL FOWER SUPPLY (OF — HIGH : HIGH IMPEDANCE) ANALOG VOLTAGE INPUT AS SHORT-GIRCUIT AT VAB. GENERATES + 0.8V TOP REFERENCE VOLTAGE INPUT AS SHORT-GIRCUIT AT VAT. GENERATES + 2.8V AV00 04 out 7 7 VRT III 05 онт В 6 VRTS # 06 out 9 D7 out [10] AV00 1+ 5 V4 AV00 DV 00 Ð CK 10 [2 DVec 13 DATA OUTPUTS D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 INPUT SIGNAL STEP VOLTAGE OV (VRT)



8: LOW LEVEL 1: HNGH LEVEL



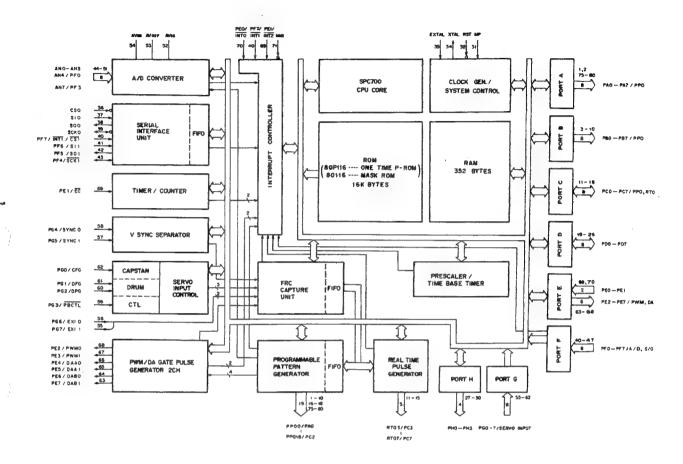
CXP80116-845Q (SONY) C-MOS 8-BIT MICROCOMPUTER - TOP VIEW -



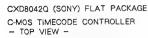
					(V ₀₀ = + 5V
PIN NO.	VO.	SYMBOL	PIN NO.	WO	SYMBOL
1	0	PA1/PPO1/A9	41	l l	PF6/S71
2	0	PA0/PPO0/A8	42	NO	PF5/SO1
3	0	PB7/PPO15/A7	43	UNC	PF4/SCK1
4	0	PB6/PPO14/A6	44	1	PF3/AN7
5	0	PB5/PPO13/A5	45	1	PF2/AN6
6	0	P84/PPO12/A4	46	1	PF1/AMS
7	0	PB3/PPO11/A3	47	1	PFQ/AN4
8	0	PB2/PPO10/A2	46	1	AN3
9	0	PB1/PPO9/A1	49		AN2
10	0	PB0/PPO6/A0	50	ì	AN1
11	1/0,0,1/0	PC7/RTO7/07	51	1	AND
12	1/0,0,1/0	PC6/RTO6/D6	52	-	A-GHD
13	1/0,0,1/0	PC5/RT05/05	53	-	A-Vner
14	1/0,0,1/0	PC4/RTO4/D4	54	-	A-Voc
15	1/0,0.1/0	PC3/RTO3/O3	55	1	PG7/EX01
16	1/0,0,1/0	PC2/PPO18/02	56	ı	PG6/EX00
17	1/0.0.1/0	PC1/PPO17/01	57	1	PG5/SYNC1
18	1/0.0.1/0	PC0/PPO16/00	58	1	PG4/SYNC0
19	1/0,0	PD7/HALT	56	1	PG3/PBCTL
20	1/0.0	PD6/BRQ	60		PG2/DPG
21	1/0,0	PD5/BAK	61	1	PG1/DFG
22	1/0.0	PD4/SYNC	62	1	PGO/CFG
23	VO.0	PD3/C	63	0	PE7/DAB1
24	1/0,0	PD2/FVW	64	0	PE6/DA80
25	1/0.0	PD1/WR	65	0	PE5/DAA1
26	1/0,0	PD0/RD	66	0	PE4/DAA0
27	0	PH3	67	0	PE3/PWM1
28	0	PH2	68	0	PE2/PWM0
29	0	PH1	69	1	PEI/EC/INT2
30	0	PHO	70		PEOMITO
31	1	MP	71		NA
32	1/0	RST	72	-	Voo
33	-	GND	73	-	GND
34	0	XTAL	74	-	NC NC
35	ī	EXTAL	75	0	PA7/PPO7/A15
36	<u> </u>	CSO	76	0	PAS/PPOS/A14
37	<del></del>	SIO	$\pi$	0	PAS/PPOSIA13
38	Ö	SOO	78	0	PA4PPO4A12
39	1/0	SCKO	79	0	PA3/PPO3/A11
40	1	PF7/INT1/CS1	80	0	PA2/PPO2/A10

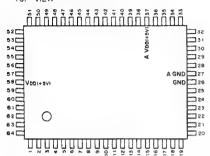
18			10.	INPU1
17		PB0 / PP08 / AG	3	ANO -
_	PC1 /PP017/01	P81 / PP09/A1		CFG
39	PC2 /PPOIR / 92	POE/FFG NOVA	7	CS0.1
13	PC3 /WYD3/85	PB3 /FF011/ A3		DFG
191	PC4 /RT04/04	PB4 /PP012/ A4	5	DPG
13	PCS /RT05 /85	P85 / PF013/ AS	_	EC EXIO.
12	PCE /#T06/96	P86/PP014/A6	4	EXTA
	PC7 / RE07 / 97	P87/PPIS/A7	3	HALT
		PAG /FF00/AB	2	INTO
31	ANG	PA1 / PP01/A9	1	MP
50		PA2/PP02/A10	80	PBCT
49		PA3/PP05/At I	79	PE0.1
49	ANS	PAA/ PPOA/ A12	78	PFO -
47	PED / AMA	PAS/PP06/ A15	77	PG0
	DE1 /AMS	PMS/PPOS/A14	74	SIO.1
43	PF2/ARG	PA7/PP07/ AIG	72	31100
44	PF3/AM7		ı	OUTF
		PE2 / PWMO	60	A0 -
62	#60/CF6	PES/ PWM1	67	BAK
61	P&1 / DF6	PEA/ DAAO	66	DAA
60	PG2 / DFG	PES/ DAAL	65	DABO
59	PGS / PBCTL	PEG / BABO	64	PAO -
30	PG4 / SYNC 0	PE7 / 8AB1	63	PB0 -
57	PG5 / SYNC 1	LES Y GWG (		PE2 -
36		PHO	30	PPO
	P66 / EX19 P67 / EX11	PHI	29	1100
	PE77EXII		20	PWM
26	_	SH9	27	R/W
25	P00 / RB	Let 3		RD RTO
			31	SOO.
23	P02 / E / W	MP	20	SYN
22	P03/C	RST	38	WR
	PG4 / STRC	500	39	ATA
20	P05 / BAK	SCKO	42	
		PF3/501	43	BAPU D0 -
13	MD7 / HALF	PF4/SCX1	-	PC0 -
				PDO
35	EXTAL	XTAL	34	RST
- 4	C30		l	SCK
20	310		1	
40	<b>ल्हर / विरो / दं</b> वी		1	
44	PF6 / 311		Ì	
68	PET / EC / BITTS			
	PFO / SPFO			
n	10051		1	
			j	

ANALOG INPUTS
BUS REQUEST RIPUT
CAPSTAN FG INPUT
CHIP SELECT INPUTS
DRUM FG INPUT
DRUM FG INPUT
EVENT INPUT
EXTERNAL INPUTS
EXTERNAL OFFERING INPUTS
MICRO PROSESSOR MODE INPUT
NONMASKABLE OFFERING INPUT
PB CTL PULSE INPUT
PORT E INPUTS
PORT E INPUTS
PORT E INPUTS
SCRIAL DATA INPUTS
SCRIAL DATA INPUTS
COMPOSITE SYNC INPUTS
COMPOSITE SYNC INPUTS .T -- PF7 -- PG7 C0.1 ADDRESS BUS OUTPUT S
BUS ACKNOWLEGE OUTPUT
THAING SIGNAL OUTPUT
DA GATE PULSE OUTPUTS
DA GATE PULSE OUTPUTS
PORT A OUTPUTS
PORT B OUTPUTS
PORT B OUTPUTS
PORT H OUTPUTS
PORT H OUTPUTS
PORT H OUTPUTS
POWN OUTPUTS
POWN OUTPUTS
POWN OUTPUTS
POWN OUTPUTS
SYNC
WHITE
SYSTEM CLOCK GENERATER OUTPUT
SYSTEM CLOCK GENERATER OUTPUT PUT - A15 W0,1 03 - RT07 1,1 KG UT/OUTPUT - D7 - PC7 - PD7 DATA BUS PORT C PORT D RESET SERIAL CLOCK



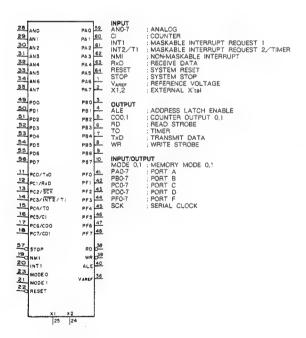
12 - 11

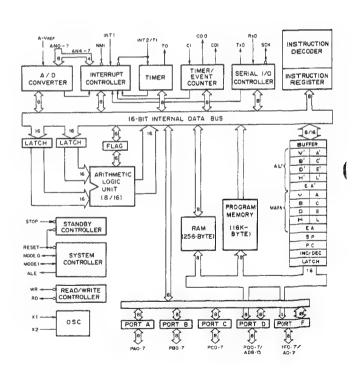




 $(A V_{00} = + 5V)$  $(V_{00} = + 5V)$ 

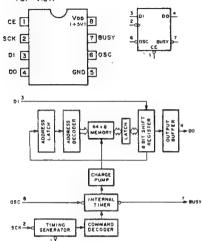
Pin NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL
1	1/0	PA6	17	1/0	PC6/CO0	33	1	AN5	49	1/0	P50
2	1/0	PA7	18	1/0	PC7/CO1	34	1	AN6	50	1/0	PD1
3	1/0	PB0	19		IMI	35	1	AN7	51	1/0	PD2
4	1/0	PB1	20		INT1	36	1	VAREF	52	1/0	PD3
5	1/0	P82	21	1/0	MODE1	37		A Voo	53	1/0	PD4
- 6	1/0	PB3	22	-	RESET	38	0	RD	54	1/0	PD5
7	1/0	P84	23	1/0	MODEO	39	0	WA	55	1/0	PD6
8	1/0	PB5	24	1	X2	40	0	ALE	56	1/0	PD7
9	1/0	PB6	25	1	X1	41	1/0	PF0	57	1	STOP
10	1/0	PB7	26	-	GND	42	1/0	PF1	58	-	Voo
11	1/0	PC0/TxD	27	-	A GND	43	1/0	PF2	59	1/0	PA0
12	1/0	PC1/RxD	28	1	ANG	44	1/0	PF3	60	1/0	PA1
13	1/0	PC2/SCK	29	ł	AN1	45	1/0	PF4	61	1/0	PA2
14	1/0	PC3/iNT2/TI	30	, }	AN2	46	1/0	PF5	62	I/Q	PA3
15	1/0	PC4/TO	31	1	AN3	47	1/0	PF6	63	1/0	PA4
16	1/0	PC5/CI	32	3	AN4	48	1/0	PF7	64	1/0	PA5





#### CXK1011P (SONY)

N-MOS 512-BIT (64x8) NON-VOLATILE MEMORY - TOP VIEW -



# LM2903M (RAYTHEON) FLAT PACKAGE DUAL VOLTAGE COMPARATORS - TOP VIEW 1 [7] [6] [5] Vec | Vec |



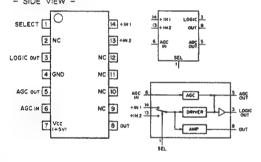
## LM2904M (NSC) FLAT PACKAGE

OPERATIONAL AMPLIFIER - TOP VIEW -



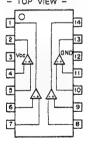
#### LA7205M (SANYO)

AGC AMP, INPUT SELECT, AGC DET, COMPARATOR - SIDE VIEW -



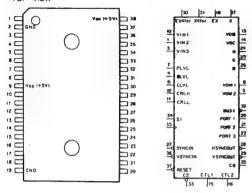
#### LM2901M (MOTOROLA)

SINGLE SUPPLY COMPARATOR - TOP VIEW -

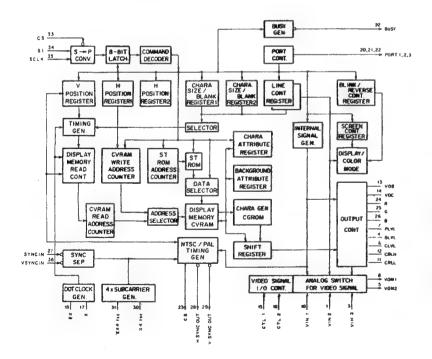


#### MB88325PF (FUJITSU)

C-MOS PROGRAMMABLE TV DISPLAY CONTROLLER - TOP VIEW -



							٧	90 = + 5V
PIN NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL	PIN NO.	1/0	SIGNAL
1		VIN2	14	0	AOC	27	1	SYNCIN
2	-	GNO	15		CTLI	28	0	HSYNCOUT
3		VIN3	16	1	CTL 2	29	0	VSYNCOUT
4		BLVL	17	0	Х	30	0	X4 fsc
5	0	VOM2	18	1	EΧ	31	1	EX4 fac
6	1	CLVL	19		GND	32	0	BUSY
. 7	_	PLVL	20	0	PORT :	33	1	ĊŚ
8	0	VOM1	21	0	PORT 2	34	1	\$1
9	-	Voo	22	0	PORT 3	35	1	SCLK
10		VINI	23	0	CB	36	- 1	VSYNCIN
11	1	CRLL	24	0	R	37	1	RESET
12	1	CRLH	25	0	G	38	-	Vpp
13	0	VOB	26	0	В			



MANUT

GIVE . BORDER OR BACKGROUND LEVEL CONTROL IN

CIVE . CHARACTER LEVEL CONTROL IN

CIVE . CHARACTER LEVEL CONTROL IN

CIRL . CHROMA LOW LEVEL CONTROL IN

CRE . CHROMA LOW LEVEL CONTROL IN

CS . CHIP SELECT IN

STRICAN . COMP SYNC IN

PANT . INTERNAL VIDEO SIGNAL LEVEL CONTROL IN

RESET . RESET IN

SCLK . SHIFT CLOCK IW

SI . SERIAL DATA IN

VIND . VIDEO SIGNAL INI

VIND . VIDEO SIGNAL OUT

BUSY . BUSY OUT

CB . COLOR BURST SIGNAL OUT

CG . GREEN SIGNAL OUT

PORIT . OUTPUT PORTI

IN . IN SYNC OUT

VOB . BORDER OR BACKGROUND SIGNAL OUT

VOB . SIGNAL OUT

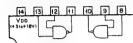
VOW . VIDEO SIGNAL OUT

VI

P VV-1P

MC14011BF (MOTOROLA) FLAT PACKAGE

C-MOS 2-INPUT NAND GATE - TOP VIEW -

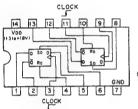


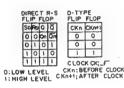


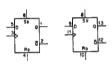
MC14013BF (MOTOROLA) FLAT PACKAGE

C-MOS D-TYPE FLIP-FLOP WITH DIRECT SET/RESET

TOP VIEW -



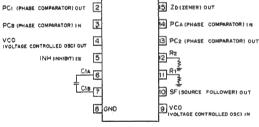


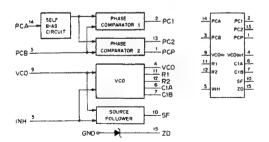


MC14046BF (MOTOROLA) FLAT PACKAGE

C-MOS PHASE LOCKED LOOP - TOP VIEW -



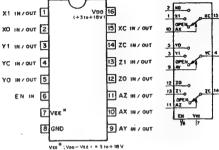


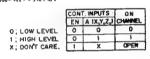


MC14053BF (MOTOROLA) FLAT PACKAGE

C-MOS TRIPLE 2-CHANNEL ANALOG MULTIPLEXER/DEMULTIPLEXER

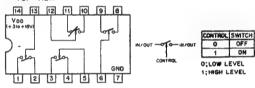






MC14066BF (MOTOROLA) FLAT PACKAGE

C-MOS BILATERAL ANALOG SWITCH - TOP VIEW -

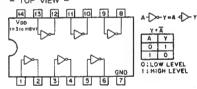




MC14069UBF (MOTOROLA)

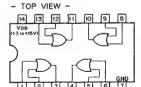
C-MOS INVERTER

- TOP VIEW -



MC14071BF (MOTOROLA) FLAT PACKAGE

C-MOS 2-INPUT OR GATE





MC14094BF (MOTOROLA)

C-MOS 8-STAGE SHIFT-AND-STORE BUS REGISTER - TOP VIEW -

STRB IN 1 Van 16 Si IN 2 15 EN III CKIN 3 14 05 Q 1 4 13 06 Q 2 5 1207 Q3 6 11108 047 10 0'5 BGND 9 Q S

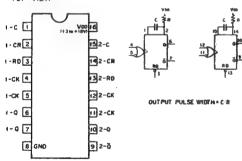
SI; SERIAL DATA INPUT CK; CLOCK INPUT STRB; STROBE INPUT EN; OUTPUT ENABLE INPUT O1~08; PARALLEL DATA OUTPUTS OS; O'S; SERIAL DATA OUTPUTS

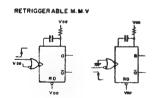
		4PUTS		PARALI	LEL OUT	SERIAL OUT	
CK	EN	STRB	SI	01	On	os	0'5
	o	х	x	H1- Z	H1 - Z	97	NC
<b>_</b> _	٥	х	x	H1 - Z	H1 - 2	NC	97
	1	0	х	NC	NC	Q7	NC
	1	1	٥	0	Qn-I	Q7	NC
	1	1	1	1	On - 1	Q7	NC
7_	1	1	1	NC	NC	NC	Q7

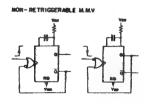
1; HIGH OLLOW X: DON'T CARE HI-Z:HIGH IMPEDANCE NC ; NO CHANGE

MC14538BF (MOTOROLA) FLAT PACKAGE

C.MOS DUAL RETRIGGERABLE MONOSTABLE MULTIVIBRATOR - TOP VIEW -







MC34182M (MOTOROLA) FLAT PACKAGE

OPERATIONAL AMPLIFIER (J FET-INPUT)



NJM386M (JRC) FLAT PACKAGE

AUDIO POWER AMPLIFIER - TOP VIEW -

GAIN [ INIAA 18 2 3

NJM2041M-D (JRC) FLAT PACKAGE NJM2043M-D (JRC) FLAT PACKAGE DUAL OPERATIONAL AMPLIFIER - TOP VIEW --



NJM2903M (JRC) FLAT PACKAGE DUAL VOLTAGE COMPARATORS - TOP VIEW -



NJM2904M (JRC) FLAT PACKAGE OPERATIONAL AMPLIFIER - TOP VIEW -



NJM4556M-A (JRC) FLAT PACKAGE OPERATIONAL AMPLIFIER (WIDE BAND, DECOMPENSATED) — TOP VIEW —



NJM4560MD (JRC) FLAT PACKAGE RC2041MD (RAYTHEON) FLAT PACKAGE RC2043MD (RAYTHEON) FLAT PACKAGE RC4558M (RAYTHEON) FLAT PACKAGE

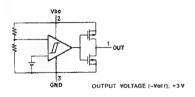
DUAL OPERATIONAL AMPLIFIER - TOP VIEW -



RH5VA30CA (RICOH)
C-MOS VOLTAGE DETECTOR
- SIDE VIEW -

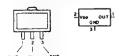






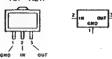
#### S-8054HN-CB (SEIKO)

+ 6V VOLTAGE DETECTOR WITH N-CHANNEL OPEN DRAIN OUTPUT - TOP VIEW -



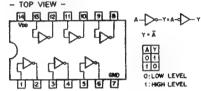
PVV-1P

S-81230AG-RB (SEIKO) +5.0V FLAT PACKAGE THREE TERMINAL POSITIVE VOLTAGE REGULATOR - TOP VIEW -



SN74HC04ANS (TI) FLAT PACKAGE

C-MOS HEX INVERTER - TOP VIEW -

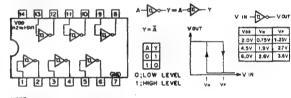


TYPE	Vee
74ACT04 TYPES 74HCT04 TYPES	+SV
TC74AC04F	+2 to +5.5V
TC74ACT04F	+4.5 to +5.5V
OTHER TYPES	+2 to +6V

SN74HC14ANS (TI) FLAT PACKAGE

C-MOS SCHMITT TRIGGER INVERTER

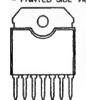
- TOP VIEW -



OTE:	
TYPE	Veo
74AC/74HC	42 to +6V
TC74AC14	+2 to +5.5V

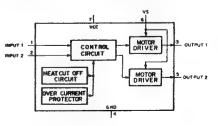
TA7267P (TOSHIBA)

DC MOTOR DRIVER - PRINTED SIDE VIEW -

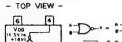


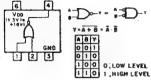
W	UTS	DUT	PVIS	MODE	
1	2	1	2	mose.	
1	1	0	0	BRAKE	
0	1	0	1	ROTATION/ REV. ROTATION	
1	0	1	0	REV. ROTATION / ROTATION	
0	0	H-Z		STOP	

0 ; LOW LEVEL 1 ; HIGH LEVEL HE-Z; HIGH IMPEDANCE

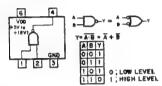


TC4S01F (TOSHIBA) FLAT PACKAGE C-MOS 2-INPUT NOR GATE

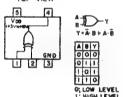




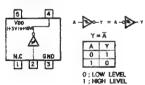
TC4S11F (TOSHIBA) FLAT PACKAGE C-MOS 2-INPUT NAND GATE - TOP VIEW -



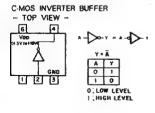
TC4S30F (TOSHIBA) FLAT PACKAGE C-MOS EXCLUSIVE OR GATE - TOP VIEW -



TC4S584F (TOSHIBA) FLAT PACKAGE C-MOS SCHMITT TRIGGER INVERTER - TOP VIEW -

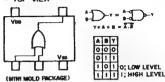


TC4S69F (TOSHIBA) FLAT PACKAGE TC4SU69F (TOSHIBA) FLAT PACKAGE



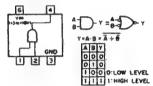
TC4S71F (TOSHIBA) FLAT PACKAGE

C-MOS 2-INPUT OR GATE - TOP VIEW -



TC4S81F (TOSHIBA) FLAT PACKAGE

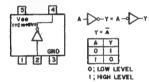
C-MOS 2-INPUT AND GATE



TC7SU04F (TOSHIBA) FLAT PACKAGE

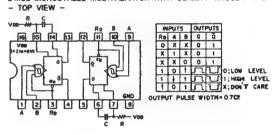
C-MOS INVERTER - TOP VIEW -





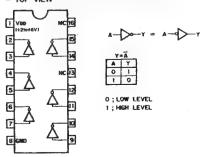
TC74HC221AF (TOSHIBA) FLAT PACKAGE

C-MOS MONOSTABLE MULTIVIBRATOR WITH SCHMITT TRIGGER INPUT – TOP VIEW –



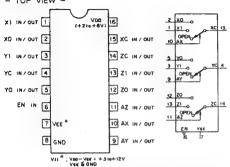
TC74HC4049AF (TOSHIBA) FLAT PACKAGE CMOS HEX BUFFER/CONVERTER (INVERTING)

TOP VIEW -



#### TC74HC4053AF (TOSHIBA) FLAT PACKAGE

C.MOS TRIPLE 2-CHANNEL ANALOG MULTIPLEXER/DEMULTIPLEXER – TOP VIEW –



	CON	T. INPUTS	QN
	EN	A (X,Y,Z,)	CHANNEL
O; LOW LEVEL	0	0	0
1, HIGH LEVEL	0	1	1
X , DON'T CARE.	1	×	OPEN

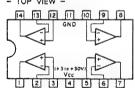
TL062CPS (TI) FLAT PACKAGE OPERATIONAL AMPLIFIER (JFET INPUT) — TOP VIEW —



TL072CPS (TI) FLAT PACKAGE OPERATIONAL AMPLIFIER (LOW-NOISE, JFET-INPUT)



UPC324G2 (NEC) FLAT PACKAGE QUAD. OP AMPLIFIER - TOP VIEW -



UPC358G2 (NEC) FLAT PACKAGE DUAL OPERATIONAL AMPLIFIERS - TOP VIEW -



UPC4572G2 (NEC) FLAT PACKAGE
OPERATIONAL AMPLIFIER (WIDE BAND, LOW NOISE)

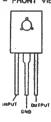


UPC78L05 (NEC) + 5V POSITIVE VOLTAGE REGULATOR (100mA)





UPC78N05H (NEC) + 5V
POSITIVE VOLTAGE REGULATOR
- FRONT VIEW --





## SECTION 13 REPLACEABLE PART AND OPTIONAL FIXTURE

#### 13-1, NOTES ON REPAIR PARTS

## (1) Sefety Related Components Warning

Components marked with  $\triangle$  on the schematic diagrams, exploded views and electrical repair parts list are critical to safe operation. Replace these components with Sony parts whose part numbers appear in this manual or in service bulletin and service manual supplements published by Sony.

#### (2) Standerdization of Parts

Repair parts supplied from Sony Parts Center may not be always identical with the parts which actually in use due to "accommodating the improved parts and/or engineering changes" or "standardization of genuine parts".

This manual's exploded views and electrical parts list are indicating the part numbers of "the standardized genuine parts at present"

#### (3) Changes of Parts

Regarding engineering parts changes, refer to "Section 14 CHANGED PART"

#### (4) Stock of Parts

Parts marked with "o" SP (Supply Code) column of the repair parts list are not normally required for routine service work. Orders for parts marked with "o" will be processed, but allow for additional delivery time.

## (5) Units for Capacitors, Inductors and Resistors

The following units may be assumed in schematic diagrams, electrical parts list and exploded views unless otherwise specified.

Capacitors :  $\mu F$ Inductors :  $\mu H$ Resistors :  $\Omega$ 

#### (6) Tension Spring

(x x T) after a tension spring is shown on the parts list in order to indicate the number of spring turns required for the use.

(Example) TENSION, SPRING (20 T):

This spring must be cut at its 20th turn for actual use.

#### 13-2. EXPLODED VIEW

· Exploded views are composed of the following blocks

		Page
(1)	Cabinet Block (1)	13-2
(2)	Cabinet Block (2)	13-4
(3)	Cassette-up Compartment	13-6
(4)	Reel Drive Block (Supply Side)	13-8
(5)	Reel Drive Block (Take-up Side)	13-10
(6)	Tension Regulator Block	
(7)	Threading Ring	13-14
	Gear Block	
	Drum	
(10)	Pinch Press Mechanism	13-20
(11)	Reel Chassis (Back Side)	13-22
(12)	Side Panel (1)	13-24
	Side Panel (2)	
(14)	Battery Case/Connector Box	13-28

## CABINET BLOCK (1)

No.	Parts No.	SP	Description
1	A-6703-714-B	0	PANEL ASSY, TOP
2	A-6703-719-A	0	HANDLE ASSY
3	A-6731-177-A		KEY BOARD ASSY
4			PANEL SUB ASSY, REAR
5			SUSPENSION ASSY
6	1-570-608-11	s	SWITCH, TOGGLE
7	1-640-282-11		PRINTED CIRUIT BOARD, SW-457
8	3-171-650-01	0	BRACKET, TALLY STOPPER (A), VO
9	3-171-659-01	0	STOPPER (A), VO
10	3-171-660-01	0	STOPPER (B), VO
	3-171-661-02		PLATE, SLIDE
12	3-171-679-01	0	HOLDER, LED
			(FOR S/N 10001 THRU 10100)
	3-670-095-00	0	HOLDER, LED
			(FOR S/N 10101 AND HIGHER)
	3-171-749-01		BASE
	3-171-750-01		
15	3-171-755-01	0	COVER, HANDLE
	3-173-135-01	s	RING, DROP PROTECTION
17	3-673-281-00	0	SPRING, COMPRESSION
			RUBBER, SHIELD
19	3-717-854-01	0	SHAFT, KEY BOARD COVER
20	3-718-028-01	0	HOLDER, TERMINAL
21	3-718-042-21	0	FRAME, KEY BOARD
22	3-718-043-23	0	COVER, KEY BOARD
23	3-718-044-01	5	COVER, KEY BOARD RUBBER
24	3-718-179-01	S	COVER (2), TOP
25	3-724-723-01	5	RUBBER (BATT), DROP PROTECTION
26	3-725-907-01	s	BUSHING, BLIND
27	3-729-009-04	0	INSULATOR (BATT)

## CABINET BLOCK (2)

٠		0		
	No.	Parts No.	SP	Description
	101	A-6703-712-B	0	PANEL ASSY, FRONT
	102	A-6703-715- B	0	PANEL ASSY, BOTTOM
	103	A-6703-718-C	0	LID ASSY, VR
	104	A-6704-548-A	5	LID ASSY, CASSETTE COMPARTMENT
	105	A-6713-471-A	0	MOUNTED CIRCUIT BOARD, AU-144P
	106	A-6754-343-A	0	· · · · · · · · · · · · · · · · · · ·
	107	A-6754-345-A	0	
	108	X-3166-095-2	0	HINGE (L) ASSY, PLATE, SIDE
	109	X-3166-096-2	0	
	110	X-3166-099-2	0	BASE (A) ASSY, HINGE
		X-3166-100-2	0	BASE (B) ASSY, HINGE
	112	1-466-600-11	S	CONVERTER UNIT, DC/DC
		3-171-649-01	0	
	114	3-171-651-01	0	
	115	3-171-656-01	0	PIN, INSERTING PROTECTION
		3-171-657-01	0	
	117	3-171-658-01	0	
		3-171-662-01		
	119	3-171-674-01	0	BRACKET, FLOATING
	120	3-171-676-01	0	BRACKET (B), MB
		3-171-677-01	0	SUPPORT, HEXAGON
	122	3-171-684-01	5	RUBBER (CASSETTE)
	123	3-171-753-02	0	
	124	3-171-754-01	0	COVER, CN
	125	3-171-807-01	0	CASE (A), SHIELD, AU
	126	3-171-808-01	0	CASE (B), SHIELD, AU
				(FOR S/N 10001 THRU 10500)
		X-3166-5 <b>84</b> -1	0	CASE (B) ASSY, SHIELD AU
	407	0.474.000.00		(FOR S/N 10501 AND HIGHER)
		3-171-830-02	5	RUBBER, DROP PROTECTION
	128 129	3-172-695-01	0	HOLDER, CN
	130	3-531-576-11	S	RIVET
	130	3-669-596-00	S	WASHER (2.3), STOPPER
	131	3-701-822-00	0	HOLDER, WIRE
	132	3-703-074-00	5	
	133	3-711-715-01	0	RUBBER, SHIELD
	134	3-717-945-01	0	HINGE (E) (RIGHT)
	135	3-717-995-01	Đ	RETAINER, AU
	136	3-729-701-11	s	RUBBER (CARBON), CONDUCTIVE
	137	3-744-355-01	Ð	SHAFT GUIDE

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## CASSETTE-UP COMPARTMENT

No.	Parts No.	SP	Description
201	A-6751 -365 -H	s	CASSETTE COMPARTMENT ASSY
202	X-3166-197-2	0	STOPPER (L) ASSY
203	X-3166-198-2	0	STOPPER (R) ASSY
204	3-172-250-01	s	SPRING, TENSION
205	3-172-265-02	\$	ROLLER, ARM
			•
206	3-172-266-01	0	SPRING (L), RETAINER
207	3-172-267-01	0	SPRING (R), RETAINER
208	3-676-221-00	S	ROLLER, LOCK
209	3-679-164-00	5	•
210	3-681-527-00	5	SPRING, TENSION
211	3-681-528-00	0	DAMPER
212	3-701-439-21	5	WASHER, POLY 3MM DIA. 0.5T
213	3-717-803-02	0	SPRING (LEFT)
214	3-717-804-01	0	SPRING (RIGHT)
215	3-717-805-01	0	RETAINER (LEFT), CASSETTE
216	3-718-049-01	0	RETAINER (RIGHT), CASSETTE
217	3-718-050-01	\$	GEAR

## REEL DRIVE BLOCK (S SIDE)

No.	Parts No.	SP	Description
301 302 303 304 305	A-6747-275-2 X-3166-105-2 X-3166-106-1 X-3166-110-2 X-3166-111-1	0 0 5 5	SHAFT ASSY, BAND ARM (A) ASSY, T ARM (B) ASSY, T SHAFT ASSY, RELAY PULLEY PULLEY ASSY, RELAY
306 307 308 309 310	X-3166-112-3 X-3166-116-1 X-3717-720-2 X-3717-733-3 X-3717-734-5 X-3166-577-1	\$ 0 \$ \$	BRAKE ASSY, S SOFT IDLER SUB ASSY BASE ASSY, BAND SHAFT TABLE ASSY, REEL BRAKE ASSY, MAIN, S (FOR S/N 10001 THRU 10800) BRAKE ASSY, MAIN, S (FOR S/N 10801 AND HIGHER)
311 312 313 314	X-3717-735-4 X-3717-736-1 1-454-382-31 3-140-263-XX 2-357-413-01 3-171-716-01	\$ \$ \$ \$ \$ \$ \$	BRAKE ASSY, MAIN, T BAND ASSY, T SOLENOID, PLUNGER SPRING, TENSION (23T) (FOR S/N 10001 THRU 12868) SPRING, TENSION (23T) (FOR S/N 12869 AND HIGHER) ROLLER, T
316 317 318 319 320	3-171-717-01 3-547-659-00 3-555-026-00 3-646-302-00 3-669-465-00 3-676-322-00	\$ \$ \$ \$ \$ \$ \$ \$	SPRING, BAND RETURN SPRING, TENSION SPRING, TENSION (FOR S/N 10001 THRU 10800) SPRING, COMPRESSION (FOR S/N 10801 AND HIGHER) WASHER (1.5), STOPPER BEARING, THRUST
321 322 323 324 325	3-701-438-21 3-701-439-01 3-701-439-11 3-701-439-21 3-703-074-00	5 5 5 5	WASHER, POLY, 2.5 MM DIA. 0.5T WASHER, POLY, 3 MM DIA. 0.13T WASHER, POLY, 3 MM DIA. 0.25T WASHER, POLY, 3 MM DIA. 0.5T CAP 3, SHAFT
326 327 328 329 330	3-717-908-01 3-717-912-01 3-717-952-01 3-717-983-01 3-717-985-01	5 S O O	BELT, REEL ARM, PROHIBITION BRACKET, SOLENOID STOPPER, IDLER LINING, LIMITER
331 332 333 334 335	3-717-986-01 3-717-987-01 3-717-988-01 3-717-992-01 4-866-079-01	0 0 0 0 5	SHAFT, ARM, DRIVING RETAINER (1), SPRING GEAR, IDLER STOPPER SPRING, COMPRESSION

## REEL DRIVE BLOCK (T SIDE)

No.	Parts No.	SP	Description
401	A-6759-416-A	\$	PULLEY (1) (PS) ASSY
402	X-3166-097-4	0	STOPPER ASSY
403	X-3166-101-2	S.	LEVER ASSY, LOCK
404	X-3166-102-2	0	BASE ASSY, EJECT
	X-3166-103-2		
406	X-3166-104-1	0	PLATE ASSY, LIMITER
407	X-3166-113-1	\$	BRAKE ASSY, T SOFT
408	X-3717-733-3	S	TABLE ASSY, REEL
409	X-3717-770-1	0	PULLEY (2) ASSY
410	3-171-695-01	\$	SPRING, LIMITER
	3-171-809-01		LINK (2)
412	3-669-465-00	5	WASHER (1.5), STOPPER
413	3-676-322-00	5	BEARING, THRUST
414	3-701-439-01	S	WASHER, POLY 3 MM DIA. 0.13T
415	3-701-439-11	5	WASHER, POLY 3 MM DIA. 0.25T
416	3-701-439-21	5	WASHER, POLY 3 MM DIA. 0.5T
417	3-703-074-00	\$	CAP 3, SHAFT
418	3-717-903-01	S	CUSHION, REEL TABLE
	3-718-127-01		RETAINER, BEARING
	3-723-052-01	8	SPRING (A), TORSION
421	A-8262-736- A	s	MOTOR ASSY, REEL

## TENSION REGULATOR BLOCK

No.	Parts No.	SP	Description
501	A-6742-075- A	s	TENSION REGULATOR ASSY (FOR S/N 10501 THRU 11220)
	A-6742-062- A	s	TENSION REGULATOR ASSY (FOR S/N 11221 AND HIGHER)
502	X-3717-737-1	S	
503	1-806-682-81	8	SENSOR, DEW CONDENSATION
504	2-618-901-00	S	SPRING
505	3-171-653-01	0	GUIDE, PINCH ROLLER
506	3-171-751-01	s	ACTUATOR
507	3-171-752-01	0	SLIDER
508	3-172-366-02	\$	ACTUATOR (M)
509	3-171-751-01 3-171-752-01 3-172-366-02 3-172-877-01	5	ROLLER, T.R (FOR S/N 10501 THRU 11220)
	X-3675 -851-0	S	ROLLER ASSY, TR
510	3-172-878-01	s	(FOR S/N 11221 AND HIGHER) SLEEVE (T)
511	3-172-879-01	s	FLANGE (T), UPPER (FOR S/N 10501 THRU 11220)
	3-677-752-01	S	NUT, ADJUSTMENT, T (FOR S/N 11221 AND HIGHER)
512	3-172-880-01	\$	FLANGE (T), LOWER (FOR S/N 10501 THRU 11220)
	3-717-859-01	S	FLANGE, TR (LOWER) (FOR S/N 11221 AND HIGHER)
513	3-674-402-00	s	SPRING, TENSION
	3-684-290-01		SPRING, COMPRESSION
515		s	PIN, PARALLEL (DIA, 1.6×4)
516	3-717-905-01	\$	SCREW, TENSION REGULATOR BASE
	3-717-918-01		STOPPER, TENSION REGULATOR
	4-875-562-00	S	SPRING, TENSION

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## THREADING RING

No.	Parts No.	SP	Description
601	X-3166-107-2	s	ARM ASSY, PINCH
602	X-3717-727-1	2	ROLLER (A) ASSY, RING
603	X-3717-726-1	\$	ROLLER (B) ASSY, RING
604	X-3717-729-1	S	PLATE ASSY, ADJUSTMENT
605	X-3717-743-1	\$	RING SUB ASSY, THREADING
606	1-543-316-21	\$	HEAD, SENSING (SMALL TYPE)
607	2-279-715-01	S	RIVET, NYLON
608	3-171-655-01	0	BRACKET, MOTOR
609	3-171-710-02	0.	STOPPER, RING
610	3-171-812-01	0	BASE, SENSOR, TAPE (TOP)
611	3-676-304-00	5	SPRING
612	3-701-436-01	S	WASHER, POLY, 1.6 MM DIA. 0.137
613	3-701-436-11	5	WASHER, POLY, 1.6 MM DIA. 0.25T
614	3-701-436-21	5	WASHER, POLY, 1.6 MM DIA. 0.5T
615	3-718-024-01	\$	PLATE, CORRECTION, SLANT GUIDE
616	7-627-552-38	s	SCREW, PRECISION +P 1.7×3
617	8-835-462-01	5	MOTOR, DC DN20-07Z2B

#### **GEAR BLOCK**

No.	Parts No.	SP	Description	
701	A-6746-056-A	s	GUIDE ASSY, T DRAWER	
702		_		
	X-3166-108-1	-	* · · · · · · · · · · · · · · ·	
	X-3717-702-2			
	X-3717-703-2		LINK ASSY, SLANT	
703	X-0711-100-E	3	EINIC AGOT, GEART	
706	1-640-284-11	ō	PRINTED CIRCUIT BOARD, SE-164	
707	3-171-724-01	0	GEAR (3-1)	
	3-171-725-01	0	GEAR (3-2)	
709	3-171-726-01			
710	3-171-727-01	0	GEAR, MANUAL	
711	3-171-728-01	0	GEAR (5-1)	
712	3-171-729-01	0		
713	3-171-730-01	0	GEAR, RING	
714	3-171-731-01	0	GEAR (5-3)	
715		0	GEAR (1)	
			(-)	
716	3-171-733-01	0	GEAR (2)	
	3-171-734-01	0	' '	
	3-171-735-01			
	3-559-408-11			
720	3-717-725-02	0	TRAVELLER, TAPE	
	0 , 20 02	•	111111111111111111111111111111111111111	
721	3-717-728-03	S	ARM, TD	
722	3-717-729-01	0	SPRING	
	3-717-736-01		LIMITER (LOWER)	
	3-717-740-01	0		
	3-718-181-01	S	SPRING	
	0 7 10 101 01	,	0111110	
726	3-669-465-00	8	WASHER (1.5) STOPPER	

DRUM			
No.	Parts No.	SP	Description
801	A-6762-455-A	s	UPPER DRUM ASSY (DBR-23-R)
802	A-6050-833-A	\$	DRUM ASSY (DBH-23A-R)
803	A-6736-099-A		HEAD ASSY, AUDIO
804	A-6737-208-A	S	MOTOR ASSY, DRUM
805	A-6746-023-E	\$	GUIDE ASSY, ENTRANCE
806	A-6746-024-E		GUIDE ASSY, EXIT
807	X-3165-802-1	5	PULLEY ASSY
808	X-3166-357-1	5	GROUND ASSY, SHAFT
809	3-170-801-01	5	PLATE, SHIELD, C
810	3-171-587-01	5	+PSW 2.6×6
010	3-171-367-01	3	+F3# 2.0×0
811	3-171-654-01	0	BRACKET (1), TAPE
812	3-171-714-01	0	
813	3-171-715-01	0	BRACKET (B), A HEAD
814	3-643-451-00	\$	SCREW, AZIMUTH ADJUSTMENT
815	3-653-350-00	5	SPRING, COMPRESSION
816	3-676-137-02	s	FLANGE: TAPE ROLLER
817	3-717-120-01	5	
818	3-717-120-11	S	SPACER, FLANGE
819	3-717-120-21	8	
820	3-717-120-31	s	SPACER, FLANGE
			,
821	3-71 <b>7-792-0</b> 1	\$	STOPPER, HEAD
822	3-717- <b>794-0</b> 1	S	SPRING, COMPRESSION
823	3-717- <b>795-0</b> 1	0	BRACKET, CTL HEAD
824	3-717- <b>796-</b> 01	0	DECK, CTL HEAD
825	3-717- <b>797-0</b> 1	0	SPACER, CTL HEAD
826	3-717-798-03	0	BRACKET, FE HEAD
827	3-717-874-01	0	SUPPORT (A), AU HEAD
828	3-717-875-01	0	SUPPORT (B), AU HEAD
829	3-717-919-01	0	PULLEY, MOTOR, D
830	3-717-920-01	0	ADJUSTOR, Y
831	3-717-923-01	s	GUIDE, DUMMY
832	3-729-076-11	5	SCREW (+B) (2×4)
833	3-732-012-11	S	SCREW (M2×5)
834	8-825-554-83	S.	HEAD, CTL PS244-21B
835	8-825-770-72	5. S	
633	0-023-11 <b>V-1</b> 2	5	HEAD, FE EF291-21
836	8-825-776-11	S	HEAD, AU PS244-2103D
837	8-835-437-01	s	MOTOR, DC SCV-0201A
838	3-676-138-01	s	ROLLER, TAPE
		W	···

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## PINCH PRESS MECHANISM

No.	Parts No.	SP	Description
901	A-6747-276-A	\$	PRESS ASSY, PINCH
902	X-3166-109-1	0	SENSOR SUB ASSY
903	X-3717-711-1	0	LEVER (B) ASSY, PINCH PRESS
904	X-3717-712-1	0	ARM ASSY, JOINT
905	X-3717-725-1	0	BASE ASSY, PINCH LEVER
906	X-3717-726-1	0	LEVER (D) ASSY, PINCH PRESS
907	1-454-445-21	\$	SOLENOID, PLUNGER
908	1-543-316-21	\$	HEAD, SENSING (SMALL TYPE)
909	1-622-630-11	9	PRINTED CIRCUIT BOARD, SE-60
910	2-279-715-01	\$	RIVET, NYLON
911	3-531-576-51	0	RIVET
	3-547-664-00	5	SPRING, TENSION
	3-669-465-00	5	WASHER (1.5), STOPPER
	3-676-387-00	8	POLY-SLIDER (DIA, 1.6)
915	3-678-774-00	8	SPRING, TENSION
916	3-701-437-01	5	WASHER, POLY 2MM DIA. 0.13T
	3-701-437-11	S	WASHER, POLY 2MM DIA. 0.25T
	3-701-437-21	\$	WASHER, POLY 2MM DIA. 0.5T
	3-717-772-01	0	STOPPER
920	3-717-773-01	6	BASE (UPPER), PINCH
	3-717-774-01	0	LEVER (A), PINCH PRESS
922	3-717-775-01	0-	LEVER (C), PINCH PRESS
	3-717-776-01	0	LEVER (A), RELEASE
924	3-717-777-01	9	LEVER (B), RELEASE
925	3-717-778-01	0	SPRING
	3-717-779-02	0	SPACER, SOLENOID
	3-717-780-01	0	SPRING
	3-717-781-01	0	PLATE, ADJUSTMENT
	3-717-869-01	2	ROLLER, PINCH
930	3.718.170.01	0	DETAINED DINCH

## REEL CHASSIS (BACK SIDE)

No.	Parts No.	SP	Description
1001	A-6715-457-A	0 0 0	MOUNTED CIRCUIT BOARD, SS-46P
1002	A-6727-373-A		MOUNTED CIRCUIT BOARD, VO-34P
1003	A-6754-344-A		MOUNTED CIRCUIT BOARD, MB-362
1004	3-171-675-01		BRACKET (A), MB
1005	3-171-681-01		HOLDER, GP 2809
1006	3-171-817-02	0	GUARD, D.C
1007	3-173-136-05	0	PLATE, SHIELD, VO
1008	3-703-502-41	5	SCREW
1009	3-717-910-01	5	BELT, DRUM

## SIDE PANEL (1)

No.	Parts No.	SP	Description
1101	A-6703-722-B	0	PANEL ASSY (P), SIDE
1102	A-6713-470-A	0	MOUNTED CIRCUIT BOARD, TC-60P
1103	X-3166-098-1	s	KNOB ASSY, SW
1104	X-3166-114-1	0	LID SUB ASSY, TC
1105	X-3722-416-1	S	KNOB (A) (ORANGE) ASSY, SW
1107	3-171-652-01	0	FOOT, SS
1108	3-171-666-01	0	SHAFT, LID, TC
1109	3-171-669-01	0	RETAINER, SW. PUSH
1110	3-171-671-03	s	RUBBER, LEVER, TC
1111	3-171-672-01	s	LEVER, TC
1112	3-171-757-01	S	RUBBER, TC DROP PROTECTION
1113	3-676-244-00	S	COVER, SWITCH
1114	3-703-357-06	0	PIN, PARALLEL (DIA, 1.6×14)
1115	3-711-715-01	0	RUBBER, SHIELD
1116	3-724-758-02	s	RUBBER (PUSH), DROP PROTECTION
1117	3-724-759-03	s	PUSH (SW)

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No.	Parts No.	SP	Description
1201	A-6703-722-B	0	PANEL ASSY (P), SIDE
1202	X-3166-093-1	S	KNOB (A) ASSY, VR
1203	X-3166-094-1	S	KNOB (B) ASSY, VR (FOR S/N 10001 THRU 10500)
	3-174-288-01	\$	KNOB (C), VR (FOR S/N 10501 AND HIGHER)
1204	1-237-790-11	S	RES, VAR, CARBON 10K
1205	1-503-293-00	\$	
1206	1-520-495-11	s	METER, LEVEL
1207	1-520-495-21	5	METER, LEVEL
1208	1-553-448-00	\$	SWITCH, TOGGLE
1209	3-171-663-01	0	BRACKET, METER
1210	3-171- <b>664-0</b> 1	s	SHEET, METER DROP PROTECTION
	3-171-665-02	0	STOPPER, LID. TC
	3-171-667-01	0	RETAINER, KNOB
	3-171-668-01		STOPPER, P KNOB
1214	3-171-670-01	S	SHEET, DROP PROTECTION
1215	3-171- <b>756-0</b> 1	5	KNOB, POSITION
1216	3-171-800-01	S	SHEET (A), DROP PROTECTION
1217	3-171-821-01	S	SHEET (B), DROP PROTECTION
	3-171-827-01	0	PAD SIDE
1219	3-669- <b>596-00</b>	S	WASHER (2.3), STOPPER
1220	3-724-726-01	0	HOLDER, SPEAKER
1221	3-176-190-01	S	CUSIHION (SPEAKER)

## BATTERY CASE/CONNECTOR BOX

No.	Parts No.	SP	Description
1301 1302 1303 1304 1305	A-6703-651-C A-6732-406-A A-6754-347-A X-3717-701-3 1-507-980-41	s s o o	CASE ASSY, BATTERY BOX ASSY, CONNECTOR MOUNTED CIRCUIT BOARD, HP-50 COVER ASSY, TOP, BATTERY JACK
1307 1308 1309	▲1-532-525-00 1-560-999-41 1-562-382-31 1-570-610-11 1-573-618-11	\$ \$ \$ \$	BREAKER, CIRCUIT CONNECTOR (WITH SW) CONNECTOR, BNC SWITCH TOGGLE CONNECTOR (ROUND TYPE)
1311 1312 1313 1314 1315	1-640-275-11 1-640-276-12 1-640-277-11 1-640-279-11 3-171-682-01	0	PRINTED CIRCUIT BOARD, CN-505 PRINTED CIRCUIT BOARD, CN-560 PRINTED CIRCUIT BOARD, IO-61 PRINTED CIRCUIT BOARD, SW-474 BRACKET, DC CONVERTER
1316 1317 1318 1319 1320	3-173-135-01	0 8 0 0	BRACKET, HP-50 RING, DROP PROTECTION LABEL (1), CN BOX LABEL (2), CN BOX LABEL (3), CN BOX
1321 1322 1323 1324 1325	3-669-596-00 3-703-075-00 3-717-702-01	0 S S S	LABEL (4), CN BOX WASHER (2.3), STOPPER CAP 2, SHAFT PUSH BUTTON HOOK
1327	3-717-709-01		CUSHION (2) RETAINER, CASE SHAFT, LID CAP, BREAKER COVER, BNC
1331 1332 1333 1334 1335	3-718-040-01 3-718-172-01 3-729-720-01 3-729-721-01 3-849-405-00	0 0 0 0 s	COVER (1), BATTERY CASE RETAINER, HOOK CUSHION (LEFT) CUSHION (RIGHT) COVER, EARPHONE JACK
1336 1337 1338	4-872-529-00 9-911-838-XX 3-173-933-01	0 S	FOOT, RUBBER SHEET SHEET (HP-50). INSULATING

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## 13-3. ELECTRICAL PARTS LIST (1993. JAN.)

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(AU-144P BOARD)
AU-144P BOARD
Ref. No. or Q'ty Part No.
                                                                                                                                                                                                         Ref. No. or Q'ty Part No.
                                                                                                                                                                                                                                                                           SP Description
                                                                       SP Description
                                                                                                                                                                                                                                   1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V 1-126-394-11 s ELECT, CHIP 10uF 20% 16V 1-162-957-11 s CERAMIC, CHIP 220FF 5% 50V 1-135-149-21 s TANTALUM, CHIP 2.2uF 10% 10V
                             A-6713-471-A o MOUNTED CIRCUIT BOARD, AU-144P
3-171-807-01 o CASE (A), SHIELD, AU
3-171-808-01 o CASE (B), SHIELD, AU
                                                                                                                                                                                                          C304
                                                                                                                                                                                                          C305
 1nc
                                                                                                                                                                                                          C306
 1pc
                                                                                                                                                                                                          C307
                             1-135-149-21 s TANTALUM, CHIP 2.2uF 10% 10V
1-135-091-00 s TANTALUM, CHIP 1uF 10% 16V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
 C2
C5
C7
                                                                                                                                                                                                                                   1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V
1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
                                                                                                                                                                                                          C309
                                                                                                                                                                                                          C401
                                                                                                                                                                                                          C402
 Č8
                                                                                                                                                                                                          C404
                             1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-126-392-11 s ELECT, CHIP 100uF 20% 6.3V
                                                                                                                                                                                                          C405
 C14
                                                                                                                                                                                                                                    1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-162-957-11 s CERAMIC, CHIP 220FF 5% 50V
I-135-149-21 s TANTALUM, CHIP 2.2uF 10% 10V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
                                                                                                                                                                                                          C406
 C18
                                                                                                                                                                                                           C407
                                                                                                                                                                                                           C408
 C19
                                                                                                                                                                                                          C409
                             1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V
1-164-473-11 s CERAMIC, CHIP 820PF 5% 50V
1-164-473-11 s CERAMIC, CHIP 820PF 5% 50V
1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V
1-164-369-11 s CERAMIC, CHIP 330PF 5% 500V
 C20
C30
C31
C32
                                                                                                                                                                                                          C503
                                                                                                                                                                                                                                    1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
                                                                                                                                                                                                           C504
                                                                                                                                                                                                           C505
                                                                                                                                                                                                           C506
  C34
                                                                                                                                                                                                           C507
                             1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V 1-136-562-11 s FILM 0.0082uF 5% 630V
  C50
 C51
C52
                                                                                                                                                                                                                                    C603
  C55
C57
                                                                                                                                                                                                           C604
                                                                                                                                                                                                           C605
                                                                                                                                                                                                           C606
                             1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-135-149-21 s TANTALUM, CHIP 2.2uF 10% 10V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
  C58
                                                                                                                                                                                                           C607
  C59
                                                                                                                                                                                                                                    1-162-970-11 s CERAMIC, CHIP 0.01uF 100

1-164-156-11 s CERAMIC, CHIP 0.1uF 25V

1-137-341-11 s FILM 0.0022uF 1% 50V

1-137-341-11 s FILM 0.0022uF 1% 50V

1-137-342-11 s FILM 0.0039uF 1% 50V
  C60
                                                                                                                                                                                                           C610
  Č102
                                                                                                                                                                                                           C701
                                                                                                                                                                                                           C702
  C104
                                                                                                                                                                                                           C703
                              1-135-091-00 s TANTALUM, CHIP 1uF 10% 16V
1-162-915-11 s CERAMIC, CHIP 10PF 50V
1-162-967-11 s CERAMIC, CHIP 0.0033uF 10% 50V
1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V
1-164-670-11 s CERAMIC, CHIP 1200PF 5% 16V
  C107
                                                                                                                                                                                                           C704
  C111
                                                                                                                                                                                                                                    1-135-145-11 s TANTALUM, CHIP 0.47uF 10% 35V 1-164-492-11 s CERAMIC, CHIP 0.15uF 10% 16V 1-137-343-11 s FILM 0.0056uF 1% 50V 1-137-344-11 s FILM 0.01uF 1% 50V 1-137-345-11 s FILM 0.015uF 1% 50V
                                                                                                                                                                                                           C705
  C112
  C113
                                                                                                                                                                                                           C706
   C114
                                                                                                                                                                                                           C707
                                                                                                                                                                                                           C708
                               l-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V 1-126-394-11 s ELECT, CHIP 10uF 20% 16V 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V 1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V 1-164-369-11 s CERAMIC, CHIP 330PF 5% 500V
   C130
  C134
  C135
                                                                                                                                                                                                           C710
                                                                                                                                                                                                                                      1-137-346-11 s FILM 0.056uF 1% 50V
                                                                                                                                                                                                                                    1-137-340-11 S FILM U. USOUF 13 50V

1-164-489-11 S CERAMIC, CHIP 0. 22F 10% 16V

1-164-004-11 S CERAMIC, CHIP 0. 1uF 10% 25V

1-163-135-00 S CERAMIC, CHIP 560FF 5% 50V

1-164-695-11 S CERAMIC, CHIP 0. 0022 LF 5% 50V
  C136
C138
                                                                                                                                                                                                           C711
                                                                                                                                                                                                           C713
                                                                                                                                                                                                           C715
                               1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
1-162-587-11 s CERAMIC, CHIP 0.039uF 10% 25V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
  C140
                                                                                                                                                                                                           C717
  C142
                                                                                                                                                                                                                                    1-163-020-00 s CERAMIC, CHIP 0.00%2 LF 10% 50V 1-163-139-00 s CERAMIC, CHIP 820F 5% 50V 1-164-695-11 s CERAMIC, CHIP 0.00%2 LF 5% 50V 1-163-215-00 s CERAMIC, CHIP 0.00% LF 5% 50V 1-163-141-00 s CERAMIC, CHIP 0.00% LF 5% 50V
  C143
C202
                                                                                                                                                                                                           C719
                                                                                                                                                                                                           C721
   C204
                                                                                                                                                                                                           C723
                                                                                                                                                                                                           C726
                               1-135-091-00 s TANTALUM, CHIP luF 10% 16V
1-162-915-11 s CERAMIC, CHIP 10PF 50V
1-162-967-11 s CERAMIC, CHIP 0.0033uF 10% 50V
1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V
1-164-670-11 s CERAMIC, CHIP 1200PF 5% 16V
  C207
C211
C212
C213
                                                                                                                                                                                                           C727
                                                                                                                                                                                                                                    1-164-346-11 s CERAMIC, CHIP 1uF 16V
1-164-346-11 s CERAMIC, CHIP 1uF 16V
1-163-809-11 s CERAMIC, CHIP 0.04/uF 10% 25V
1-162-959-11 s CERAMIC, CHIP 330P 5% 50V
1-164-156-11 s CERAMIC, CHIP 0.1u 25V
                                                                                                                                                                                                          C728
C729
                                                                                                                                                                                                           C730
   C214
                                                                                                                                                                                                           C731
                               1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V
1-164-369-11 s CERAMIC, CHIP 330PF 5% 500V
  C230
C234
C235
C236
                                                                                                                                                                                                           C801
                                                                                                                                                                                                                                    1-137-341-11 s FILM 0.0022uF 1% 5)V
1-137-341-11 s FILM 0.0022uF 1% 5)V
1-137-342-11 s FILM 0.0039uF 1% 5)V
1-135-145-11 s TANTALUM, CHIP 0.4\(\text{uF}\) 10\(\text{0}\) 35V
1-164-492-11 s CERAMIC, CHIP 0.15\(\text{F}\) 10\(\text{0}\) 16V
                                                                                                                                                                                                           C802
                                                                                                                                                                                                           C803
   C238
                                                                                                                                                                                                           C804
                                                                                                                                                                                                           C805
                               1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V 1-162-587-11 s CERAMIC, CHIP 0.039uF 10% 25V 1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V 1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V
  C240
C242
C243
                                                                                                                                                                                                           C806
                                                                                                                                                                                                           C807
                                                                                                                                                                                                                                      1-137-343-11 s FILM 0.0056uF 1% 5W
                                                                                                                                                                                                                                     1-137-344-11 s FILM 0.01uF 1% 50V
1-137-345-11 s FILM 0.015uF 1% 50V
   C301
                                                                                                                                                                                                           C808
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(AU-144P BOARD)
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Ref. No.
                                                                                                                                                        Ref. No. or Q'ty Part No.
 or Q'ty Part No.
                                                         SP Description
                                                                                                                                                                                                             SP Description
                        1-137-346-11 s FILM 0.056uF 1% 50V
1-126-394-11 s ELECT, CHIP 10uF 20% 16V
1-164-489-11 s CERAMIC, CHIP 0.22uF 10% 16V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-163-135-00 s CERAMIC, CHIP 560PF 5% 50V
                                                                                                                                                                            8-759-300-71 s IC HD14053BFP
8-759-710-77 s IC NJM4560MD
8-759-710-77 s IC NJM4560MD
8-759-981-92 s IC RC4558M
 C810
                                                                                                                                                        IC302
 C811
                                                                                                                                                        IC303
 C812
                                                                                                                                                        IC501
IC502
 C813
 C815
                                                                                                                                                        IC503
                                                                                                                                                                             8-759-981-92 s IC RC4558M
                        1-164-695-11 s CERAMIC, CHIP 0.0022uF 5% 50V 1-163-020-00 s CERAMIC, CHIP 0.0082uF 10% 50V 1-163-139-00 s CERAMIC, CHIP 820PF 5% 50V 1-164-695-11 s CERAMIC, CHIP 0.0022uF 5% 50V 1-163-215-00 s CERAMIC, CHIP 0.0027uF 5% 50V
 C817
                                                                                                                                                                             8-759-981-92 s IC RC4558M
8-759-981-92 s IC RC4558M
8-759-981-92 s IC RC4558M
                                                                                                                                                         IC504
 C819
                                                                                                                                                        IC602
C821
                                                                                                                                                        IC603
 C823
                                                                                                                                                                            1-408-429-00 s INDUCTOR 470uH
1-408-429-00 s INDUCTOR 470uH
1-408-794-00 s INDUCTOR, CHIP 270UH
1-408-429-00 s INDUCTOR 470uH
 C826
                                                                                                                                                        LI
                                                                                                                                                       1.2
1.3
1.4
                       C827
 C828
 C829
                                                                                                                                                        L5
                                                                                                                                                                             1-408-429-00 s INDUCTOR 470uH
 C830
 C831
                                                                                                                                                                            1-410-854-21 s COIL, VARIABLE 18mH
1-410-853-21 s COIL, VARIABLE 4.5uH
1-410-854-21 s COIL, VARIABLE 18mH
1-410-853-21 s COIL, VARIABLE 4.5uH
                                                                                                                                                       LV111
                                                                                                                                                        LV131
 C901
                       1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
                                                                                                                                                        LV211
 C902
                                                                                                                                                       LV231
 C903
                                                                                                                                                                            8-729-117-16 s TRANSISTOR 2SA1611-M6
8-729-905-18 s TRANSISTOR DTC144EU
8-729-105-08 s TRANSISTOR 2SA1330
8-729-105-08 s TRANSISTOR 2SA1330
8-729-141-48 s TRANSISTOR 2SB624-BV345
 C904
 C905
                                                                                                                                                       Q2
Q3
Q4
Q5
                       1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C906
 C907
 C908
 C909
                                                                                                                                                                            8-729-907-00 s TRANSISTOR DTC114EU
8-729-905-18 s TRANSISTOR DTC144EU
8-729-141-48 s TRANSISTOR 2SB624-BV345
8-729-230-63 s TRANSISTOR 2SC4116YG
                                                                                                                                                       07
012
 C910
                        1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C911
                                                                                                                                                       Q14
 C912
                                                                                                                                                       Q15
                                                                                                                                                                            8-729-230-63 s TRANSISTOR 2SC4116YG
                       1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C913
 C914
                                                                                                                                                                           8-729-905-12 s TRANSISTOR DTA144EU
8-729-905-18 s TRANSISTOR DTC144EU
8-729-141-75 s TRANSISTOR 2SD596-DV345
8-729-141-75 s TRANSISTOR 2SD596-DV345
                                                                                                                                                       Q16
 C915
                                                                                                                                                       017
                                                                                                                                                       Q50
Q51
Q54
                       1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
 C916
C917
                                                                                                                                                                            8-729-117-16 s TRANSISTOR 2SA1611-M6
 C918
                                                                                                                                                                           8-729-905-12 s TRANSISTOR DTA144EU
8-729-117-32 s TRANSISTOR 2SC4177
8-729-920-99 s TRANSISTOR DTA114EU
8-729-905-18 s TRANSISTOR DTC144EU
8-729-920-99 s TRANSISTOR DTA114EU
 C919
C920
                                                                                                                                                       Q56
                                                                                                                                                       Q57
                       1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V
C921
                                                                                                                                                       Q58
C922
                       1-506-483-21 s CONNECTOR, 4P, MALE
1-506-483-21 s CONNECTOR, 4P, MALE
1-506-470-11 s CONNECTOR, 5P, MALE
1-506-469-11 s CONNECTOR, 4P, MALE
1-506-468-11 s CONNECTOR, 3P, MALE
                                                                                                                                                                           8-729-905-18 s TRANSISTOR DTC144EU
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
CN1
                                                                                                                                                       Q60
CN2
                                                                                                                                                      Q131
CN3
CN4
                                                                                                                                                       0132
                                                                                                                                                       0231
CN5
                                                                                                                                                       0232
CN<sub>6</sub>
                       1-506-471-11 s CONNECTOR, 6P, MALE
1-506-467-11 s CONNECTOR, 2P, MALE
1-506-467-11 s CONNECTOR, 2P, MALE
                                                                                                                                                                          8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-209-07 s TRANSISTOR 2SC4213-B
8-729-209-07 s TRANSISTOR 2SC4213-B
                                                                                                                                                      Q302
CN7
                                                                                                                                                      Q305
CN8
                                                                                                                                                      Q306
                                                                                                                                                      0307
                       1-141-393-11 s CAP, TRIMMER 100PF
1-141-393-11 s CAP, TRIMMER 100PF
CV131
                                                                                                                                                      Q402
CV231
                                                                                                                                                      0405
                                                                                                                                                                          8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-105-37 s TRANSISTOR 2SC3360-N16
8-729-209-07 s TRANSISTOR 2SC4213-B
D1
                       8-719-123-82 s DIODE 1SS303
                                                                                                                                                      Q406
                                                                                                                                                      0407
                      1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
E1
                                                                                                                                                                          I-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W 1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-845-11 s METAL, CHIP 220K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W
E2
                                                                                                                                                     R3
IC1
                       8-757-991-00 s IC CX7991
                                                                                                                                                     R4
                      8-752-031-28 s IC CXA1098Q
8-759-710-77 s IC NJM4560MD
8-759-710-77 s IC NJM4560MD
8-759-981-58 s IC RC2043MD
IC2
                                                                                                                                                     R5
IC111
IC112
                                                                                                                                                                          1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W
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R607

R608

R239

1-218-484-11 s METAL, CHIP 750 0.50% 1/16W

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(AU-144P BOARD)
                                                                                                                                     (AU-144P BOARD)
Ref. No. or Q'ty Part No.
                                                                                                                                    Ref. No.
                                             SP Description
                                                                                                                                    or Q'ty Part No.
                                                                                                                                                                                   SP Description
                    1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-484-11 s METAL, CHIP 750 0.50% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-218-697-11 s METAL, CHIP 1.6K 0.50% 1/16W
                                                                                                                                                      1-237-036-11 s RES, ADJ, METAL 10K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-036-11 s RES, ADJ, METAL 10K
R609
                                                                                                                                    RV212
R610
                                                                                                                                     RV302
R611
                                                                                                                                    RV303
R612
                                                                                                                                    RV402
                                                                                                                                    RV403
R613
                    1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W 1-216-857-11 s METAL, CHIP 10K 5% 1/16W
R618
                                                                                                                                     SI
                                                                                                                                                       1-571-275-31 s SWITCH, SLIDE
R619
                                                                                                                                                       1-459-865-11 s COIL, VARIABLE 3.4mH
1-424-657-11 s TRANSFORMER, FE
R620
R621
R622
                                                                                                                                                       1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
                                                                                                                                     TP2
R623
                    1-218-484-11 s METAL, CHIP 750 0.50% 1/16W
                                                                                                                                     TP 101
                    1-216-829-11 s METAL, CHIP 1.750 0.50% 1/16W

1-216-830-11 s METAL, CHIP 4.7K 5% 1/16W

1-216-833-11 s METAL, CHIP 5.6K 5% 1/16W

1-218-332-11 s METAL, CHIP 10K 5% 1/16W

1-218-332-11 s METAL, CHIP 130K 0.50% 1/16W
                                                                                                                                                       1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R624
                                                                                                                                     TP102
R625
                                                                                                                                     TP201
R626
                                                                                                                                     TP202
R702
                                                                                                                                                       1-535-877-22 o CHIP, TP
                                                                                                                                     TP301
                    1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W 1-218-313-11 s METAL, CHIP 1M 5% 1/16W 1-218-313-11 s METAL, CHIP 560 1% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
                                                                                                                                                       1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R706
                                                                                                                                    TP302
R708
                                                                                                                                     TP303
R709
R710
                                                                                                                                     TP401
                                                                                                                                     TP402
R711
                                                                                                                                     TP403
                                                                                                                                                       1-535-877-22 o CHIP, TP
R712
R713
                    1-218-344-11 s METAL, CHIP 7.5K 0.50% 1/16W 1-218-345-11 s METAL, CHIP 9.1K 0.50% 1/16W 1-218-688-11 s METAL, CHIP 680 0.50% 1/16W 1-216-295-00 s METAL, CHIP 0-0HM
 R714
 R715
                     1-216-295-00 s METAL.
                                                                       CHIP 0-OHM
 R716
                    R717
R718
R719
                    1-216-295-00 s METAL, CHIP 0-OHM
1-216-295-00 s METAL, CHIP 0-OHM
 R720
 R721
                    1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W 1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
 R722
 R723
 R802
 R803
R806
                    1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-218-313-11 s METAL, CHIP 560 1% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-218-344-11 s METAL, CHIP 7.5K 0.50% 1/16W
R808
R809
 R810
 R811
 R812
                    1-218-345-11 s METAL, CHIP 9.1K 0.50% 1/16W 1-218-688-11 s METAL, CHIP 680 0.50% 1/16W 1-216-295-00 s METAL, CHIP 0-0HM 1-216-295-00 s METAL, CHIP 0-0HM 1-216-295-00 s METAL, CHIP 0-0HM
R813
R814
 R815
 R816
 R817
                    1-216-295-00 s METAL, CHIP 0-OHM
1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W
 R818
 R819
 R820
 R821
 R822
R823
                    1-218-701-11 s METAL, CHIP 2.4K 0.50% 1/16W
                   RV1
RV101
RV111
 RV112
RV113
                    1-237-034-11 s RES, ADJ, METAL 2K
1-237-036-11 s RES, ADJ, METAL 10K
RV201
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RV211

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CN-504 BOARD
                                                                                                                CN-560 BOARD
                                                                                                               Ref. No. or Q'ty Part No.
Ref. No. or Q'ty Part No.
                                       SP Description
                                                                                                                                                        SP Description
               A-6754-343-A D MOUNTED CIRCUIT BOARD, CN-504
3-171-674-01 O BRACKET, FLOATING
7-628-254-20 s SCREW +PS 2.6X8
                                                                                                                                1-640-276-12 o PRINTED CIRCUIT BOARD, CN-560
                                                                                                                1pc
1pc
                                                                                                                                1-162-726-11 s CERAMIC 470PF 1% 50V
2pcs
                                                                                                                Č2
C3
                1-164-362-11 s CERAMIC, CHIP 470PF 5% 50V
1-164-362-11 s CERAMIC, CHIP 470PF 5% 50V
1-126-403-11 s ELECT, CHIP 3.3uF 20% 50V
1-126-403-11 s ELECT, CHIP 3.3uF 20% 50V
1-162-915-11 s CERAMIC, CHIP 10PF 50V
C2
C3
                                                                                                                CN9001 1-565-213-11 o PLUG, BB 16P, MALE
CN9002 1-506-485-11 s CONNECTOR, 6P, MALE
CN9003 1-564-708-11 o CONNECTOR, 6P, MALE
CN9004 1-573-538-11 s CONNECTOR, BB 8P, MALE
CN9005 1-565-213-11 o PLUG, BB 16P, MALE
C4
C5
                1-162-915-11 s CERAMIC, CHIP 10PF 50V
1-164-005-11 s CERAMIC, CHIP 0.47uF 25V
1-164-005-11 s CERAMIC, CHIP 0.47uF 25V
C6
Č8
                1-566-581-11 s CONNECTOR, DIN 50P, FEMALE
1-566-536-11 s CONNECTOR, 20P
1-566-531-11 s CONNECTOR, FPC (ZIF) 15P
CN4001
CN4002
CN4003
                8-719-800-76 s DIODE 1SS226
8-719-800-76 s DIODE 1SS226
                                                                                                                DUS-489 BOARD
                                                                                                                Ref. No. or Q'ty Part No.
                                                                                                                                                         SP Description
 IC1
                8-759-981-58 s IC RC2043MD
                 1-410-380-31 s INDUCTOR, CHIP 8.2uH
1-410-380-31 s INDUCTOR, CHIP 8.2uH
                                                                                                                                1-641-894-11 o PRINTED CIRCUIT BOARD, DUS-489
 L2
                                                                                                                                 1-135-149-21 s TANTALUM, CHIP 2.2uF 10% 6.3V
                 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-218-288-11 s METAL, CHIP 300 5% 1/16W 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W
 R1
R2
R3
R4
                                                                                                                                8-729-905-18 s TRANSISTOR DTC144EU
8-729-907-00 s TRANSISTOR DTC114EU
 R5
                                                                                                                                 1-216-833-11 s METAL, CHIP 10K 0.5% 1/10W
                                                                                                                R1
                 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W 1-216-809-11 s METAL, CHIP 100 5% 1/16W 1-216-809-11 s METAL, CHIP 100 5% 1/16W
 R6
 R7
                                                                                                                DUS-852 BOARD
                                                                                                                Ref. No.
                                                                                                                or Q'ty Part No.
                                                                                                                                                        SP Description
 CN-505 BOARD
                                                                                                                                1-641-735-11 o PRINTED CIRCUIT BOARD, DUS-852
                                                                                                                1pc
Ref. No.
or Q'ty Part No.
                                        SP Description
                                                                                                                C601
                                                                                                                                1-135-091-00 s TANTALUM, CHIP 1uF 20% 16V
                 1-640-275-11 o PRINTED CIRCUIT BOARD, CN-505
3-171-682-01 o BRACKET, DD CONVERTER
7-621-773-86 s SCREW +B 2.6X4
                                                                                                                                8-759-245-04 s IC TC4S584F
8-759-209-57 s IC TC4S69F
                                                                                                                IC601
 1pc
                                                                                                                IC602
 3pcs
                                                                                                                                1-216-109-00 s METAL, CHIP 330K 5% 1/10W 1-216-073-00 s METAL, CHIP 10K 5% 1/10W
                                                                                                                R602
                 1-124-563-11 s ELECT 2200uF 20% 25V
 C1
                                                                                                                R604
```

D1

D2

8-719-908-00 s ESAC33-02CS

8-719-911-55 s DIODE U05G 8-719-911-55 s DIODE U05G

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HP-50 BOARD	KY-211 BOARD
Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description
lpc A-6754-347-A o MOUNTED CIRCUIT BOARD, HP-50 lpc 1-640-278-11 o PRINTED CIRCUIT BOARD, HP-50	1pc 1-640-274-11 o PRINTED CIRCUIT BOARD, KY-211
C1 1-161-047-00 s CERANTIC 0.0047uF 10% 25V	CN1 1-565-143-11 o CONNECTOR, 10P, MALE
C2 1-161-047-00 s CERAMIC 0.0047uF 10% 25V	D1 8-719-991-17 s DIODE GL1HD111 D2 8-719-991-17 s DIODE GL1HD111
CN9101 1-573-537-11 s CONNECTOR, BB 6P, MALE	D3 8-719-991-17 s DIODE GL1HD111
J1 1-507-980-41 s JACK, MINI	R1 1-216-819-11 s METAL, CHIP 680 5% 1/16W R2 1-216-819-11 s METAL, CHIP 680 5% 1/16W
R1 1-249-395-11 s CARBON 15 5% 1/4W R2 1-249-395-11 s CARBON 15 5% 1/4W	R3 1-216-819-11 s METAL, CHIP 680 5% 1/16W
S9101 1-570-610-11 s SWITCH, TOGGLE S9102 1-570-610-11 s SWITCH, TOGGLE	\$1
R2 1-249-395-11 s CARBON 15 5% 1/4W S9101 1-570-610-11 s SWITCH, TOGGLE	S1 1-570-909-11 s SWITCH, TACTIL (REFLOW TYPE) S2 1-570-909-11 s SWITCH, TACTIL (REFLOW TYPE) S3 1-570-909-11 s SWITCH, TACTIL (REFLOW TYPE) S4 1-570-909-11 s SWITCH, TACTIL (REFLOW TYPE)

## IO-61 BOARD

Ref. No	).	SP Description	MB-362 I	BOARD	
lpc		o PRINTED CIRCUIT BOARD, 10-61	Ref. No. or Q'ty	Part No.	SP Description
C1 C2 C3	1-161-051-00	D s CERAMIC 0.01uF 10% 50V D s CERAMIC 0.01uF 10% 50V D s CERAMIC 0.01uF 10% 50V	lpc lpc 2pcs		o MOUNTED CIRCUIT BOARD, MB-362 o BRACKET (A), MB s SCREW
CN9 <b>20</b> 1	1-506-487-11	s CONNECTOR, 8P, MALE	CN101   1-566-520-11 s CONNECTOR, FPC 20P CN102   1-566-515-11 s CONNECTOR, FPC 15P CN103   1-573-727-11 s CONNECTOR, FPC 25P CN104   1-506-730-11 o CONNECTOR, 40P, MALE CN105   1-568-077-11 s CONNECTOR, 16P, FEMALE		
R1	1-249-404-00	D s CARBON 82 5% 1/4W		1-573-727-11 1-506-730-11	s CONNECTOR, FPC 25P o CONNECTOR, 40P, MALE
			CN107 CN108	1-506-468-11 1-506-469-11	s CONNECTOR, 20P, FEMALE s CONNECTOR, 3P, MALE s CONNECTOR, 4P, MALE s CONNECTOR, 8P, MALE

MB-363 BOARD			SS-46P BOARD		
Ref. No.		SP Description	Ref. No.		SP Description
lpc lpc lpc	A-6754-345-A 3-172-695-01 3-171-677-01	o MOUNTED CIRCUIT BOARD, MB-363 o HOLDER, CN o SUPPORT, HEXAGON	lpc 2pcs	A-6715-457-A 3-171-681-01	o MOUNTED CIRCUIT BOARD, SS-46P o HOLDER, GP2S09
lpc 3pcs C1	7-621-773-86	o BRACKET (B), MB s SCREW +B 2.6X4 b DOUBLE LAYERS 0.33FARAD 5.5V	C1 C2 C3 C4	1-162-957-11 1-164-227-11	S CERAMIC, CHIP 0.1uF 25V S CERAMIC, CHIP 220PF 5% 50V S CERAMIC, CHIP 0.022uF 10% 25V S ELECT, CHIP 10uF 20% 16V
C2	1-124-557-11	s ELECT 1000uF 20% 25V	C5	1-126-401-11	s ELECT, CHIP 1uF 20% 50V
CN1 CN2 CN3 CN4 CN5	1-566-516-11 1-565-209-11 1-506-487-11 1-506-484-11 1-564-707-11	S CONNECTOR, FPC 16P S CONNECTOR, FPC 26P, FEMALE S CONNECTOR, 8P, MALE C CONNECTOR, 5P, MALE O CONNECTOR, 5P, MALE	C6 C8 C9 C10 C11	1-162-917-11 1-162-917-11 1-162-975-11	S ELECT, CHIP 4.7uF 20% 35V S CERAMIC, CHIP 15PF 5% 50V S CERAMIC, CHIP 15PF 5% 50V S CERAMIC, CHIP 24PF 5% 50V S CERAMIC, CHIP 24PF 5% 50V
CN6 CN7 CN8 CN9 CN10	1-506-482-11 1-564-725-11 1-569-335-11 1-565-214-11 1-573-727-11	s CONNECTOR, 3P, MALE s CONNECTOR, 9P, MALE s CONNECTOR, BB 9P, MALE o SOCKET, BB 16P, FEMALE s CONNECTOR, FPC 25P	C13 C14 C15 C16 C17	1-162-964-11 1-162-964-11 1-135-091-00	S TANTALUM, CHIP 1uF 10% 16V S CERAMIC, CHIP 0.001uF 10% 50V S CERAMIC, CHIP 0.001uF 10% 50V S TANTALUM, CHIP 1uF 10% 16V S CERAMIC, CHIP 0.01uF 10% 25V
CN11 CN12	1-565-214-11 1-506-473-11	l s CONNECTOR, FPC 25P l o SOCKET, BB 16P, FEMALE l s CONNECTOR, 8P, MALE	C18 C19 C20 C21 C23	1-164-156-11 1-162-916-11 1-162-916-11	OS TANTALUM, CHIP 1uF 10% 16V IS CERAMIC, CHIP 0.1uF 25V IS CERAMIC, CHIP 12PF 5% 50V IS CERAMIC, CHIP 12PF 5% 50V IS CERAMIC, CHIP 12PF 10% 25V
SE-60 BOARD Ref. No.		C24 C25 C26 C141 C151	1-164-15 <b>6</b> -11 1-162-964-11 1-163-809-11	IS CERAMIC, CHIP 0.001uF 10% 50V IS CERAMIC, CHIP 0.1uF 25V IS CERAMIC, CHIP 0.001uF 10% 50V IS CERAMIC, CHIP 0.047uF 10% 25V IS ELECT, CHIP 47uF 20% 6.3V	
lpc lpc	1-569-193-1 1-622-630-1	SP Description  l o CONTACT, FEMALE l o PRINTED CIRCUIT BOARD, SE-60	C152 C154 C155 C156	1-126-390-11 1-126-390-11 1-126-390-11	s ELECT, CHIP 22uF 20% 6.3V s ELECT, CHIP 22uF 20% 6.3V s ELECT, CHIP 22uF 20% 6.3V s ELECT, CHIP 22uF 20% 6.3V
CN1 <b>07</b> PH1		O HOUSING, 3P	C157		s elect, chip 22uf 20% 6.3V s elect 100uf 20% 25V
R1	1-249-412-1	2 s PHOTO INTERRUPTER GP-11.04 1 s CARBON 390 5% 1/4W	C160 C161 C162 C163	1-164-227-11 1-164-227-11 1-164-227-11	S CERAMIC, CHIP 0.022uF 10% 25V S ELECT, CHIP 4.7uF 20% 35V
SE-164 Ref. No			C164 C201 C202 C203 C204	1-163-809-11 1-162-927-11 1-163-809-11	S CERAMIC, CHIP 0.047uF 10% 25V S CERAMIC, CHIP 0.047uF 10% 25V S CERAMIC, CHIP 100PF 5% 50V S CERAMIC, CHIP 0.047uF 10% 25V S CERAMIC, CHIP 100PF 5% 50V
or Q'ty Part No. SP Description		C205 C206	1-164-156-11 1-164-677-11	l s CERAMIC, CHIP 0.1uF 25V l s CERAMIC, CHIP 0.033uF 10% 16V	
lpc lpc lpc lpc	1-568-030-1 1-569-193-1	11 o CONTACT, FEMALE 11 o CONTACT, FEMALE 11 o CONTACT, FEMALE 11 o HOUSING, 2P 11 o PRINTED CIRCUIT BOARD, SE-164 81 s SENSOR, CONDENSATION 11 o HOUSING, 7P	C207 C208 C209	1-135-211-11 1-135-211-11	Is CERAMIC, CHIP 0.0033uF 10% 50V Is TANTALUM, CHIP 6.8uF 20% 6.3V Is TANTALUM, CHIP 6.8uF 20% 6.3V
1pc CN2	1-806-682-8		C210 C211 C212 C213 C214	1-162-963-11 1-162-959-11 1-163-809-11	IS CERAMIC, CHIP 0.01 IF 10% 25V IS CERAMIC, CHIP 680PF 1 0% 50V IS CERAMIC, CHIP 330PF 5 50V IS CERAMIC, CHIP 0.04 UF 10% 25V IS CERAMIC, CHIP 0.008 UF 10% 25V
			C215 C216 C217 C218 C219	1-126-630-11 1-162-965-11 1-163-809-11	L S CERAMIC, CHIP 0.0047uF 10% 50V L S ELECT 82uF 20% 25V L S CERAMIC, CHIP 0.0015uF 10% 50V L S CERAMIC, CHIP 0.047uF 10% 25V L S CERAMIC, CHIP 0.0072uF 10% 50V

## (SS-46P BOARD)

(00 101 20122)	(CO)-401 DUMP)
Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description
C220 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V C221 1-126-630-11 s ELECT 82uF 20% 25V C222 1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V	C518 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-135-091-00 s TANTALUM, CHIP 1uF 10% 16V
C223 1-164-156-11 s CERAMIC, CHIP 0. 1uF 25V C224 1-162-964-11 s CERAMIC, CHIP 0. 001uF 10% 50V	CN1 1-562-773-11 o CONNECTOR, 40P, FEMALE CN2 1-506-478-11 s CONNECTOR, 13P, MALE CN3 1-506-472-11 s CONNECTOR, 7P, MALE
C225 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V C226 1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V C227 1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V	CN4 1-506-467-11 s CONNECTOR, 2P, MALE CN5 1-506-467-11 s CONNECTOR, 2P, MALE
C228 1-164-156-11 s CERAMIC, CHIP 0. luF 25V C229 1-164-156-11 s CERAMIC, CHIP 0. luF 25V	CN6 1-565-143-11 o CONNECTOR, 10P, MALE CN7 1-506-467-11 s CONNECTOR, 2P, MALE CN101 1-506-467-11 s CONNECTOR, 2P, MALE
C230 1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V C231 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C233 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V	CN102 1-506-467-11 s CONNECTOR, 2P, MALE CN103 1-506-468-11 s CONNECTOR, 3P, MALE
C234 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V	CN201 1-506-469-11 s CONNECTOR, 4P, MALE CN202 1-506-467-11 s CONNECTOR, 2P, MALE CN203 1-506-474-11 s CONNECTOR, 9P, MALE
C236 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V C237 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V C238 1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V	CN204 1-506-468-11 s CONNECTOR, 3P, MALE CN205 1-506-467-11 s CONNECTOR, 2P, MALE
C239 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V C240 1-162-964-11 s CERAMIC, CHIP 0.001uF 10% 50V	CN206 1-580-536-11 s CONNECTOR, 14P, MALE
C241 1-162-966-11 s CERAMIC, CHIP 0.0022uF 10% 50V C242 1-162-966-11 s CERAMIC, CHIP 0.0022uF 10% 50V C243 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V C244 1-126-630-11 s ELECT 20% 25V C245 1-124-489-11 s ELECT 150uF 20% 25V	D1 8-719-941-09 s DIODE DAP202U D2 8-719-105-52 s DIODE RD3.6M-B2 D105 8-719-106-17 s DIODE RD6.8M-B2 D202 8-719-941-09 s DIODE DAP202U D204 8-719-106-89 s DIODE RD15M-B2
C263 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V	D205 8-719-981-01 s DIODE ERA81-004 D206 8-719-981-01 s DIODE ERA81-004
C401 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V C402 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V C403 1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V C404 1-162-966-11 s CERAMIC, CHIP 0.0022uF 10% 50V	D207 8-719-981-01 s DIODE ERA81-004 D401 8-719-941-86 s DIODE DAN202U D402 8-719-941-09 s DIODE DAP202U
C405 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V 1-163-207-00 s CERAMIC 0.0012uF 5% 50V 1-126-390-11 s ELECT, CHIP 22uF 20% 6.3V C408 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V	D403 8-719-981-01 s D10DE ERA81-004 D501 8-719-941-09 s D10DE DAP202U D502 8-719-941-86 s D10DE DAN202U D503 8-719-200-02 s D10DE 10E2 D504 8-719-941-86 s D10DE DAN202U
C410 1-162-965-11 s CERAMIC. CHIP 0.0015uF 10% 50V	D505 8-719-200-02 s DIODE 10E2 D506 8-719-200-02 s DIODE 10E2
C411 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V C412 1-126-630-11 s ELECT 82uF 20% 25V C413 1-162-968-11 s CERAMIC, CHIP 0.0047uF 10% 50V C415 1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V	D507 8-719-941-86 s DIODE DAN202U D508 8-719-941-86 s DIODE DAN202U D509 8-719-106-45 s DIODE RD9.1M-B3
C416 1-126-630-11 s ELECT 82uF 20% 25V	El 1-535-877-22 o CHIP, TP E2 1-535-877-22 o CHIP, TP
C417	E3 1-535-877-22 o CHIP, TP  IC1 8-752-835-49 s IC CXP80624-264Q
C503 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V C504 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V	IC2 8-759-518-79 s IC MB88325PF IC3 8-759-981-65 s IC LM2903M IC4 8-759-940-45 s IC S-8054HN-CB
C505 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V C506 1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V	IC5 8-759-009-51 s IC MC14538BF
C507 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V	IC6 8-759-925-80 s IC SN74HC14NS IC7 8-759-925-74 s IC TC74HC04NS IC12 8-759-009-51 s IC MC14538BF
C509 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V C510 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V C511 1-124-343-00 s ELECT 2200uF 20% 16V	IC13 8-759-008-82 s IC MC14013BF IC14 8-759-009-51 s IC MC14538BF
C512 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V 1-164-156-11 s CERAMIC, CHIP 0.1uF 25V	IC15 8-759-209-57 s IC TC4S69F IC16 8-759-008-79 s IC MC14011BF
C514 1-124-478-11 s ELECT 100uF 20% 25V C515 1-124-343-00 s ELECT 2200uF 20% 16V C516 1-164-146-11 s CERAMIC, CHIP 0.0033uF 10% 50V	IC17 8-759-234-13 s IC TC4S30F IC103 8-759-948-05 s IC BA6229 IC104 8-759-150-61 s IC UPC78L05T
C517 1-164-146-11 s CERAMIC, CHIP 0.0033uF 10% 50V	IC201 8-752-835-48 s IC CXP80624-265Q

R212

R213

R92

R93

R333 R334

R271

R272

1-216-821-11 s METAL, CHIP 1K 5% 1/16W

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(SS-46P BOARD)
                                                                                                                                         (SS-46P BOARD)
Ref. No.
                                                                                                                                         Ref. No.
or Q'ty Part No.
                                                  SP Description
                                                                                                                                        or Q'ty Part No.
                                                                                                                                                                                           SP Description
                    1-216-835-11 s METAL, CHIP 15K 5N 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-864-11 s METAL, CHIP 0 5% 1/16W
                                                                                                                                                            1-216-841-11 s METAL, CHIP 47K 5% 1/16W
1-216-837-11 s METAL, CHIP 22K 5% 1/16W
1-216-817-11 s METAL, CHIP 470 5% 1/16W
1-216-818-11 s METAL, CHIP 560 5% 1/16W
1-216-849-11 s METAL, CHIP 220K 5% 1/16W
R347
                                                                                                                                         R518
R348
                                                                                                                                         R519
R349
                                                                                                                                         R520
R350
                                                                                                                                         R521
R352
                                                                                                                                         R522
                    1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-853-11 s METAL, CHIP 470K 5% 1/16W 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
                                                                                                                                                            1-216-851-11 s METAL, CHIP 330K 5% 1/16W 1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
R401
                                                                                                                                         R602
R402
                                                                                                                                         R604
R403
                                                                                                                                         R605
R404
                                                                                                                                         R606
R405
                                                                                                                                                            1-237-040-11 s RES, ADJ METAL 200K
1-237-040-11 s RES, ADJ METAL 200K
1-237-035-11 s RES, ADJ METAL 5K
1-237-036-11 s RES, ADJ METAL 5K
                                                                                                                                         RV4
                    1-216-829-11 s METAL, CHIP 4.7% 5% 1/16W 1-216-845-11 s METAL, CHIP 100W 5% 1/16W
R406
                                                                                                                                         RV5
R407
                                                                                                                                         RV201
                    1-216-831-11 s METAL, CHIP 6.8K 5% 1/16W
1-216-853-11 s METAL, CHIP 4.70K 5% 1/16W
1-216-829-11 s METAL, CHIP 4.7K 5% 1/16W
R408
                                                                                                                                         RV202
R409
                                                                                                                                                                                                            ADJ METAL 10K
                                                                                                                                         RV203
                                                                                                                                                             1-237-036-11 s RES.
R410
                                                                                                                                                             1-237-040-11 s RES, ADJ METAL 200K
1-237-040-11 s RES, ADJ METAL 200K
1-237-040-11 s RES, ADJ METAL 200K
                                                                                                                                         RV204
                    1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W 1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W
R411
                                                                                                                                         RV205
                                                                                                                                         RV206
R412
R413
R414
                                                                                                                                        S1
S2
S3
S4
                                                                                                                                                             1-572-719-11 s SWITCH, PUSH
1-572-719-11 s SWITCH, PUSH
R415
                                                                                                                                                             1-572-719-11 s SWITCH, PUSH
                    1-216-845-11 s METAL, CHIP 100K 5% 1/16W 1-216-836-11 s METAL, CHIP 18K 5% 1/16W 1-216-839-11 s METAL, CHIP 33K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-837-11 s METAL
R416
                                                                                                                                                             1-572-719-11 s SWITCH, PUSH
R417
                                                                                                                                         S5
                                                                                                                                                             1-571-275-31 s SWITCH, SLIDE
R418
R419
                                                                                                                                         SP1
                                                                                                                                                            1-566-388-11 s CONNECTOR 8P, MALE
R420
                     1-216-840-11 s METAL,
                                                                          CHIP 39K 5% 1/16W
                                                                                                                                         THI
                                                                                                                                                            1-808-656-11 s THERMISTOR
                     1-216-836-11 s METAL, CHIP 18K 5% 1/16W
                    1-216-843-11 s METAL, CHIP 168K 5% 1/16W
1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W
1-216-822-11 s METAL, CHIP 1.2K 5% 1/16W
1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
                                                                                                                                                            1-535-877-22 o CHIP, TP
R422
                                                                                                                                         TP1
 R423
                                                                                                                                         TP2
 R424
                                                                                                                                         TP3
R425
                                                                                                                                         TP4
                                                                                                                                         TP5
                   1-216-827-11 s METAL, CHIP 3.3K 5% 1/16W
1-216-831-11 s METAL, CHIP 6.8K 5% 1/16W
1-216-839-11 s METAL, CHIP 33K 5% 1/16W
1-216-827-11 s METAL, CHIP 3.3K 5% 1/16W
1-216-821-11 s METAL, CHIP 1K 5% 1/16W
R426
                                                                                                                                                            1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R427
                                                                                                                                         TP6
R428
                                                                                                                                         TP7
R429
                                                                                                                                         TP14
                                                                                                                                         TP15
R430
                                                                                                                                                            1-535-877-22 o CHIP.
                                                                                                                                        TP16
                    1-216-821-11 s METAL, CHIP 1K 5% 1/16W
R431
                                                                                                                                                           1-535-877-22 o CHIP, TP
R432
                                                                                                                                         TP17
R433
                                                                                                                                         TP18
R434
                                                                                                                                         TP19
                    1-216-830-11 s METAL, CHIP 5.6K 5% 1/16W
R435
                                                                                                                                        TP20
                                                                                                                                        TP103
                    1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W 1-216-804-11 s METAL, CHIP 39 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W
R436
R437
                                                                                                                                         TP201
                                                                                                                                                            1-535-877-22 o CHIP,
R501
                                                                                                                                                            1-535-877-22 o CHIP, TP
                                                                                                                                         TP202
R502
                                                                                                                                                            1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
                                                                                                                                         TP203
                     1-218-883-11 s METAL, CHIP 33K 0.50% 1/16W
R503
                                                                                                                                         TP204
                                                                                                                                         TP205
                    1-216-841-11 s METAL, CHIP 47% 5% 1/16W
1-216-857-11 s METAL, CHIP 1M 5% 1/16W
1-216-833-11 s METAL, CHIP 10K 5% 1/16W
1-216-845-11 s METAL, CHIP 10OK 5% 1/16W
1-216-817-11 s METAL, CHIP 470 5% 1/16W
R504
                                                                                                                                                            1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R505
                                                                                                                                         TP206
R506
                                                                                                                                         TP207
                                                                                                                                                            1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
R507
                                                                                                                                         TP208
R508
                                                                                                                                        TP209
                                                                                                                                        TP210
                    1-216-841-11 s METAL, CHIP 47K 5N 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5N 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W
R509
                                                                                                                                                           1-535-877-22 o CHIP, TP
R510
                                                                                                                                        TP211
R511
                                                                                                                                        TP212
R512
                                                                                                                                        TP214
R513
                                                                                                                                        TP215
                                                                                                                                        TP216
                   1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W
R514
R515
                                                                                                                                        TP218
                                                                                                                                                           1-535-877-22 o CHIP, TP
R516
                                                                                                                                        TP401
R517
                                                                                                                                                            1-535-877-22 o CHIP,
                                                                                                                                        TP402
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(SS-46P BOARD)
                                                                                                                                                             TC-60P BOARD
                                                                                                                                                             Ref. No. or Q'ty Part No.
Ref. No.
or Q'ty Part No.
                                                      SP Description
                                                                                                                                                                                                                    SP Description
                                                                                                                                                                                   A-6713-470-A o MOUNTED CIRCUIT BOARD, TC-60P
3-171-678-01 o HOLDER, LCD
3-171-679-01 o HOLDER, LED
                    1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
TP404
                                                                                                                                                              lpc
                                                                                                                                                              1pc
TP406
                    1-535-877-22 o CHIP, TP
                                                                                                                                                                                   1-135-210-11 s TANTALUM, CHIP 4.7uF 20% 10V

1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V

1-162-916-11 s CERAMIC, CHIP 12PF 5% 50V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
                      \begin{array}{l} 1\text{-}567\text{-}885\text{-}11 \;\; \text{s} \;\; \text{CRYSTAL} \;\; 12\text{.} \; \text{OMHz} \\ 1\text{-}579\text{-}458\text{-}11 \;\; \text{s} \;\; \text{CRYSTAL} \;\; 17\text{.} \; 734475\text{MHz} \\ 1\text{-}567\text{-}885\text{-}11 \;\; \text{s} \;\; \text{CRYSTAL} \;\; 12\text{.} \; \text{OMHz} \end{array}
X1
                                                                                                                                                              C2
                                                                                                                                                             C3
C5
X2
X201
                                                                                                                                                             Č6
                                                                                                                                                                                  1-162-952-11 s CERAMIC, CHIP 82PF 5% 50V
1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V
1-135-166-21 s TANTALUM, CHIP 470F 10% 10V
1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V
1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V
                                                                                                                                                              C7
                                                                                                                                                              C8
                                                                                                                                                              Č9
                                                                                                                                                              C101
SW-457 BOARD
                                                                                                                                                              C102
Ref. No. or Q'ty Part No.
                                                                                                                                                              C103
                                                                                                                                                                                 1-128-049-11 s ELECT 1uF 50V
1-128-049-11 s ELECT 1uF 50V
1-128-049-11 s ELECT 1uF 50V
                                                  SP Description
                                                                                                                                                              C104
                                                                                                                                                              C105
                      1-162-941-11 s CERAMIC, CHIP 10PF 50V
1-162-941-11 s CERAMIC, CHIP 10PF 50V
 1pc
                                                                                                                                                              C106
 1pc
                                                                                                                                                              C107
1pc
                                                                                                                                                                                1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V
1-162-949-11 s CERAMIC, CHIP 47PF 5% 50V
1-135-210-11 s TANTALUM, CHIP 4.7uF 20% 10V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
                                                                                                                                                              C108
                                                                                                                                                              C109
C110
CN1005 1-569-195-31 o HOUSING, 2P
D1
                       8-719-902-27 s DIODE EBR3402S
                                                                                                                                                              C111
                                                                                                                                                              C112
S1
                      1-570-608-11 s SWITCH, TOGGLE
                                                                                                                                                                                  1-135-166-21 s TANTALUM, CHIP 47uF 10% 10V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V
                                                                                                                                                              C113
                                                                                                                                                              C115
                                                                                                                                                              C116
                                                                                                                                                              C117
                                                                                                                                                              C118
                                                                                                                                                                                  1-163-137-00 s CERAMIC, CHIP 680PF 5% 50V

1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V

1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V

1-128-049-11 s ELECT 1uF 50V

1-128-049-11 s ELECT 1uF 50V
SW-474 BOARD
                                                                                                                                                              C119
C201
C202
Ref. No. or Q'ty Part No.
                                                       SP Description
                                                                                                                                                              C203
                                                                                                                                                              C204
1pc 1-640-279-11 o PRINTED CIRCUIT BOARD, SW-474 CB1 1-532-525-00 s BREAKER, CIRCUIT 6.3A 125V CN6004 1-564-704-11 o PIN HEADER, STRAIGHT 2P
                                                                                                                                                              C205
                                                                                                                                                                                  1-128-049-11 s ELECT 1uF 50V
                                                                                                                                                                                1-162-941-11 s CERAMIC, CHIP 10PF 50V
1-162-941-11 s CERAMIC, CHIP 10PF 50V
1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V
                                                                                                                                                              C206
                                                                                                                                                              C207
                                                                                                                                                             C208
                                                                                                                                                              C209
                                                                                                                                                                                 1-162-949-11 s CERAMIC, CHIP 47PF 5% 50V
1-135-210-11 s TANTALUM, CHIP 4.7uF 20% 10V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-135-166-21 s TANTALUM, CHIP 47uF 10% 10V
1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
                                                                                                                                                              C210
                                                                                                                                                              C211
                                                                                                                                                             C212
C213
                                                                                                                                                              C214
                                                                                                                                                                                 1-135-157-21 s TANTALUM 10uF 10% 6.3V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-162-965-11 s CERAMIC, CHIP 0.0015uF 10% 50V

1-163-137-00 s CERAMIC, CHIP 680PF 5% 50V
                                                                                                                                                              C216
                                                                                                                                                              C217
                                                                                                                                                              C218
                                                                                                                                                              C219
                                                                                                                                                                                  1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-135-180-21 s TANTALUM 33uF 10% 10V
1-135-159-21 s TANTALUM, CHIP 10uF 10% 20V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
                                                                                                                                                              C303
                                                                                                                                                             C304
C306
                                                                                                                                                              C403
                                                                                                                                                              C404
                                                                                                                                                                                 1-135-180-21 s TANTALUM 33uF 10% 10V
1-135-177-21 s TANTALUM, CHIP 1uF 10% 25V
1-135-177-21 s TANTALUM, CHIP 1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-162-970-11 s CERAMIC, CHIP 0.01uF 10% 25V
                                                                                                                                                             C406
                                                                                                                                                             C500
                                                                                                                                                             C501
                                                                                                                                                             C502
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(TC-60P BOARD)
                                                                                                                                                                          (TC-60P BOARD)
 Ref. No.
                                                                                                                                                                          Ref. No. or Q'ty Part No.
 or Q'ty Part No. SP Description
                                                                                                                                                                                                                             SP Description
                        8-759-908-16 s IC TL072CPS
8-759-300-71 s IC HD14053BFP
8-759-981-92 s IC RC4558M
8-759-100-94 s IC UPC358G2
8-759-112-06 s IC UPC78N05H
                                                                                                                                                                                                 8-729-117-32 s TRANSISTOR 2SC4177
8-729-117-32 s TRANSISTOR 2SC4177
8-729-907-00 s TRANSISTOR DTC114EU
8-729-117-32 s TRANSISTOR 2SC4177
8-729-117-32 s TRANSISTOR 2SC4177
  IC205
                                                                                                                                                                          0204
  IC301
                                                                                                                                                                           Q205
  IC303
IC304
                                                                                                                                                                           Q206
                                                                                                                                                                           Q207
  IC500
                        8-759-209-15 s IC TC4SU69F
8-759-980-28 s IC RH5VA30CA
8-759-009-12 s IC MC14071BF
8-759-209-15 s IC TC4SU69F
8-759-009-10 s IC MC14069UBF
                                                                                                                                                                                                8-729-117-32 s TRANSISTOR 2SC4177
8-729-106-68 s TRANSISTOR 2SC1615A-CP
8-729-117-16 s TRANSISTOR 2SA1611-M6
8-729-905-18 s TRANSISTOR DTC144EU
8-729-202-62 s TRANSISTOR 2SD1221
  IC501
                                                                                                                                                                          Q401
                                                                                                                                                                          Q501
Q502
Q503
Q504
  IC502
  IC503
  IC504
  IC505
                        8-759-209-90 s IC TC4S71F
8-759-009-12 s IC MC14071BF
8-759-939-41 s IC S-81230AG-RB
8-759-008-82 s IC MC14013BF
8-759-300-71 s IC HD14053BFP
  IC506
                                                                                                                                                                          Q505
                                                                                                                                                                                                 8-729-120-28 s TRANSISTOR 2SC1623
  IC507
IC508
IC509
                                                                                                                                                                                                 8-729-109-41 s TRANSISTOR 2SK739-Z
8-729-109-41 s TRANSISTOR 2SK739-Z
8-729-905-18 s TRANSISTOR DTC144EU
8-729-209-07 s TRANSISTOR 2SC4213-B
                                                                                                                                                                          Q506
Q507
Q508
  IC510
                                                                                                                                                                           Q510
                        8-759-009-51 s IC MC14538BF
8-759-906-53 s IC TL062CPS
8-759-939-41 s IC S-81230AG-RB
8-759-008-36 s IC MC74HC4049F
8-759-146-73 s IC CXD8042Q-502
                                                                                                                                                                                                 8-729-117-32 s TRANSISTOR 2SC4177
8-729-117-16 s TRANSISTOR 2SA1611-M6
8-729-117-32 s TRANSISTOR 2SC4177
  IC511
                                                                                                                                                                          Q511
                                                                                                                                                                          0512
0702
0703
  IC512
  IC513
  IC514
                                                                                                                                                                                                 8-729-141-48 s TRANSISTOR 2SB624-BV345
8-729-141-48 s TRANSISTOR 2SB624-BV345
  IC515
                                                                                                                                                                          Q704
                        Q705
Q706
  IC516
                                                                                                                                                                                                 8-729-905-18 s TRANSISTOR DTC144EU
8-729-141-75 s TRANSISTOR 2SD596DV345
  IC517
 IC518
IC519
                                                                                                                                                                                                 1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-815-11 s METAL, CHIP 330 5% 1/16W 1-216-839-11 s METAL, CHIP 33K 5% 1/16W 1-216-806-11 s METAL, CHIP 56 5% 1/16W
  IC520
                                                                                                                                                                          R3
                                                                                                                                                                          R4
                        8-759-700-45 s IC NJM4556M-A
8-759-300-71 s IC HD14053BFP
8-759-111-56 s IC UPC4572G2
8-759-300-71 s IC HD14053BFP
8-759-906-53 s IC TL062CPS
  IC521
                                                                                                                                                                          R5
  IC522
                                                                                                                                                                         R6
  IC523
                                                                                                                                                                                                1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
  IC524
                                                                                                                                                                         R7
 IC525
                                                                                                                                                                          R8
                                                                                                                                                                         R9
                       8-759-300-71 s IC HD14053BFP
8-759-009-22 s IC MC14094BF
8-759-209-90 s IC TC4S71F
8-759-209-90 s IC TC4S71F
8-759-710-77 s IC NJM4560MD
 IC526
                                                                                                                                                                         R10
 IC527
                                                                                                                                                                         R11
 IC528
 IC529
                                                                                                                                                                                                1-216-833-11 s METAL, CHIP 10K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
                                                                                                                                                                         R12
 TC702
                                                                                                                                                                         R13
                                                                                                                                                                         R14
 IC703
                       8-759-700-50 s IC NJM386M
                                                                                                                                                                         R15
                                                                                                                                                                         R16
                       1-410-380-31 s INDUCTOR, CHIP 8.2uH
1-408-797-11 s INDUCTOR, CHIP 470UH
 L101
                                                                                                                                                                                               1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
 L102
                                                                                                                                                                         R17
 L201
                                                                                                                                                                         R18
 L202
                                                                                                                                                                         R19
 L701
                                                                                                                                                                         R20
                                                                                                                                                                         R21
 LCD1
                        1-807-981-21 s DISPLAY PANEL, LIQUID CRYSTAL
                                                                                                                                                                                               1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W
                       8-729-905-18 s TRANSISTOR DTC144EU
8-729-230-49 s TRANSISTOR 2SC2712-YG
8-729-230-49 s TRANSISTOR 2SC2712-YG
8-729-905-18 s TRANSISTOR DTC144EU
8-729-117-32 s TRANSISTOR 2SC4177
                                                                                                                                                                         R23
Q3
Q4
Q5
Q6
                                                                                                                                                                        R24
R25
                                                                                                                                                                        R26
                                                                                                                                                                                              1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-216-857-11 s METAL, CHIP 1M 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-826-11 s METAL, CHIP 2.7K 5% 1/16W
                                                                                                                                                                        R27
 Q101
                       8-729-271-31 s TRANSISTOR 2SC2713G
                                                                                                                                                                        R28
                       8-729-117-32 s TRANSISTOR 2SC4177
8-729-905-18 s TRANSISTOR DTC144EU
8-729-117-32 s TRANSISTOR 2SC4177
8-729-117-32 s TRANSISTOR 2SC4177
 Q102
                                                                                                                                                                        R29
 Q103
                                                                                                                                                                        R30
 Q104
                                                                                                                                                                        R31
 Q105
                                                                                                                                                                                             1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-849-11 s METAL, CHIP 220K 5% 1/16W
                                                                                                                                                                        R32
                       8-729-907-00 s TRANSISTOR DTC114EU
8-729-117-32 s TRANSISTOR 2SC4177
8-729-271-31 s TRANSISTOR 2SC2713G
8-729-117-32 s TRANSISTOR 2SC4177
Q106
Q107
Q201
                                                                                                                                                                        R33
                                                                                                                                                                        R34
                                                                                                                                                                        R35
 Q202
                       8-729-905-18 s TRANSISTOR DTC144EU
 0203
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(10-001 DONED)
Ref. No. or Q'ty Part No. SP Description
R738 1-216-812-11 s METAL, CHIP 180 5% 1/16W R739 1-216-812-11 s METAL, CHIP 180 5% 1/16W R740 1-216-812-11 s METAL, CHIP 180 5% 1/16W R741 1-216-821-11 s METAL, CHIP 18 5% 1/16W R742 1-216-836-11 s METAL, CHIP 18K 5% 1/16W
R743 1-218-671-11 s METAL, CHIP 130 0.50% 1/16W R744 1-216-839-11 s METAL, CHIP 33K 5% 1/16W R745 1-216-849-11 s METAL, CHIP 220K 5% 1/16W R746 1-216-834-11 s METAL, CHIP 12K 5% 1/16W
R747 1-216-849-11 s METAL, CHIP 220K 5% 1/16W
RV01 1-237-038-11 s RES, ADJ, METAL 50K RV302 1-228-476-00 s RES, ADJ, METAL 50K RV402 1-228-476-00 s RES, ADJ, METAL 50K RV700 1-237-035-11 s RES, ADJ, METAL 5K RV701 1-237-039-11 s RES, ADJ, METAL 100K
RV704 1-228-471-00 s RES, ADJ, METAL 1K
\$\text{S3}\$ 1-570-832-11 s SWITCH, SLIDE \$\text{S4}\$ 4-570-832-11 s SWITCH, SLIDE \$\text{S5}\$ 1-554-303-21 s SWITCH, TACTILE \$\text{S8}\$ 1-554-303-21 s SWITCH, TACTILE \$\text{S9}\$ 1-554-303-21 s SWITCH, TACTILE \$\text{TACTILE}\$
\$10
\$16
S202 1-570-842-11 s SWITCH, SLIDE S203 1-571-275-11 s SWITCH, SLIDE S509 1-554-303-21 s SWITCH, TACTILE S701 1-570-855-11 s SWITCH, SLIDE
TP1 1-535-877-22 o CHIP, TP TP2 1-535-877-22 o CHIP, TP TP3 1-535-877-22 o CHIP, TP TP4 1-535-877-22 o CHIP, TP TP5 1-535-877-22 o CHIP, TP
TP6 1-535-877-22 o CHIP, TP TP7 1-535-877-22 o CHIP, TP TP8 1-535-877-22 o CHIP, TP TP9 1-535-877-22 o CHIP, TP TP10 1-535-877-22 o CHIP, TP
TP11 1-535-877-22 o CHIP, TP TP12 1-535-877-22 o CHIP, TP TP13 1-535-877-22 o CHIP, TP TP14 1-535-877-22 o CHIP, TP TP15 1-535-877-22 o CHIP, TP
TP16 1-535-877-22 o CHIP, TP TP101 1-535-877-22 o CHIP, TP TP201 1-535-877-22 o CHIP, TP TP301 1-535-877-22 o CHIP, TP TP401 1-535-877-22 o CHIP, TP
X01 1-567-812-11 s RESONATOR, CERAMIC 12.288MHz X02 1-578-741-11 s CRYSTAL, 31.25 KHz

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(TC-60P BOARD)

Ref. No.
or Q'ty Part No. SP Description

X03 1-567-867-11 s CRYSTAL, 14.500MHz
X504 1-577-076-11 s CRYSTAL, 16.000MHz
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VO-34P BOARD
                                                                                                                                                      (VO-34P BOARD)
 Ref. No.
or Q'ty Part No.
                                                                                                                                                     Ref. No. or Q'ty Part No.
                                                 SP Description
                                                                                                                                                                                                   SP Description
                                                                                                                                                                          1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
                        A-6727-373-A o MOUNTED CIRCUIT BOARD, VO-34P
 1pc
                                                                                                                                                     C217
                                                                                                                                                     C218
                       1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-162-915-11 s CERAMIC, CHIP 10PF 50V
1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V
 C100
                                                                                                                                                     C219
 C101
                                                                                                                                                     C220
 C102
                                                                                                                                                     C300
  C103
                                                                                                                                                                          1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-920-11 s CERAMIC, CHIP 27PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
 C104
                                                                                                                                                      C301
                                                                                                                                                     C302
                        1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V
1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V
1-126-392-11 s ELECT, CHIP 100uF 20% 6.3V
 C105
                                                                                                                                                     C303
 C106
                                                                                                                                                     C304
 C107
                                                                                                                                                      C305
 C108
 C109
                                                                                                                                                      C306
                                                                                                                                                                          1-135-177-21 & TANTALUM, CHIP 1uF 10% 25V
                                                                                                                                                                        1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                                     C307
C350
                        C110
 C111
                                                                                                                                                     C351
 C112
                                                                                                                                                     C352
  C114
                                                                                                                                                                          1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-920-11 s CERAMIC, CHIP 27PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-135-177-21 s TANTALUM, CHIP 1uF 10% 25V
  C115
                                                                                                                                                     C353
                                                                                                                                                     C354
                        1-162-922-11 s CERAMIC, CHIP 39PF 5% 50V
1-162-905-11 s CERAMIC, CHIP 1PF 50V
1-164-232-11 s CERAMIC 0.01uF 10% 100V
1-135-167-21 s TANTALUM, CHIP 68uF 10% 6.3V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
 C116
                                                                                                                                                     C355
 C117
                                                                                                                                                     C356
 C118
                                                                                                                                                     C357
                                                                                                                                                                          1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
 C119
                                                                                                                                                                         1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V 1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V
 C120
                                                                                                                                                     C401
                                                                                                                                                     C402
                        1-164-232-11 s CERAMIC 0.01uF 10% 100V

1-164-232-11 s CERAMIC 0.01uF 10% 100V

1-164-232-11 s CERAMIC 0.01uF 10% 100V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
 C121
                                                                                                                                                     C403
 C122
                                                                                                                                                     C404
 C123
                                                                                                                                                     C405
 C124
                                                                                                                                                                         1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-135-157-21 s TANTALUM 10uF 10% 6.3V
1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V
 C125
                                                                                                                                                     C406
                                                                                                                                                     C407
                        1-164-232-11 s CERAMIC 0.01uF 10% 100V
1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V
1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
 C126
                                                                                                                                                     €408
 C130
                                                                                                                                                     C409
 C150
C151
                                                                                                                                                                        1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
1-164-315-11 s CERAMIC, CHIP 470PF 10% 50V
1-162-917-11 s CERAMIC, CHIP 15PF 5% 50V
 C152
                                                                                                                                                    €411
                                                                                                                                                    C412
C413
C414
                        1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
                       1-162-905-11 s CERAMIC, CHIP 1PF 50V

1-162-920-11 s CERAMIC, CHIP 27PF 5% 50V

1-164-904-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
 C154
 C155
                                                                                                                                                    C415
 C156
                                                                                                                                                                        1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V
1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
1-162-919-11 s CERAMIC, CHIP 22PF 5% 50V
1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V
 C157
                                                                                                                                                    C416
                                                                                                                                                    C417
                       1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-162-921-11 s CERAMIC, CHIP 33PF 5% 50V 1-164-232-11 s CERAMIC 0.01uF 10% 100V 1-164-232-11 s CERAMIC 0.01uF 10% 100V 1-164-232-11 s CERAMIC 0.01uF 10% 100V
 C158
                                                                                                                                                    C418
 C160
                                                                                                                                                    C419
 C161
                                                                                                                                                    C420
 C162
                                                                                                                                                                        1-162-923-11 s CERAMIC, CHIP 47PF 5% 50V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V

1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V

1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V
 C163
                                                                                                                                                    C422
                       C200
                                                                                                                                                    C450
C201
C202
                                                                                                                                                    C451
                                                                                                                                                    C452
 C203
 C204
                                                                                                                                                                        1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                                    C453
                                                                                                                                                   C454
                      C205
                                                                                                                                                    C455
C206
C207
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 C208
 C209
                                                                                                                                                                       1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-126-391-11 s ELECT, CHIP 47uF 20% 6.3V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                                   C458
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C210
C211
C212
                      C460
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C213
C214
                                                                                                                                                                       1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
                                                                                                                                                   C463
                                                                                                                                                   C464
C215
                       1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V 1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
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C216
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C808

C809

C613

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(VO-34P BOARD)
                                                                                                                                            (VO-34P BOARD)
Ref. No. or Q'ty Part No.
                                                                                                                                           Ref. No.
                                                  SP Description
                                                                                                                                            or Q'ty Part No.
                                                                                                                                                                                             SP Description
                     1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V
1-164-232-11 s CERAMIC 0.01uF 10% 100V
1-162-915-11 s CERAMIC, CHIP 10PF 50V
1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V
1-164-232-11 s CERAMIC 0.01uF 10% 100V
                                                                                                                                           D902
                                                                                                                                                               8-719-123-85 s DIODE 1SS304
 C811
 C812
                                                                                                                                                               1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
1-535-877-22 o CHIP, TP
                                                                                                                                            E100
  C813
                                                                                                                                            E200
  C814
                                                                                                                                            E300
                                                                                                                                            E400
                     1-135-177-21 s TANTALIM, CHIP 10F 10% 25V 1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V 1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V 1-163-809-11 s CERAMIC, CHIP 0.047uF 10% 25V 1-163-134-00 s CERAMIC 510PF 5% 50V
                                                                                                                                                               1-535-877-22 o CHIP, TP
 C815
                                                                                                                                           E450
  C816
 C817
                                                                                                                                                               I-535-877-22 o CHIP, TP
I-535-877-22 o CHIP, TP
                                                                                                                                            E500
 C818
                                                                                                                                            E600
 C819
                                                                                                                                                               1-236-019-21 s FILTER, LOW PASS (CHIP)
1-239-313-11 s FILTER, LOW PASS
1-239-313-11 s FILTER, LOW PASS
1-239-314-11 s FILTER, LOW PASS
1-236-021-21 s FILTER, LOW PASS (CHIP)
                                                                                                                                            FL100
                     1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V

1-163-275-11 s CERAMIC, CHIP 0.001uF 5% 50V

1-162-927-11 s CERAMIC, CHIP 100PF 5% 50V
 C820
                                                                                                                                           FL300
 C821
                                                                                                                                           FL350
 C822
                                                                                                                                            FL500
  C823
                                                                                                                                            FL501
 C824
                                                                                                                                                              8-752-036-77 s IC CXA1179N
8-752-052-76 s IC CXA1480Q
8-752-344-95 s IC CXD2215Q
8-759-239-58 s IC TC74HC221AF
8-759-008-67 s IC MC14066BF
                                                                                                                                            IC100
                    1-164-217-11 s CERAMIC, CHIP 150PF 5% 50V

1-162-957-11 s CERAMIC, CHIP 220PF 5% 50V

1-162-920-11 s CERAMIC, CHIP 27PF 5% 50V

1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V

1-164-004-11 s CERAMIC, CHIP 0.1uF 10% 25V
 C825
                                                                                                                                            IC150
 C826
                                                                                                                                            IC400
 C827
                                                                                                                                            IC401
 C828
                                                                                                                                            TC402
 C829
                                                                                                                                                              8-759-030-16 s IC MC34182M
8-759-100-94 s IC UPC358G2
8-759-243-19 s IC TC75U04F
8-759-243-19 s IC TC75U04F
8-759-239-58 s IC TC74HC221AF
                                                                                                                                            IC403
                    1-162-917-11 s CERAMIC, CHIP 15PF 5% 50V
1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
1-164-227-11 s CERAMIC, CHIP 0.022uF 10% 25V
 C830
                                                                                                                                            IC404
 C831
                                                                                                                                            IC405
 C833
                                                                                                                                            IC406
 C834
                                                                                                                                            IC407
 C835
                                                                                                                                                              8-759-239-58 s IC TC74HC221AF
8-759-243-19 s IC TC75U04F
8-759-209-97 s IC TC4581F
8-752-334-55 s IC CXD1175M
                                                                                                                                            IC408
                    IC409
 C851
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 C852
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 C853
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                                                                                                                                                               8-752-334-55 s IC CXD1175M
 C854
                                                                                                                                                             8-752-329-28 s IC CXD1151Q
8-752-352-34 s IC CXD1171M-1
8-752-063-07 s IC CXA1179N
8-759-209-15 s IC TC4SU69F
8-759-209-15 s IC TC4SU69F
                                                                                                                                            IC452
                    1-163-275-11 s CERAMIC, CHIP 0.001uF 5% 50V 1-164-232-11 s CERAMIC 0.01uF 10% 100V 1-162-959-11 s CERAMIC, CHIP 330PF 5% 50V 1-163-275-11 s CERAMIC, CHIP 0.001uF 5% 50V 1-135-161-21 s TANTALUM, CHIP 22uF 10% 10V
 C856
                                                                                                                                           IC453
IC500
 C857
C858
                                                                                                                                           IC560
 C859
                                                                                                                                           IC561
 C860
                                                                                                                                                             1-809-458-11 s HIC (PRE-AMP)
1-809-458-11 s HIC (PRE-AMP)
8-759-230-99 s IC TC74HC4053AF
1-809-458-11 s HIC (PRE-AMP)
1-809-458-11 s HIC (PRE-AMP)
                                                                                                                                           IC700
                    C861
                                                                                                                                           IC701
 C862
                                                                                                                                           IC702
 C863
                                                                                                                                           IC750
C864
                                                                                                                                           IC751
C900
                                                                                                                                                             8-759-230-99 s IC TC74HC4053AF
8-759-230-99 s IC TC74HC4053AF
8-752-002-99 s IC CX20030
8-759-009-51 s IC MC14538BF
8-752-052-73 s IC CXA1451M
                                                                                                                                           IC752
                     1-126-392-11 s ELECT, CHIP 100uF 20% 6.3V 1-126-392-11 s ELECT, CHIP 100uF 20% 6.3V
C901
                                                                                                                                           IC800
C902
                                                                                                                                           IC801
                                                                                                                                           IC802
                    CN1
                                                                                                                                           IC850
CN2
CN3
                                                                                                                                                            8-759-209-15 s IC TC4SU69F
8-759-300-71 s IC HD14053BFP
8-759-209-90 s IC TC4S71F
8-759-209-90 s IC TC4S71F
8-759-300-71 s IC HD14053BFP
                                                                                                                                           IC900
CN4
                                                                                                                                           IC901
CN5
                                                                                                                                           IC902
                                                                                                                                           IC903
                    1\text{-}506\text{-}468\text{-}11\ \text{s}\ \text{CONNECTOR},\ 3P,\ \text{MALE} \\ 1\text{-}506\text{-}468\text{-}11\ \text{s}\ \text{CONNECTOR},\ 3P,\ \text{MALE} \\ 1\text{-}506\text{-}471\text{-}11\ \text{s}\ \text{CONNECTOR},\ 6P,\ \text{MALE}
CN<sub>6</sub>
                                                                                                                                           IC904
CN7
CN8
                                                                                                                                                          1-408-789-21 s INDUCTOR, CHIP 100UH
1-408-789-21 s INDUCTOR, CHIP 100UH
                                                                                                                                          L100
                                                                                                                                          L101
                                                                                                                                                            1-408-793-21 s INDUCTOR, CHIP 220UH
1-408-779-31 s INDUCTOR, CHIP 15uH
1-408-789-21 s INDUCTOR, CHIP 100UH
                    8-719-821-39 s DIODE 1SV160
8-719-941-23 s DIODE DA204U
D400
                                                                                                                                          L102
D402
                                                                                                                                          L103
D800
                    8-719-123-85 s DIODE ISS304
8-719-123-85 s DIODE ISS304
                                                                                                                                          L104
D801
D850
                    8-719-123-85 s DIODE 1SS304
                                                                                                                                          L150
                                                                                                                                                             1-408-785-21 s INDUCTOR, CHIP 47UH
                                                                                                                                                            1-408-789-21 s INDUCTOR, CHIP 100UH
1-408-789-21 s INDUCTOR, CHIP 100UH
1-408-785-21 s INDUCTOR, CHIP 47UH
1-408-785-21 s INDUCTOR, CHIP 47UH
                                                                                                                                         L200
L201
L202
D851
                    8-719-123-85 s DIODE 1SS304
                   8-719-105-82 s DIODE RD5, 1M-B2
8-719-123-82 s DIODE 1SS303
D900
D901
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## (VO-34P BOARD)

Ref. No. or Q'ty Part No. SP Description	Ref. No. or Q'ty Part No. SP Description
R616 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W R617 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R618 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W R619 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R620 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W	R716 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R717 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R718 1-218-724-11 s METAL, CHIP 2.2K 0.50% 1/16W R719 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R720 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
R621 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R622 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R623 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R624 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R625 1-216-825-11 s METAL, CHIP 22K 5% 1/16W	R721 1-216-811-11 s METAL, CHIP 150 5% 1/16W R722 1-218-676-11 s METAL, CHIP 220 0.50% 1/16W R723 1-216-817-11 s METAL, CHIP 470 5% 1/16W R724 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R725 1-216-807-11 s METAL, CHIP 68 5% 1/16W
R626 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R627 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R628 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R629 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R630 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W	R750 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W R751 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W R752 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R753 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R754 1-216-817-11 s METAL, CHIP 470 5% 1/16W
R631 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R632 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R633 1-216-821-11 s METAL, CHIP 10K 0.50% 1/16W R634 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R635 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W	R755 1-216-817-11 s METAL, CHIP 470 5% 1/16W R756 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R757 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R758 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R759 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W
R636 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R637 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R638 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R639 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R640 1-216-821-11 s METAL, CHIP 1K 5% 1/16W	R760 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R761 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R762 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R763 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R764 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W
R641 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R642 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R643 1-216-308-00 s METAL, CHIP 4.7 5% 1/10W R644 1-216-613-11 s METAL, CHIP 27 0.5% 1/10W R645 1-216-308-00 s METAL, CHIP 4.7 5% 1/10W	R765 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R766 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R767 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R768 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R769 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
R646 1-216-613-11 s METAL, CHIP 27 0.5% 1/10W R647 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R648 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R649 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R650 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W	R770 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R771 1-216-817-11 s METAL, CHIP 470 5% 1/16W R772 1-216-817-11 s METAL, CHIP 470 5% 1/16W R773 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W R774 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
R653 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R654 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R655 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R656 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R657 1-216-864-11 s METAL, CHIP 0 5% 1/16W	R775 1-216-807-11 s METAL, CHIP 68 5% 1/16W R800 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R801 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R802 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R803 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
R658 1-216-864-11 s METAL, CHIP 0 5% 1/16W R660 1-216-801-11 s METAL, CHIP 22 5% 1/16W R661 1-216-801-11 s METAL, CHIP 22 5% 1/16W R700 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W R701 1-218-723-11 s METAL, CHIP 20K 0.50% 1/16W	R804 1-216-817-11 s METAL, CHIP 470 5% 1/16W R805 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R806 1-218-706-11 s METAL, CHIP 3.9K 0.50% 1/16W R807 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W R808 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W
R702 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R703 1-216-603-11 s METAL, CHIP 10 0.5% 1/10W R704 1-216-817-11 s METAL, CHIP 470 5% 1/16W R705 1-216-817-11 s METAL, CHIP 470 5% 1/16W R706 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W	R809 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W R810 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W R811 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R812 1-218-706-11 s METAL, CHIP 3.9K 0.50% 1/16W R813 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
R707 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R708 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R709 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R710 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R711 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W	R814 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R815 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R816 1-216-847-11 s METAL, CHIP 150K 5% 1/16W R817 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W R818 1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
R712 1-216-821-11 s METAL, CHIP 1K 5% 1/16W R713 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R714 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W R715 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W	R819 1-218-704-11 s METAL, CHIP 3.3K 0.50% 1/16W R820 1-218-698-11 s METAL, CHIP 1.8K 0.50% 1/16W R821 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W

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(VO-34P BOARD)
                                                                                                                               (VO-34P BOARD)
Ref. No. or Q'ty Part No.
                                                                                                                              Ref. No.
                                                SP Description
                                                                                                                              or Q'ty Part No.
                                                                                                                                                                      SP Description
                    1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-218-676-11 s METAL, CHIP 220 0.50% 1/16W 1-216-817-11 s METAL, CHIP 470 5% 1/16W 1-216-819-11 s METAL, CHIP 680 5% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W
 R823
                                                                                                                              RV105
                                                                                                                                                1-237-037-11 s RES, ADJ, METAL 20K
                                                                                                                                               1-237-034-11 s RES, ADJ, METAL 2K
1-237-034-11 s RES, ADJ, METAL 2K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-035-11 s RES, ADJ, METAL 5K
 R824
                                                                                                                               RV106
 R825
                                                                                                                               RV107
 R826
                                                                                                                               RV108
R827
                                                                                                                               RV200
                    1-218-883-11 s METAL, CHIP 33K 0.50% 1/16W 1-218-332-11 s METAL, CHIP 130K 0.50% 1/16W 1-216-834-11 s METAL, CHIP 12K 5% 1/16W 1-216-853-11 s METAL, CHIP 470K 5% 1/16W 1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
 R828
                                                                                                                               RV201
                                                                                                                                                1-237-030-11 s RES, ADJ, METAL 100
                                                                                                                                               1-237-033-11 s RES, ADJ, METAL 1K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-030-11 s RES, ADJ, METAL 100
R829
                                                                                                                              RV202
RV250
RV251
R830
 R831
R832
                                                                                                                              RV252
                                                                                                                                                1-237-033-11 s RES,
                                                                                                                                                                                          ADJ, METAL 1K
                                                                                                                                               1-237-033-11 s RES, ADJ, METAL 1K
1-237-033-11 s RES, ADJ, METAL 1K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-033-11 s RES, ADJ, METAL 1K
R833
                    1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-218-732-11 s METAL, CHIP 47K 0.50% 1/16W
                                                                                                                               RV300
 R834
                                                                                                                               RV301
                    1-216-853-11 s METAL, CHIP 470K 5% 1/16W
1-216-834-11 s METAL, CHIP 12K 5% 1/16W
1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W
 R835
                                                                                                                               RV302
R836
                                                                                                                                                I-237-033-11 s RES, ADJ, METAL 1K
I-237-036-11 s RES, ADJ, METAL 10K
                                                                                                                               RV351
R837
                                                                                                                               RV352
                    1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W 1-216-834-11 s METAL, CHIP 12K 5% 1/16W 1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-807-11 s METAL, CHIP 68 5% 1/16W
R838
                                                                                                                                               1-237-037-11 s RES, ADJ, METAL 20K
1-237-034-11 s RES, ADJ, METAL 2K
                                                                                                                              RV400
R839
                                                                                                                               RV401
 R840
                                                                                                                              RV450
 R841
                                                                                                                              RV451
R842
                                                                                                                              RV500
R850
                    1-216-815-11 s METAL, CHIP 330 5% 1/16W
                                                                                                                              RV501
                                                                                                                                                1-237-034-11 s RES,
                    1-218-704-11 s METAL, CHIP 3.3 % 0.50% 1/16W
1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
1-216-821-11 s METAL, CHIP 1K 5% 1/16W
1-216-820-11 s METAL, CHIP 1K 5% 1/16W
                                                                                                                                               1-237-035-11 s RES, ADJ,
1-237-036-11 s RES, ADJ,
1-237-036-11 s RES, ADJ,
1-237-037-11 s RES, ADJ,
R851
                                                                                                                              RV502
                                                                                                                                                                                                       METAL 5K
R852
                                                                                                                              RV503
                                                                                                                                                                                                       METAL 10K
 R853
                                                                                                                              RV504
                                                                                                                                                                                                        METAL 10K
R855
                                                                                                                              RV505
                                                                                                                                                                                                       METAL 20K
                    1-218-716-11 s METAL, CHIP 10K 0.50% 1/16W 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W 1-216-819-11 s METAL, CHIP 680 5% 1/16W 1-218-668-11 s METAL, CHIP 100 0.50% 1/16W 1-216-831-11 s METAL, CHIP 6.8K 5% 1/16W
R856
                                                                                                                                               1-237-034-11 s RES,
                                                                                                                              RV506
                                                                                                                                                                                           ADJ,
                                                                                                                                                                                                       METAL 2K
                                                                                                                                               1-237-034-11 s RES, ADJ,

1-237-036-11 s RES, ADJ,

1-237-035-11 s RES, ADJ,

1-237-030-11 s RES, ADJ,
R857
                                                                                                                              RV507
                                                                                                                                                                                                        METAL 2K
R858
                                                                                                                              RV508
                                                                                                                                                                                                       METAL 10K
R859
                                                                                                                              RV600
                                                                                                                                                                                                        METAL 5K
R860
                                                                                                                              RV601
                                                                                                                                                                                                       METAL 100
                   1-218-732-11 s METAL, CHIP 47K 0.50% 1/16W 1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-708-11 s METAL, CHIP 4.7K 0.50% 1/16W 1-218-724-11 s METAL, CHIP 22K 0.50% 1/16W 1-216-823-11 s METAL, CHIP 1.5K 5% 1/16W
R861
                                                                                                                                               1-237-032-11 s RES, ADJ, METAL 500
1-237-035-11 s RES, ADJ, METAL 5K
1-237-030-11 s RES, ADJ, METAL 100
1-237-032-11 s RES, ADJ, METAL 500
1-237-033-11 s RES, ADJ, METAL 1K
                                                                                                                              RV602
R862
                                                                                                                              RV650
R863
                                                                                                                              RV651
R864
                                                                                                                              RV652
R865
                                                                                                                              RV700
                                                                                                                                              1-237-033-11 s RES, ADJ, METAL 1K
1-237-033-11 s RES, ADJ, METAL 1K
1-237-033-11 s RES, ADJ, METAL 1K
1-237-036-11 s RES, ADJ, METAL 10K
1-237-030-11 s RES, ADJ, METAL 100
                   1-218-285-11 s METAL, CHIP 75 5% 1/16W 1-218-285-11 s METAL, CHIP 75 5% 1/16W 1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W
R866
                                                                                                                              RV701
R867
                                                                                                                              RV750
R900
                                                                                                                              RV751
                   1-218-740-11 s METAL, CHIP 100K 0.50% 1/16W
1-216-821-11 s METAL, CHIP 1K 5% 1/16W
R901
                                                                                                                              RV800
R902
                                                                                                                              RV850
                   1-216-821-11 s METAL, CHIP 1K 5% 1/16W 1-218-732-11 s METAL, CHIP 47K 0.50% 1/16W
R903
                                                                                                                                               1-566-388-11 s CONNECTOR, 8P, MALE 1-566-388-11 s CONNECTOR, 8P, MALE
                                                                                                                             SP200
                                                                                                                             SP201
SP202
R904
R905
                                                                                                                                               1-566-388-11 s CONNECTOR, 8P, MALE
1-566-388-11 s CONNECTOR, 8P, MALE
                                                                                                                                                                                                        8P,
R906
                                                                                                                             SP600
R907
                                                                                                                             SP601
                                                                                                                                               1-566-388-11 s CONNECTOR, 8P, MALE
R908
                   1-216-819-11 s METAL, CHIP 680 5% 1/16W 1-216-819-11 s METAL, CHIP 680 5% 1/16W
                                                                                                                             SP602
                                                                                                                                              1-566-388-11 s CONNECTOR, 8P, MALE
R909
                   1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
1-216-825-11 s METAL, CHIP 2.2K 5% 1/16W
R910
                                                                                                                             SS200
                                                                                                                                              1-565-413-11 o PLUG, SHORTING
R911
                                                                                                                            SS201
SS202
                                                                                                                                              1-565-413-11 o PLUG,
1-565-413-11 o PLUG,
                                                                                                                                                                                             SHORTING
R912
                                                                                                                                                                                             SHORTING
                                                                                                                                               1-565-413-11 o PLUG,
                                                                                                                            SS600.
                                                                                                                                                                                            SHORTING
R913
                   1\text{-}216\text{-}821\text{-}11 s METAL, CHIP 1K 5% 1/16% 1\text{-}216\text{-}826\text{-}11 s METAL, CHIP 2.7K 5% 1/16% 1\text{-}216\text{-}826\text{-}11 s METAL, CHIP 2.7K 5% 1/16%
                                                                                                                            SS601
                                                                                                                                               1-565-413-11 o PLUG,
                                                                                                                                                                                            SHORTING
R914
                                                                                                                            SS602
                                                                                                                                              1-565-413-11 o PLUG, SHORTING
R915
                                                                                                                            T200
                                                                                                                                              1-427-595-11 s TRANSFORMER, RF INPUT
RV100
                   1-237-032-11 s RES, ADJ, METAL 500
                  1-237-034-11 s RES, ADJ, METAL 2K
1-237-035-11 s RES, ADJ, METAL 5K
1-237-034-11 s RES, ADJ, METAL 2K
1-237-035-11 s RES, ADJ, METAL 5K
                                                                                                                                             1-427-595-11 s TRANSFORMER, RF INPUT
1-423-254-11 s TRANSFORMER, RF INPUT
1-423-254-11 s TRANSFORMER, RF INPUT
RV101
                                                                                                                            T201
RV102
                                                                                                                            T600
RV103
                                                                                                                            T601
RV104
                                                                                                                            TH400
                                                                                                                                              1-809-308-21 s THERMISTOR, CHIP 3.3K
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(V0-34P BOARD)

(VO-34P BOARD)

Ref. No. or Q'ty Part No. SP Description

Ref. No. or Q'ty Part No. SP Description

TR2 8-769-401-59 s TRANSISTOR 2SK613-3 TR3 8-769-401-59 s TRANSISTOR 2SK613-3

X400 1-567-864-11 s CRYSTAL, 10.737635MHz X560 1-579-412-11 s RESONATOR, CERAMIC 310KHz X561 1-579-413-11 s RESONATOR, CERAMIC 540KHz

FRAME		(FRAME)
Ref. No. or Q'ty Part M	No. SP Description	Ref. No. or Q'ty Part No. SP Description
1pc 1-466- 1pc 1-543-	0-833-A S DRUM ASSY, DBH-23A-R -600-11 S CONVERTER DC-DC -316-21 S HEAD, SENSING(SMALL TYPE)"TA -316-21 S HEAD, SENSING(SMALL TYPE)"TA	PE END" 1-569-197-11 O HOUSING 4P
1pc 1-690-	-117-11 s WIRE, FLEXIBLE CARD 25P (MB-362 board to MB-363 boar	1-569-193-11 o CONTACT, FEMALE AWG24-30 d) CN004F (to MB-362 board)
1pc 1-690-	-118-11 s WIRE, FLEXIBLE CARD 15P (MB-362 board to CB-504 boar	
1pc 1-690-	-119-11 s WIRE, FLEXIBLE CARD 16P (MB-363 board to VO-34 board	CNOO4F (to SS-46P board) 1-569-195-11 s HOUSING 2P 1-569-193-11 o CONTACT, FEMALE AWG24-30
1pc 1-690-	-120-11 s WIRE, FLEXIBLE CARD 20P (MB-362 board to CM-504 boar	CNOO4F (to VO-34P board) d) 1-569-196-11 o HOUSING 3P
1pc 1-690-	-121-11 s WIRE, FLEXIBLE CARD 26P (VO-34 board to MB-363 board	
•	-682-81 s SENSOR, DEW CONDENSATION	CNOOSF (to AU-144P board) 1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE AWG22-26
	-999-41 s CONNECTOR, XLR 4P, MALE "EXT	
	44P board) -197-21 o Housing 4P -193-11 o Contact, Female	CNOOSF (to MB-363 board) 1-562-255-00 o Housing 5P 1-562-260-11 o IL-S, FEMALE AWG24-28
CN001F (to CN-50 1-562- 1-562-	05 board) -256-00 o HOUSING 6P -260-11 o CONTACT, IL-S, FEMALE AWG24-	CN005F (to W0-34P board) 1-569-196-11 o HOUSING 3P 1-569-193-11 o CONTACT, FEMALE AWG24-30
CNOO1F (to KY-21 1-565- 1-565-	11 board) -129-11 o HOUSING 10P -164-11 o CONTACT, FEMALE AWG28-26	CN006F (to AU-144P board) 1-569-199-11 o HOUSING 6P 1-569-193-11 o CONTACT, FEMALE AWG24-30
	DC IN) -169-11 o HOUSING 7P -260-11 o CONTACT, IL-S, FEMALE AWG24-	CN006F (to MB-363 board) 1-569-196-11 0 HOUSING 3P 1-569-191-11 0 CONTACT, FEMALE AWG22-26
	44P board) -197-11 o HOUSING 4P -193-11 o CONTACT, FEMALE AWG24-30	CN006F (to SS-46P board) 1-565-129-11 0 HOUSING 10P 1-565-164-11 0 CONTACT, FEMALE AWG28-26 CN006F (to VO-34P board)
	6P board) -206-11 o HOUSING 13P -193-11 o CONTACT, FEMALE AWG24-30	1-569-196-11 o HOUSING 3P 1-569-191-11 o CONTACT, FEMALE AWG22-26 1-569-193-11 o CONTACT, FEMALE AWG24-30
	OP board) -206-11 o HOUSING 13P -193-11 o CONTACT, FEMALE AWG24-30	CNOO7F (to MB-363 board) 1-580-696-11 o HOUSING 9P 1-562-260-11 o IL-S, FEMALE AWG24-28
	44P board) -198-11 o HOUSING 5P -193-11 o CONTACT, FEMALE ANG24-30	CNOOTE (to SS-46P board) 1-569-195-11 0 HOUSING 2P 1-569-193-11 0 CONTACT, FEMALE AWG24-30
CN003F (to CN-56 1-562- 1-562-	50 board) -256-00 o HOUSING 6P -260-11 o CONTACT, IL-S, <b>FEMALE AWG24</b> -	CNOOTF (to VO-34P board) 1-569-196-11 0 HOUSING 3P 1-569-191-11 0 CONTACT, FEMALE AWG22-26 1-569-193-11 0 CONTACT, FEMALE AWG24-30
1-569-	-201-11 o Housing 8P -193-11 o Contact, Female AWG24-30	CN012F (to MB-363 board) 1-569-199-11 o HOUSING 6P 1-569-193-11 o CONTACT, FEMALE AWG24-30
1-569-	IP board) -196-11 o Housing 3P -191-11 o Contact, Female, AWG22-26 -193-11 o Contact, Female AWG24-30	CN101F (to TC-60P board) 1-569-196-11 0 HOUSING 3P 1-569-191-11 0 CONTACT, FEMALE, AWG22-26 1-569-193-11 0 CONTACT, FEMALE

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(FRAME)
  Ref. No. or Q'ty Part No.
                                       SP Description
CN102F (to TC-60P board)

1-569-196-11 o HOUSING 3P

1-569-191-11 o CONTACT, FEMALE, AWG22-26

1-569-193-11 o CONTACT, FEMALE
CN104F (to TC-60P board)
1-569-196-11 o HOUSING 3P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN105F (to TC-60P board)
1-569-196-11 o HOUSING 3P
1-569-193-11 o CONTACT, FEMALE AWG24-30
 CN106F (to TC-60P board)
                   1-569-195-11 s HOUSING 2P
1-569-193-11 o CONTACT, FEMALE AWG24-30
 CN107F (to TC-60P board)
                   1-569-195-11 s HOUSING 2P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN108F (to MB-362 board)
1-569-197-11 o HOUSING 4P
1-569-193-11 o CONTACT, FEMALE AWG24-30
 CN109F (to MB-362 board)
                   1-569-199-11 o HOUSING 6P
1-569-193-11 o CONTACT, FEMALE AWG24-30
 CN201F (to LD-39 board)
1-580-587-11 o HOUSING 22P
1-580-599-11 o CONTACT, FEMALE AWG26-30
 CN201F (to SS-46P board)
1-569-197-11 o HOUSING 4P
1-569-193-11 o CONTACT, FEMALE AWG24-30
 CN202F (to LD-39 board)
1-569-197-11 o HOUSING 4P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN202F (to SS-46P board)
1-569-195-11 s HOUSING 2P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN203F (to SS-46P boaard)
1-569-202-11 o HOUSING 9P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN204F (to SS-46P board)

1-569-196-11 o HOUSING 3P

1-569-191-11 o CONTACT, FEMALE AWG22-26

1-569-193-11 o CONTACT, FEMALE AWG24-30
CN301F (to CAPSTAN MOTOR)
1-569-202-11 o HOUSING 9P
1-569-193-11 o CONTACT, FEMALE AWG24-30
CN501F (to AH-36 board)
1-573-745-11 o HOUSING 2P
1-568-030-21 o CONTACT, FEMALE
CN502F (to AH-36 board)
                   1-573-745-11 o HOUSING 2P
1-568-030-21 o CONTACT, FEMALE
CN503F (to AH-36 board)
1-573-745-11 o HOUSING 2P
1-568-030-21 o CONTACT, FEMALE
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Ref. No. or Q'ty Part No. SP Description 1-573-618-11 s CONNECTOR, XLR 3P, FEMALE "CH-1/CH-2 AUDIO IN" CN9006 "CH-1/CH-2 AUDIO IN"

1-562-382-31 S CONNECTOR, BNC, FEMALE
"EXT TIME CODE IN"

1-562-382-31 S CONNECTOR, BNC, FEMALE
"EXT TIME CODE OUT"

1-562-382-31 S CONNECTOR, BNC, FEMALE
"GEN LOCK VIDEO IN"

1-562-382-31 S CONNECTOR, BNC, FEMALE "VIDEO OUT" CN9202 CN9203 CN9204 CN9205 1-543-157-00 s BEAD, FERRITE FB A-6762-455-A S UPPER DRUM ASSY, DBR-23-R 8-825-554-83 S HEAD, CTL PS244-21B "CTL" 8-825-770-72 S HEAD, FE EF291-21 "FULL ERASE" 8-825-776-11 S HEAD, AU PS244-2103D "AU CH-1/CH-2 R/P, TC" H1 H2 H3 H4 A-6737-208-A S MOTOR ASSY "DRUM" 8-835-437-01 S MOTOR, DC SCV-0201A "CAPSTAN" 8-835-461-01 S MOTOR, DC LN22-M16Z1B "REEL" 8-835-462-01 S MOTOR, DC DN20-Q7Z2B "THREAD" M4 1-520-495-11 s METER, LEVEL "CH-1" 1-520-495-21 s METER, LEVEL "CH-2" ME1 ME2 1-454-445-21 s SOLENOID "PINCH" 1-454-382-31 s SOLENOID "BRAKE" PM2 1-237-790-11 s RES, VAR CARBON 10K "CH-1 REC LEVEL 1-237-790-11 s RES, VAR CARBON 10K "CH-2 REC LEVEL 1-237-790-21 s RES, VAR CARBON 10K "MONITOR LEVEL" 1-237-790-21 s RES, VAR CARBON 10K "ALARM LEVEL" RV2 RV3 RV4 SP1 1-503-293-00 o SPEAKER S1 1-553-448-00 s SWITCH, TOGGLE

(FRAME)

### PACKING MATERIALS & SUPPLIED ACCESSORIES

Ref. No. or Q'ty	Part No. SP Description
1pc 1pc	A-6772-374-A S BELT ASSY, SHOULDER 3-172-687-01 O INDIVIDUAL CARTON 3-172-010-01 O CUSHION (UPPER) 3-172-011-01 O CUSHION (LOWER) 3-717-823-01 S COVER, BMC
1pc 1pc	3-718-084-01 o BOX, ACCESSORY 3-753-945-01 s MANUAL, INSTRUCTION (JAPANESE) 3-753-945-11 s MANUAL, INSTRUCTION (ENGLISH) 3-753-945-41 s MANUAL, INSTRUCTION (FRENCH)) 3-753-945-51 s MANUAL, INSTRUCTION (GERMAN)
2pc	3-753-945-61 s MANUAL, INSTRUCTION (ITALIAN) 7-682-560-09 s SCREW +B 4X6 7-682-563-09 s SCREW +B 4X12

#### OPTIONAL FIXTURE

produsts

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Part No. SP Description

J-6001-820-A o DRUM ECCENTRICITY GAUGE (3)
J-6001-830-A o DRUM ECCENTRICITY GAUGE (2)
J-6001-840-A o DRUM ECCENTRICITY GAUGE (1)

Or
J-6325-530-A o DRUM ECCENTRICITY GAUGE (6)

J-6087-000-A o DRUM ECCENTRICITY GAUGE (5)
J-6080-003-C o T TYPE TORQUE MEASUREMENT CASSETTE
J-6080-008-A o CASSETTE REFERENCE PLATE
J-6080-011-A o REEL TABLE TENSION GAUGE
J-6080-029-A o SMALL MIRROR FOR ADJUSTMENT

J-6086-570-A o PARALLEL BOARD
J-6152-450-A o WIRE CLEARANCE CHECK GAUGE
J-6190-800-A o TENSION REGULATOR SCANTNESS CHECK TOOL
J-6321-500-A o TAPE GUIDE ADJUSTMENT DRIVER
J-6332-290-A o SERVO REMOTE CONTROL TOOL (EW-229)
J-6337-830-A o CAMERA TOOL
J-6330-040-A o CABLE (EW-804)
2-034-697-00 o CLEANING PIECE

7-661-018-18 o OIL
7-662-010-04 o GREASE (SGL-505)
7-700-736-05 o HEXAGONAL SRENCH (across / at has 1.5mm)
7-700-736-05 o HEXAGONAL WRENCH (across / at has 0.89mm)
7-732-050-30 o TENSION SCALE (200G)
8-960-096-51 o ALIGNMENT TAPE, CR2-1BPS
8-960-096-51 o ALIGNMENT TAPE, CR2-1BPS
8-960-096-91 o ALIGNMENT TAPE, CR2-1BPS
8-960-096-91 o ALIGNMENT TAPE, CR2-1BPS
8-960-098-44 o ALIGNMENT TAPE, CR5-1APS
9-919-573-01 o CLEANING FLUID
Standard
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# SECTION 14 CHANGED PART

NOTE: The numbers identified by making with ) are matching with each serial numbers.

106) Serial No. 10101 through 10500 107) Serial No. 10501 through 10800 108) Serial No. 10801 and higher

AU-14	4P BOARD		SS-4	6P BOARD	
OLD) 107) OLD) 107) OLD) 107)	C23 C23 C55 C55 R50 R50	1-162-915-11 s CERAMIC, CHIP 10PF 5PF 50V DELETED. 1-162-967-11 s CERAMIC, CHIP 0.0033UF 10% 1-162-970-11 s CERAMIC, CHIP 0.01UF 5% 25V 1-216-843-11 s METAL, CHIP 68K 5% 1/16W 1-216-839-11 s METAL, CHIP 33K 5% 1/16W	107) OLD) 107) OLD) 107)	C245 C245 C416 C416	1-126-630-11 s ELECT 82uF 20% 25V 1-124-478-11 s ELECT 100uF 20% 25V 1-124-489-11 s ELECT 150uF 20% 25V 1-124-600-11 s ELECT 270uF 20% 22V 1-126-630-11 s ELECT 82uF 20% 25V 1-124-478-11 s ELECT 100uF 20% 25V
OLD) 107) OLD) 108) OLD) 108)	R51 R51 R63 R63 R64 R64	1-216-843-11 s METAL, CHIP 68K 5X 1/16W 1-216-839-11 s METAL, CHIP 33K 5X 1/16W 1-216-864-11 s METAL, CHIP 0 5X 1/16W 1-216-295-00 s METAL, CHIP 0-0HM 1-216-864-11 s METAL, CHIP 0 5X 1/16W 1-216-295-00 s METAL, CHIP 0-0HM	OLD) 107) OLD) 107) OLD) 107)	C601 C601 IC601 IC601 IC602 IC602	MOT IN USE. 1-135-091-00 s TANTALUN, CHIP 1uF 10% 16V NOT IN USE. 8-759-245-41 s IC TE4S584F NOT IN USE. 8-759-209-57 s IC TC4S69F
 DUS-4	96 BOARD		OLD) 107) OLD) 107) OLD) 107) 107)	Q511 Q511 Q512 Q512 R274 R274 R274	NOT IN USE. 8-729-905-61 s TRANSISTOR DTC124EU NOT IN USE. 8-729-905-61 s TRANSISTOR DTC124EU 1-216-855-11 s METAL, CHIP 680K 5% 1/16W 1-216-848-11 s METAL, CHIP 180K 5% 1/16W 1-216-845-11 s METAL, CHIP 100K 5% 1/16W
OLD) 107) OLD) 107) OLD) 107)	1pc 1pc Q1 Q1 Q2 Q2	1-642-156-11 o PRINTED CIRCUIT BOARD, DUS-496 DELETED. 8-729-905-61 s TRANSISTOR DTC124EU DELETED. 8-729-905-61 s TRANSISTOR DTC124EU DELETED.	107) OLD) 107) OLD) 107)	R276 R276 R284 R284 R323 R323	1-216-849-11 s METAL, CHIP 220K 5% 1/16W 1-216-851-11 s METAL, CHIP 330K 5% 1/16W 1-216-849-11 s METAL 220K 5% 1/16W 1-218-748-11 s METAL 220K 0.5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W
OLD) 107) OLD) 107) OLD) 107)	R1 R1 R2 R2 R3 R3	1-216-295-00 s RES, CHIP 0 5% 1/10W DELETED. 1-216-699-11 s 100% 0,5% 1/10W DELETED. 1-249-421-11 s 2.2% 5% 1/4W DELETED.	OLD) 107) OLD) 107) OLD) 107)	R324 R324 R325 R325 R326 R326	1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-837-11 s METAL, CHIP 22K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W 1-216-841-11 s METAL, CHIP 47K 5% 1/16W
OLD) 107)	R4 R4	1-249-421-11 s 2.2K 5% 1/4W DELETED.	OLD) 107) OLD) 107) OLD) 107)	R327 R327 R349 R349 R350 R350	1-216-821-11 s METAL, CHIP 1K 5% 1/1.6W 1-216-841-11 s METAL, CHIP 1K 5% 1/1.6W NOT IN USE. 1-216-864-11 s METAL, CHIP 0 5% 1/16W NOT IN USE. 1-216-821-11 s METAL, CHIP 1K 5% 1/1.6W
DUS-8	52 BOARD		OLD) 107) OLD)	R604 R604 R605	NOT IN USE. 1-216-833-11 S METAL, CHIP 10K 5% 1/16W NOT IN USE.
OLD) 107) OLD) 107) OLD) 107)	1pc 1pc C601 C601 IC601 IC601	1-641-735-11 o PRINTED CIRCUIT BOARD, DUS-852 DELETED. 1-135-091-91 s ELECT, CHIP 1uF 20% 16V DELETED. 8-759-245-06 s IC TC4S584F DELETED.	107) OLD) 107) OLD)	R605 R606 R606 RV201 RV201 RV202	1-216-825-11 s METAL, CHIP 2.2K 5% 1./16W MOT IN USE. 1-216-825-11 s METAL, CHIP 2.2K 5% 1./16W 1-237-036-11 s RES, ADJ, METAL 10K
OLD) 107) OLD) 107) OLD) 107)	IC602 IC602 R602 R602 R604 R604	8-759-209-58 s IC TC4S69F DELETED. 1-216-109-00 s METAL, CHIP 330K 5% 1/10W DELETED. 1-216-073-00 s 10K 50% 1/10W DELETED.	107)	RV202	1-237-035-11 s RES, ADJ, METAL 5K

### TC-60P BOARD

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OLD) C9 1-126-154-11 s ELECT 470F 20% 6.3V
106) C9 1-135-166-21 s TANTALUM, CHIP 470F 10% 10%
OLD) R155 1-216-795-00 s METAL, CHIP 0 5% 1/10W
DELETED.
OLD) R255 1-216-795-00 s METAL, CHIP 0 5% 1/10W
DELETED.

OLD) R587 1-216-849-11 s METAL, CHIP 0 5% 1/16W
106) R587 1-216-849-11 s METAL, CHIP 220K 5% 1/16W
0LD) R619 1-216-833-11 s METAL, CHIP 10K 5% 1/16W
0LD) R619 1-216-821-11 s METAL, CHIP 10K 5% 1/16W
0LD) R632 1-216-849-11 s METAL, CHIP 10K 5% 1/16W
0LD) R632 1-216-849-11 s METAL, CHIP 220K 5% 1/16W
0LD) R632 1-216-849-11 s METAL, CHIP 220K 5% 1/16W
0LD) R651 NOT IN USE.
108) R651 1-218-738-11 s METAL, CHIP 82% 0.5% 1/16W
0LD) R702 NOT IN USE.
106) R702 1-216-864-11 s METAL, CHIP 0 5% 1/16W
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### VO-34P BOARD

OLD) 107) OLD) 107) OLD) 106)	R233 R233 R235 R235 R400 R400	1-216-603-11 s METAL, CMIP 10 5% 1/10W 1-216-613-11 s METAL, CMIP 27 0.5% 1/10W 1-216-603-11 s METAL, CMIP 10 5% 1/10W 1-216-613-11 s METAL, CMIP 27 0.5% 1/10W 1-216-833-11 s METAL, CMIP 10% 5% 1/16W DELETED.
OLD) 106) OLD) 107) OLD) 107)	R407 R407 R644 R644 R646 R646	1-216-821-11 S METAL, CHIP 1K 52 1/16W 1-218-708-11 S METAL, CHIP 4.7K 0.5% 1/16W 1-216-603-11 S METAL, CHIP 10 5% 1/10W 1-216-613-11 S METAL, CHIP 27 0.5% 1/10W 1-216-603-11 S METAL, CHIP 27 0.5% 1/10W 1-216-613-11 S METAL, CHIP 27 0.5% 1/10W